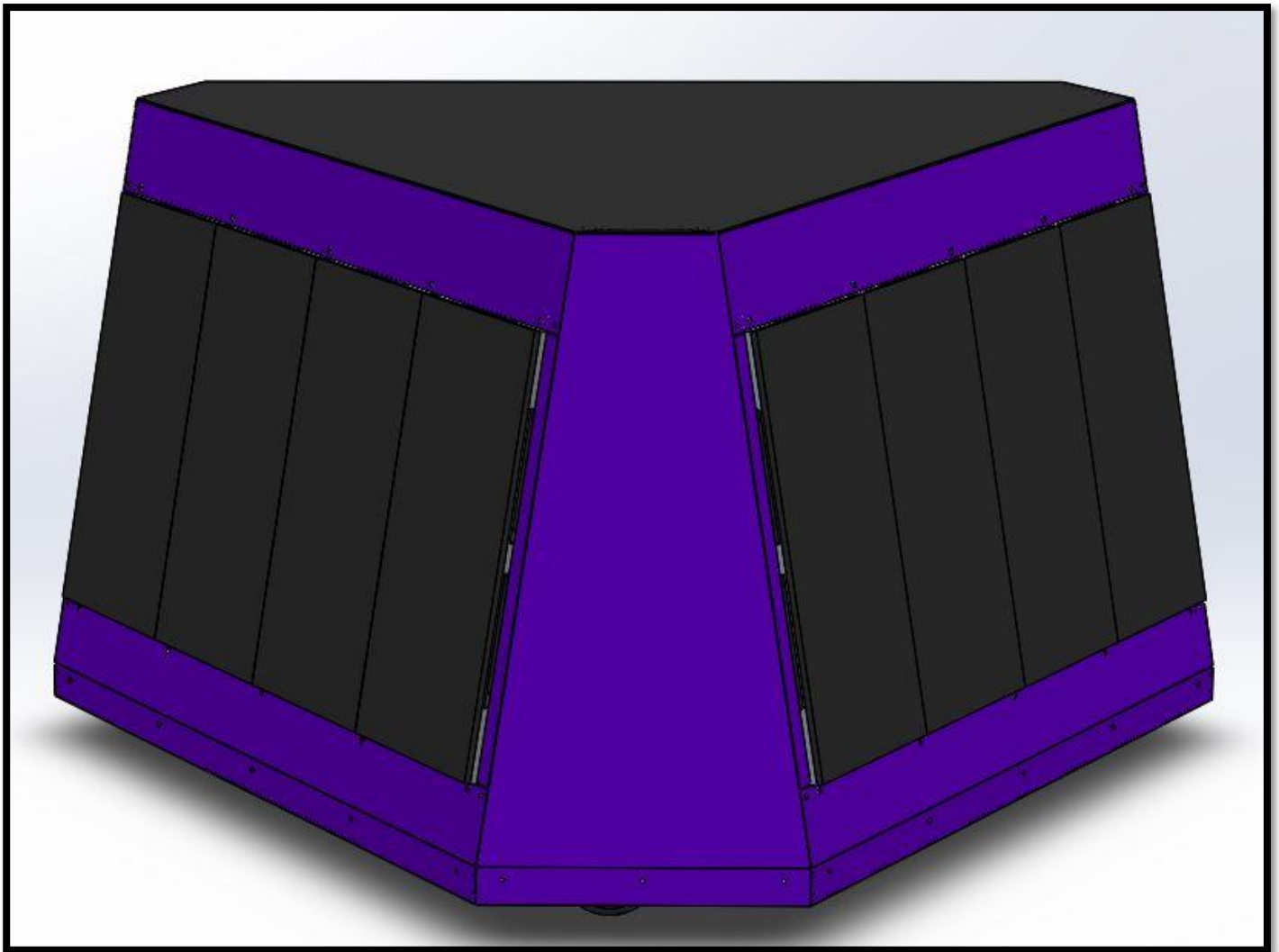


3-Sided Infield Video Display & Frame

Assembly Instructions

P/N FLD_DSPLY_3S



Bill of Materials

FLD_DSPLY_3S 3-Sided Video Display & Frame Bill of Materials
--

Item	Part Number	Description	Quantity
A	3030-LS-82_7-CL- 30DEG_MITERS	2MX1M Display Base Extrusion	3
B	1515-LS-82_7-CL-30DEG_MITERS	2MX1M Display Top Extrusion	3
C	1503-LS-54-CL-CUSTOM_KEYHOLES	2MX1M Display Upright w/Keyholes	12
D	9700-78_39-CL-CROSSMEMBER	2MX1M Display Crossmember	6
E	3030-LS-28_5-CL-30DEG_MITERS	2MX1M Display Bottom Corner Extrusion	3
F	1515-LS-9_74-CL-30DEG_MITERS	2MX1M Display Top Corner Extrusion	3
G	902	2MX1M Display Upright Brace Bottom	3
H	901	2MX1M Display Upright Brace Top	3
I	903	2MX1M Display Corner Bracket Top	6
J	904	2MX1M Display Corner Bracket Bottom	6
K	906	2MX1M Display Filler Panel Top	3
L	905	2MX1M Display Filler Panel Bottom	3
M	907	2MX1M Display Filler Panel Corner	3
N	4295	Slotted Inside Corner Bracket	24
O	13040	Roll-in T-Nut, 5/16-18 w/Ball Spring	45
P	3278	Single Nut Plate	44
Q	3279	Double Nut Plate	68
R	3285	Triple Nut Plate	11
S	3117	Screw, 5/16-18 x .875" BHSCS	8
T	3330	Screw, 5/16-18 x .687" FBHSCS	229
U	3340	Screw, 5/16-18 x .500" FBHSCS	87
V	9755-PLAIN	Ready Tube End Cap	12
W	P5.95 LED	LED Video Panel, 500mm X 1000mm	12
X	MH-LVP	Mounting Hardware, LED Video Panel	24
Y	3S COVER	3-Sided Display Cover, Black Vinyl	1

***Optional* Wheel Assembly**

Bill of Materials

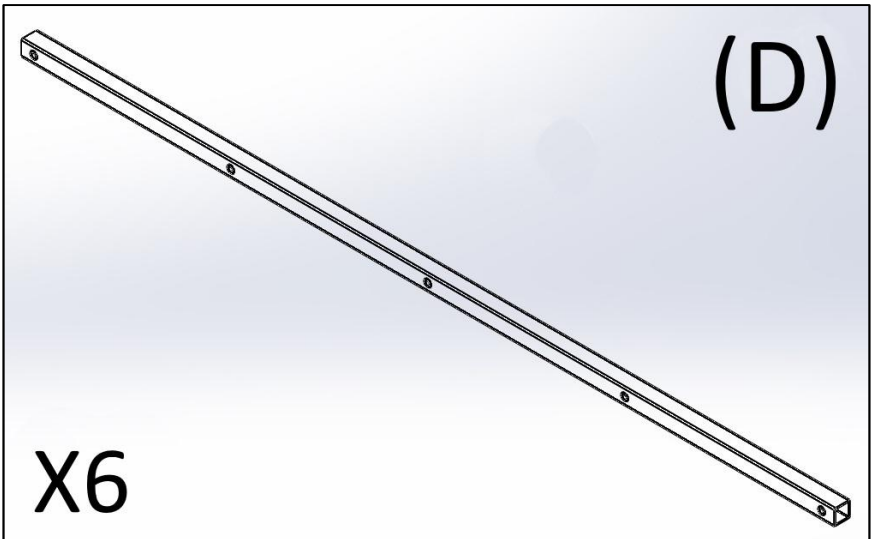
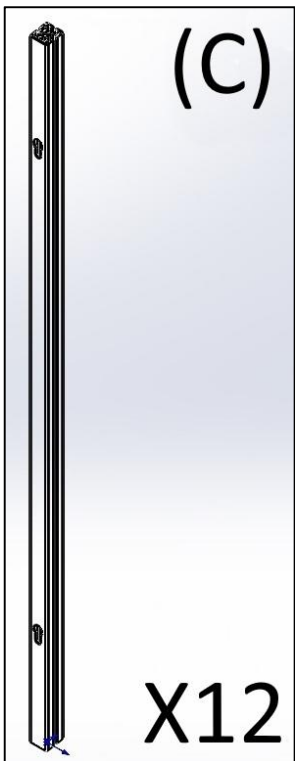
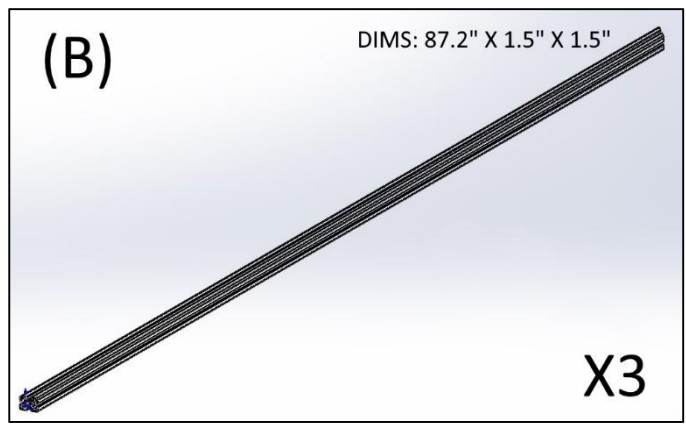
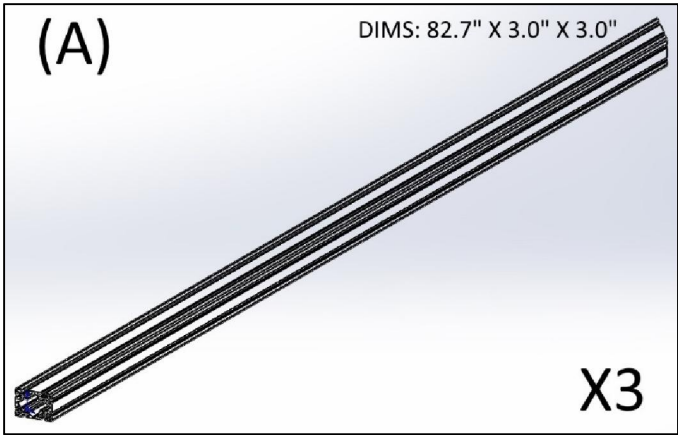
FLD_DSPLY_WA
Optional Wheel Assembly for 3-Sided Video Display & Frame
Bill of Materials

Item	Part Number	Description	Quantity
AA		Front Swivel Wheel Assembly	1
BB		Rear Wheel Assembly	2
P	3278	Single Nut Plate	8
Q	3279	Double Nut Plate	8
R	3285	Triple Nut Plate	10
S	3117	Screw, 5/16-18 x .875" BHSCS	40
T	3330	Screw, 5/16-18 x .687" FBHSCS	14

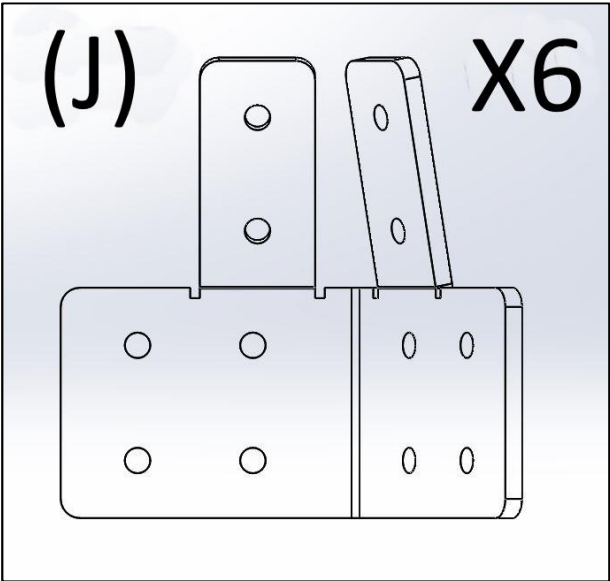
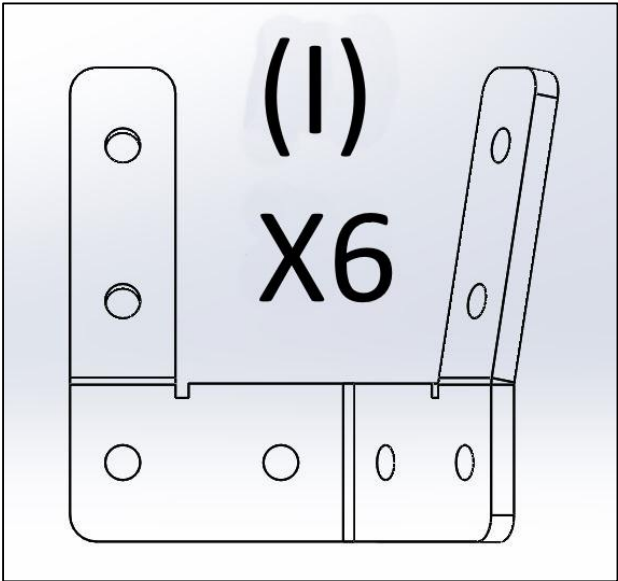
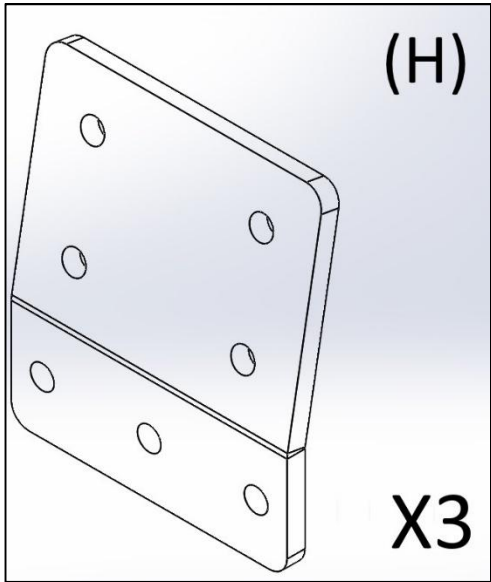
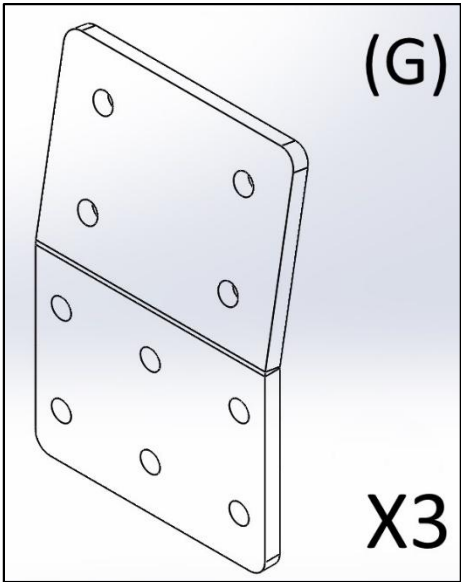
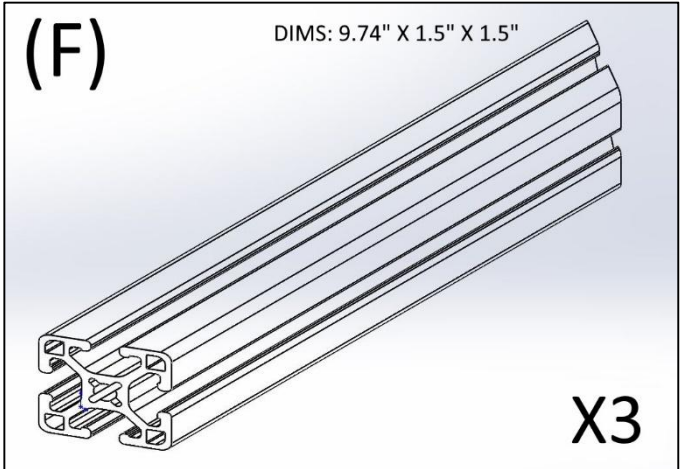
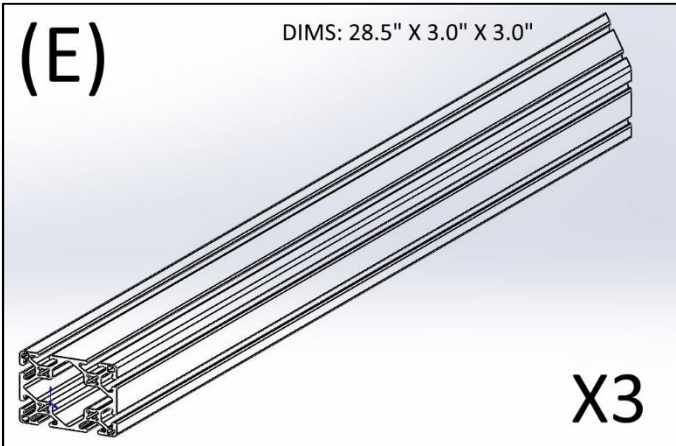
Required Tools (Included)



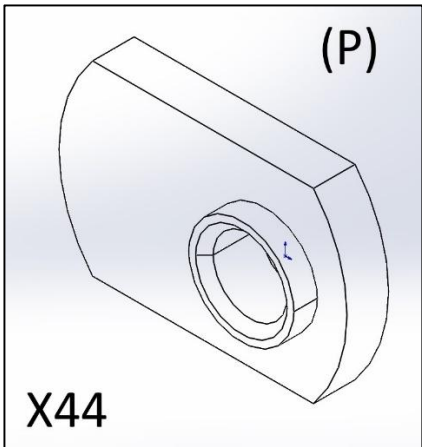
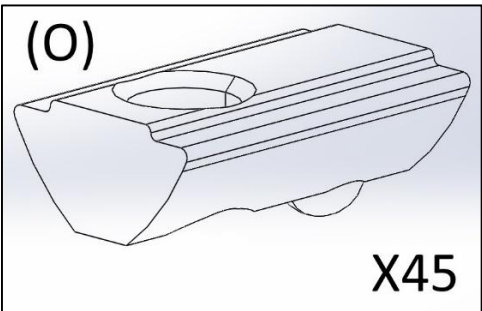
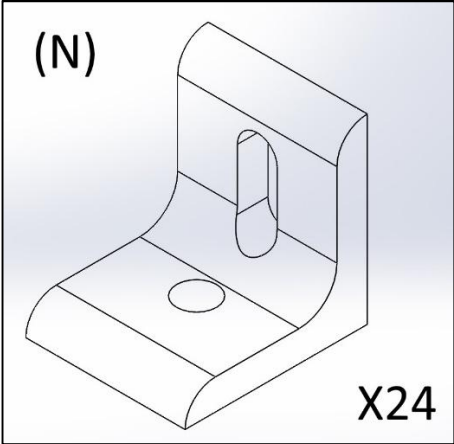
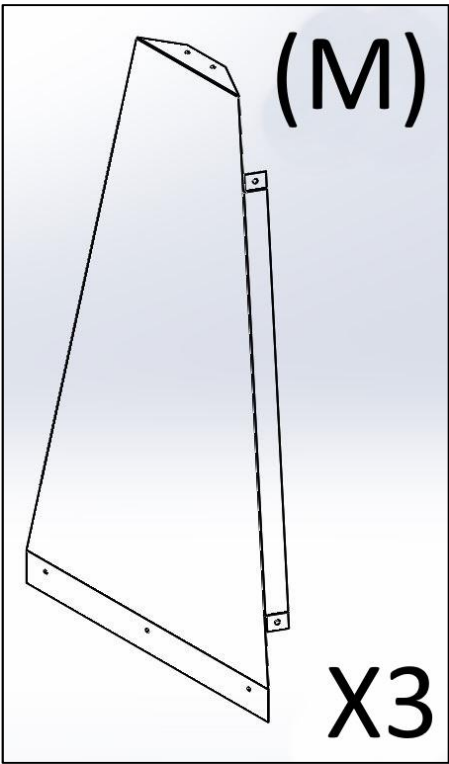
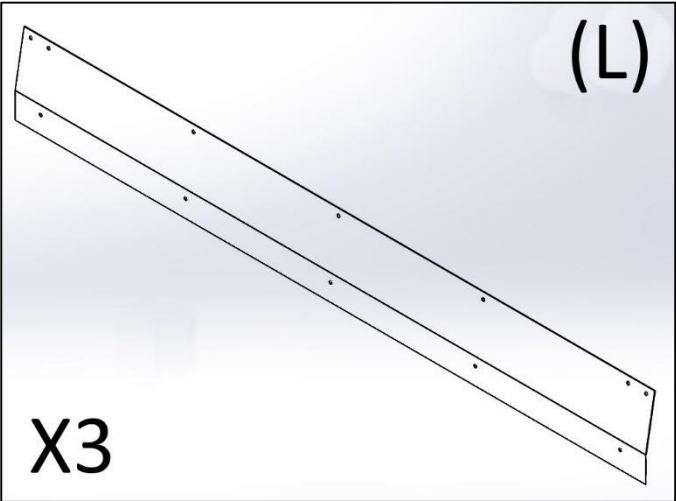
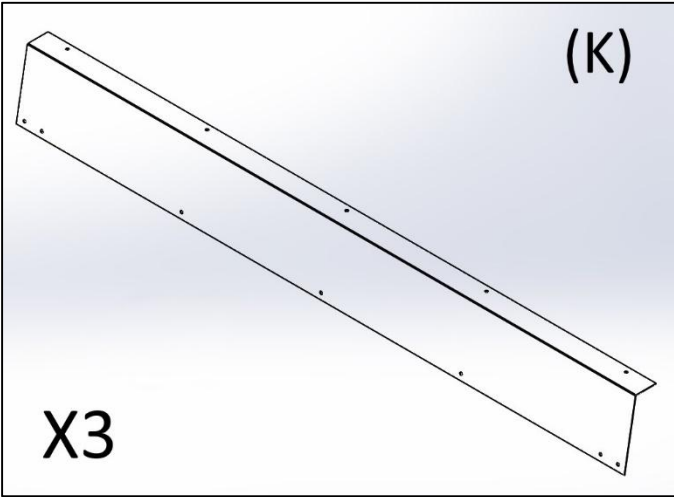
Parts List



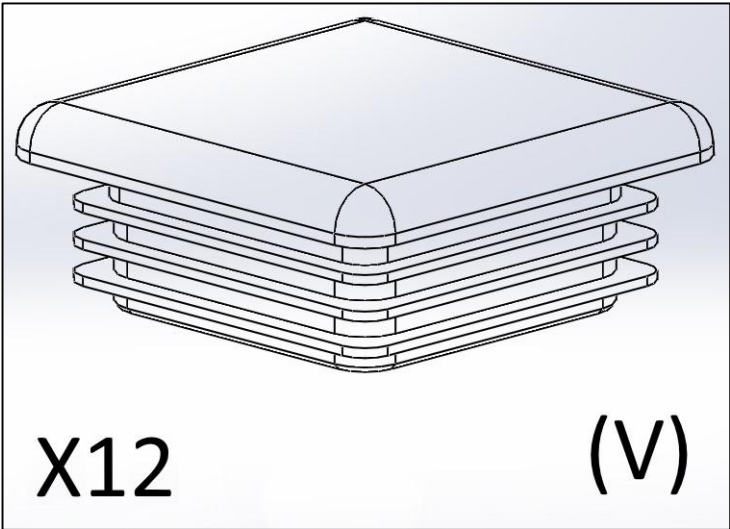
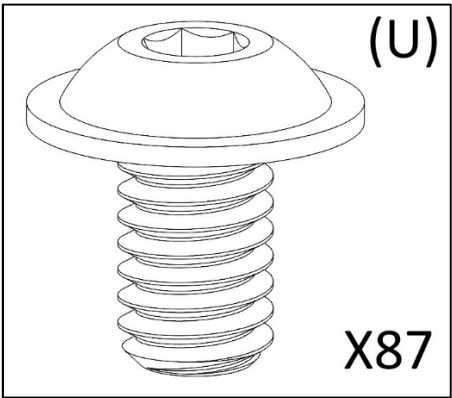
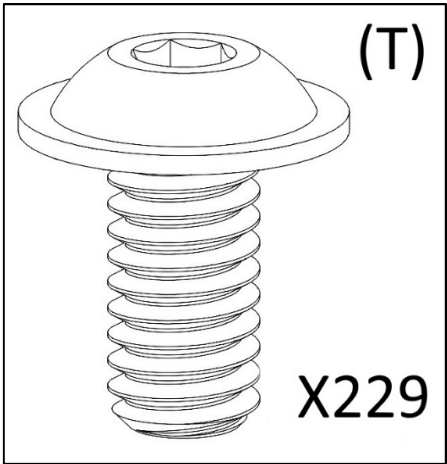
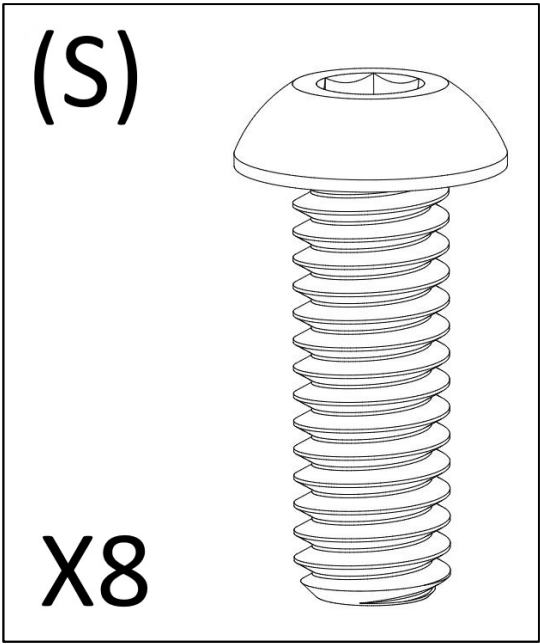
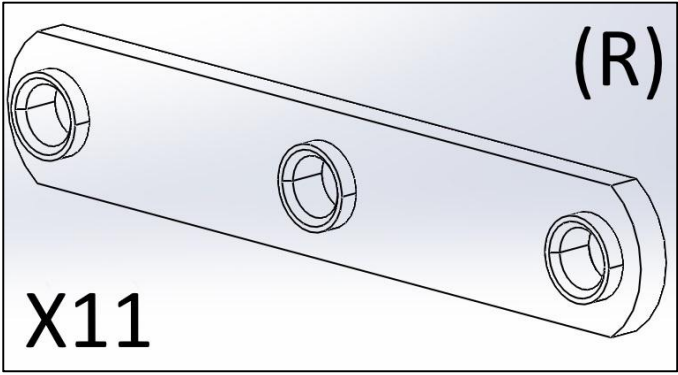
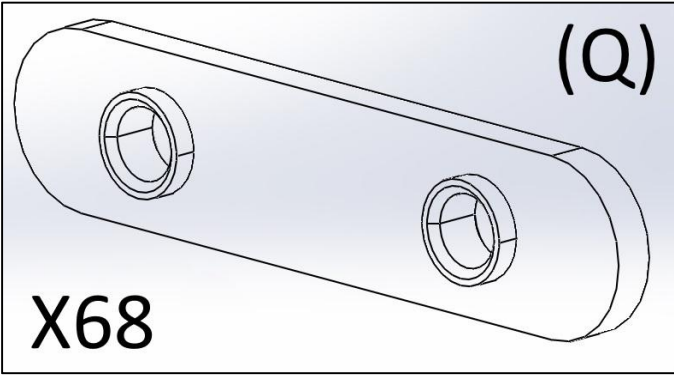
Parts List (Continued)



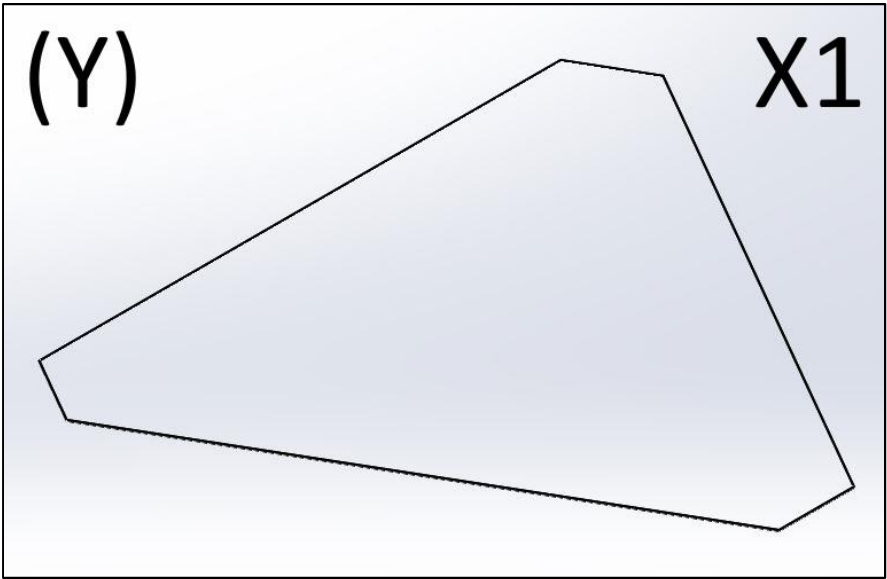
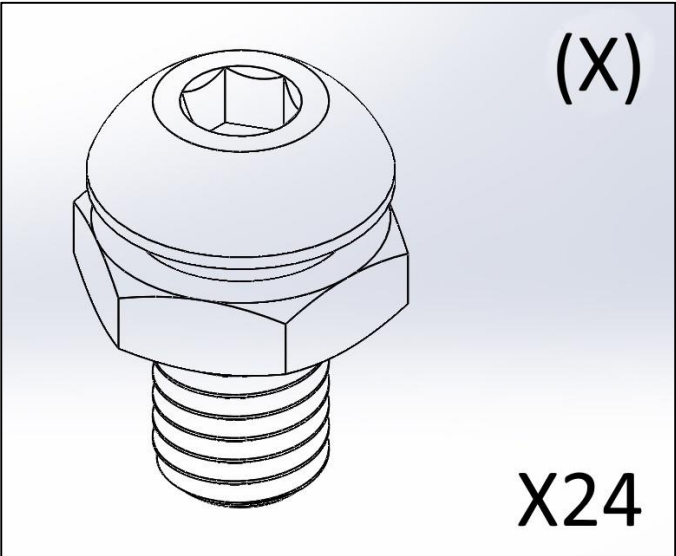
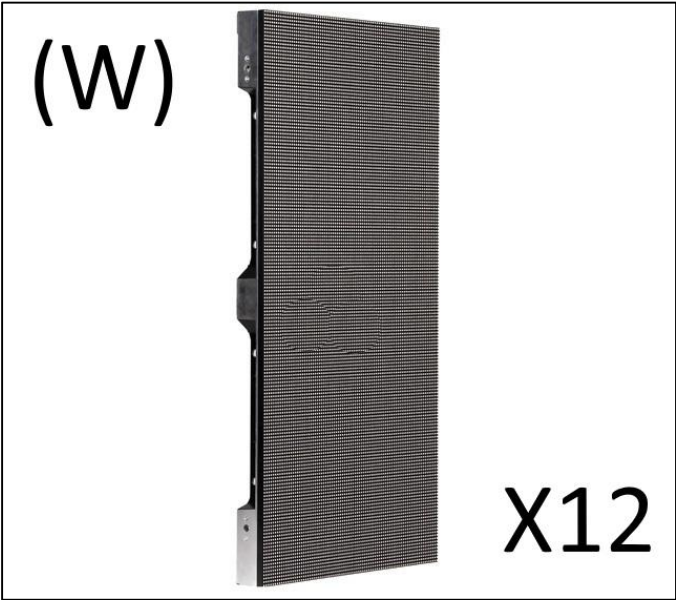
Parts List (Continued)



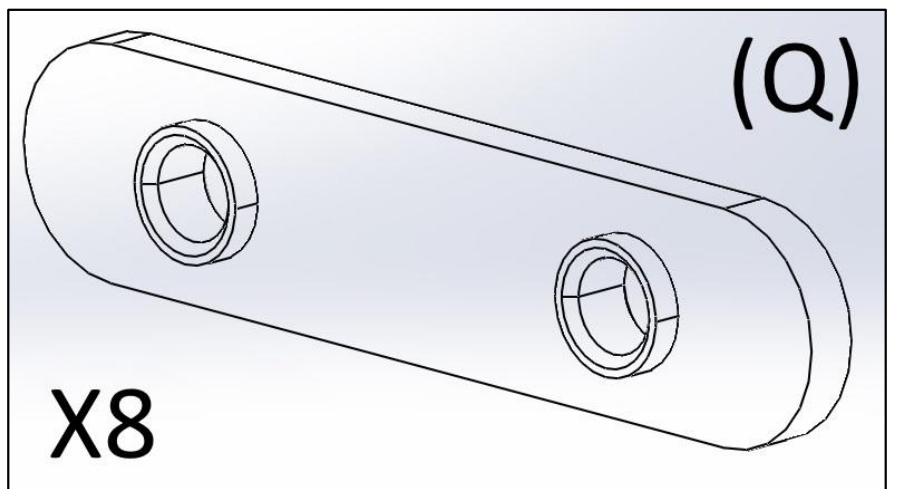
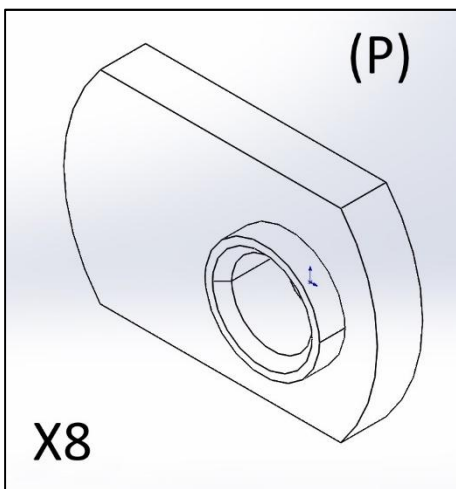
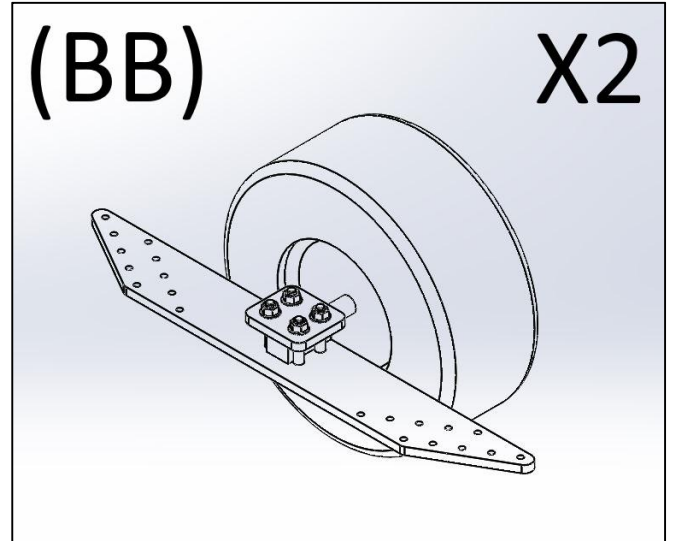
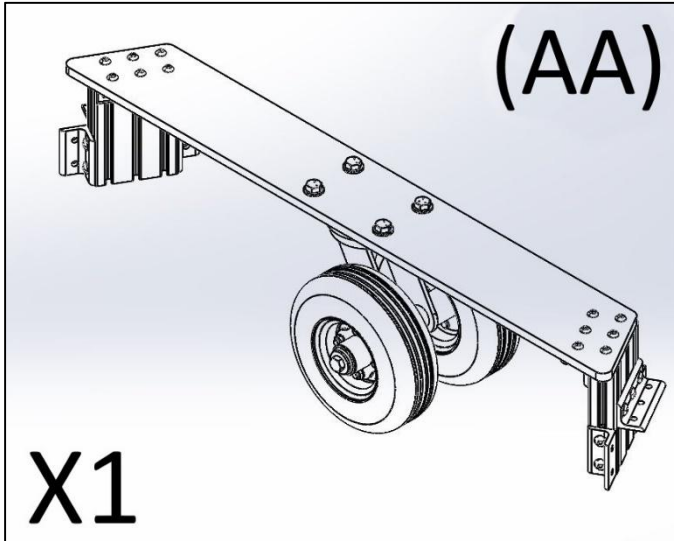
Parts List (Continued)



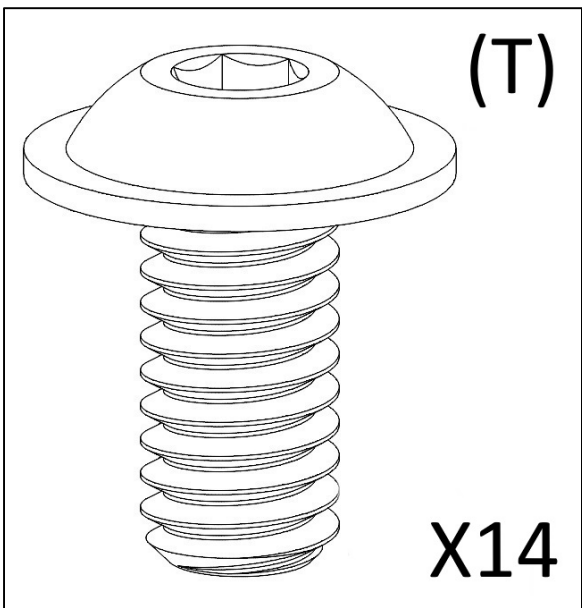
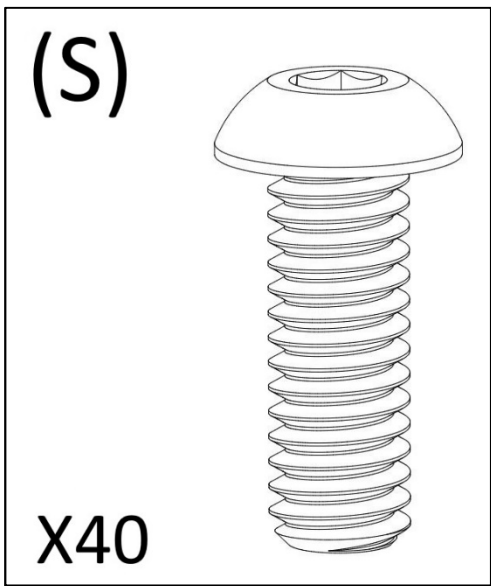
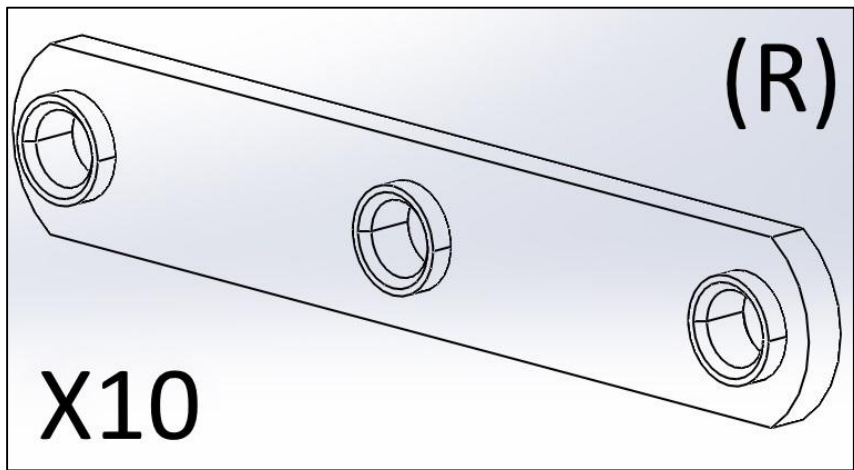
Parts List (Continued)



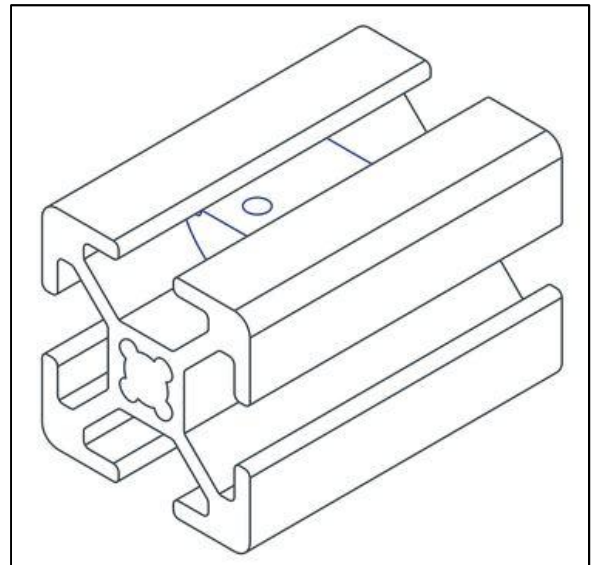
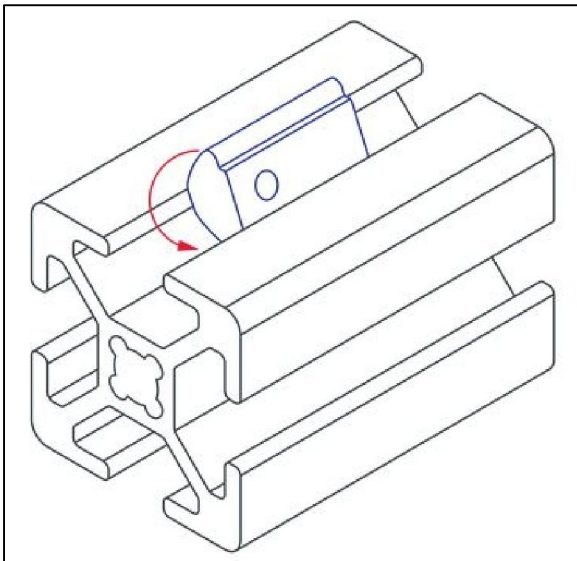
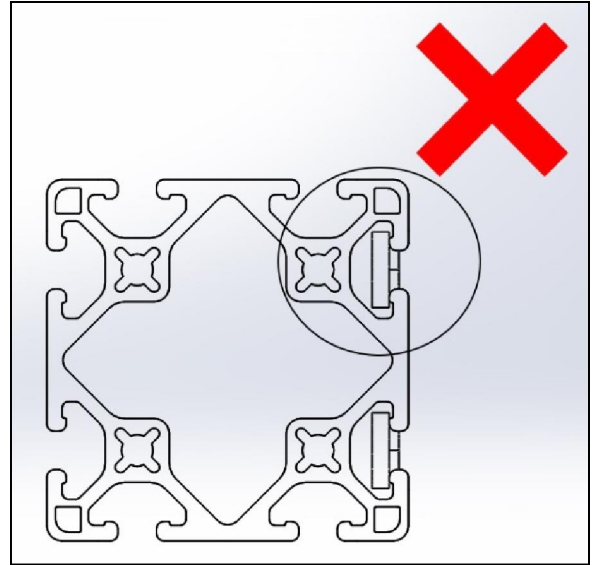
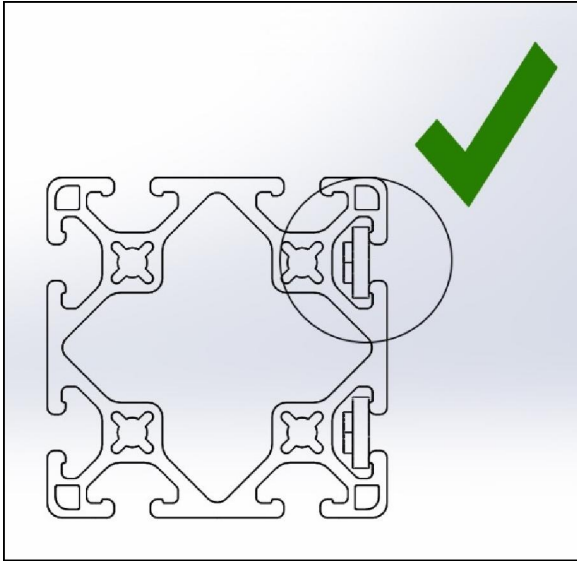
Optional Wheel Assembly Parts List



Optional Wheel Assembly Parts List (Continued)



Notes



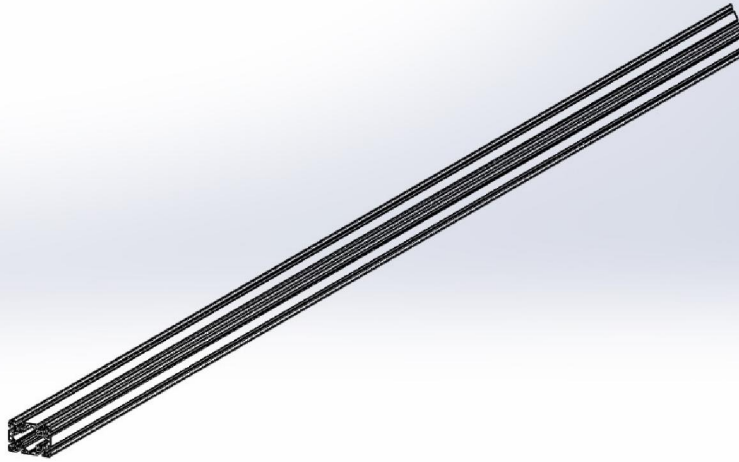
Reference Materials

- Appendix A – Solecolor P5.95 catalogue – LED Panel Overview

Section 1

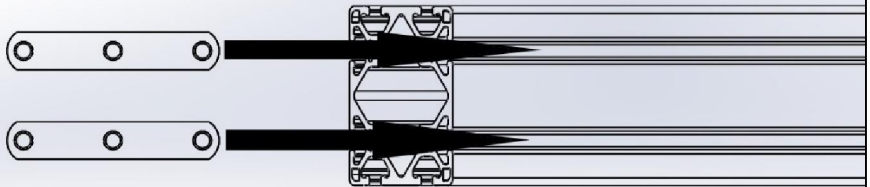
Base Assembly Instructions

1



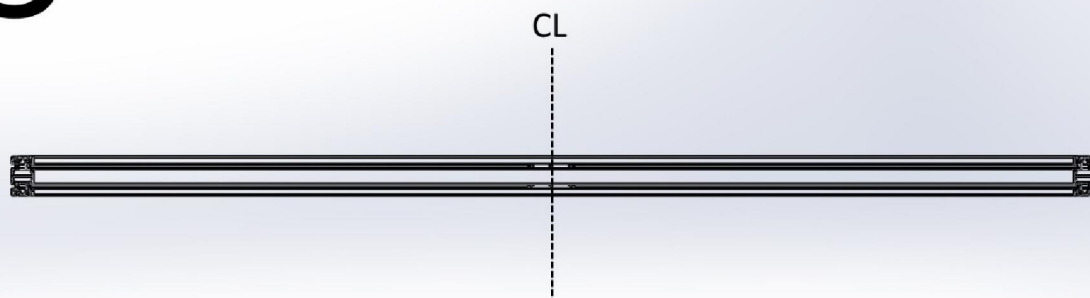
(A) X 1

2

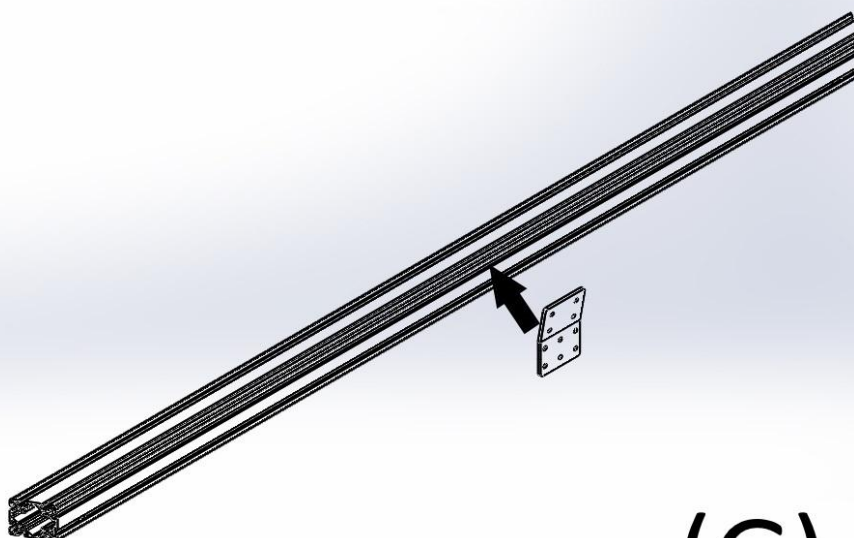


(R) X 2

3

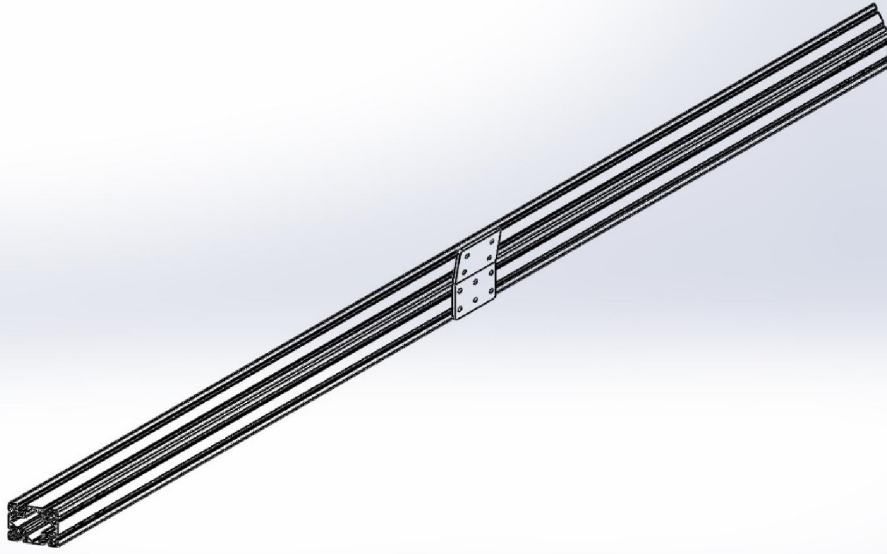


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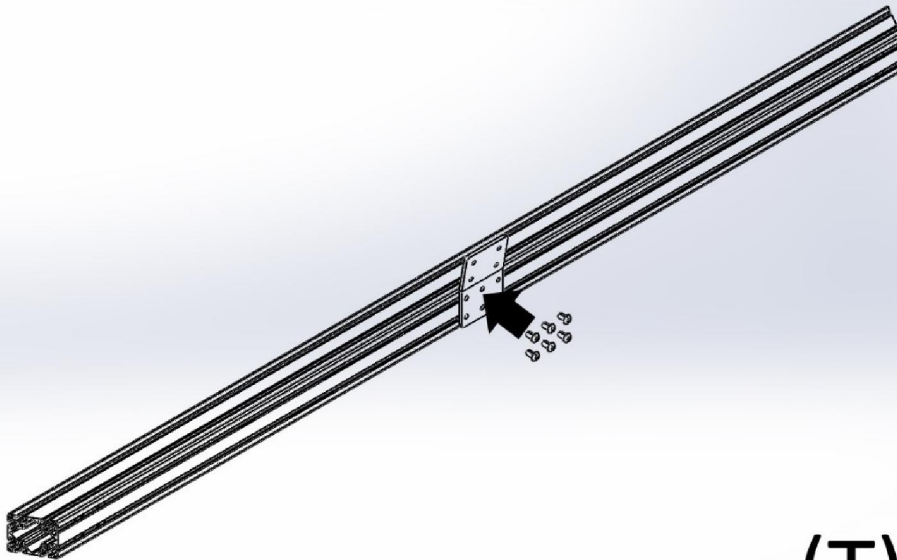


(G) X 1

5

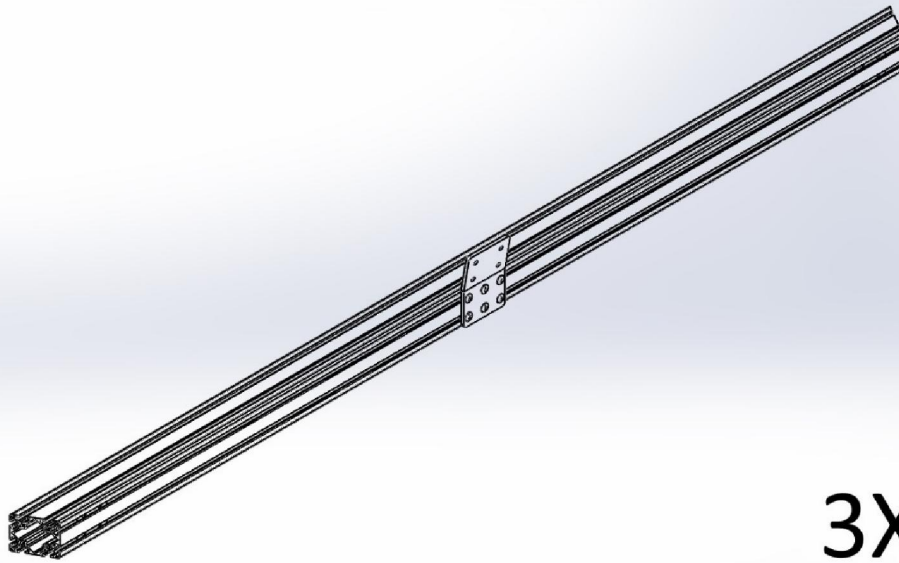


6



(T) X 6

7

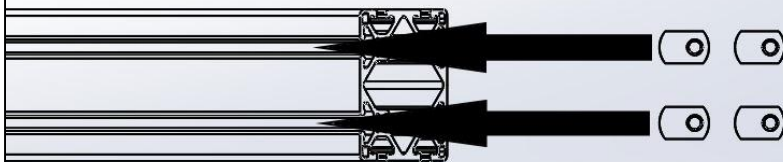


3X

(Repeat steps 1 thru 6)

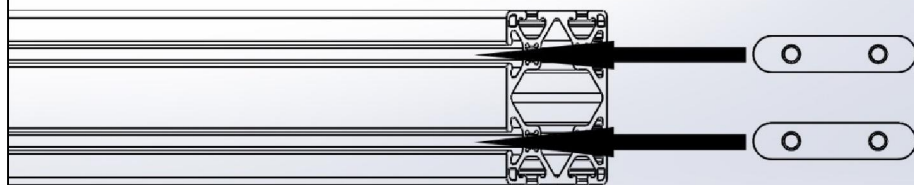
8

*FOR OPTIONAL WHEEL
ASSEMBLY ONLY*



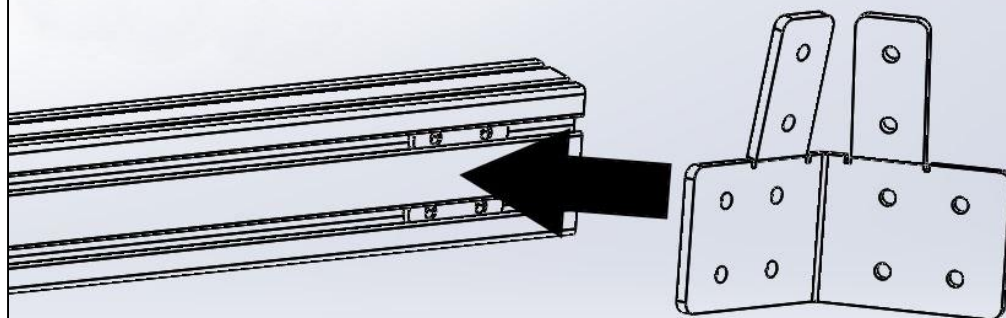
(P) X 4

9



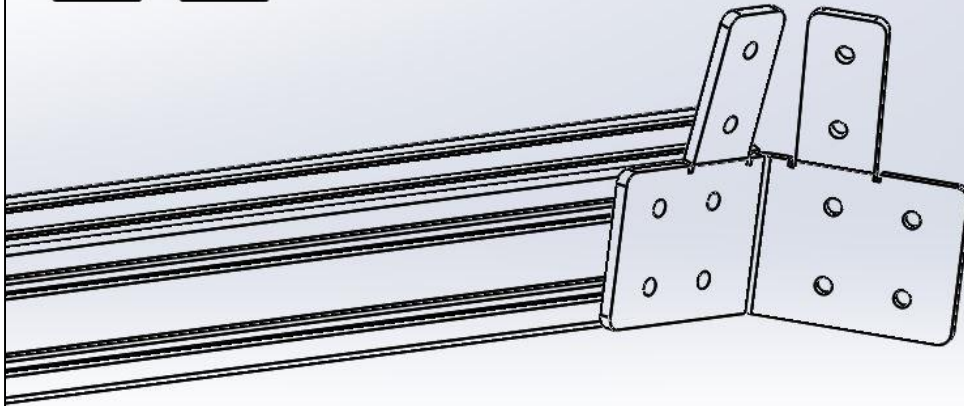
(Q) X 2

10

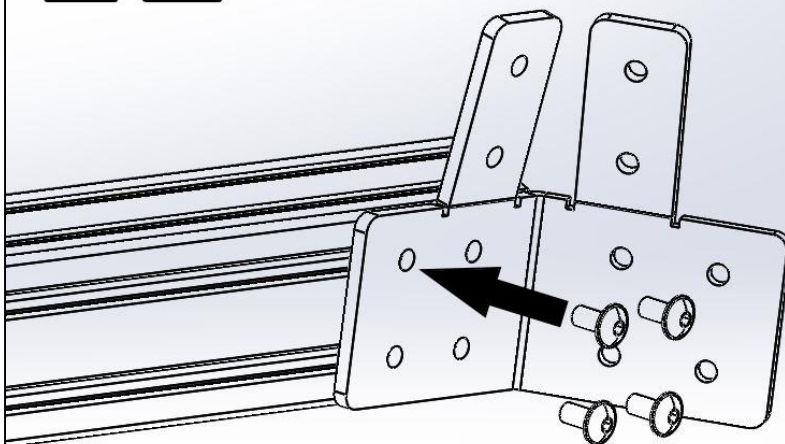


(J) X 1

11

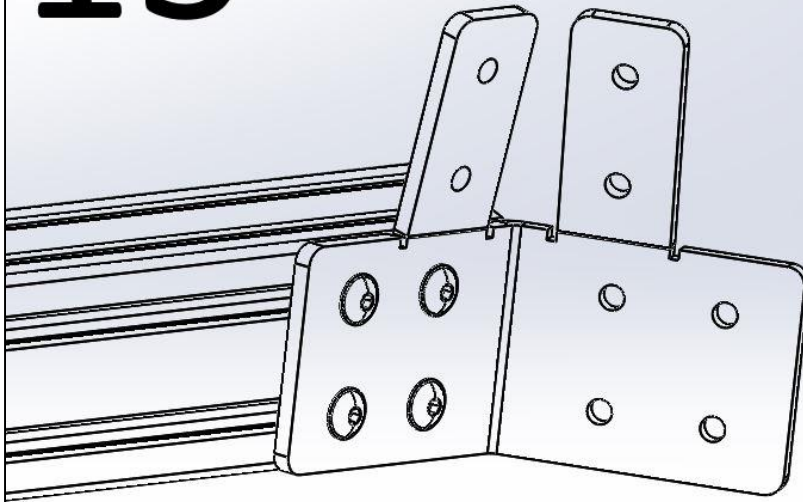


12



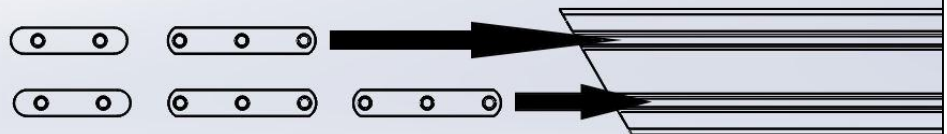
(T) X 4

13



14

FOR OPTIONAL WHEEL ASSEMBLY ONLY



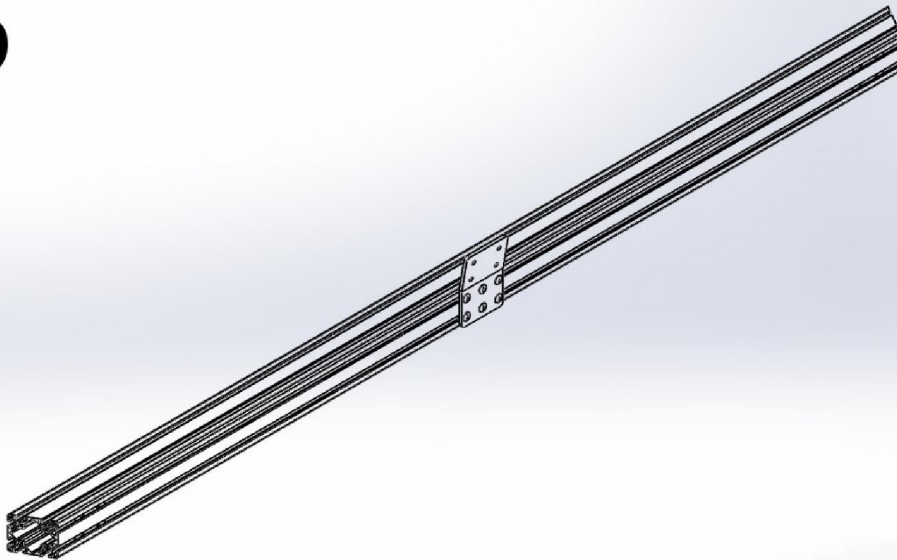
(Q) X 2

(R) X 3

15



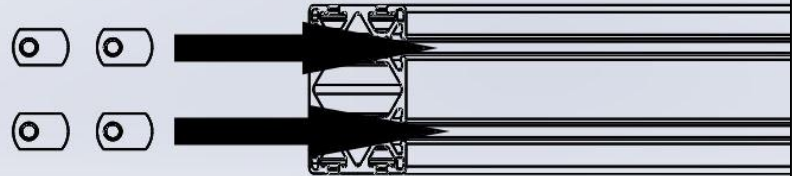
16



(2nd Piece from Step 7)

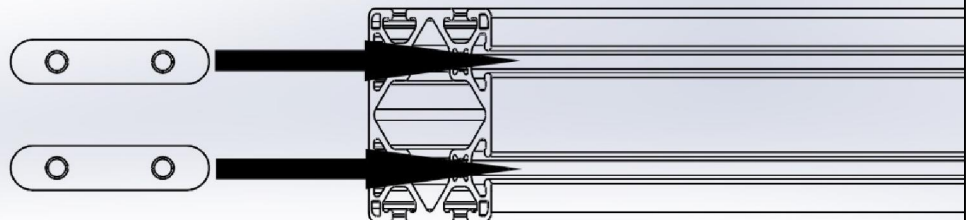
17

*FOR OPTIONAL WHEEL
ASSEMBLY ONLY*



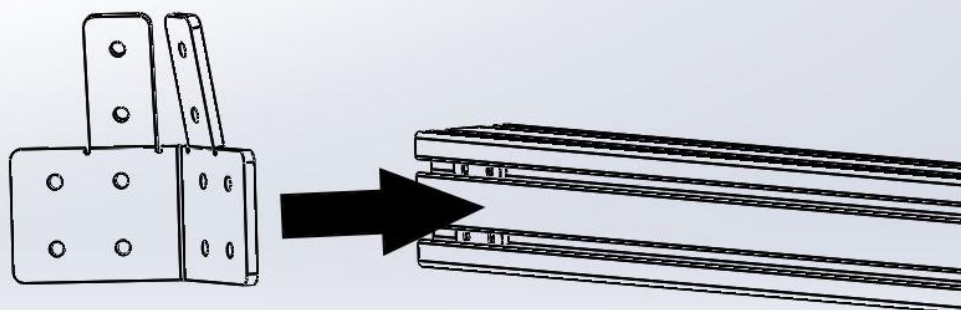
(P) X 4

18



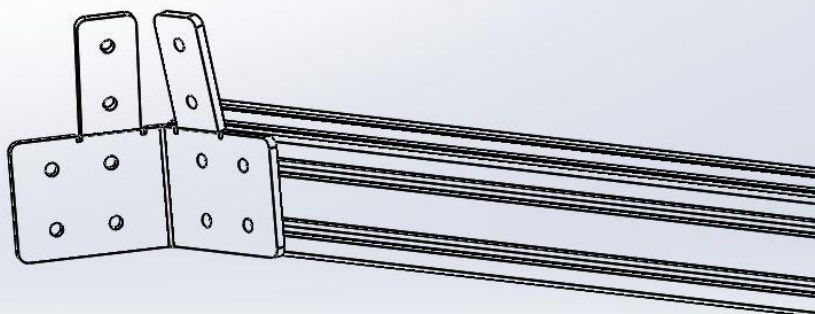
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19

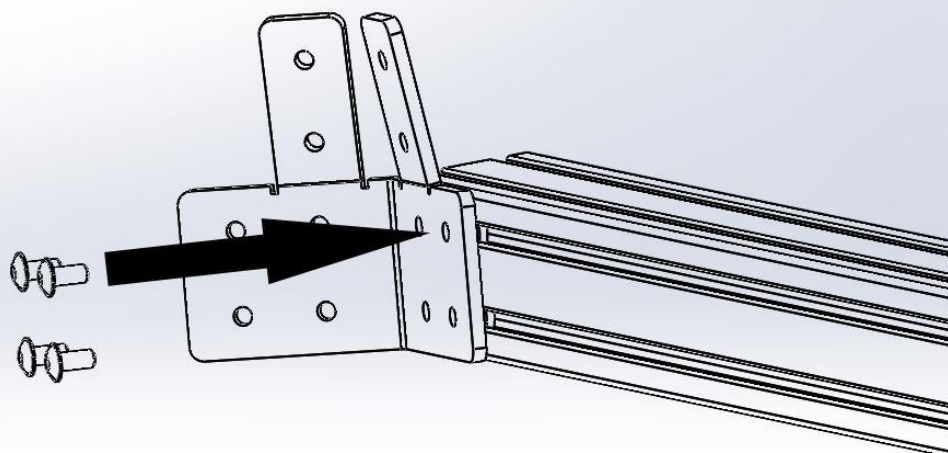


(J) X 1

20

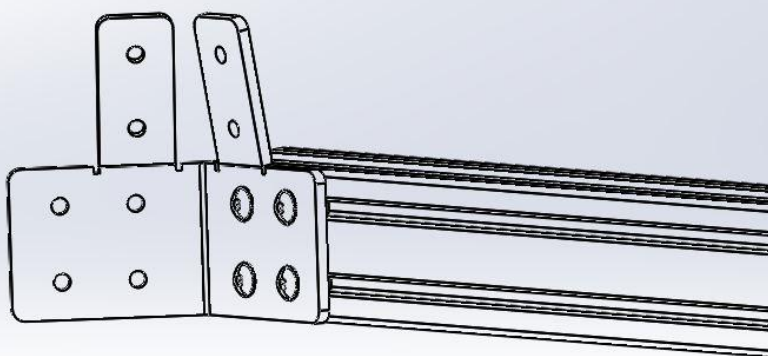


21



(T) X 4

22



23

*FOR OPTIONAL WHEEL
ASSEMBLY ONLY*



(Q) X 2

(R) X 3

24



25



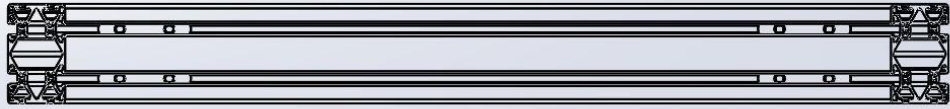
(E) X 1

26



(Q) X 4

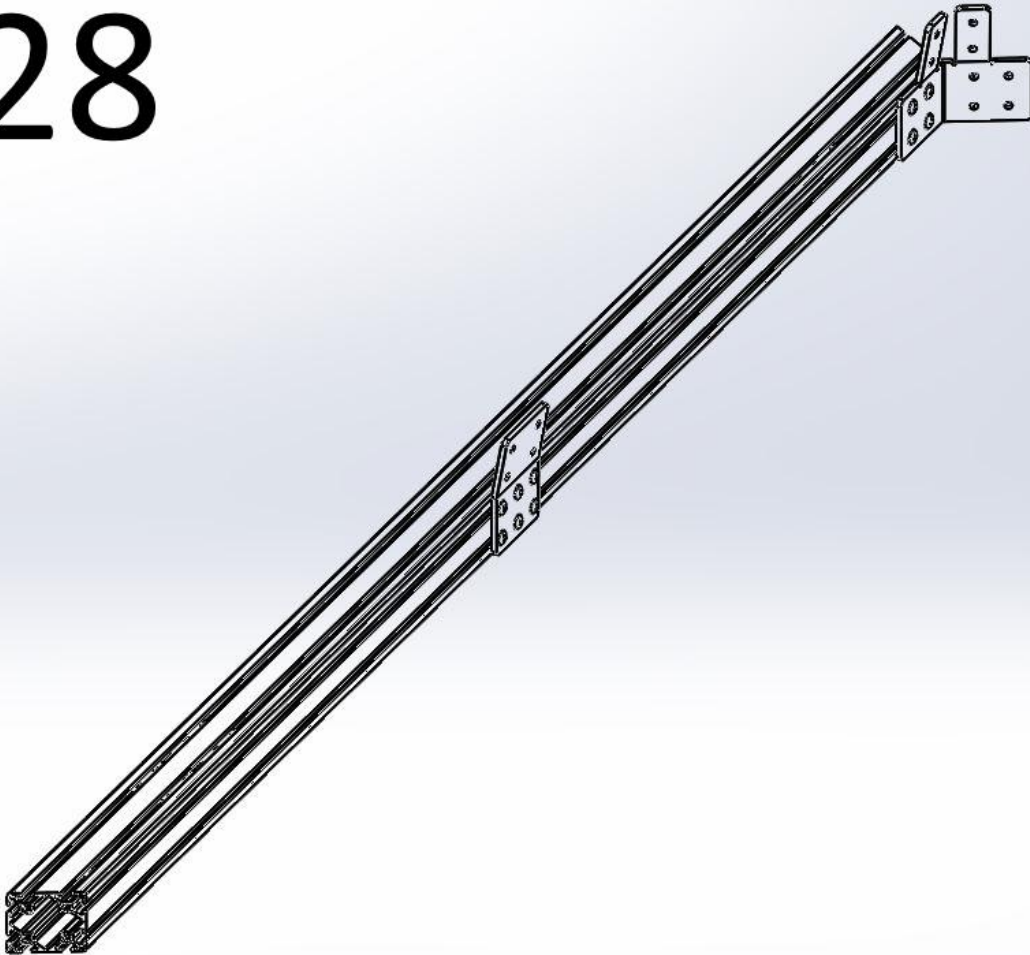
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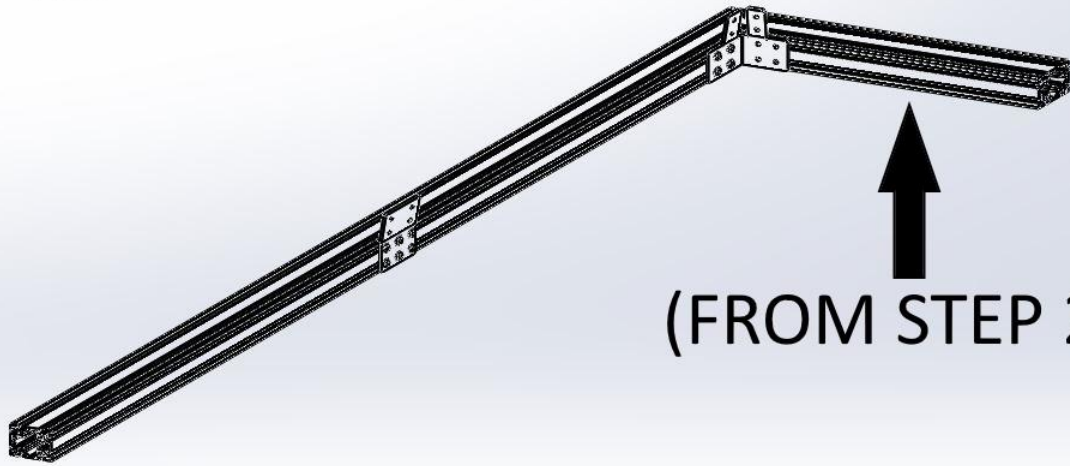
3X

(REPEAT STEPS 25 THRU 27)

28

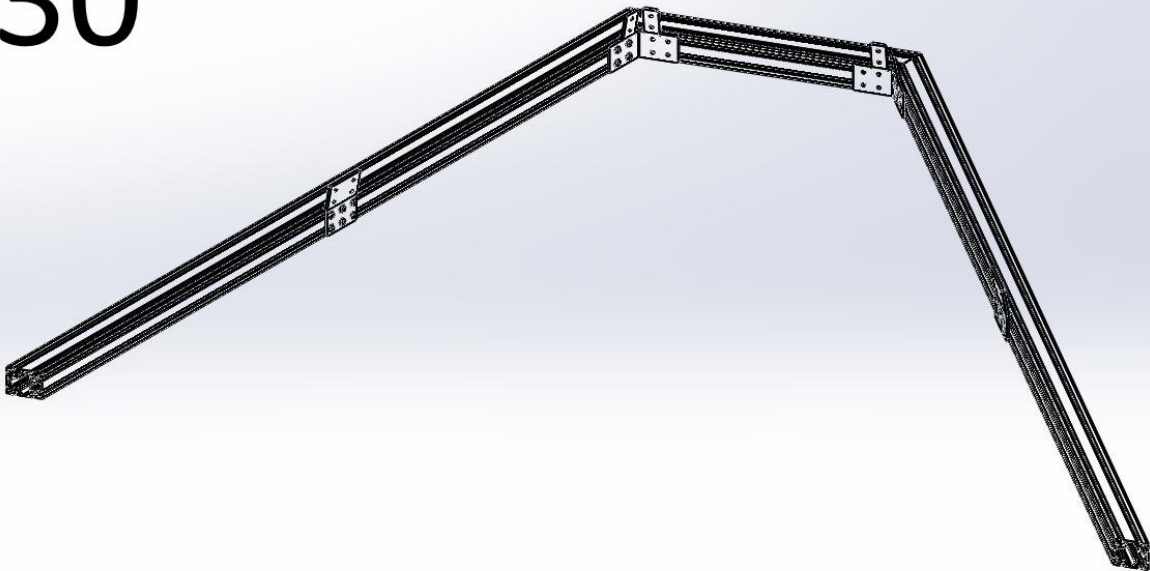


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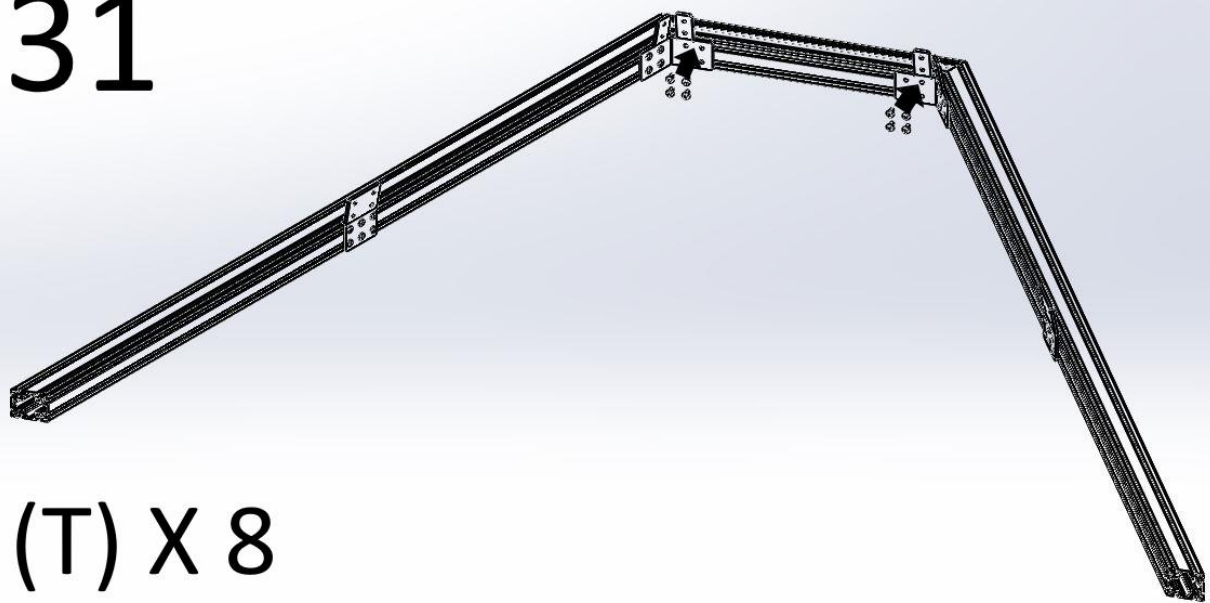


↑
(FROM STEP 27)

30

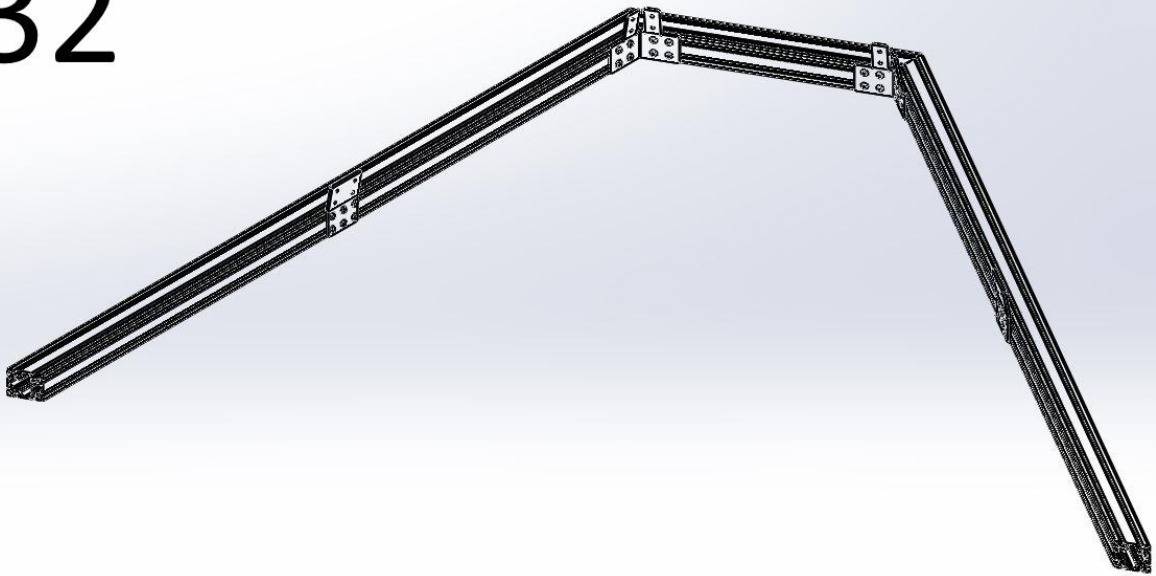


31

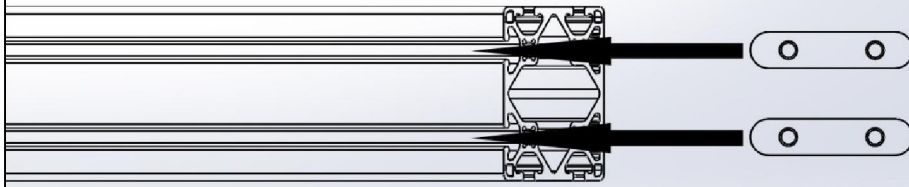


(T) X 8

32

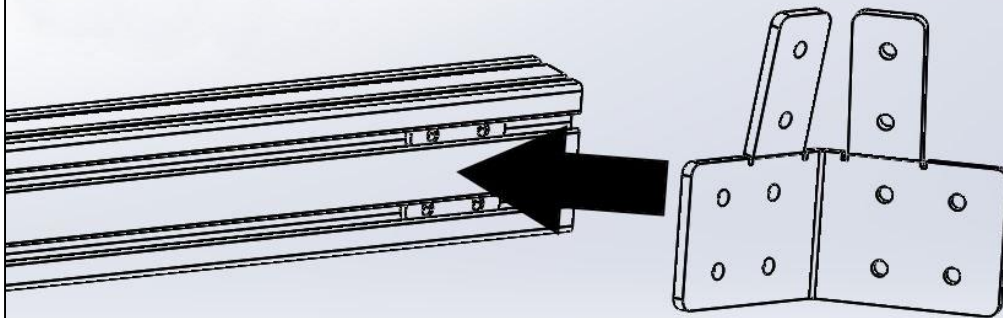


33



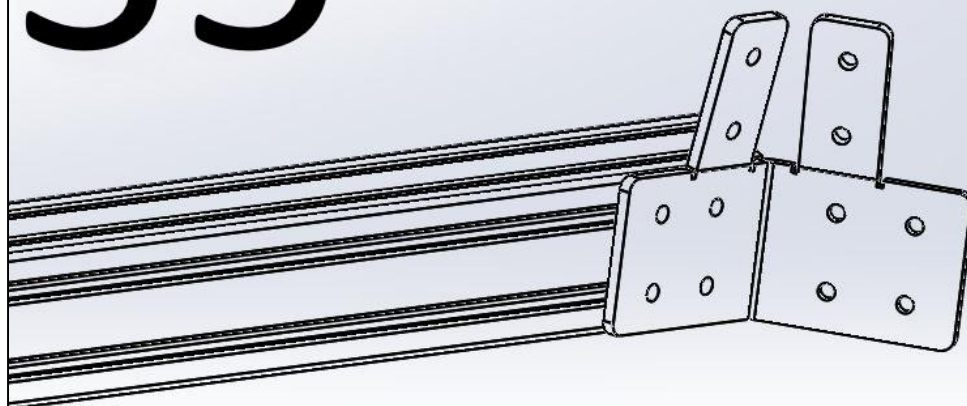
(Q) X 2

34

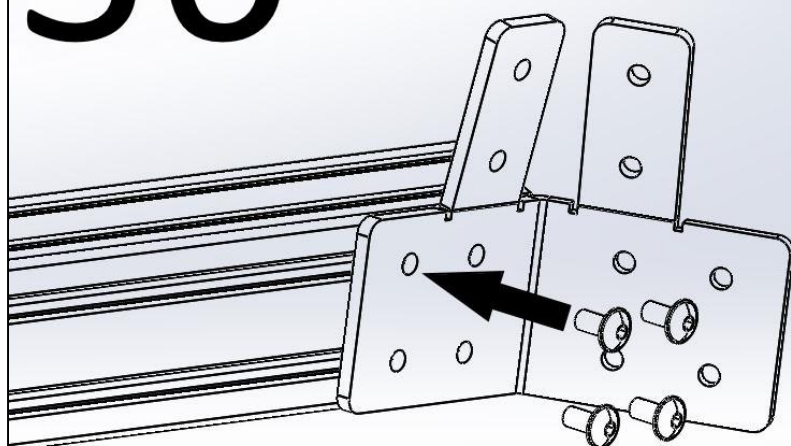


(J) X 1

35

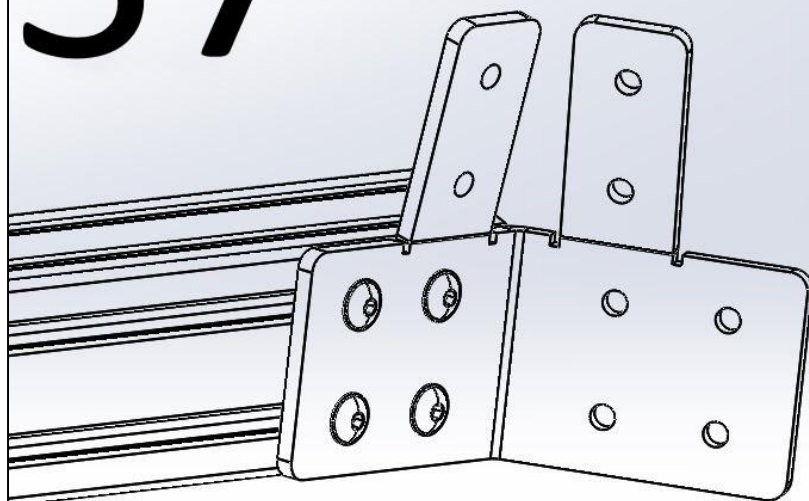


36

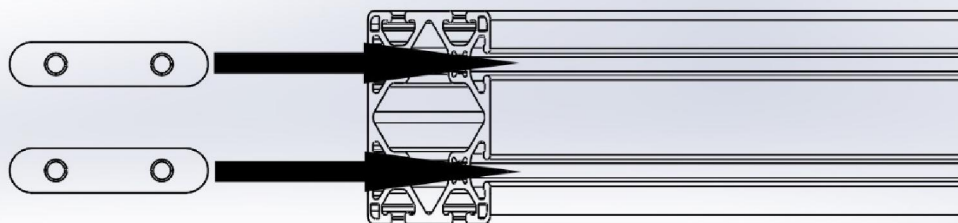


(T) X 4

37

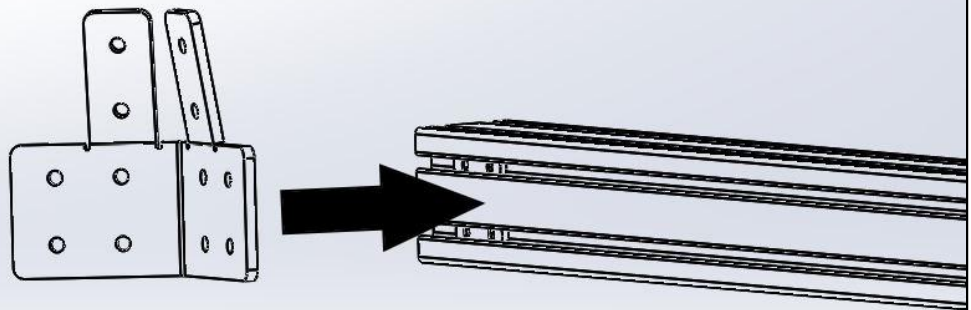


38



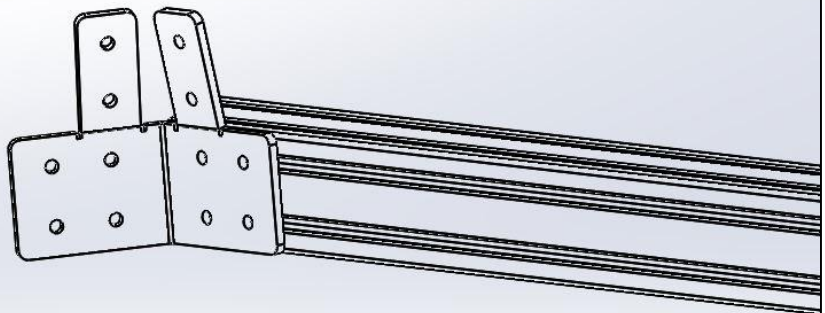
(Q) X 2

39

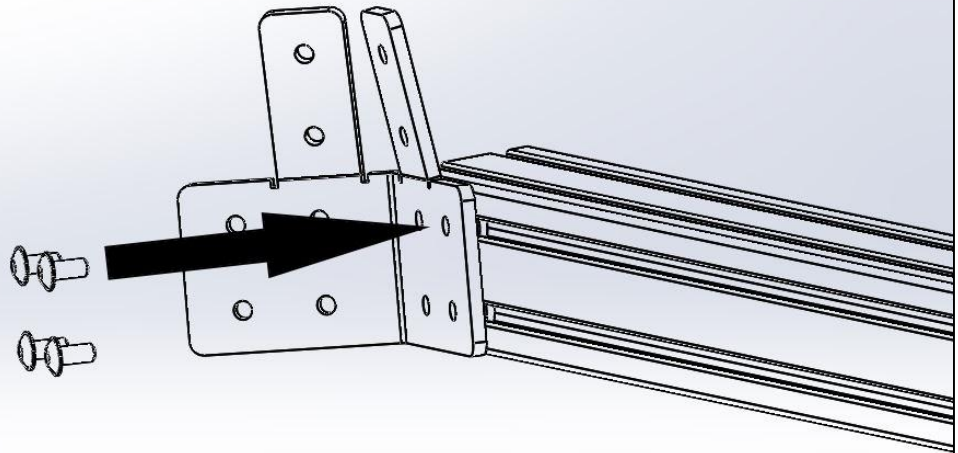


(J) X 1

40

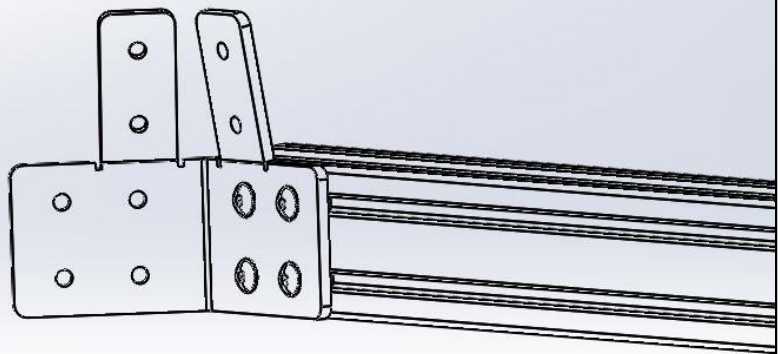


41

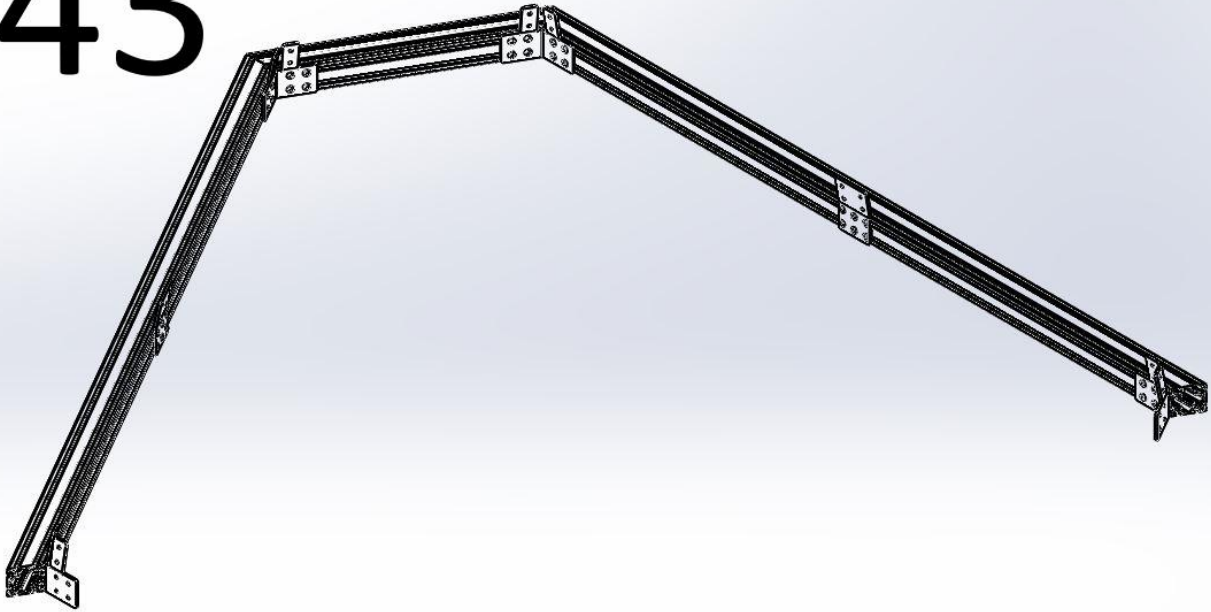


(T) X 4

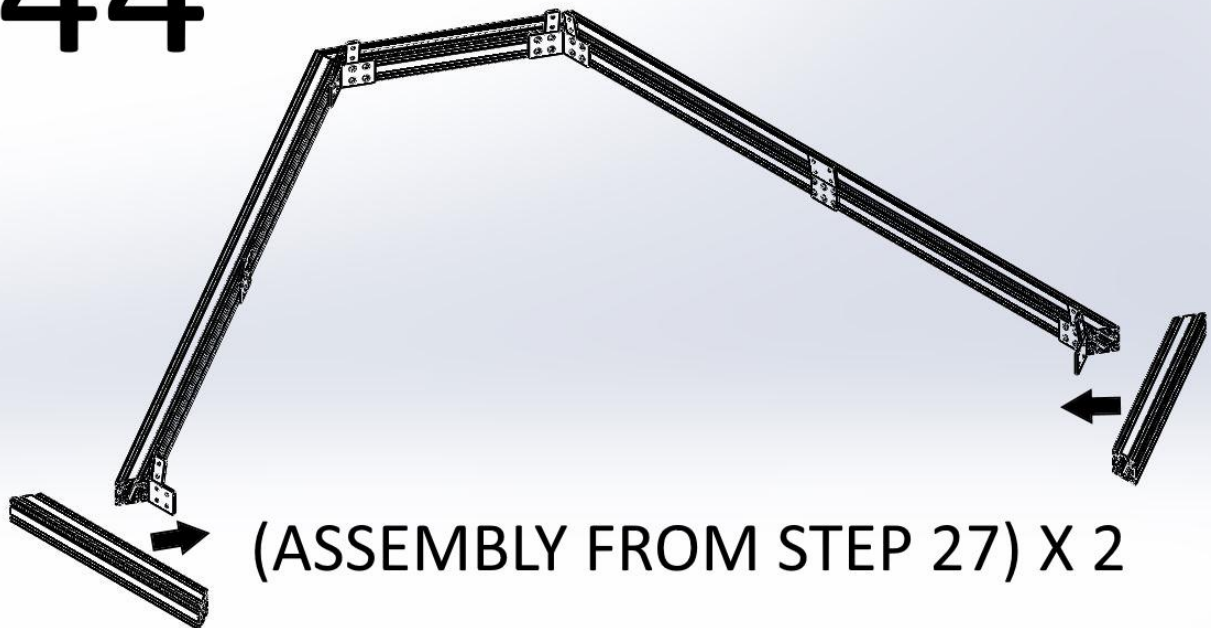
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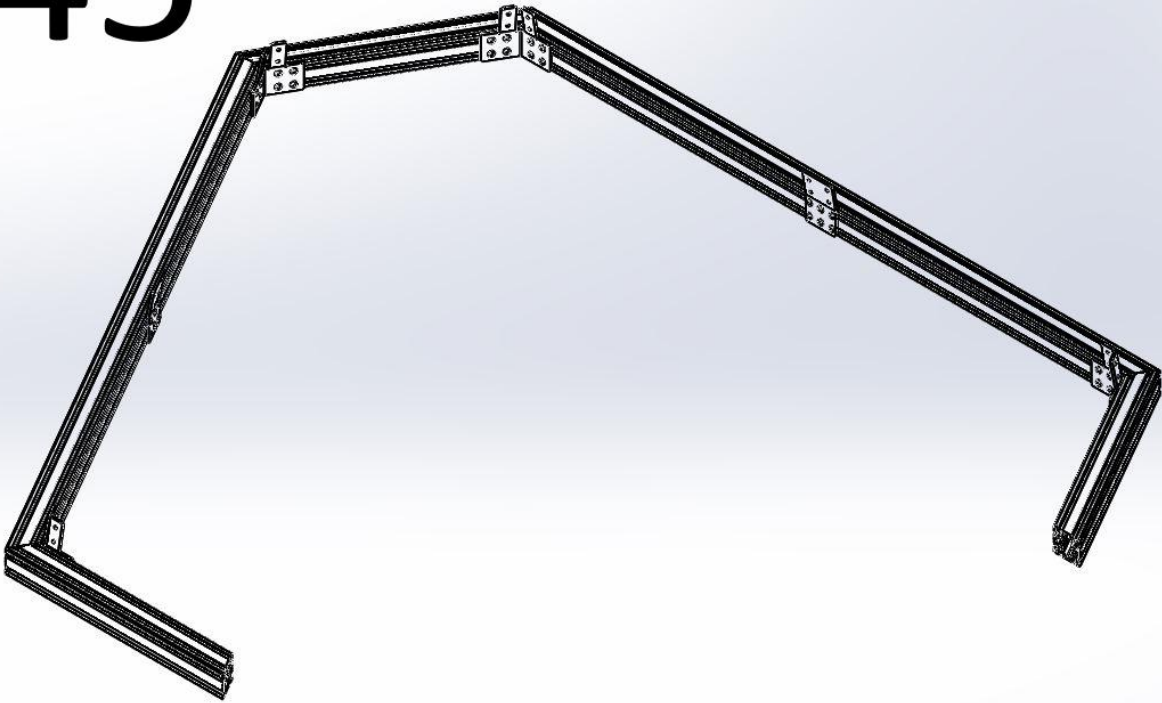
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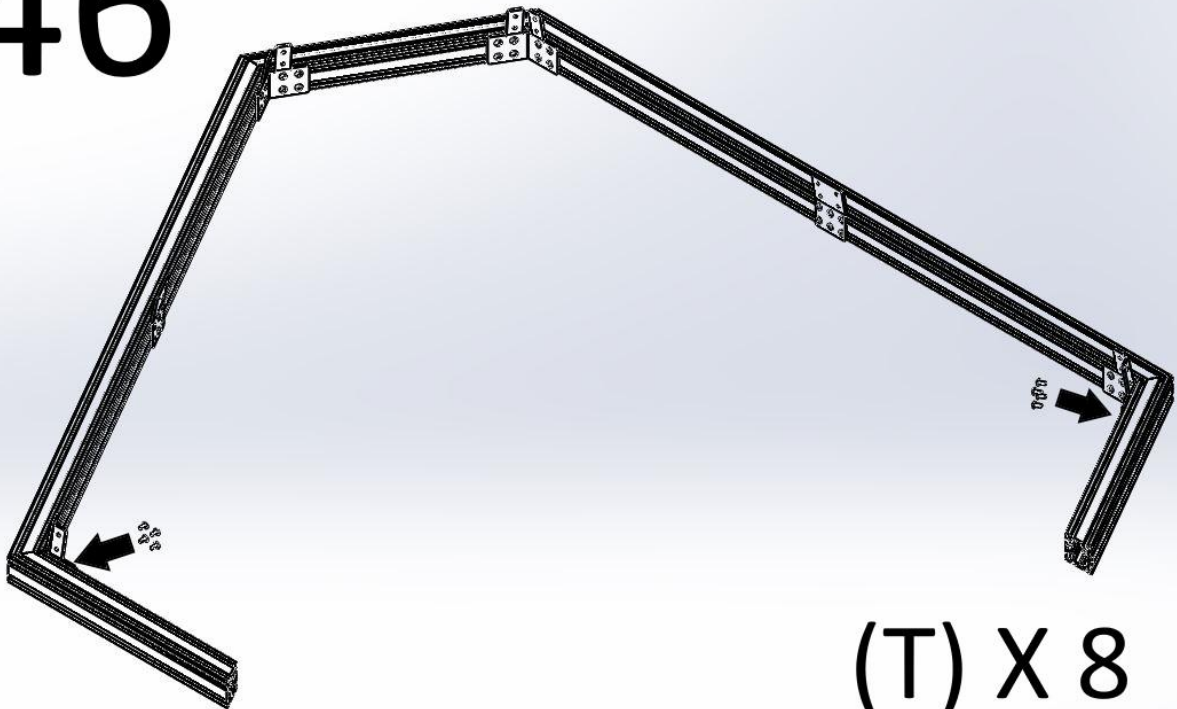
44



45

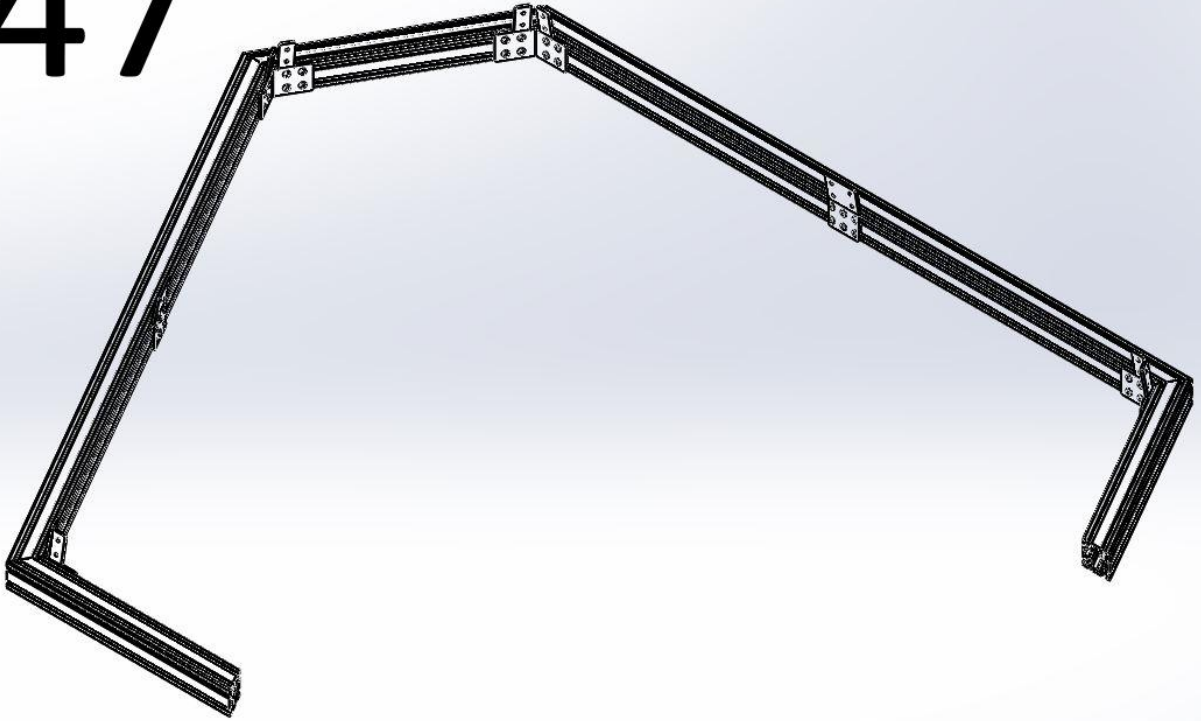


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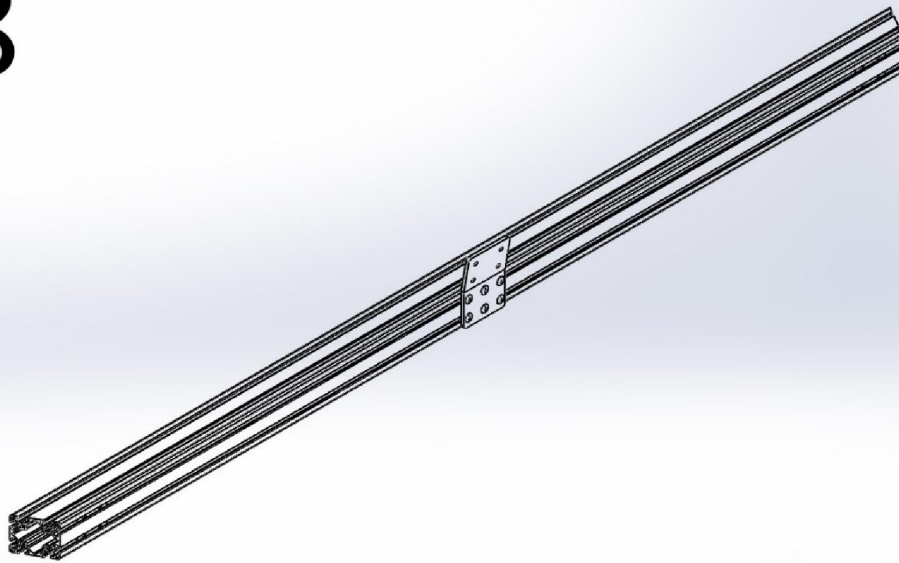


(T) X 8

47

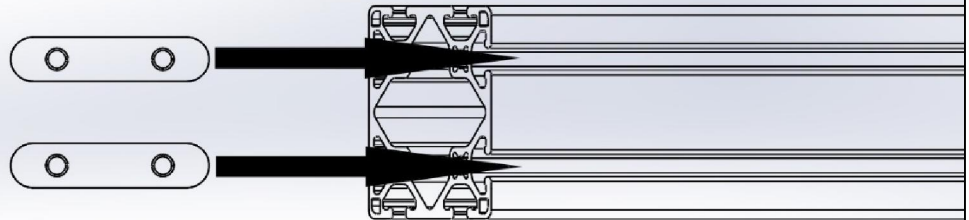


48



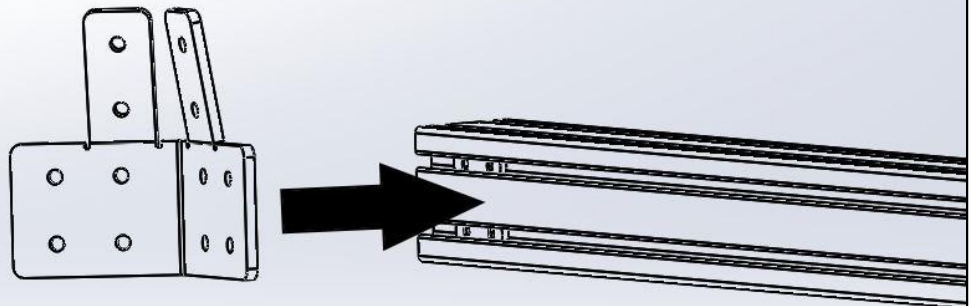
(3RD PIECE FROM STEP 7)

49



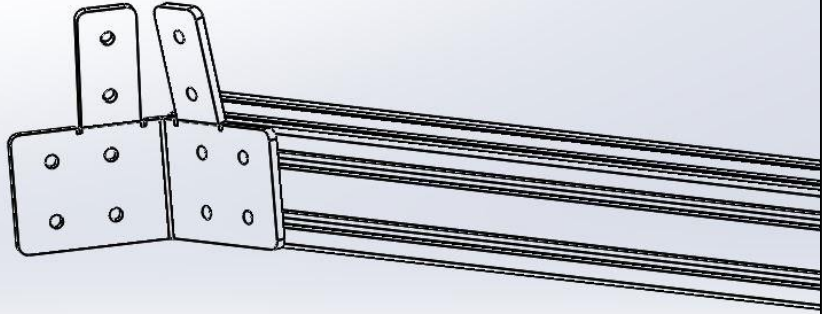
(Q) X 2

50

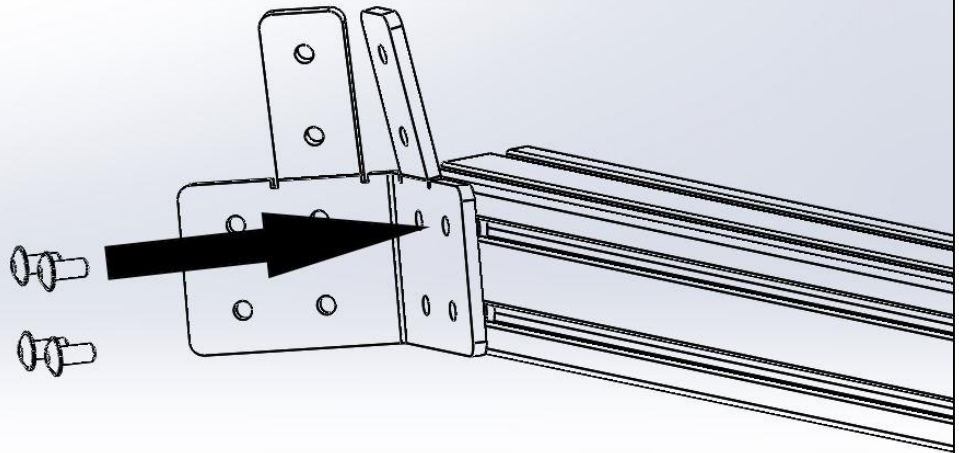


(J) X 1

51

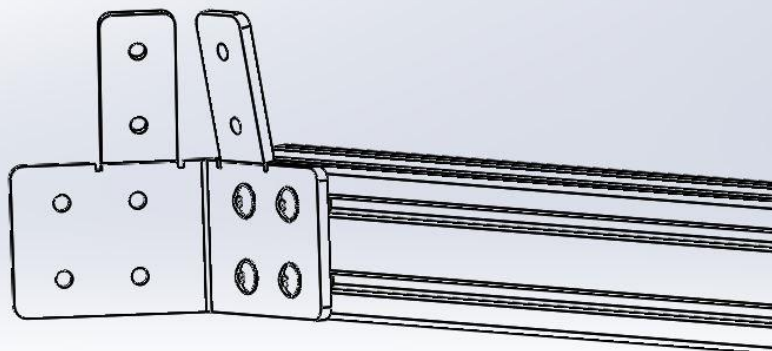


52

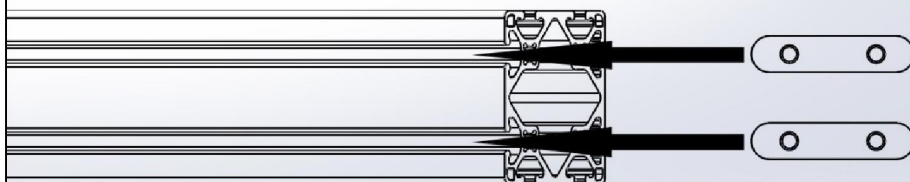


(T) X 4

53

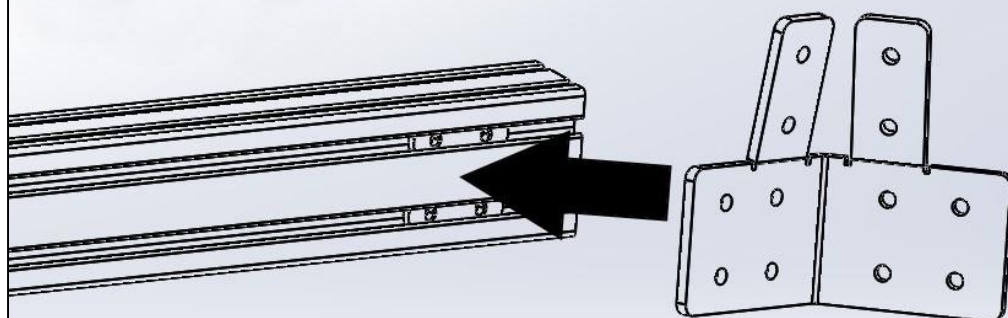


54



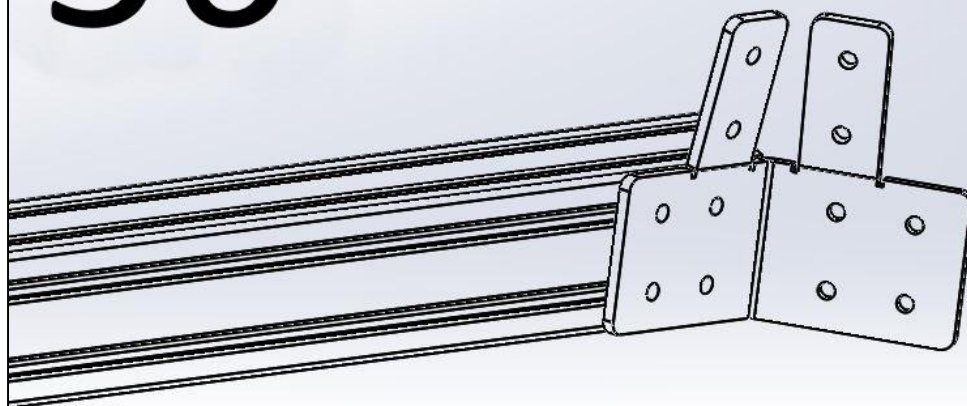
(Q) X 2

55

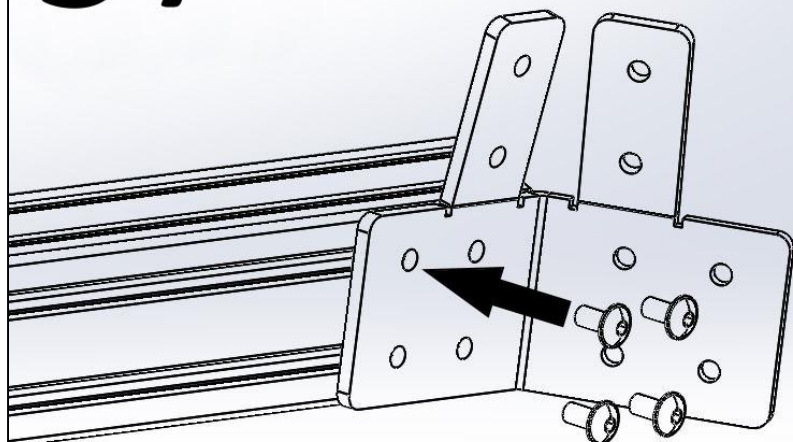


(J) X 1

56

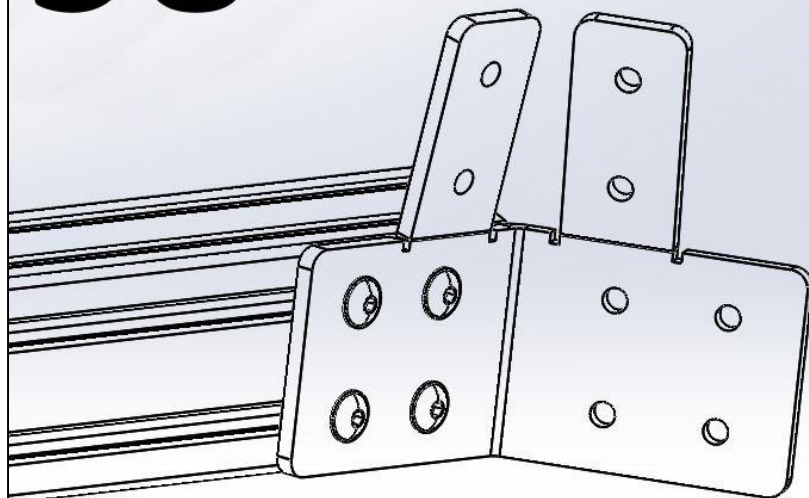


57



(T) X 4

58



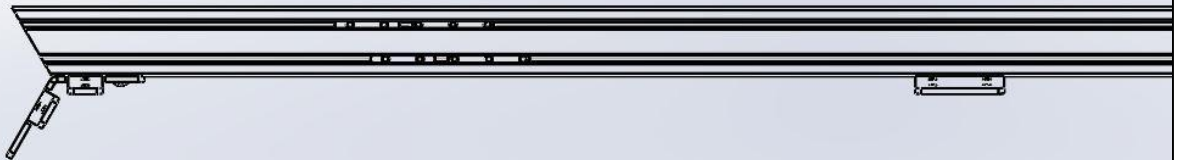
59



(Q) X 2

(R) X 2

60



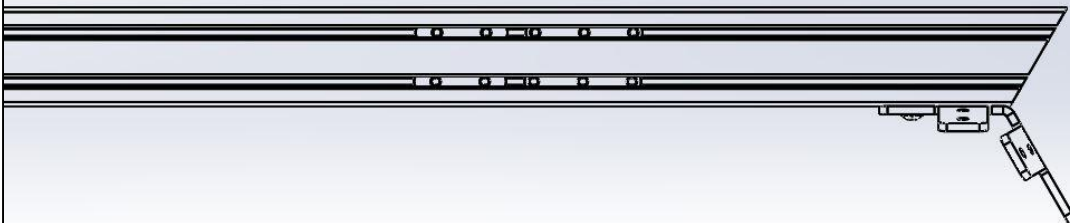
61



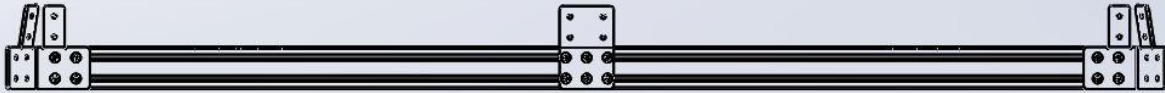
(Q) X 2

(R) X 2

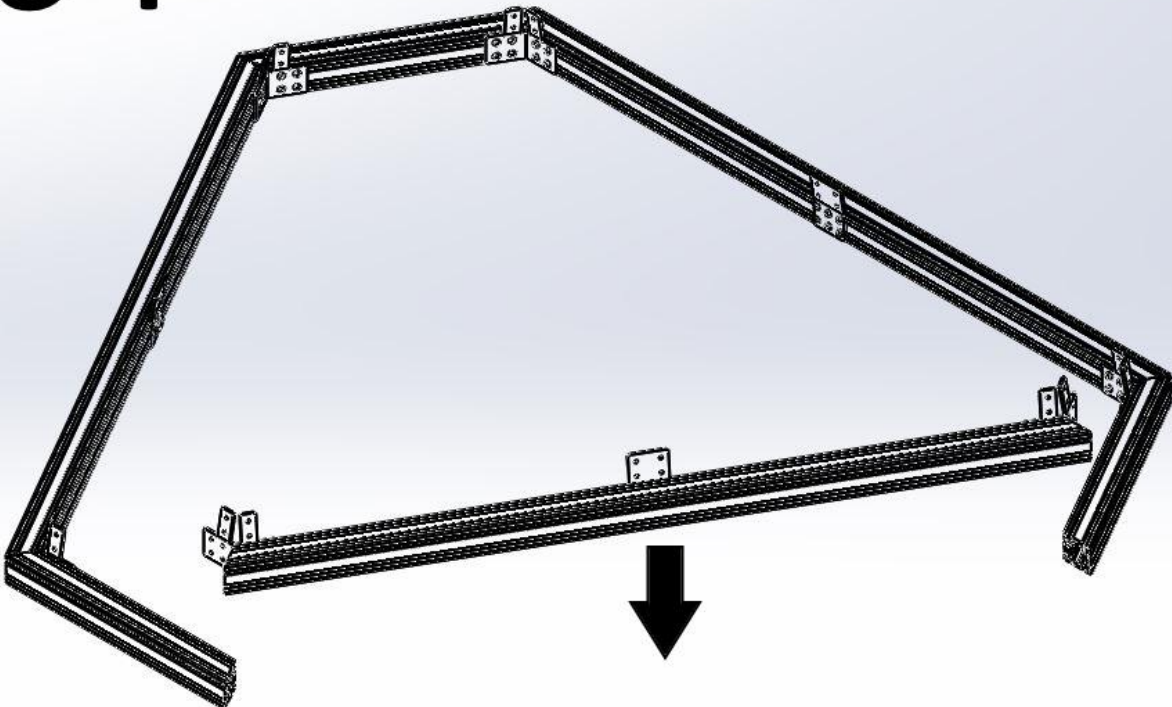
62



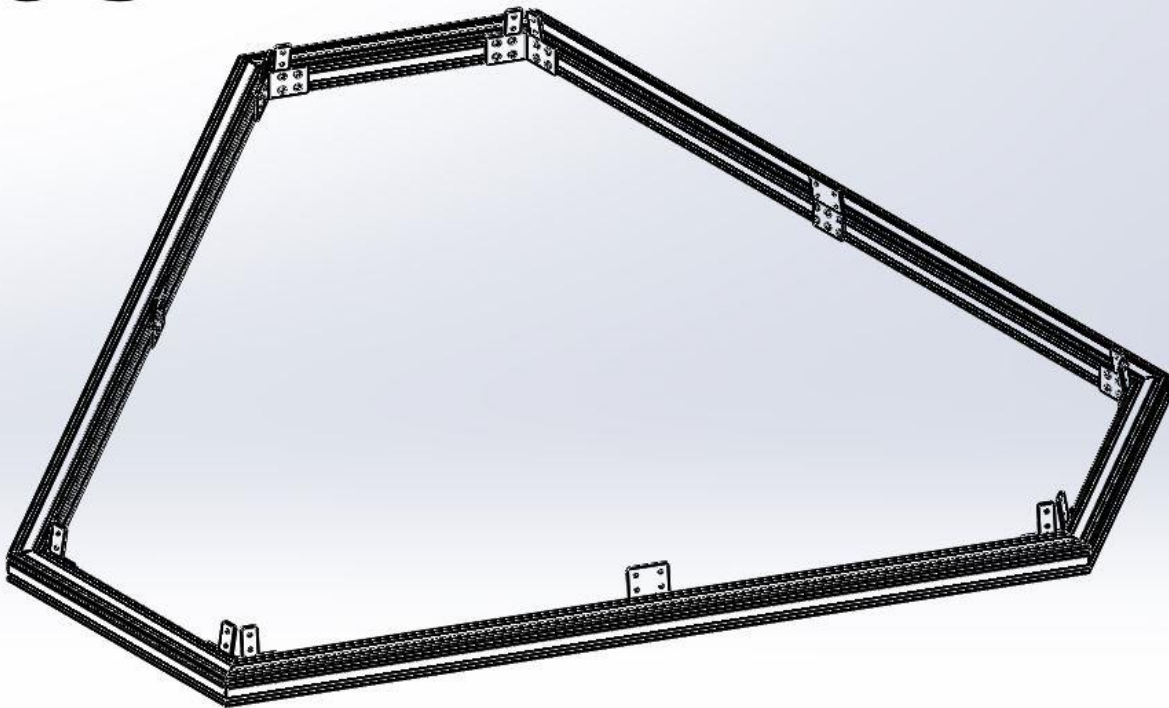
63



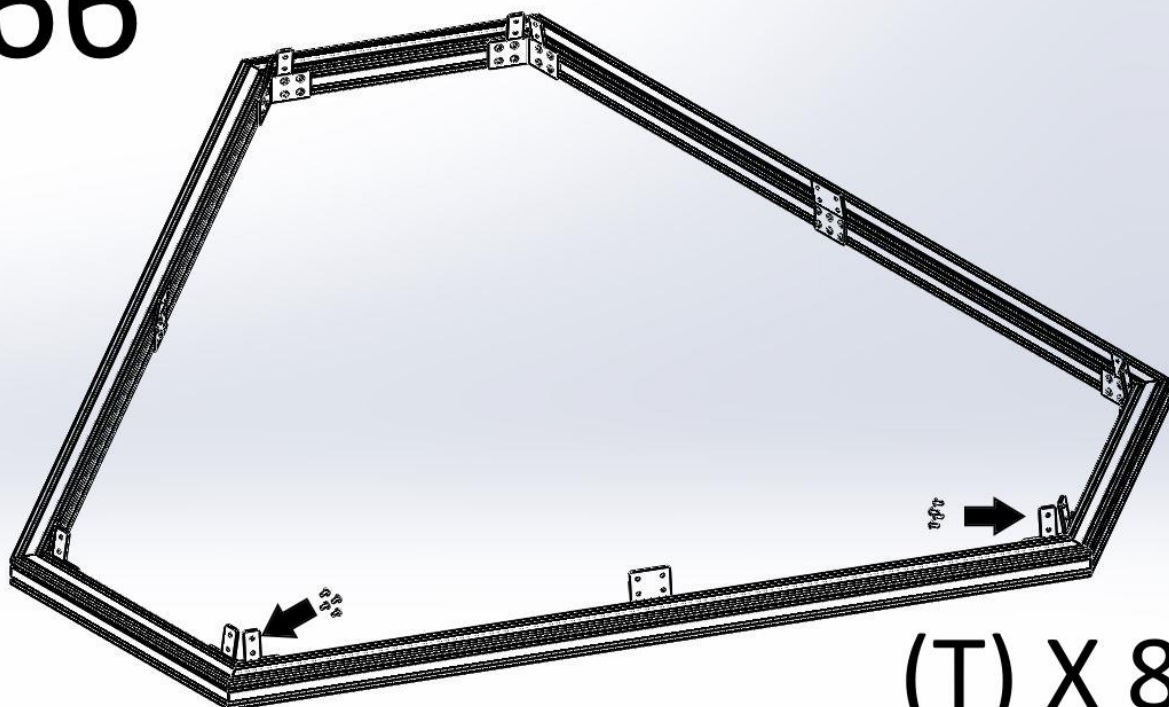
64



65

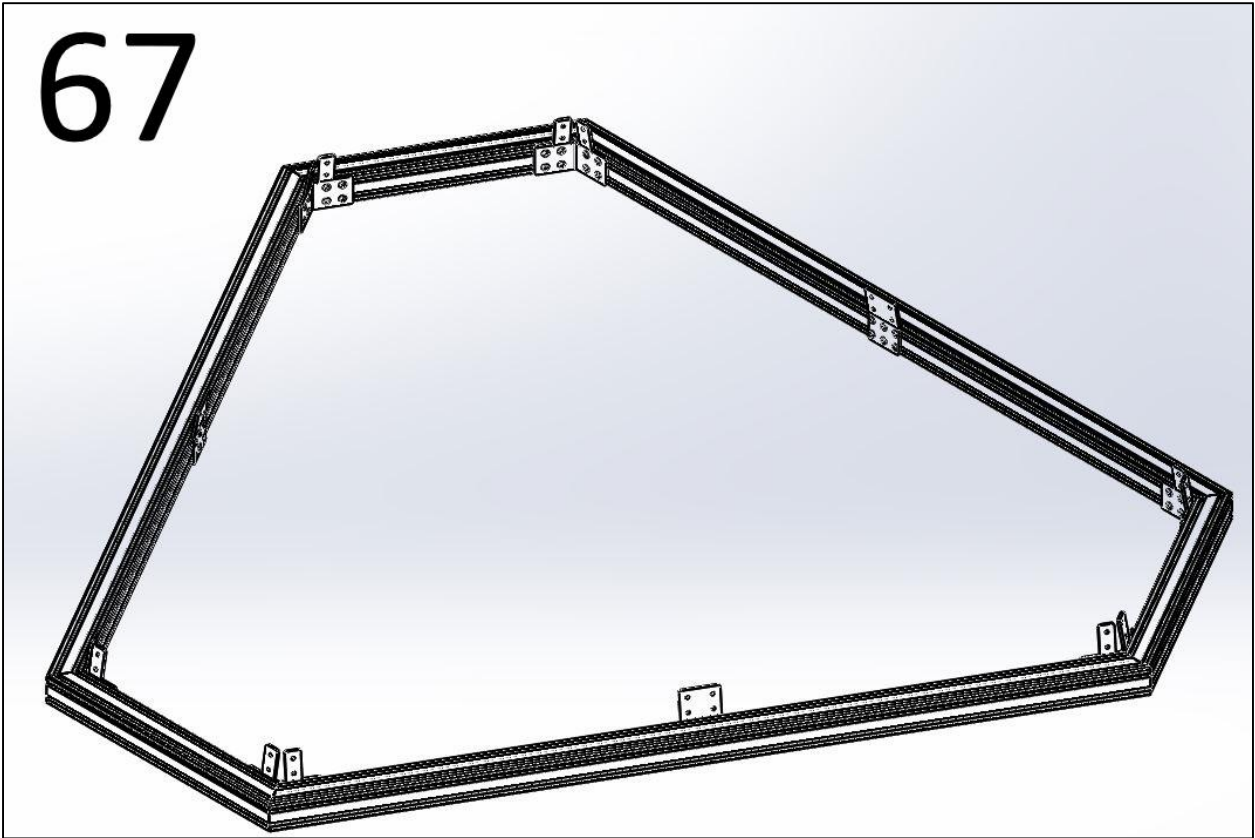


66



(T) X 8

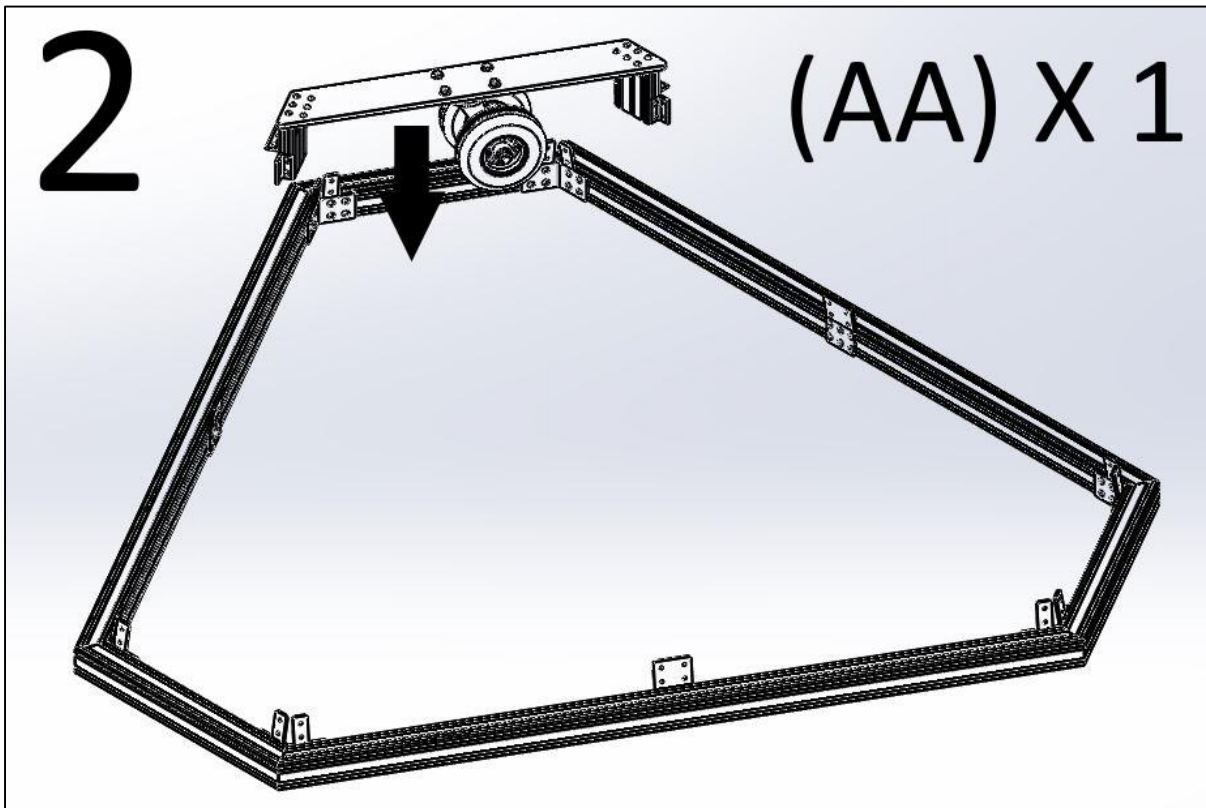
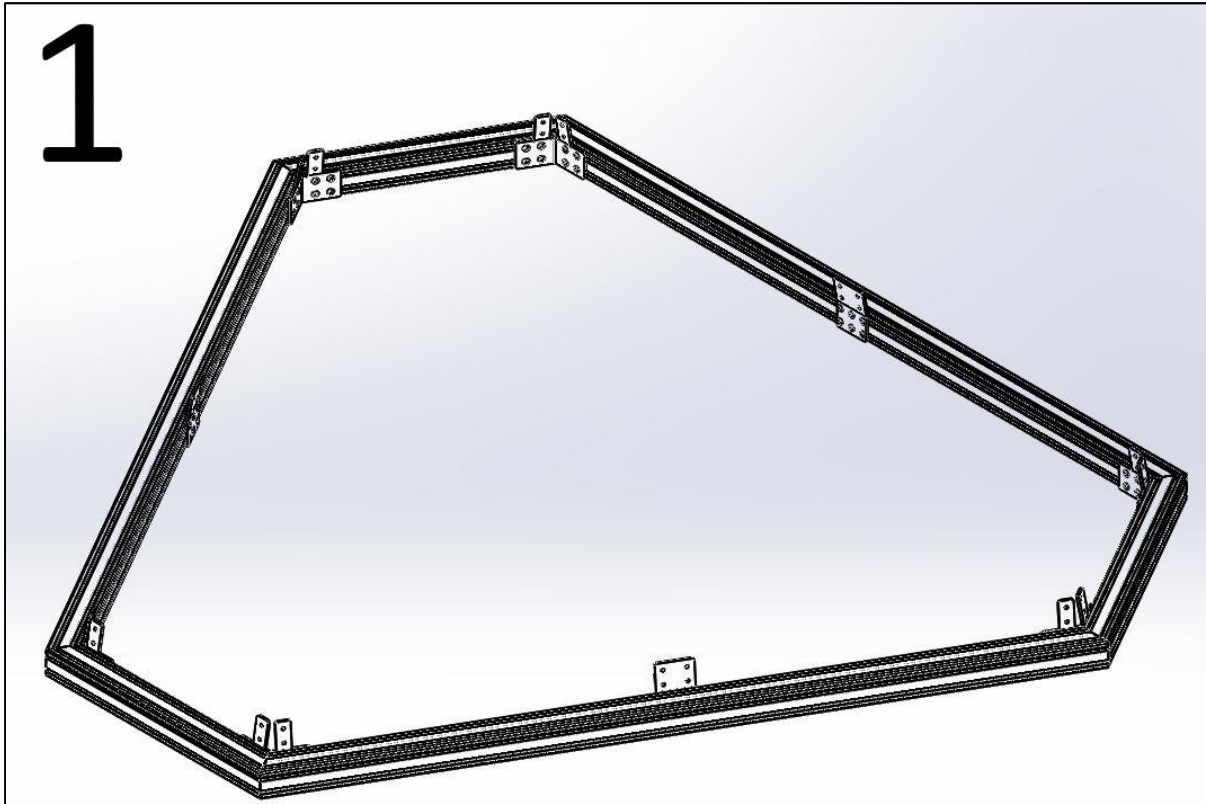
67



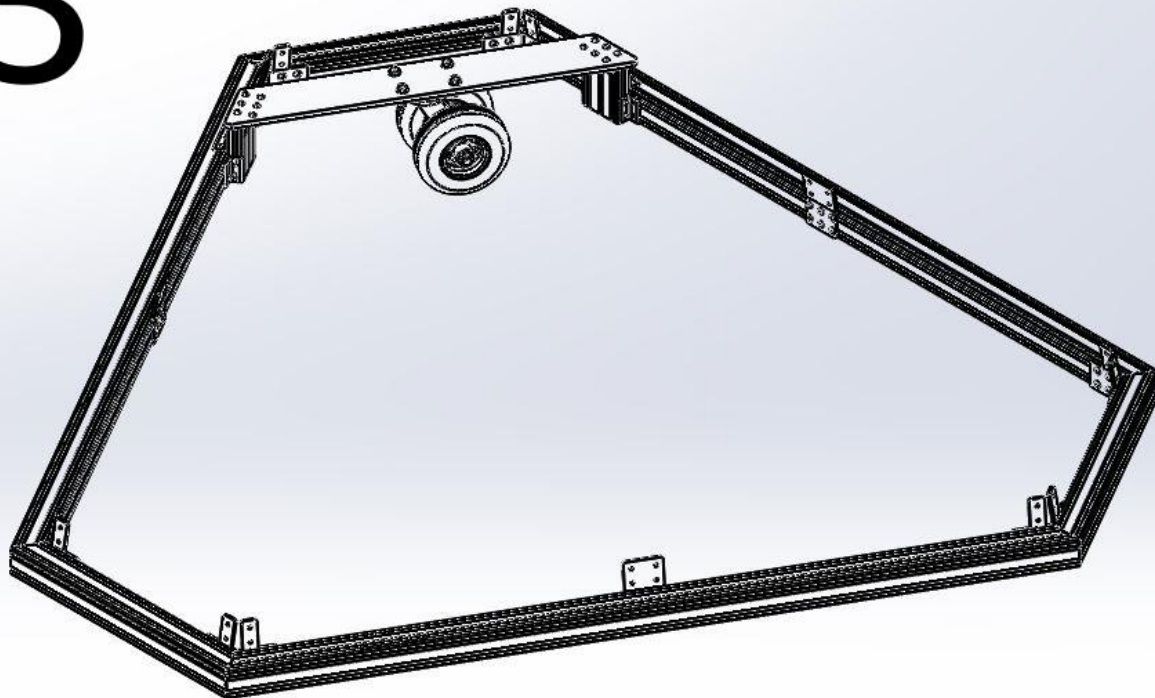
Base Assembly Complete

Section 2

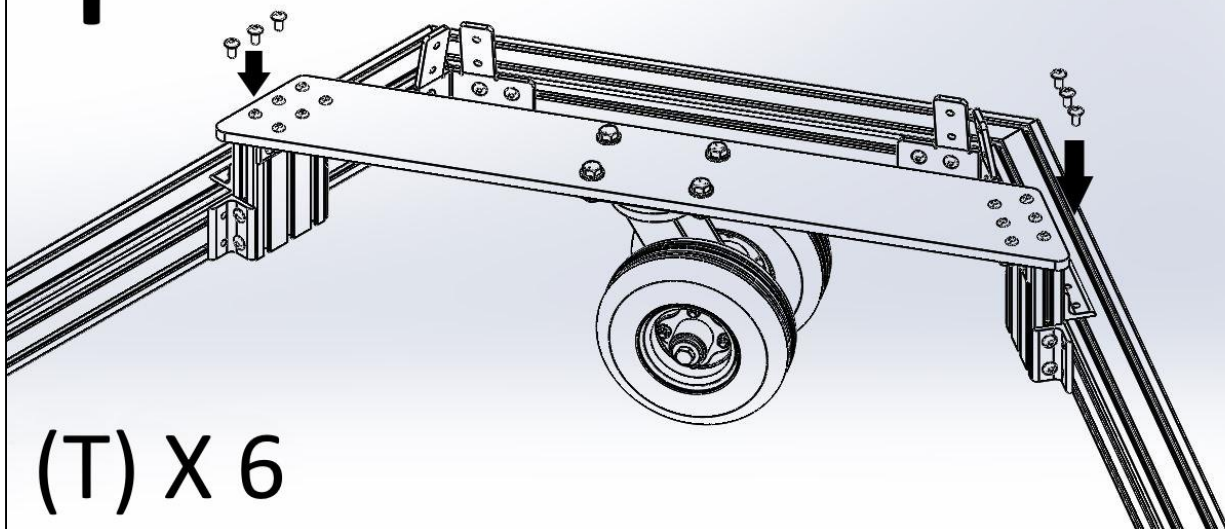
Optional Wheel Assembly Installation



3

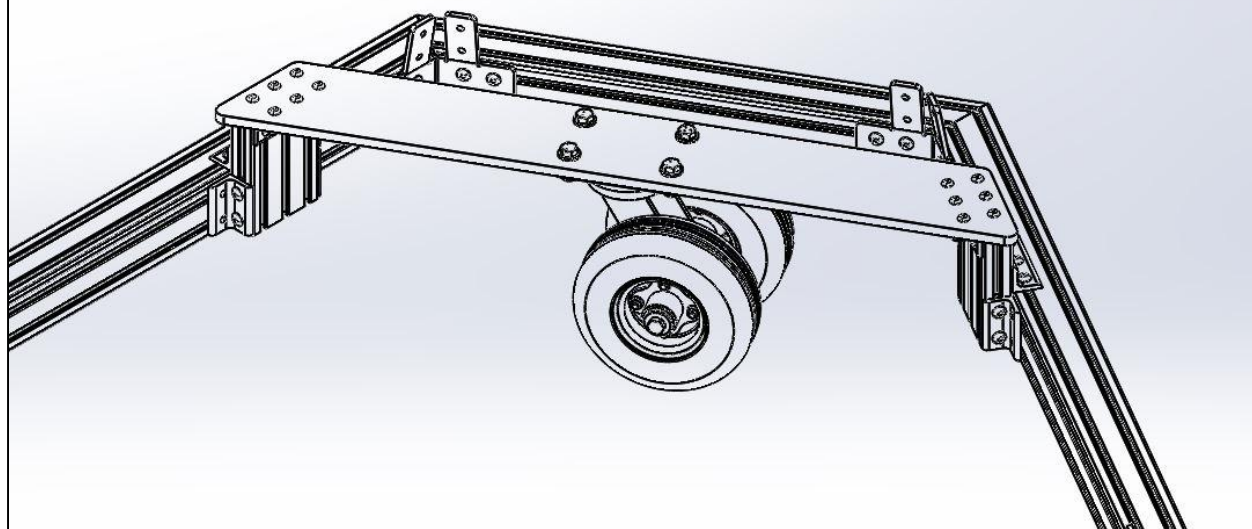


4

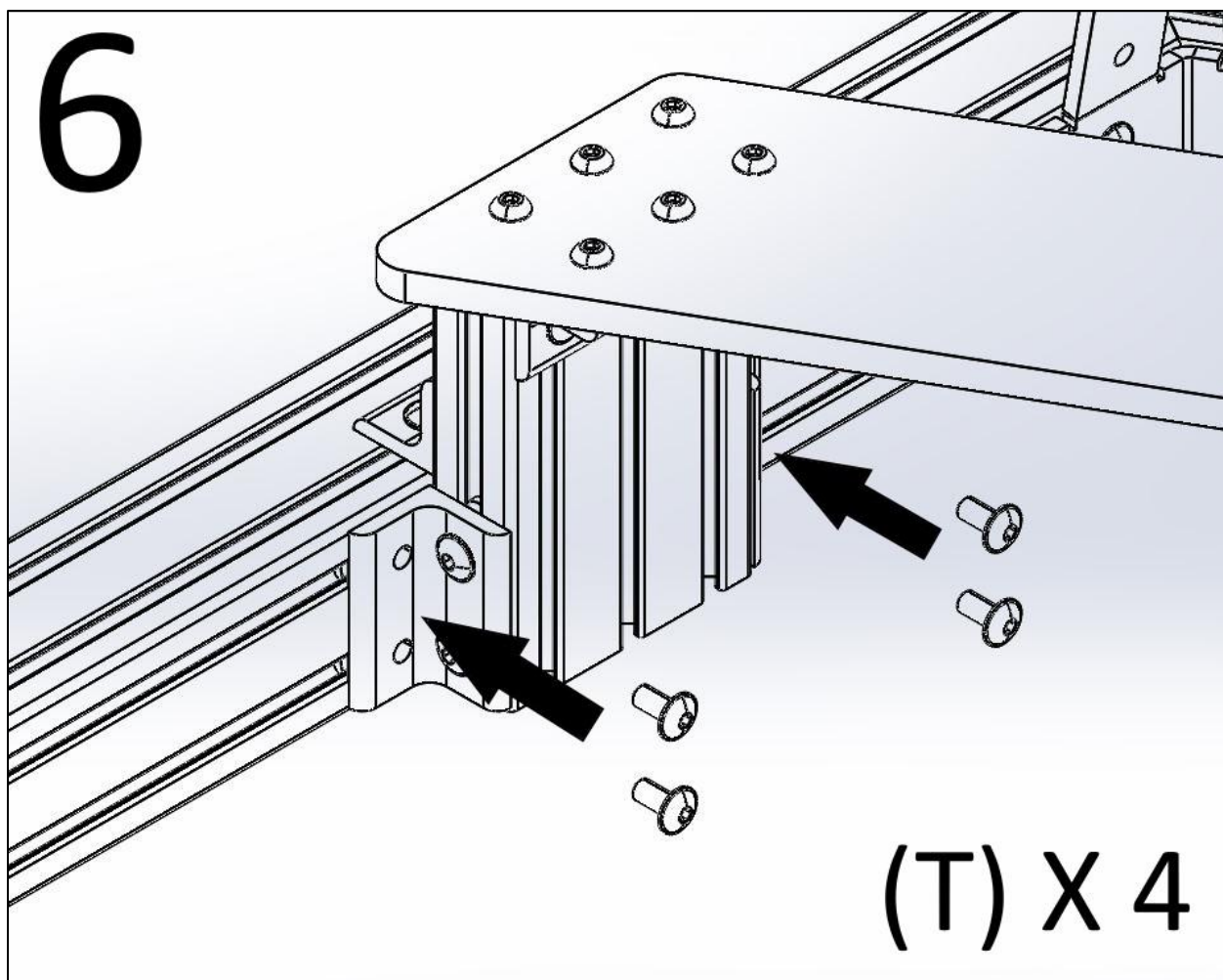


(T) X 6

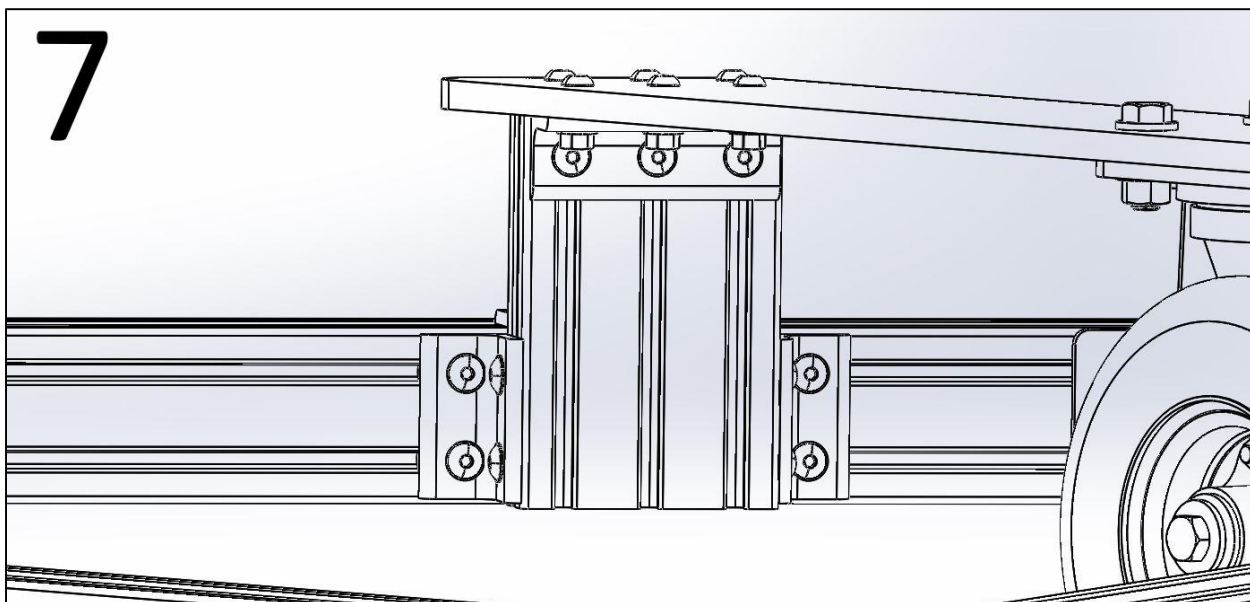
5



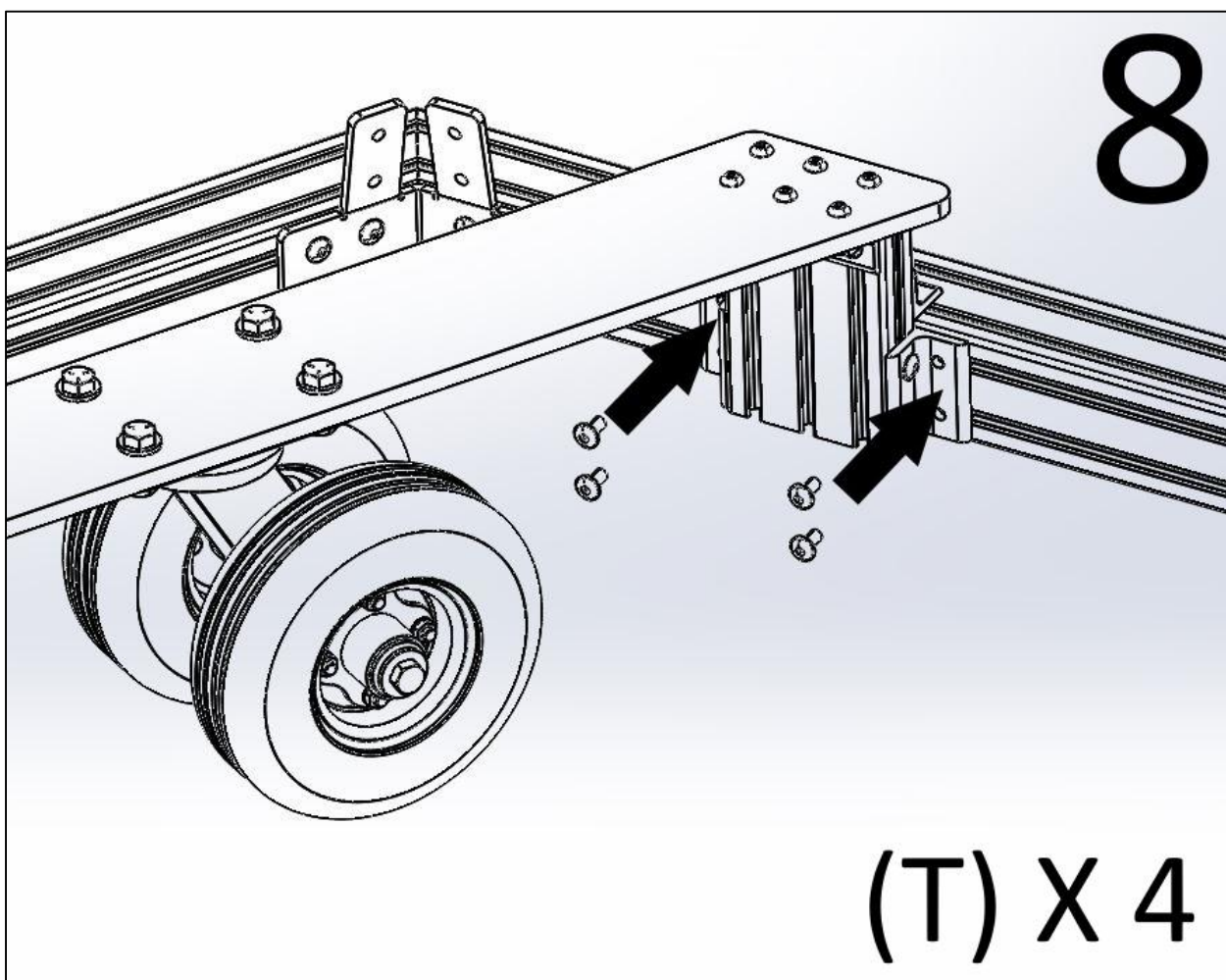
6

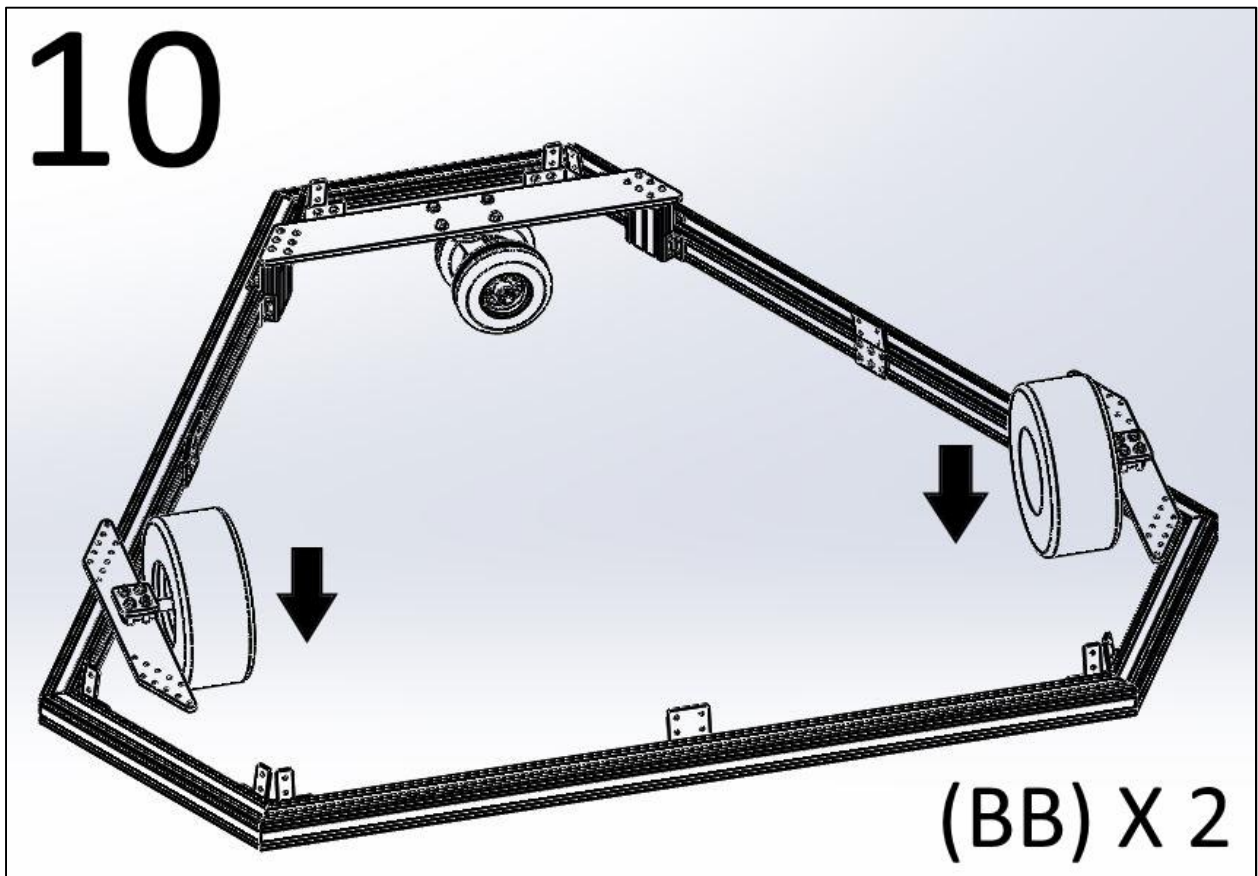
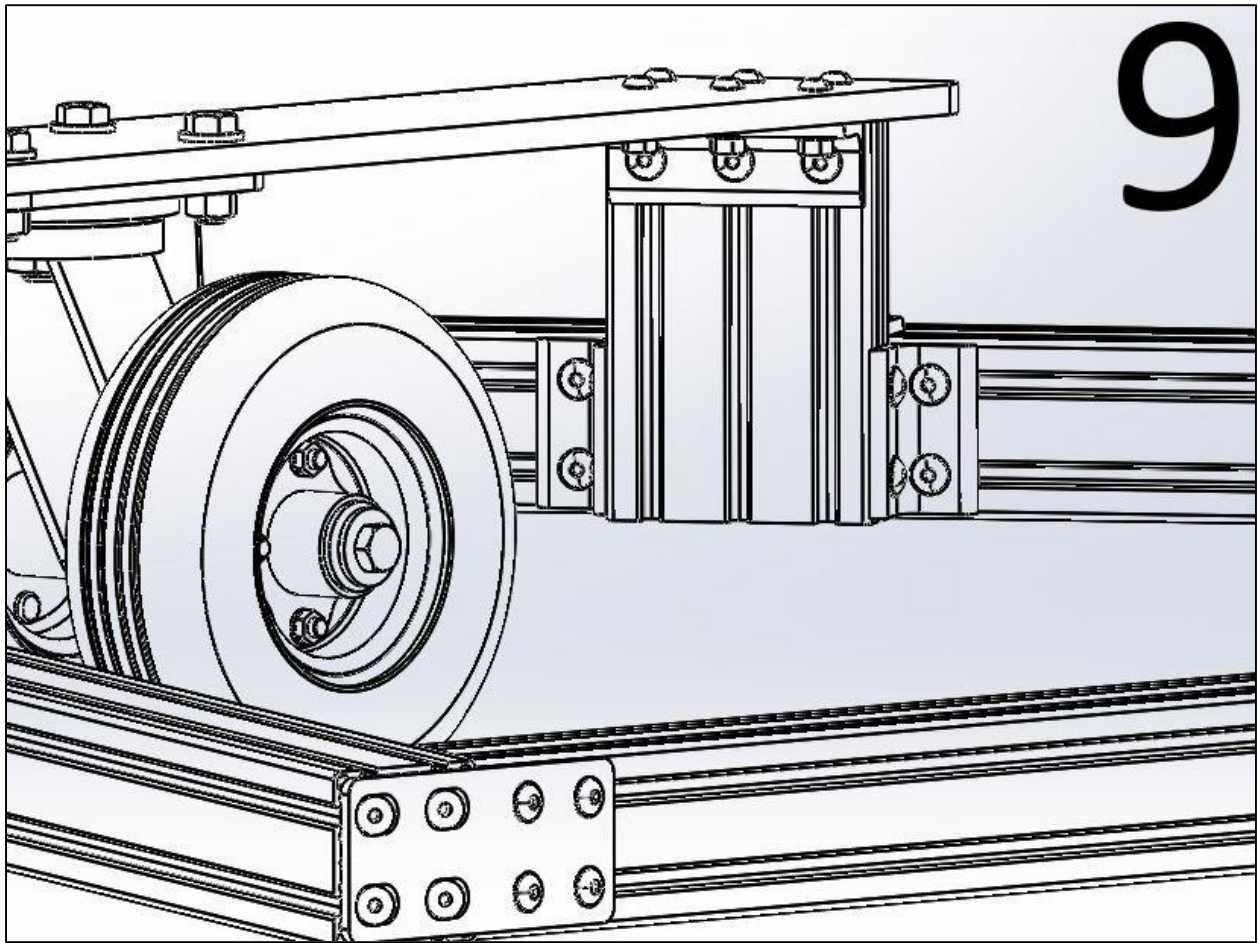


7

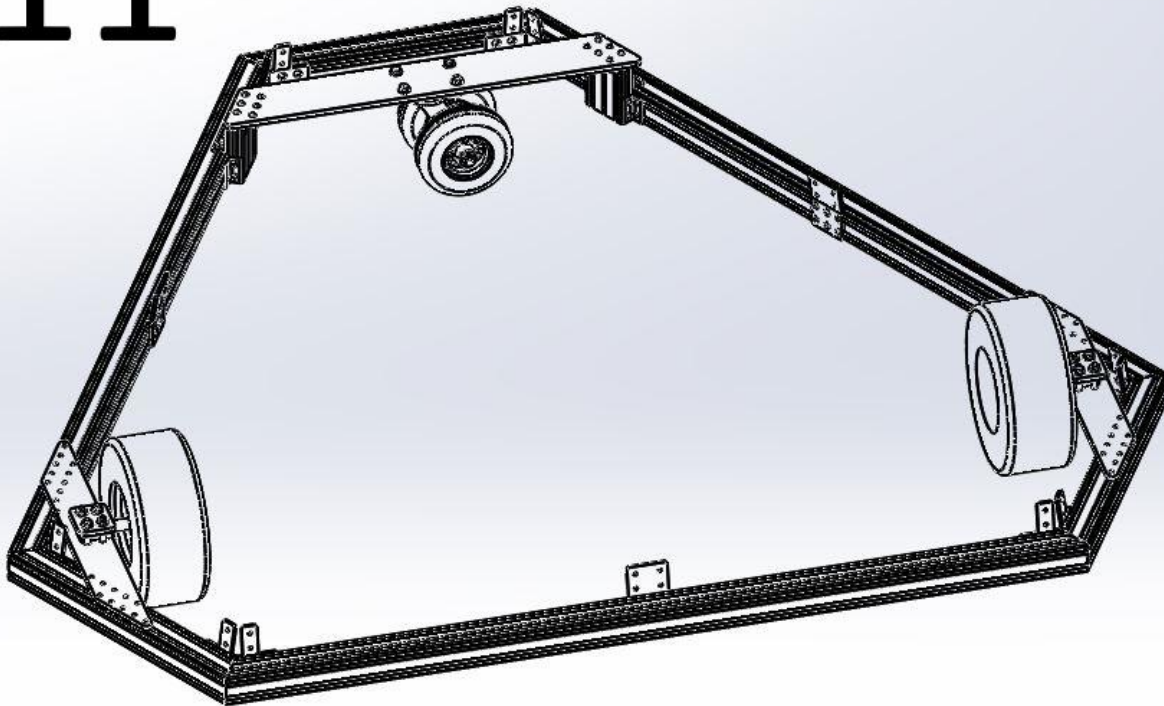


8

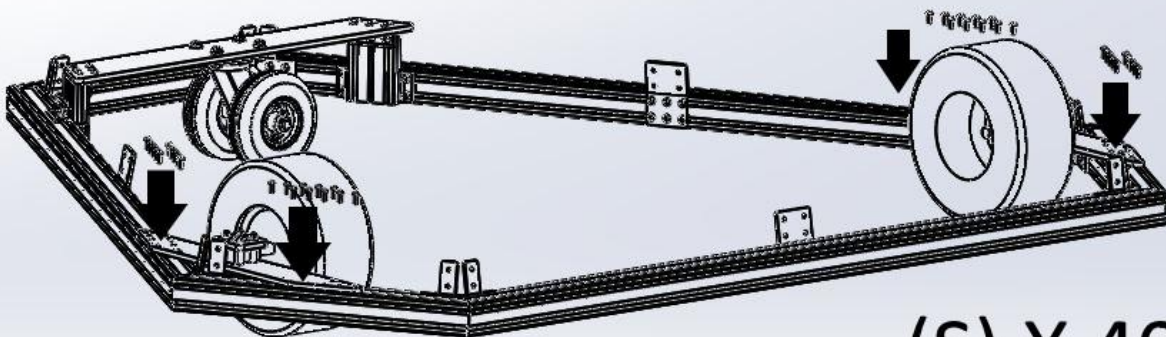




11

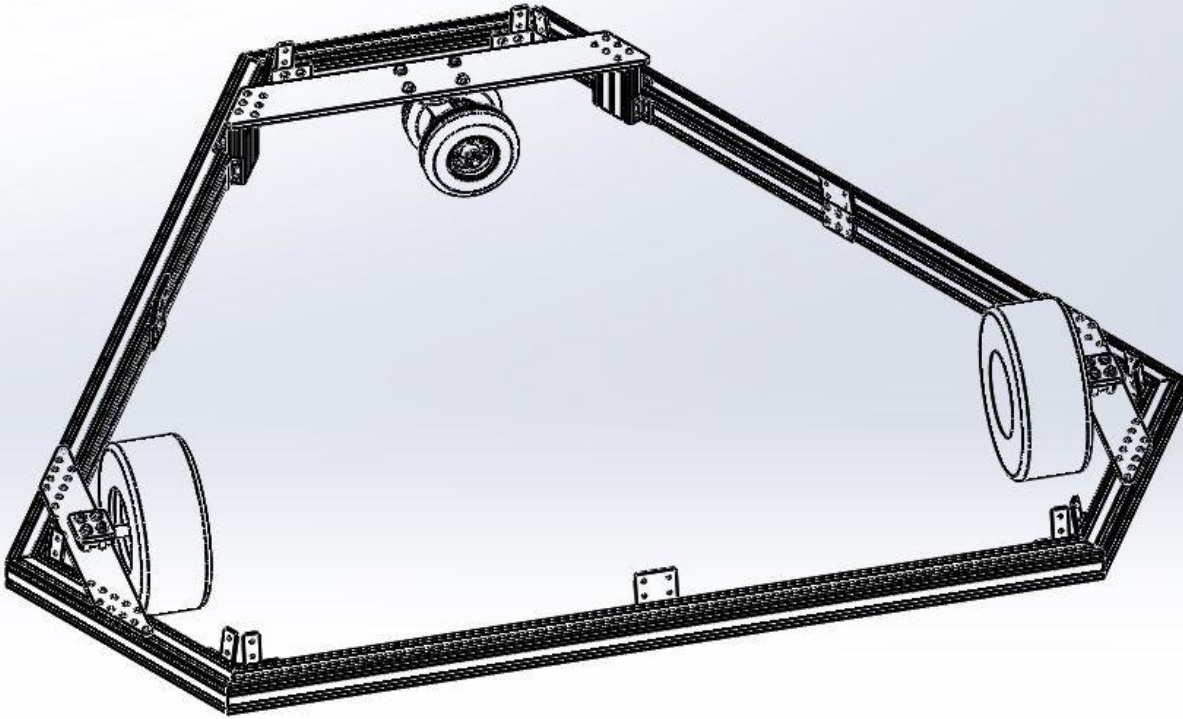


12



(S) X 40

13

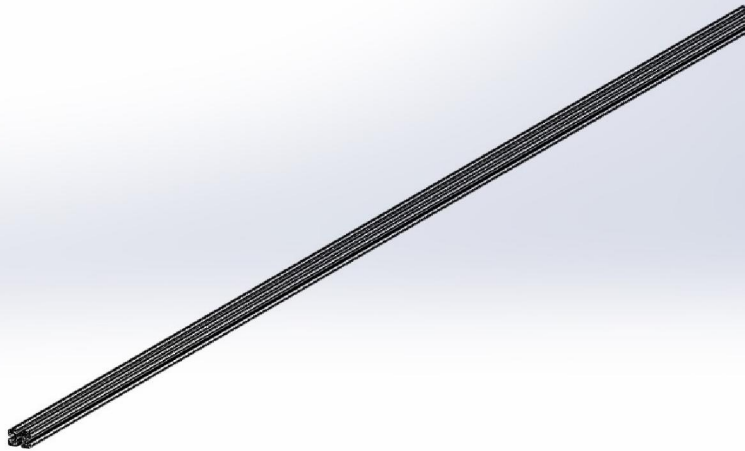


Wheel Assembly Installation Complete

Section 3

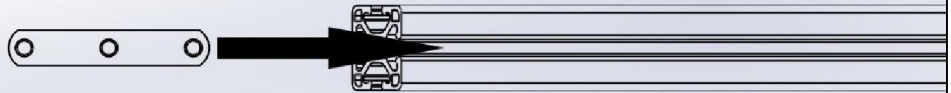
Wall Assembly Instructions (X3)

1



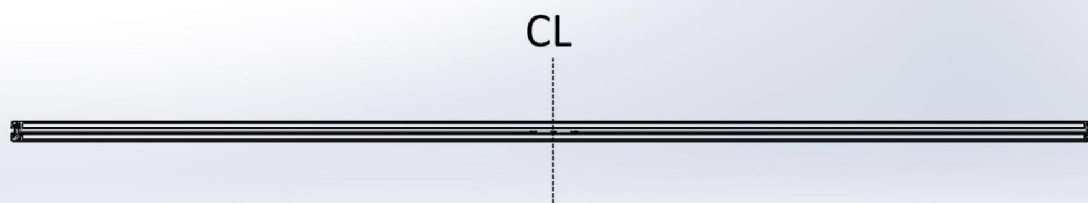
(B) X 1

2



(R) X 1

3



4



(Q) X 1

5

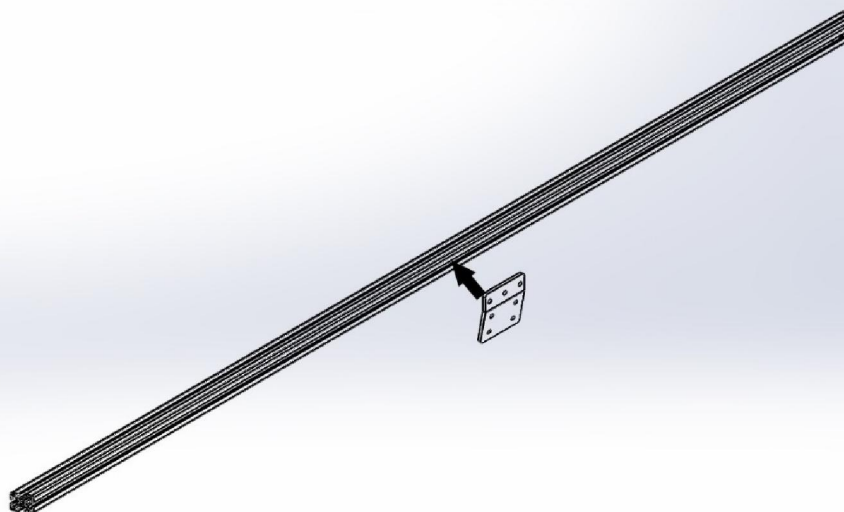


(Q) X 1

6

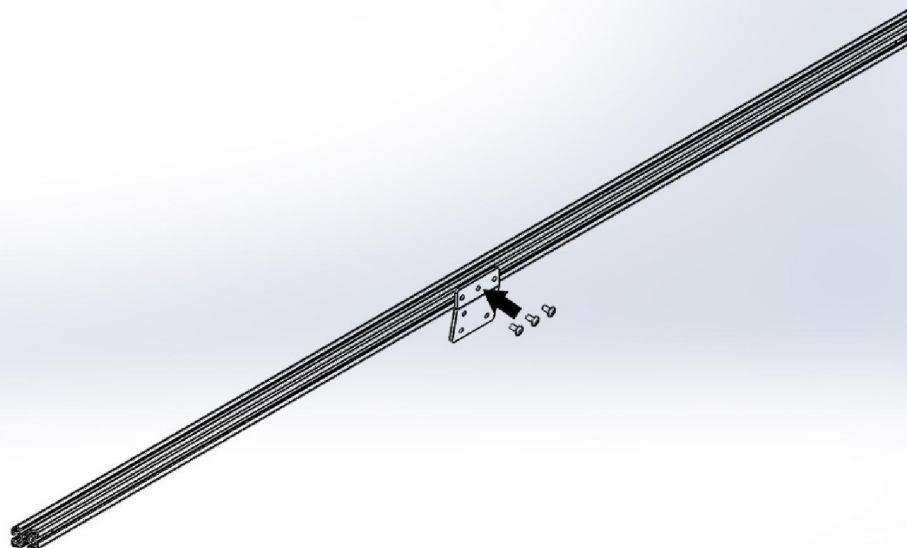


7



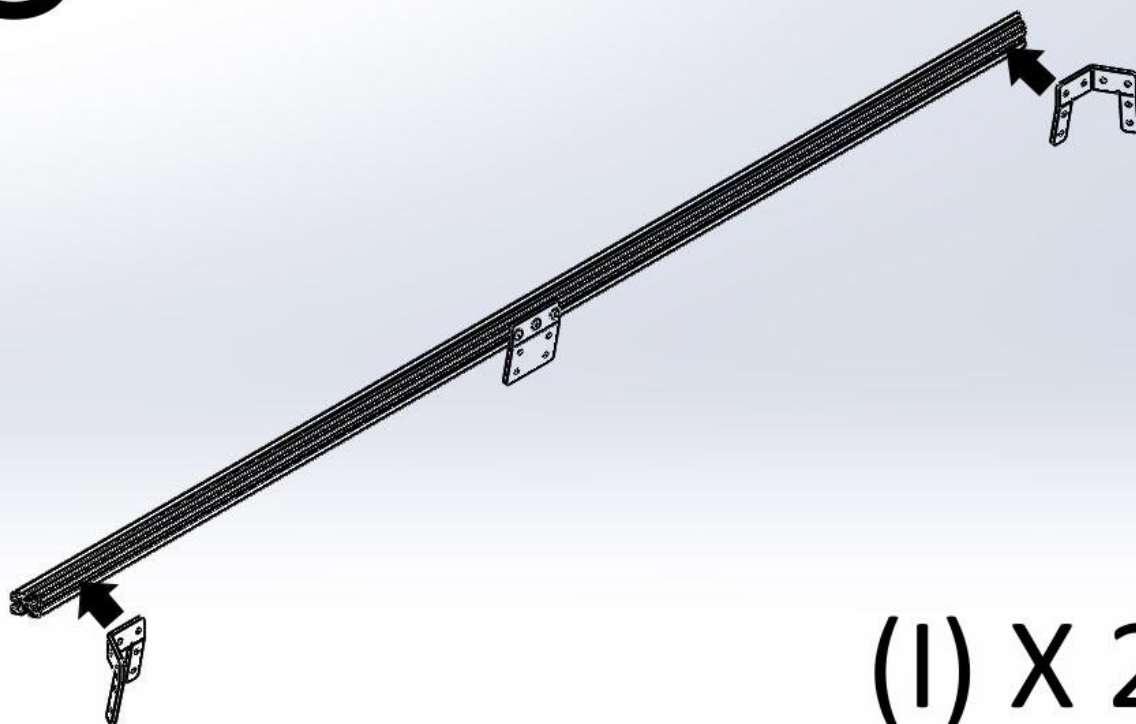
(H) X 1

8



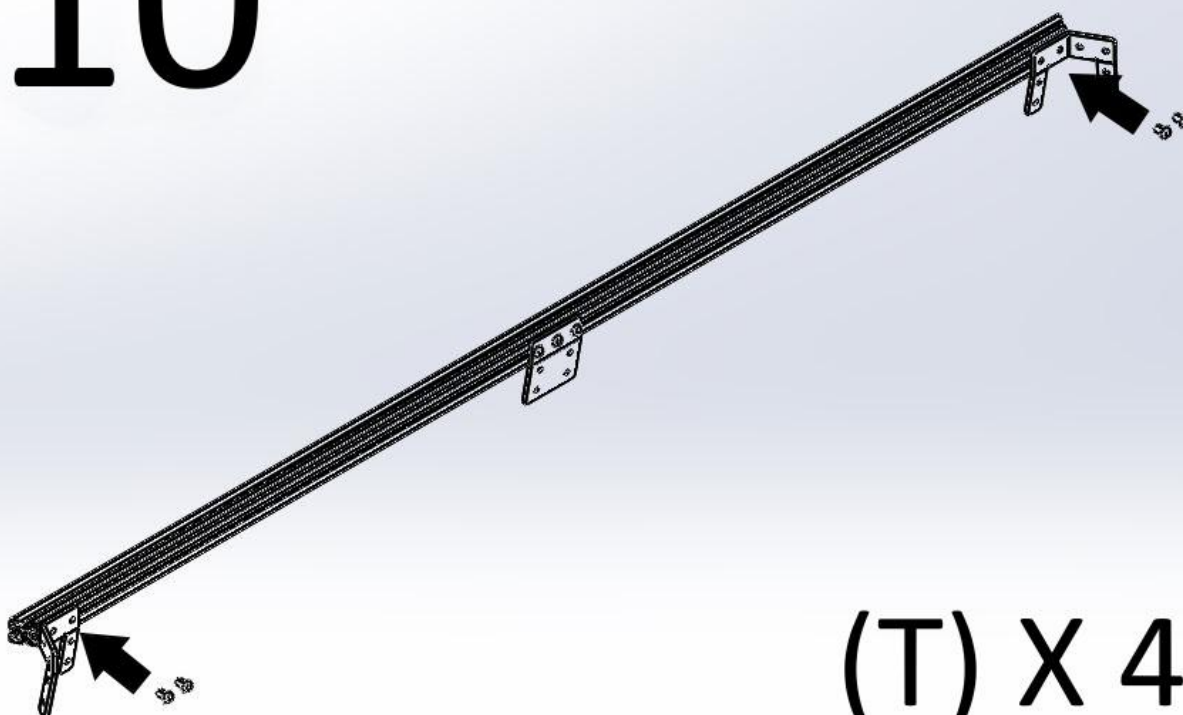
(T) X 3

9



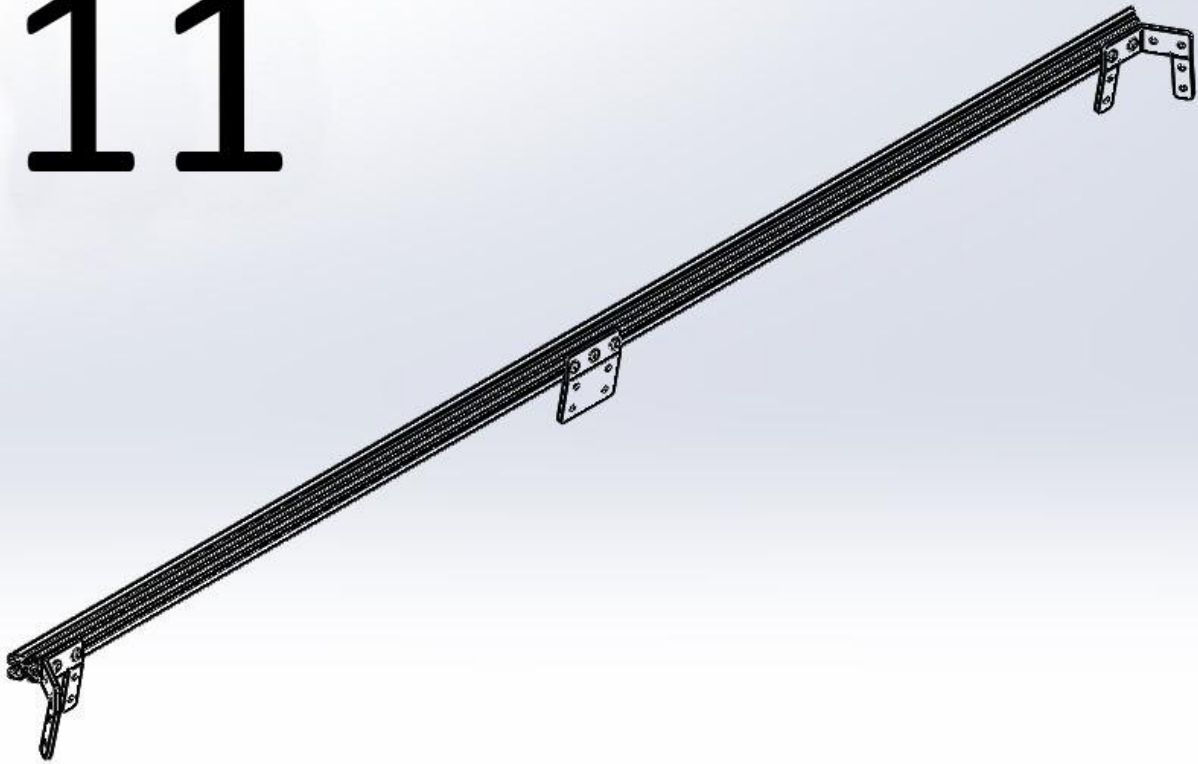
(I) X 2

10

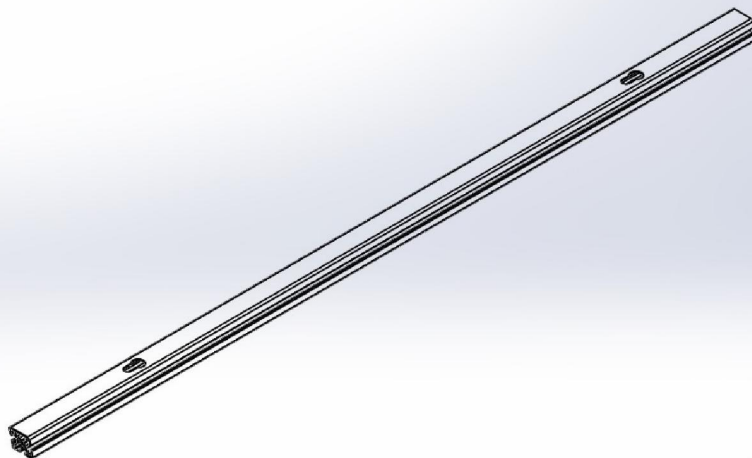


(T) X 4

11

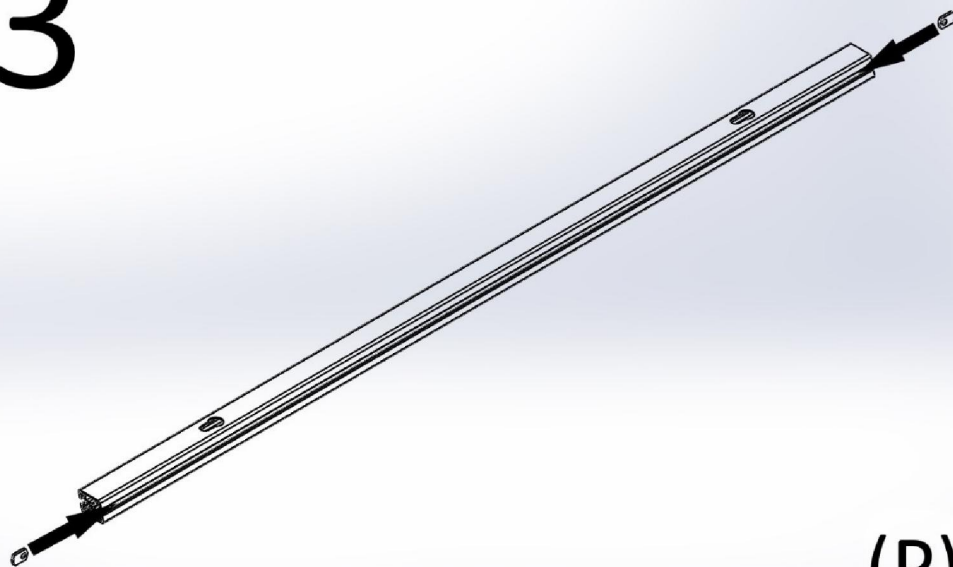


12



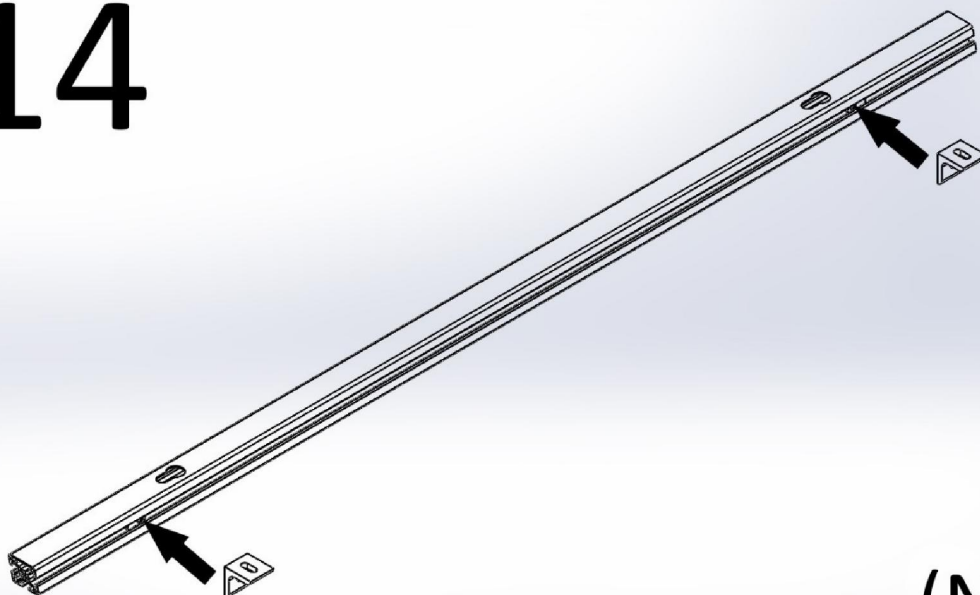
(C) X 1

13



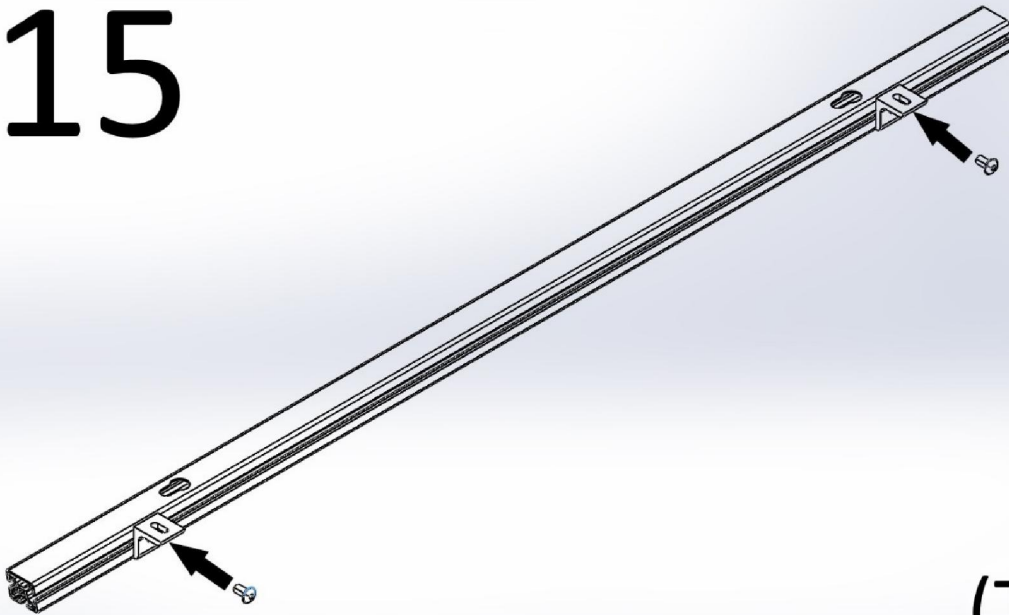
(P) X 2

14



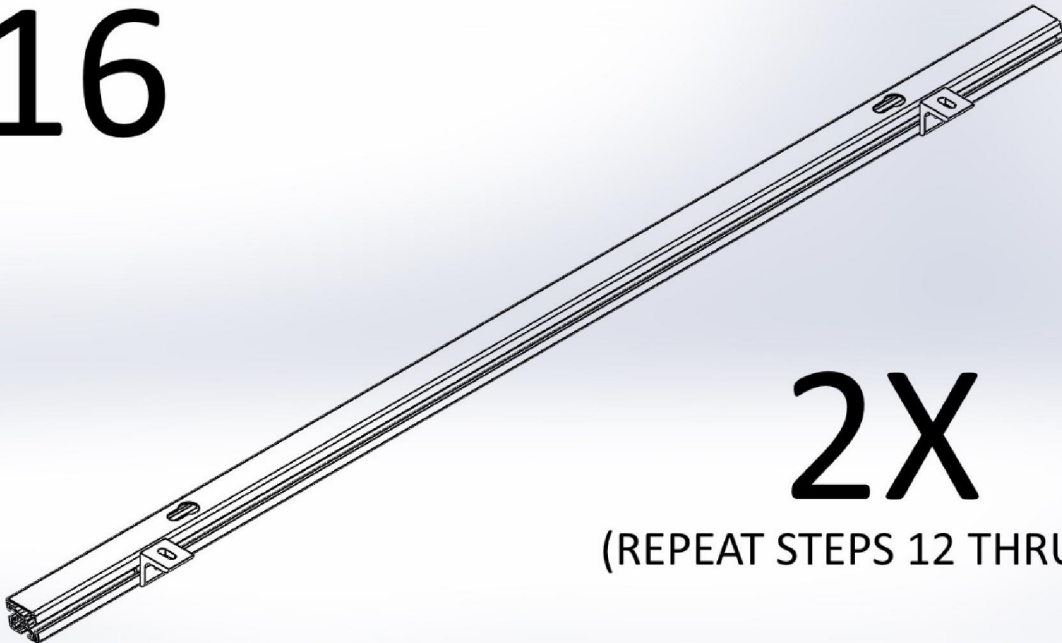
(N) X 2

15



(T) X 2

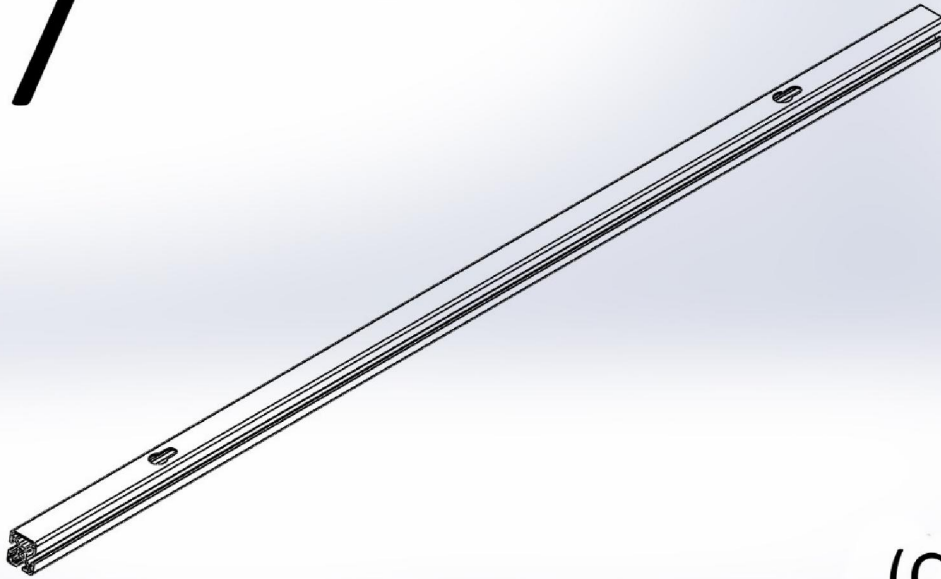
16



2X

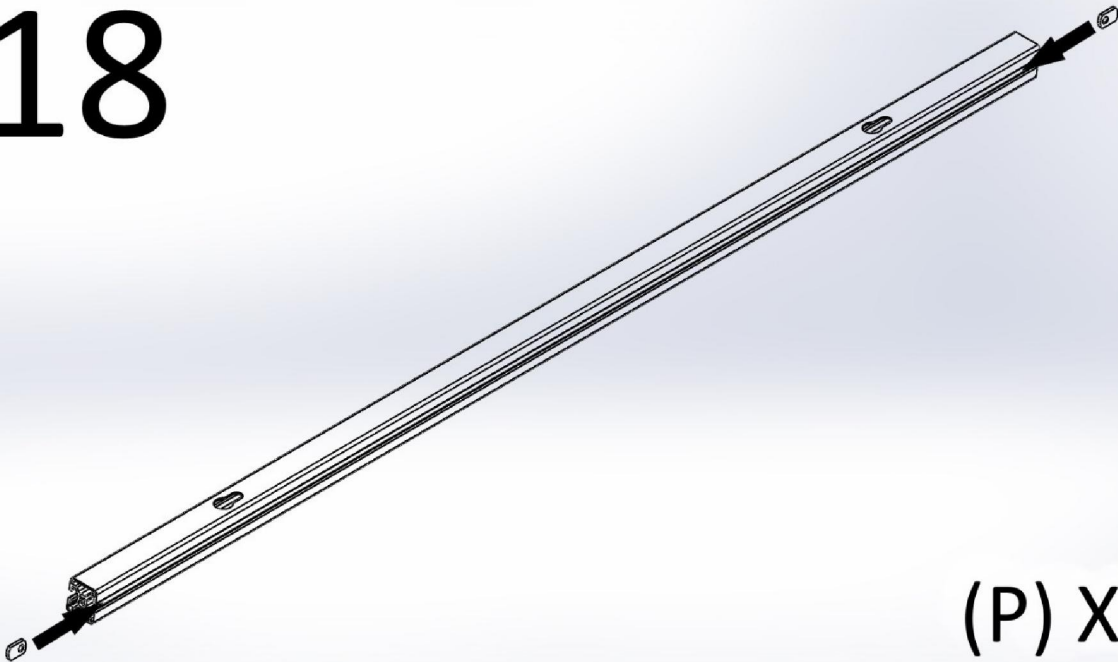
(REPEAT STEPS 12 THRU 15)

17



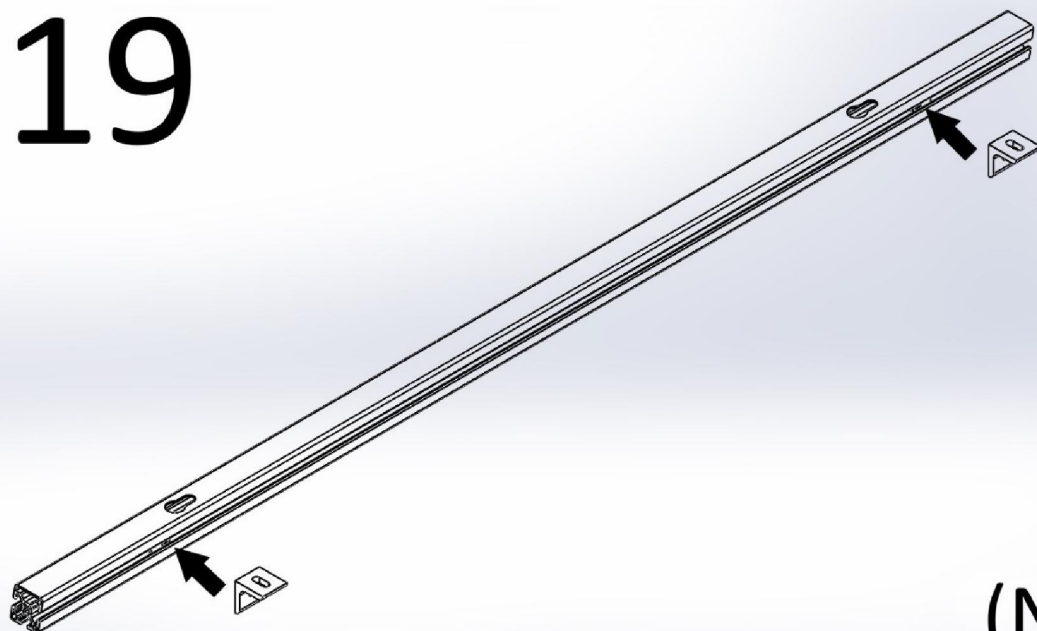
(C) X 1

18



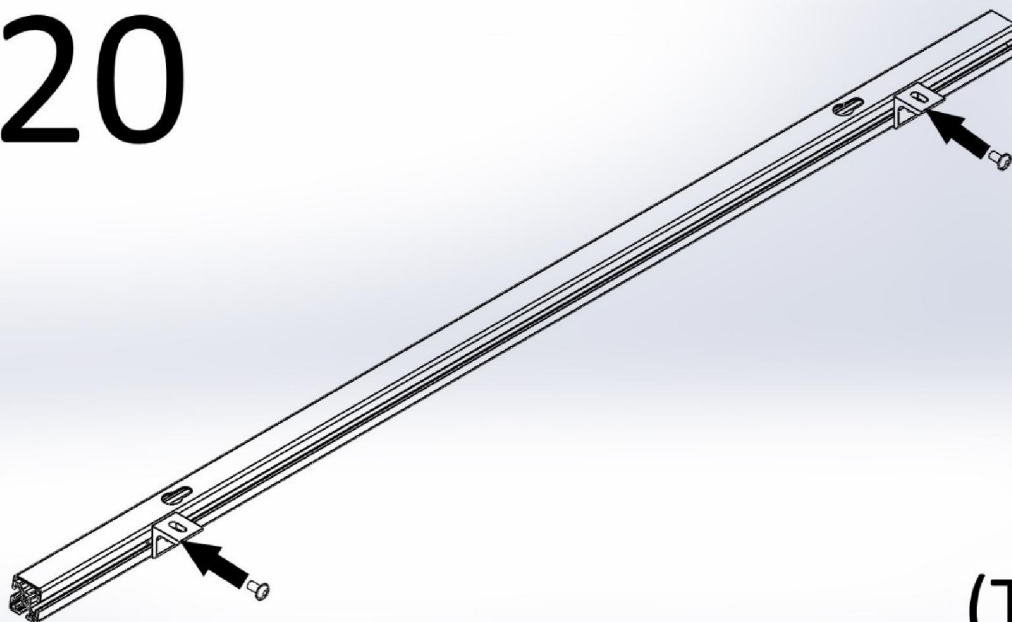
(P) X 2

19



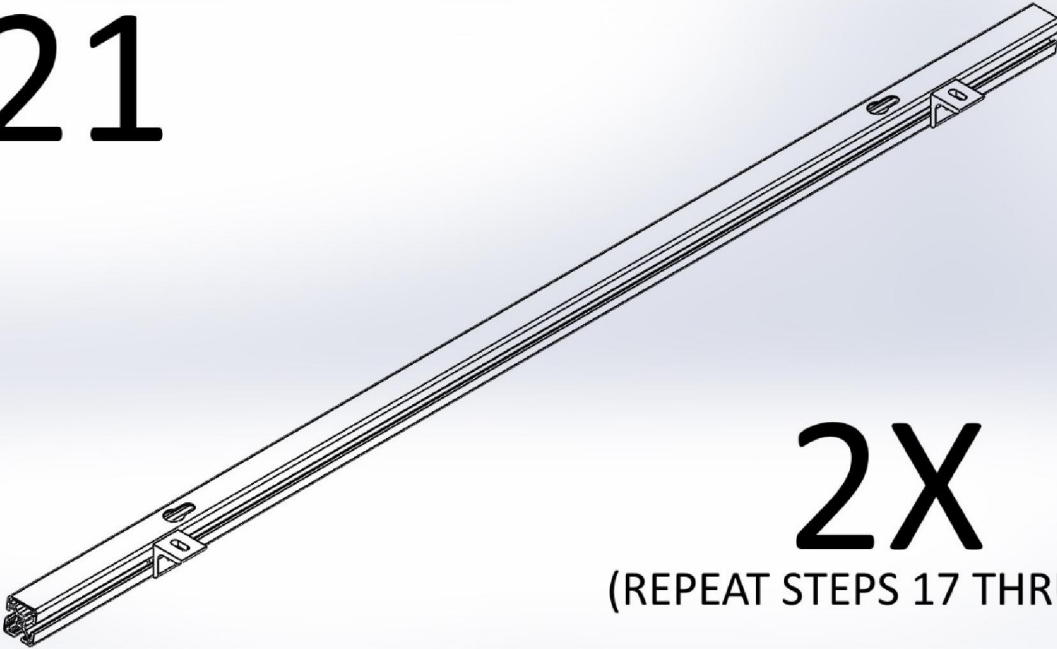
(N) X 2

20



(T) X 2

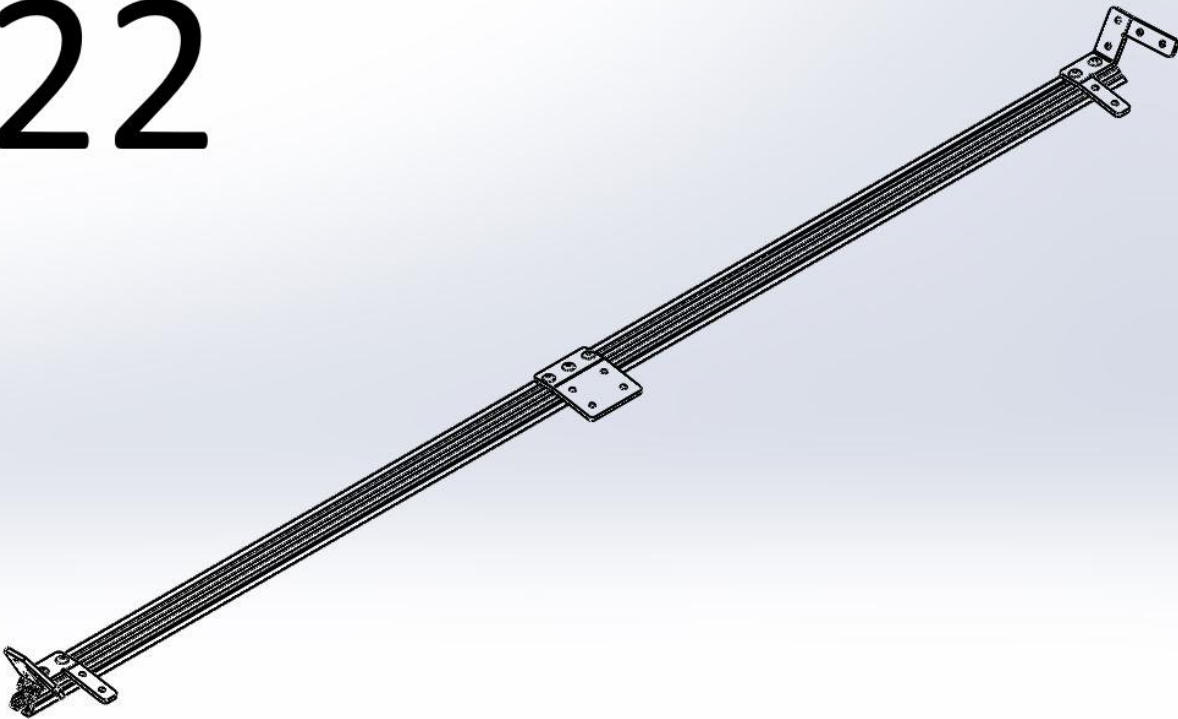
21



2X

(REPEAT STEPS 17 THRU 20)

22



23



24

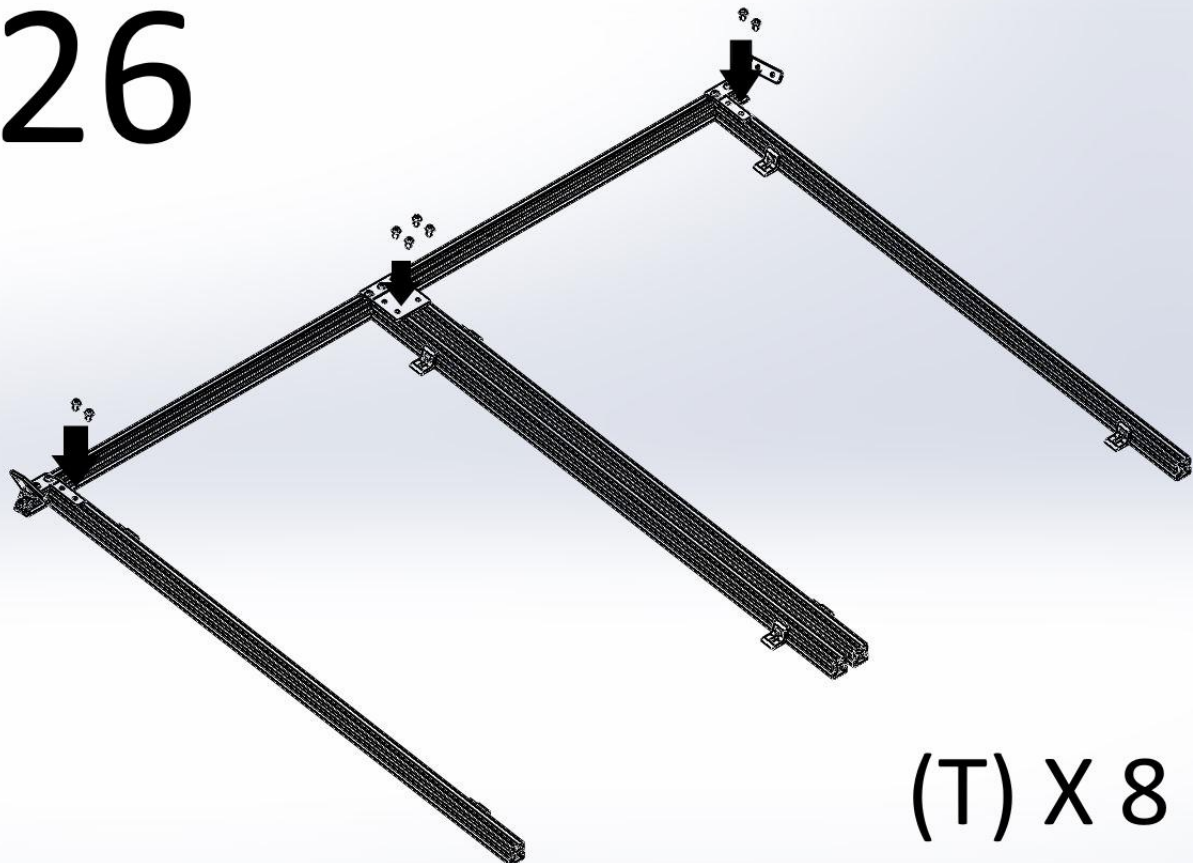


(Q) X 4

25



26



(T) X 8

27

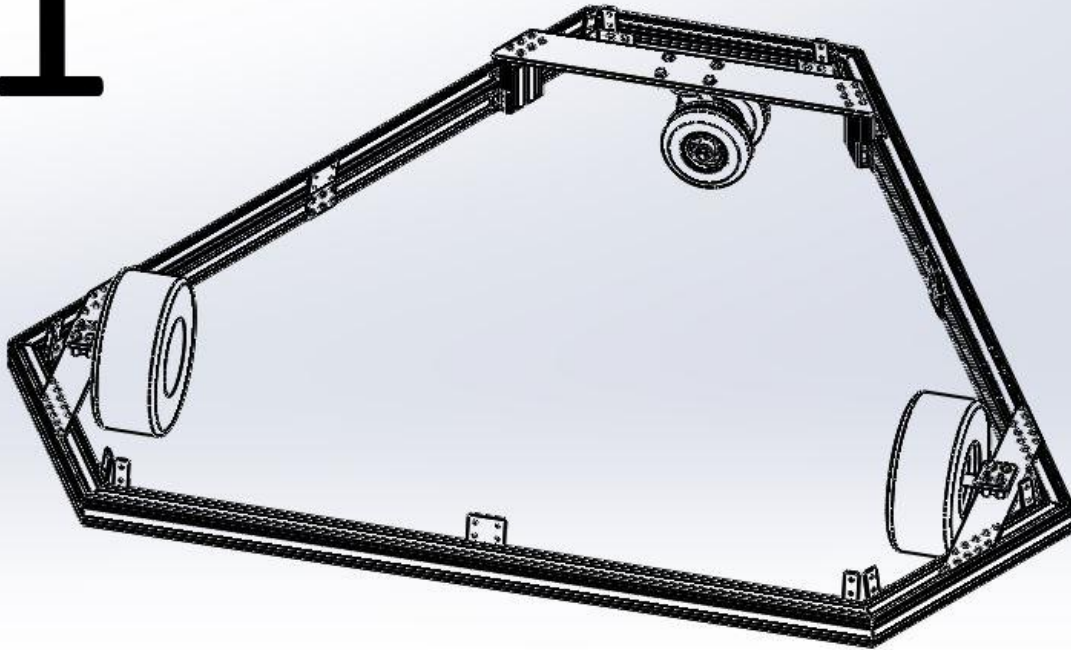


Wall Assembly Complete

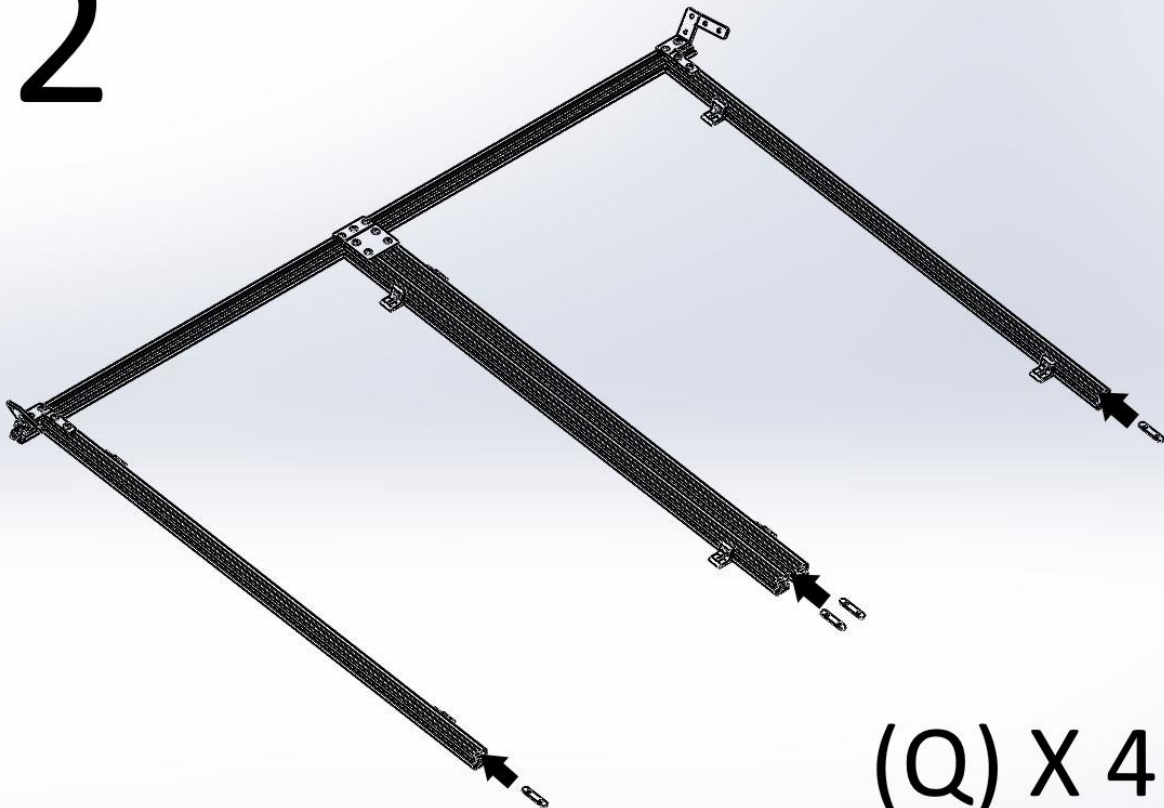
Section 4

Final Assembly Instructions

1



2



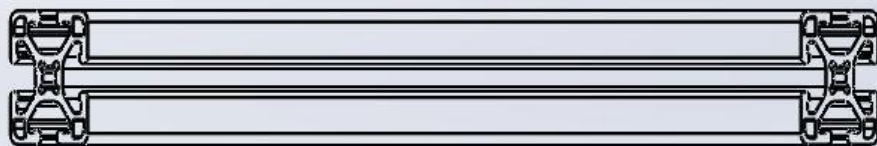
3



3X

(REPEAT STEP 2)

4



(F) X 1

5



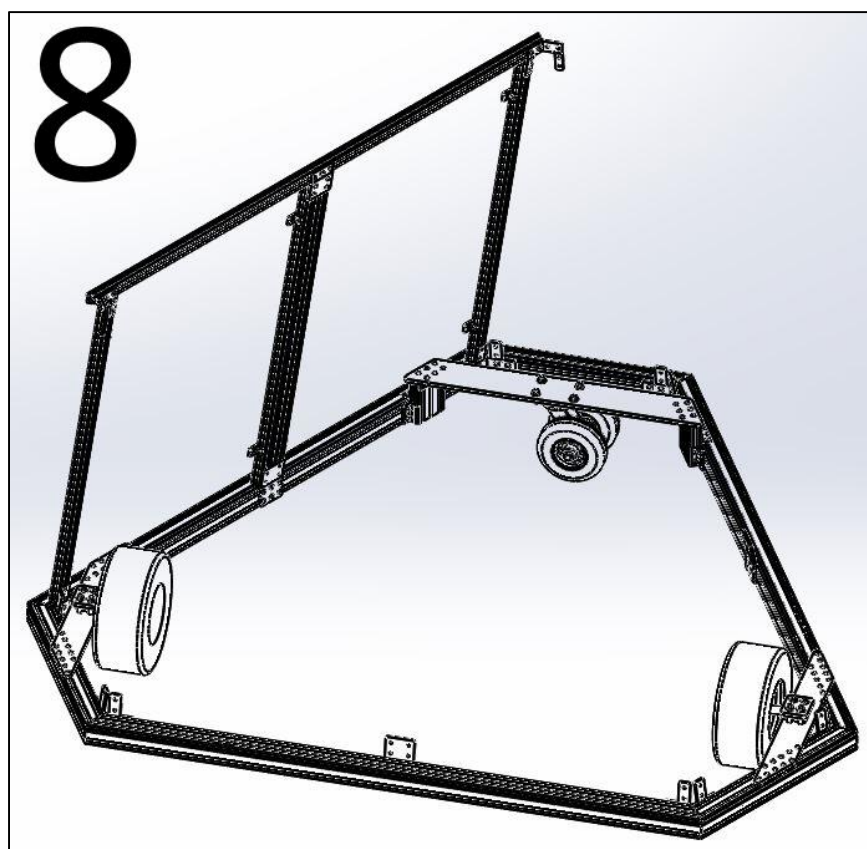
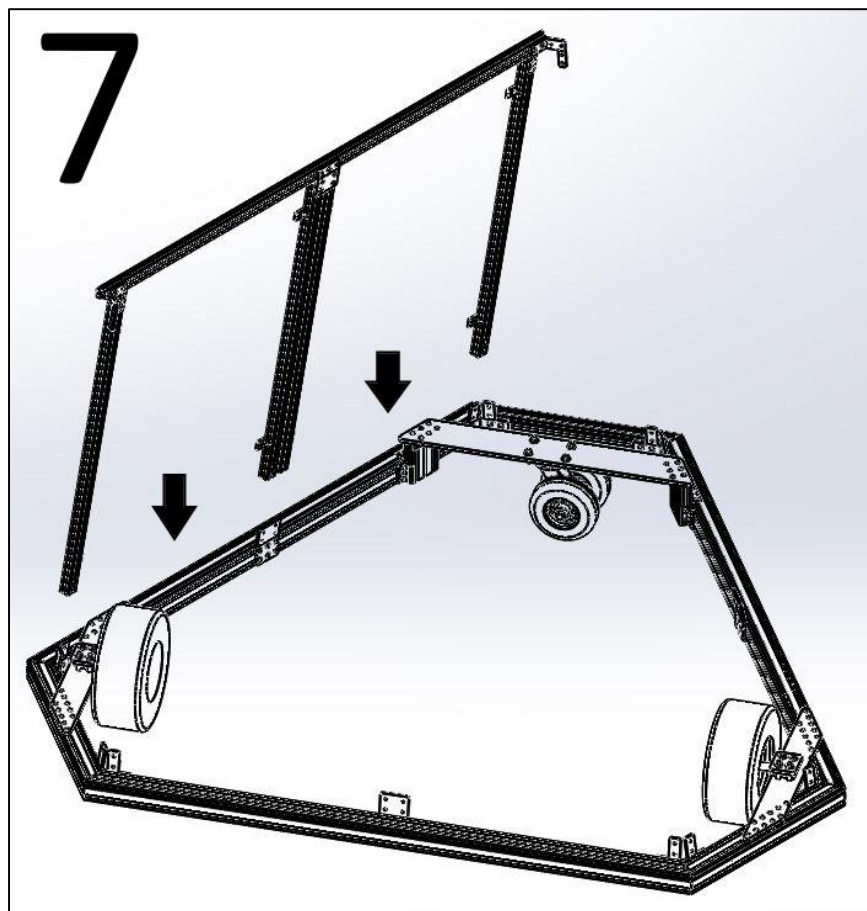
(Q) X 2

6



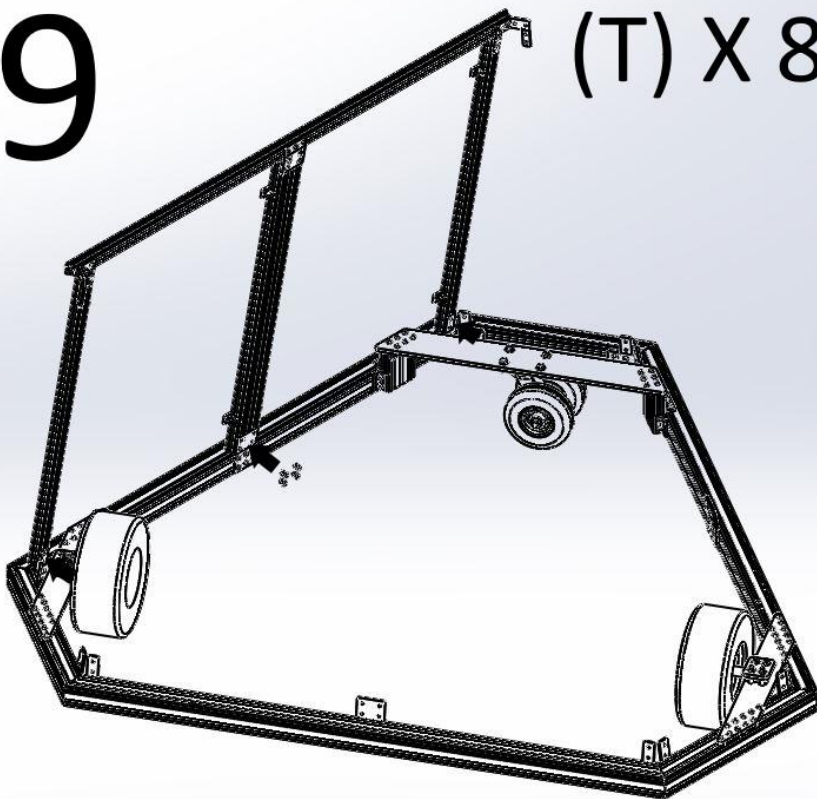
3X

(REPEAT STEPS 4 & 5)

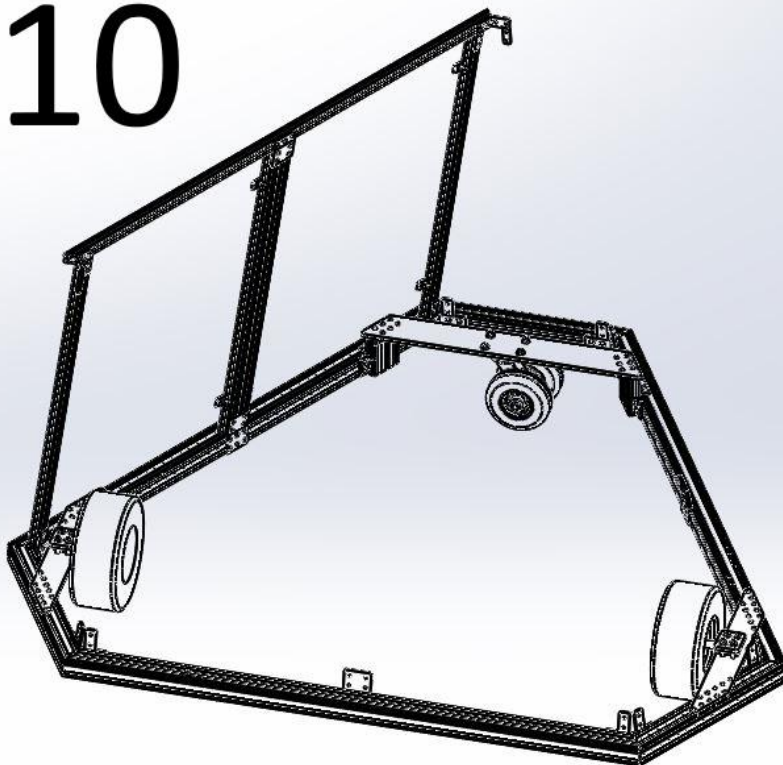


9

(T) X 8

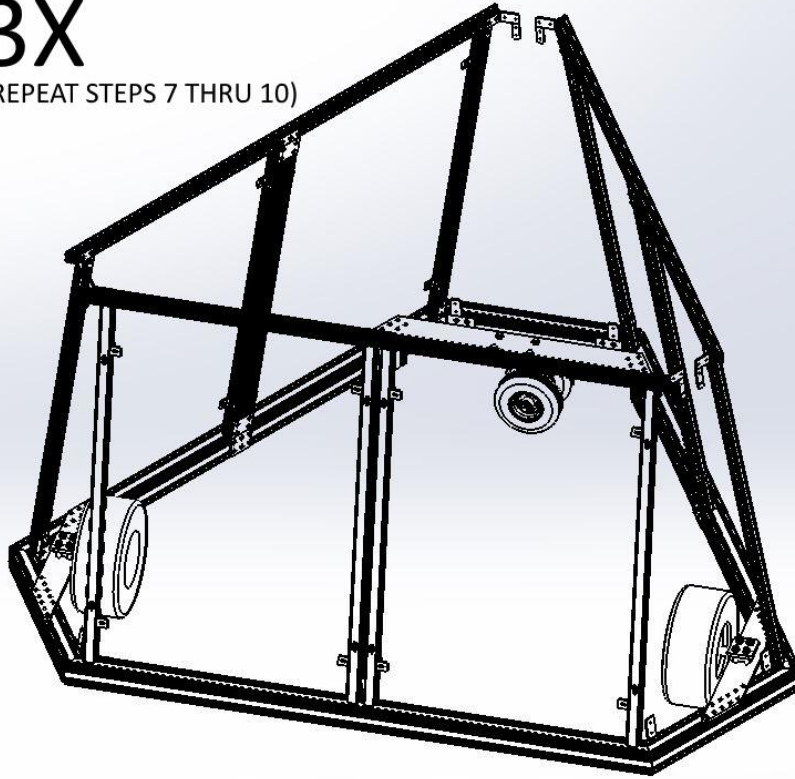


10

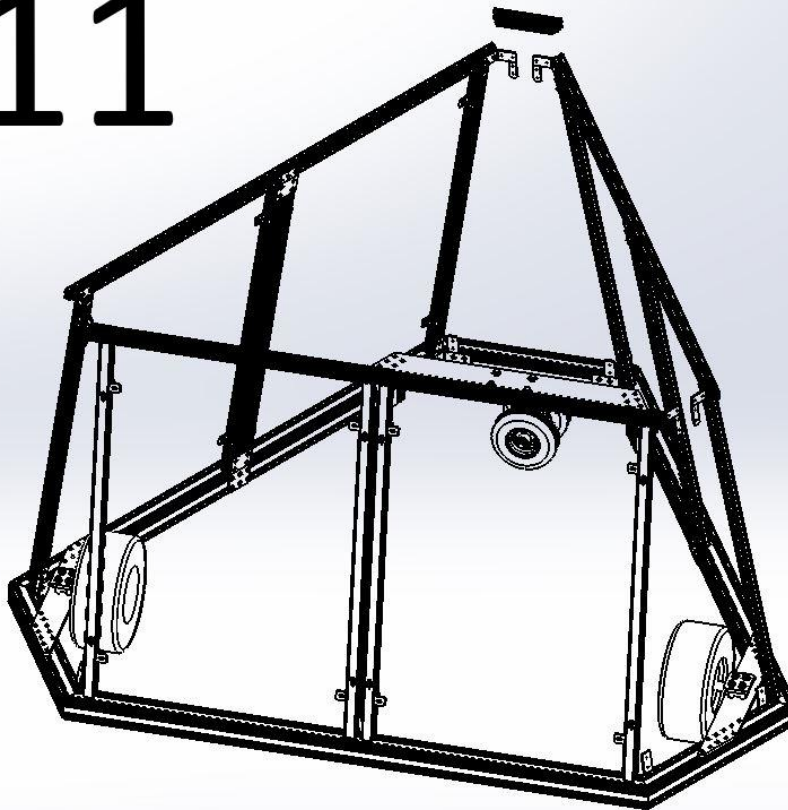


3X

(REPEAT STEPS 7 THRU 10)

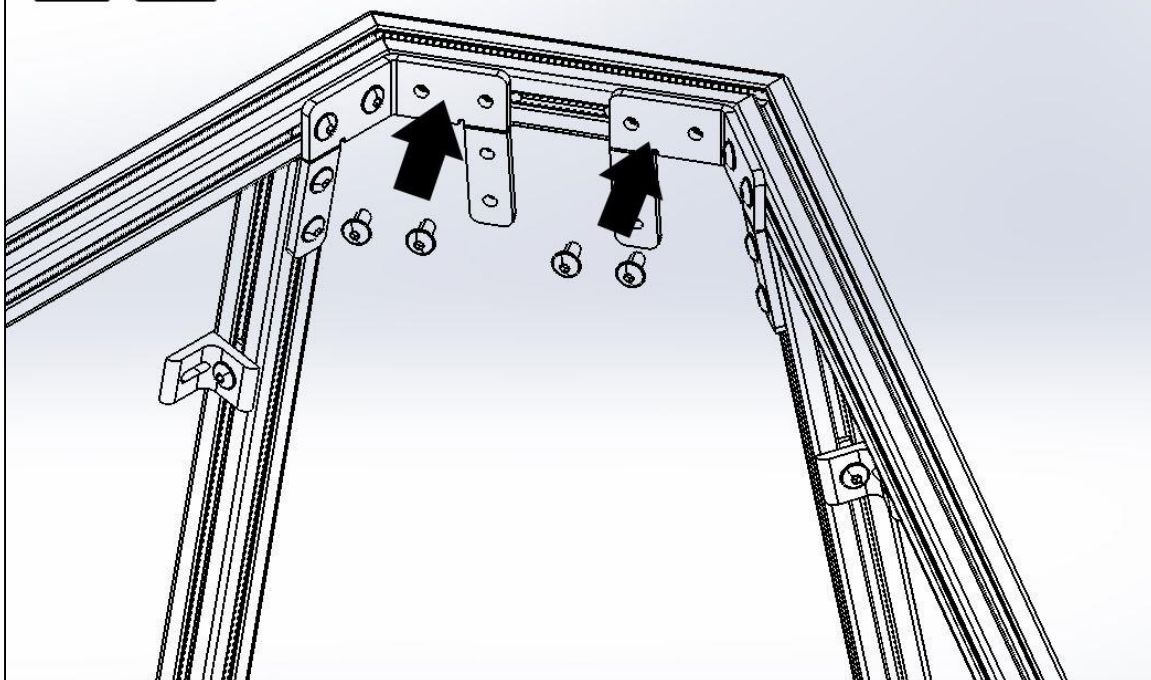


11

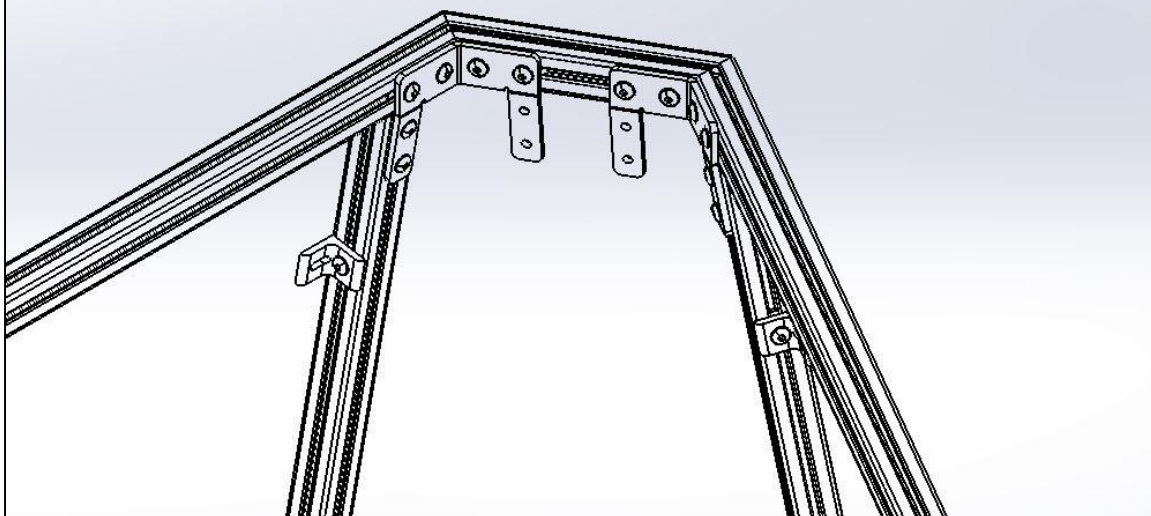


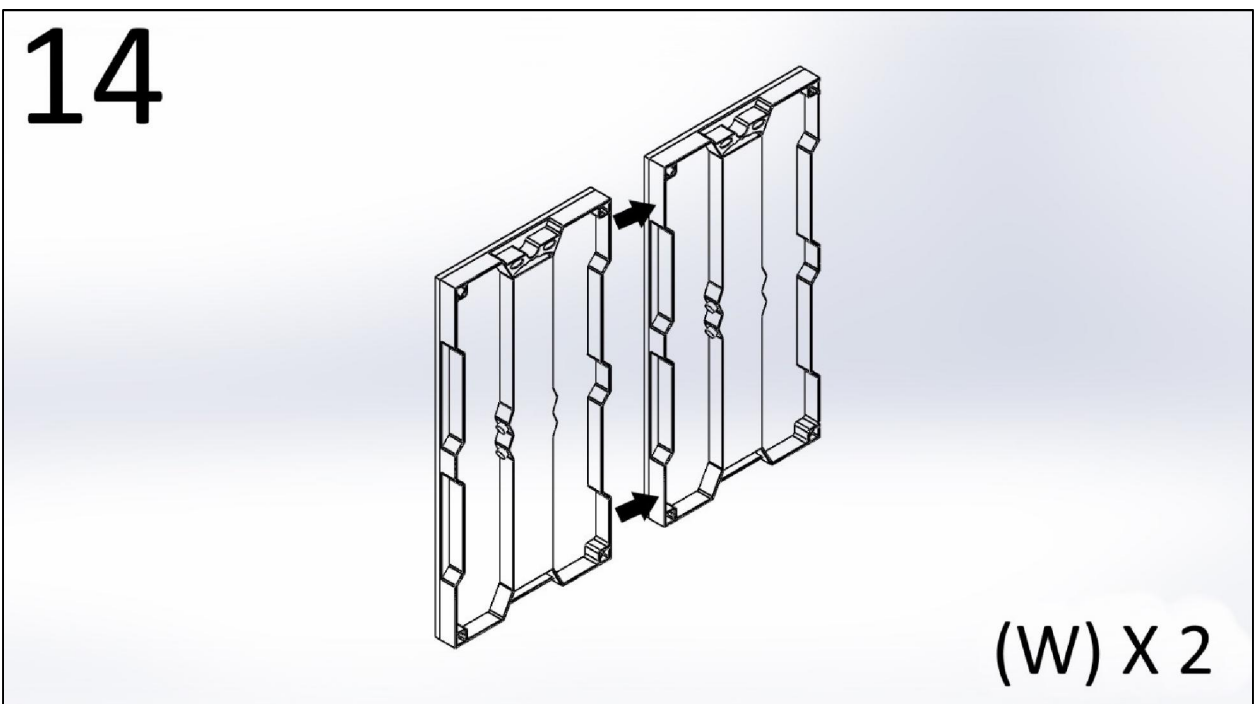
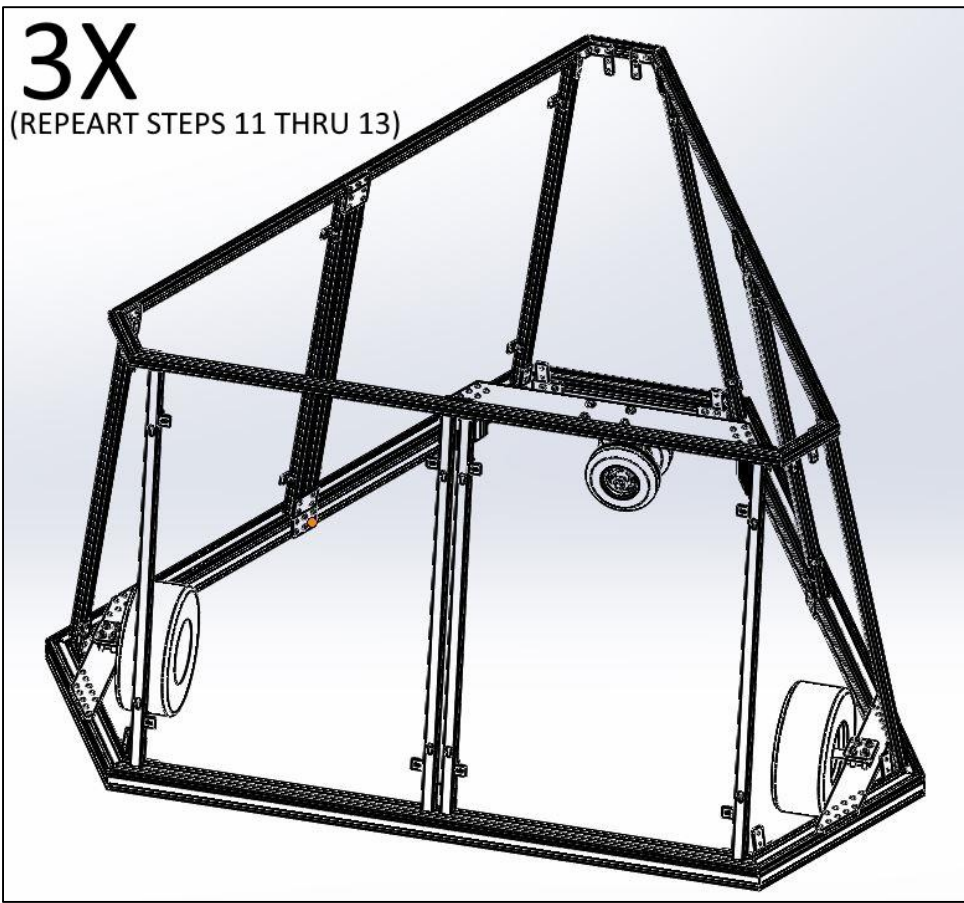
12

(T) X 4

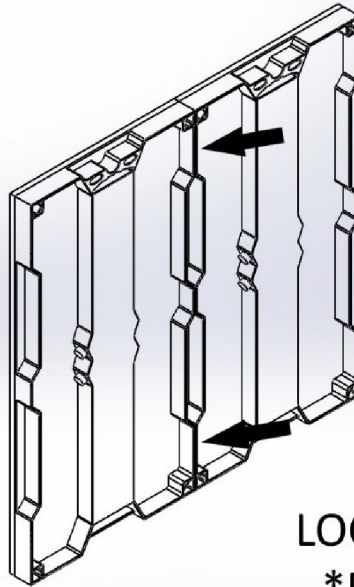


13





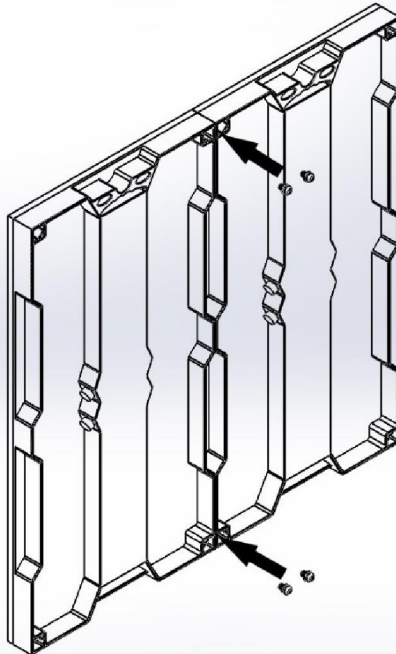
15



LOCK PANELS TOGETHER

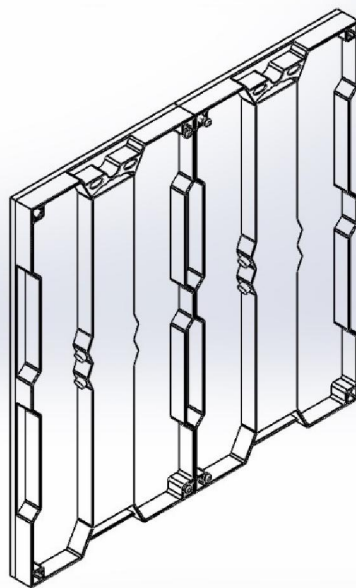
Refer to Appendix A

16

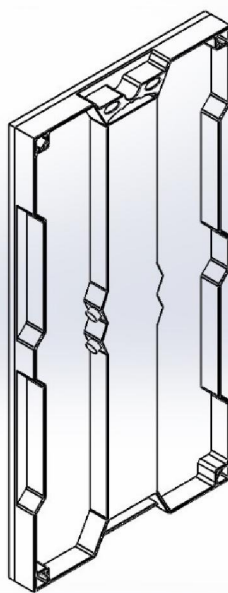


(X) X 4

17

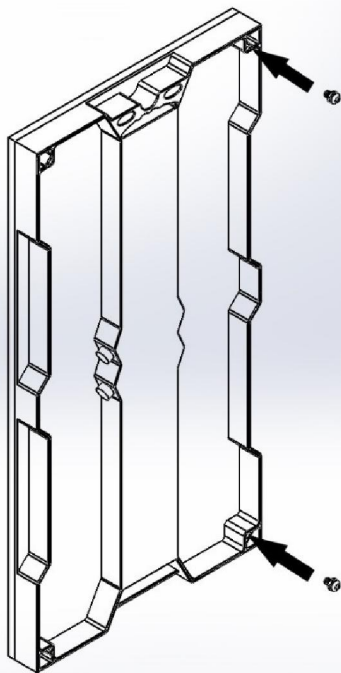


18



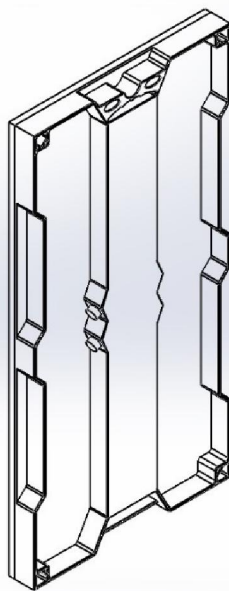
(W) X 1

19



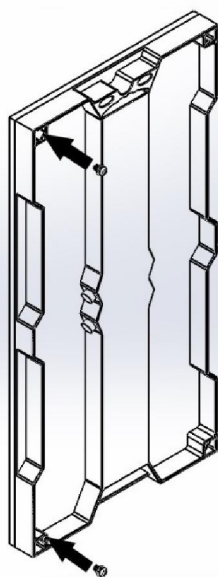
(X) X 2

20



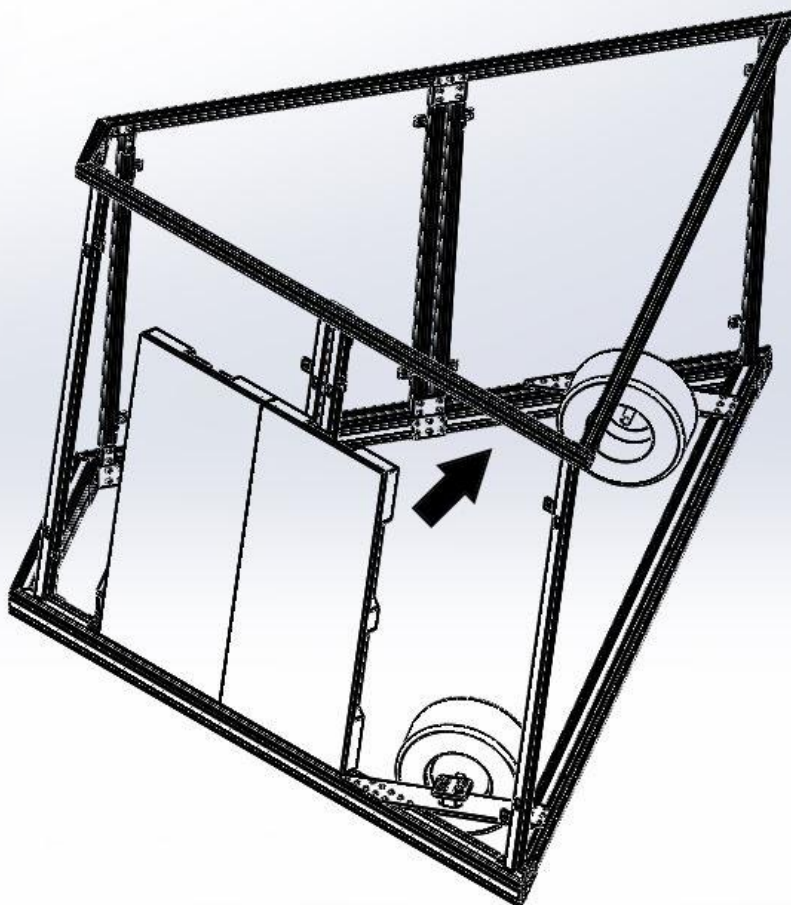
(W) X 1

21

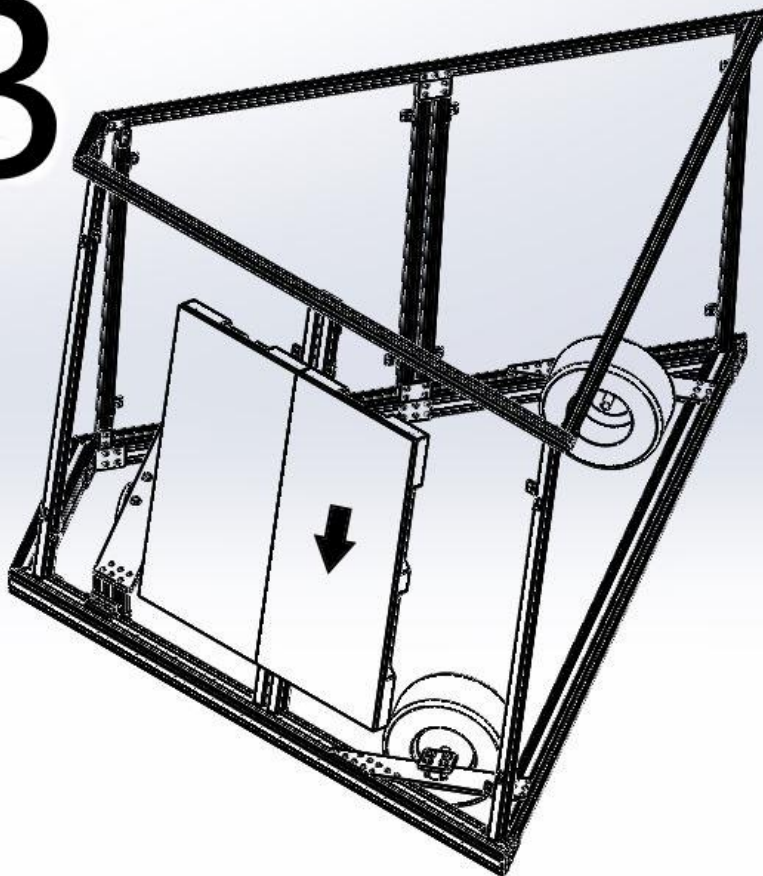


(X) X 2

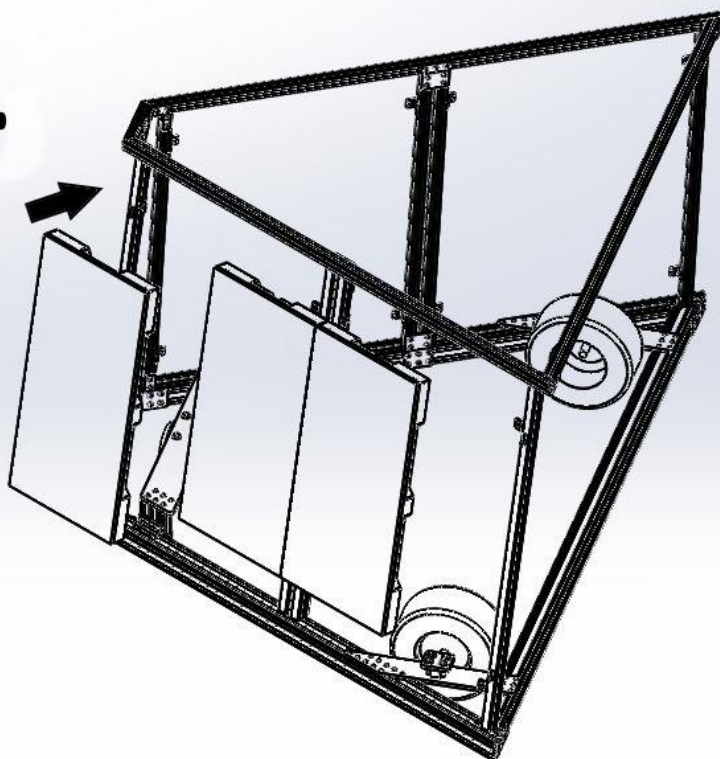
22



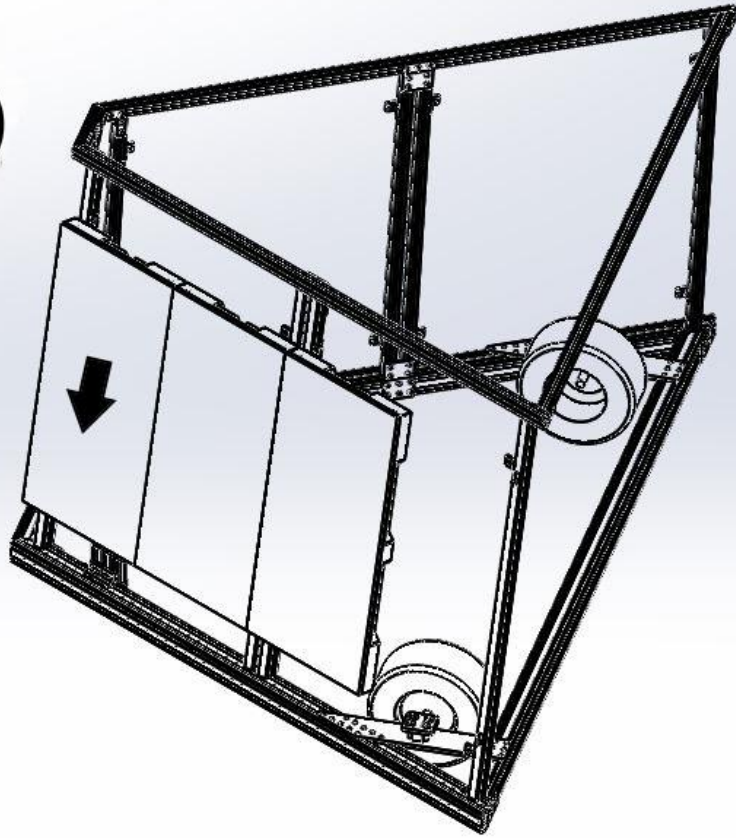
23



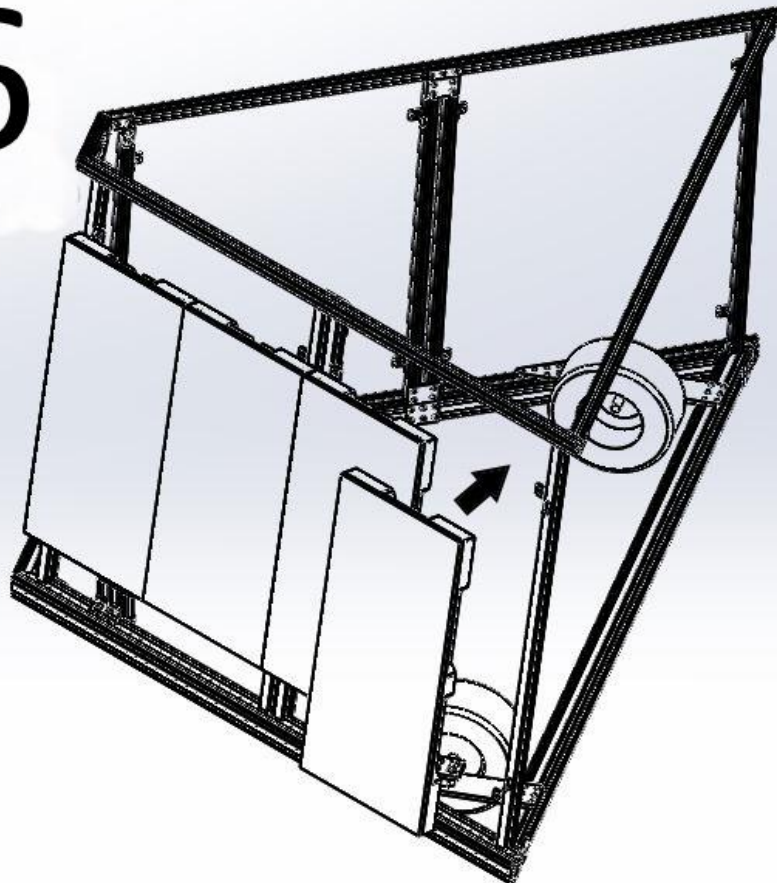
24



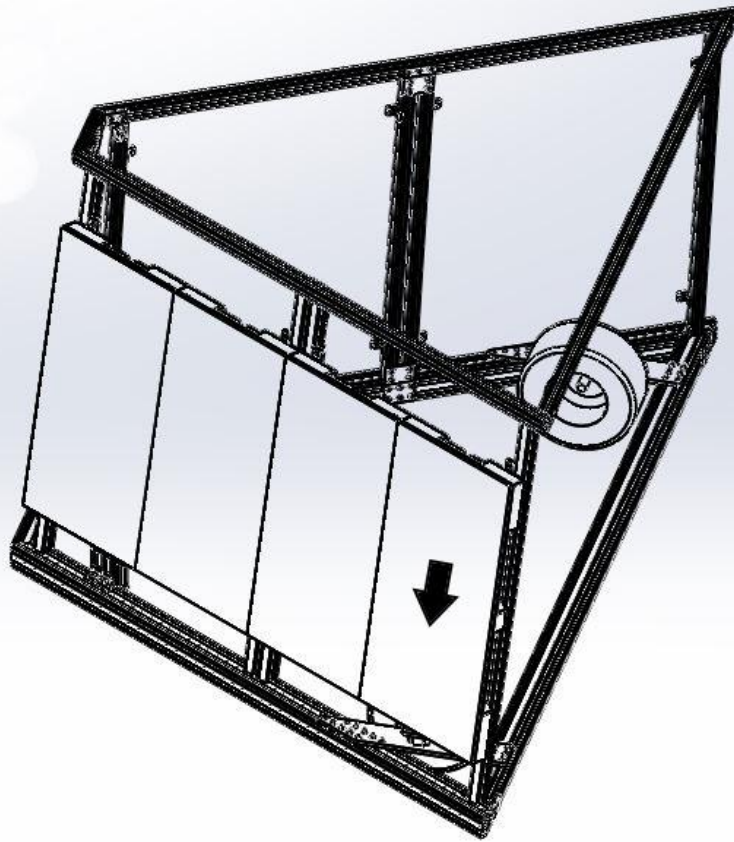
25



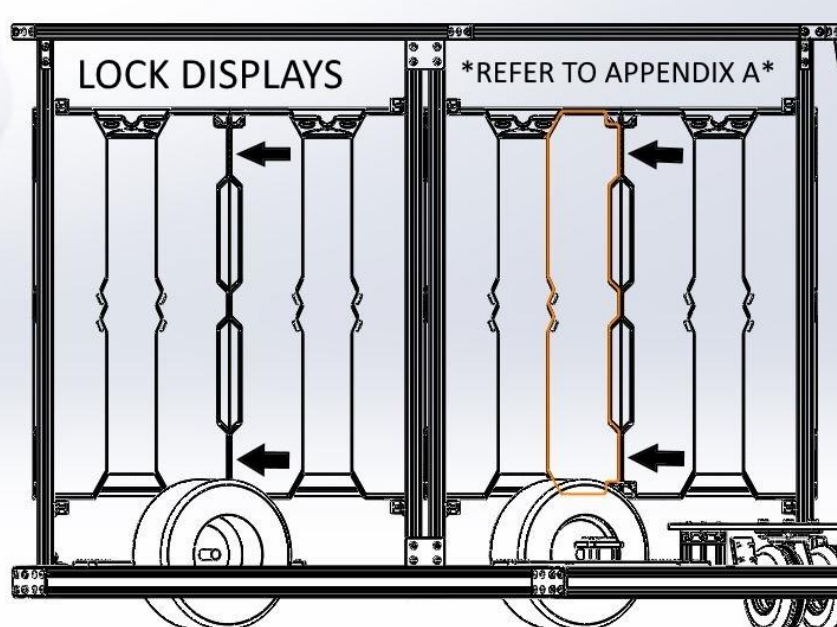
26



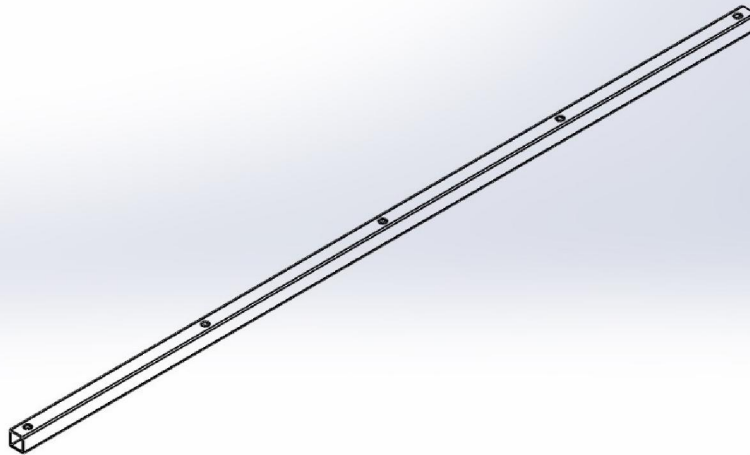
27



28

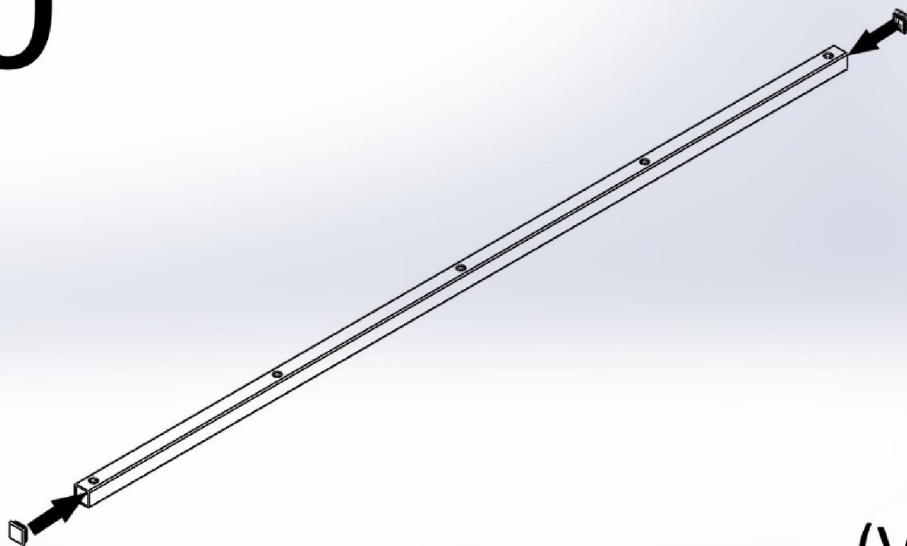


29



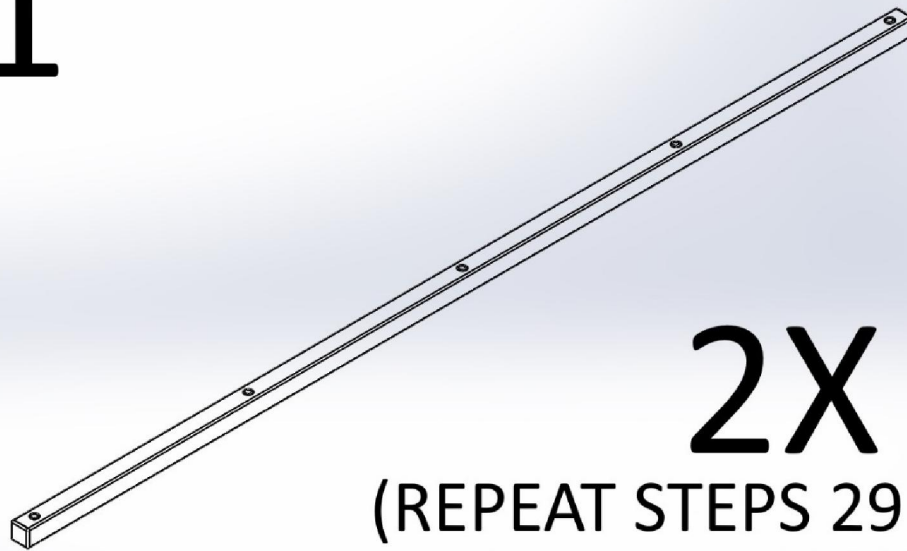
(D) X 1

30



(V) X 2

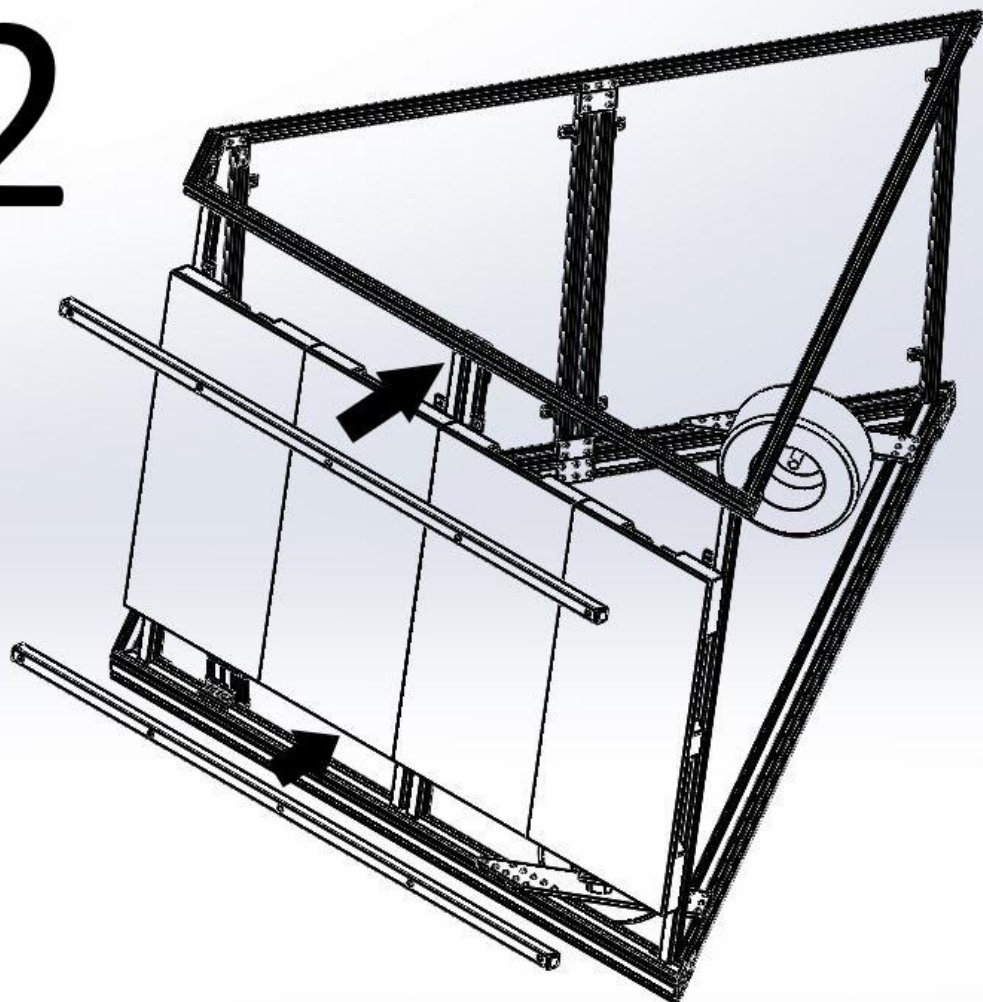
31



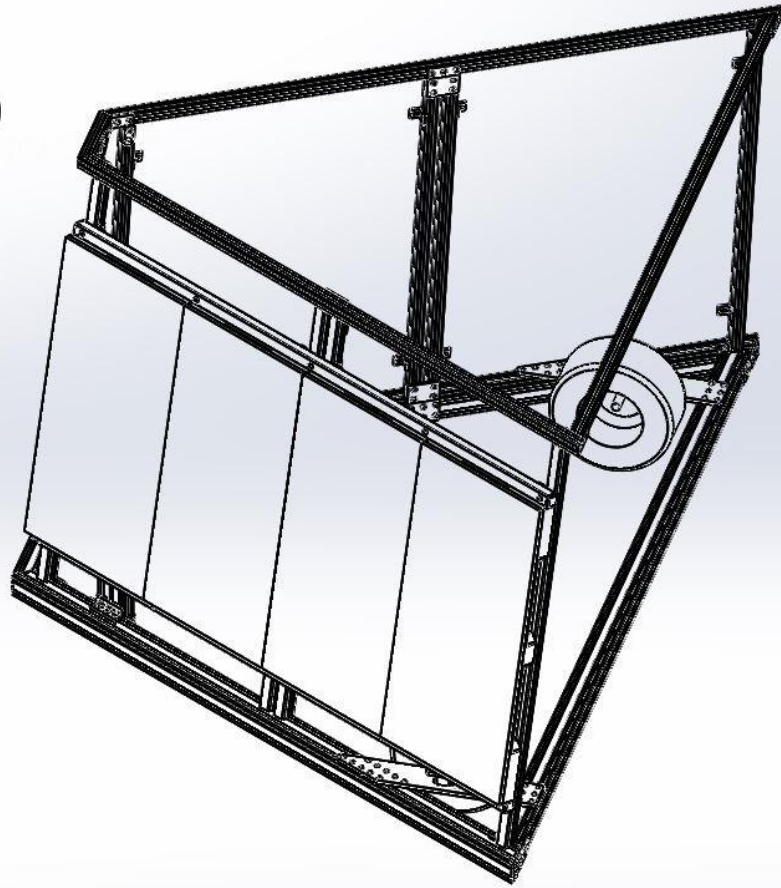
2X

(REPEAT STEPS 29 & 30)

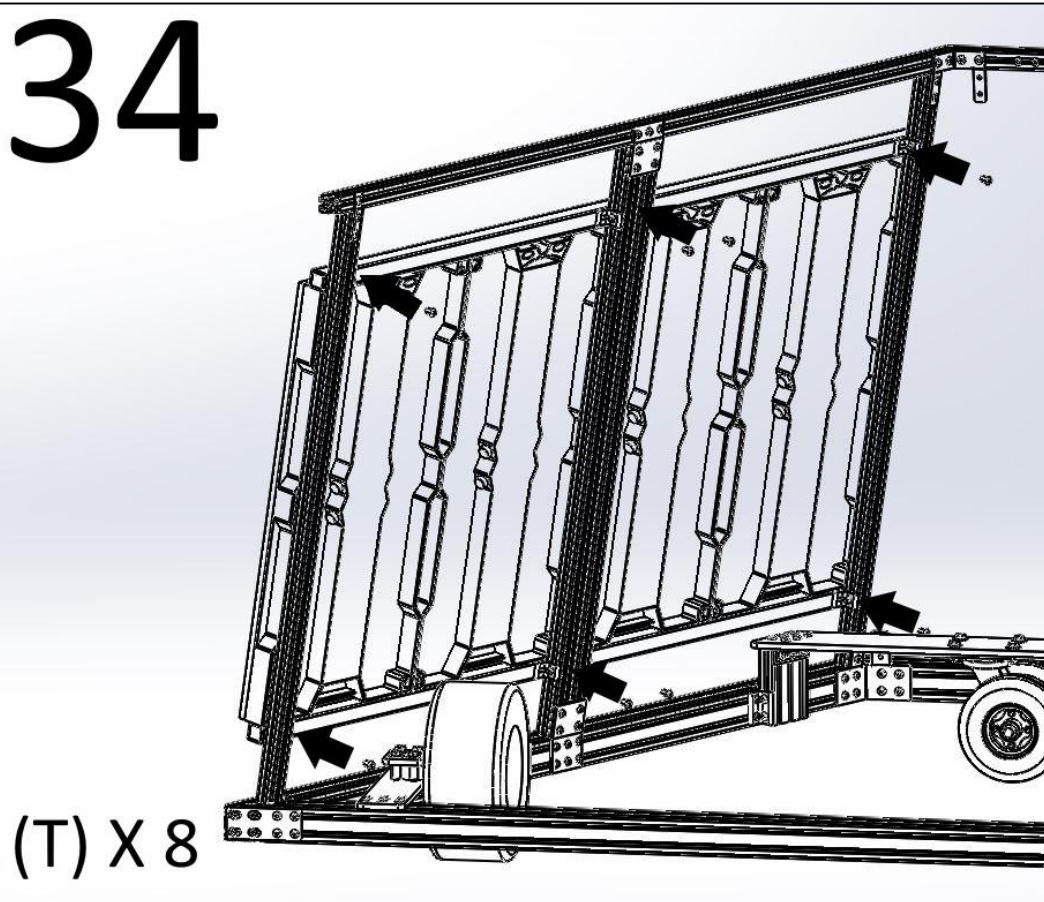
32



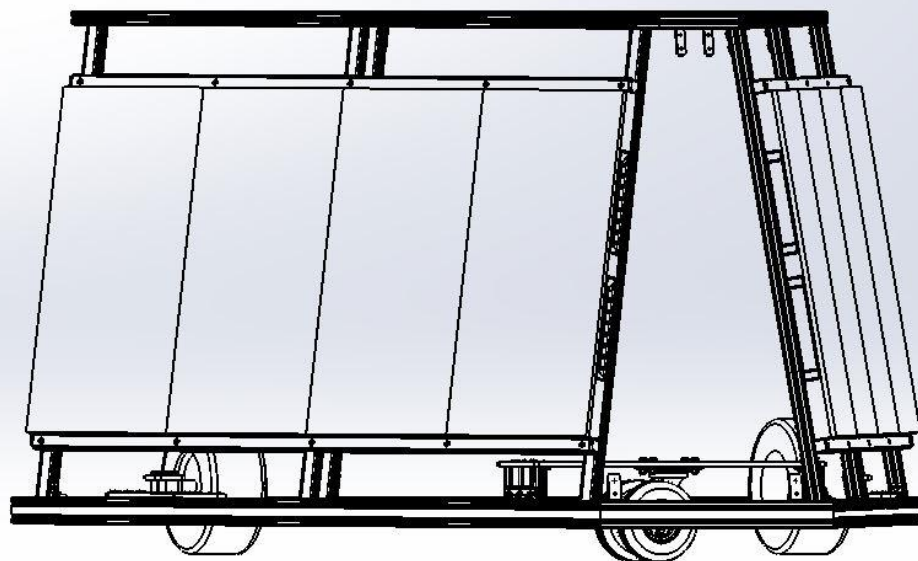
33



34



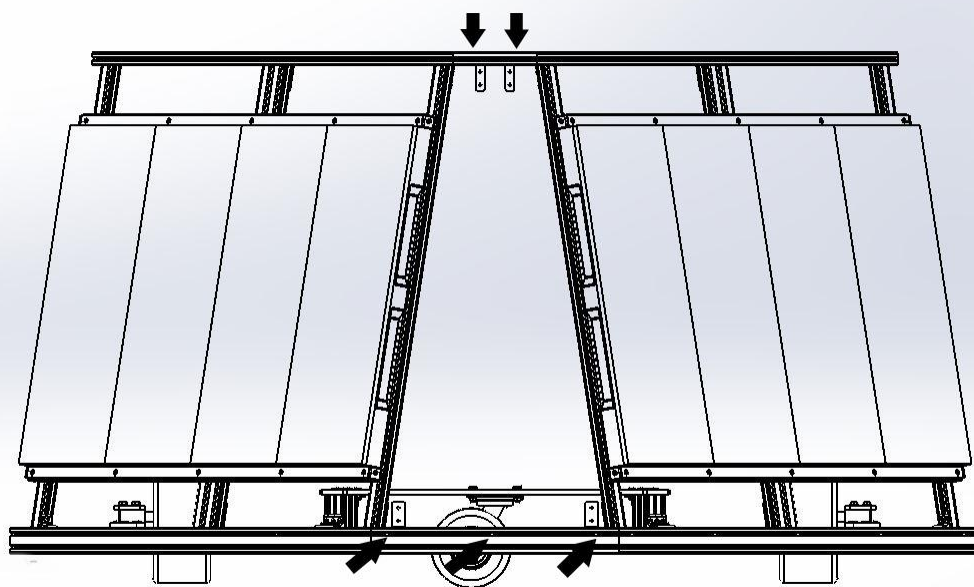
35



3X

(REPEAT STEPS 15 THRU 34)

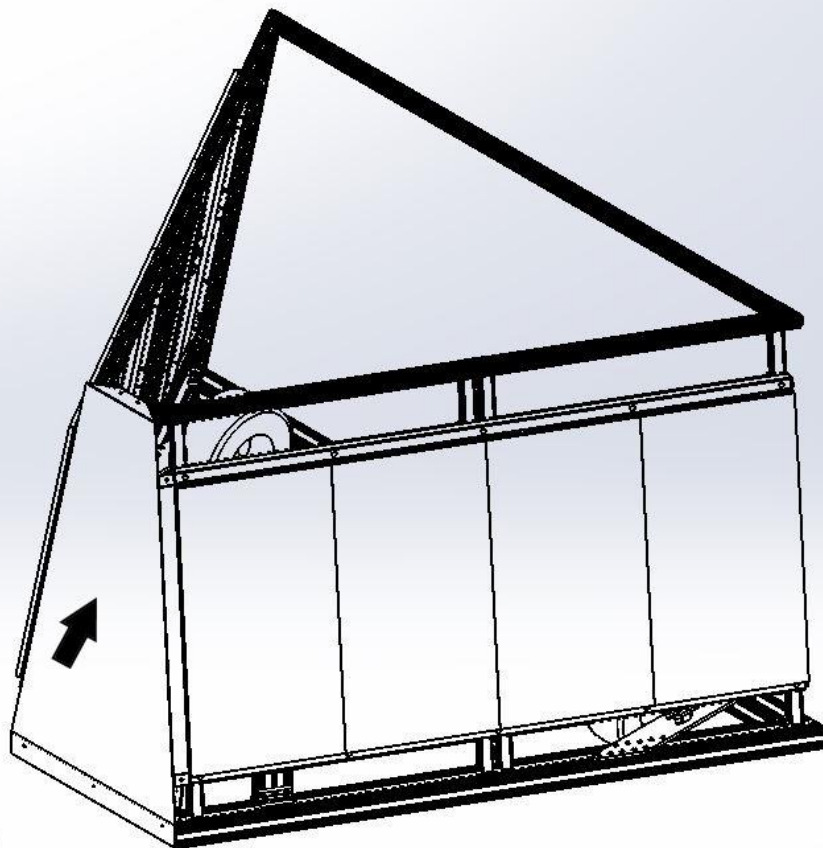
36



(0) X 5

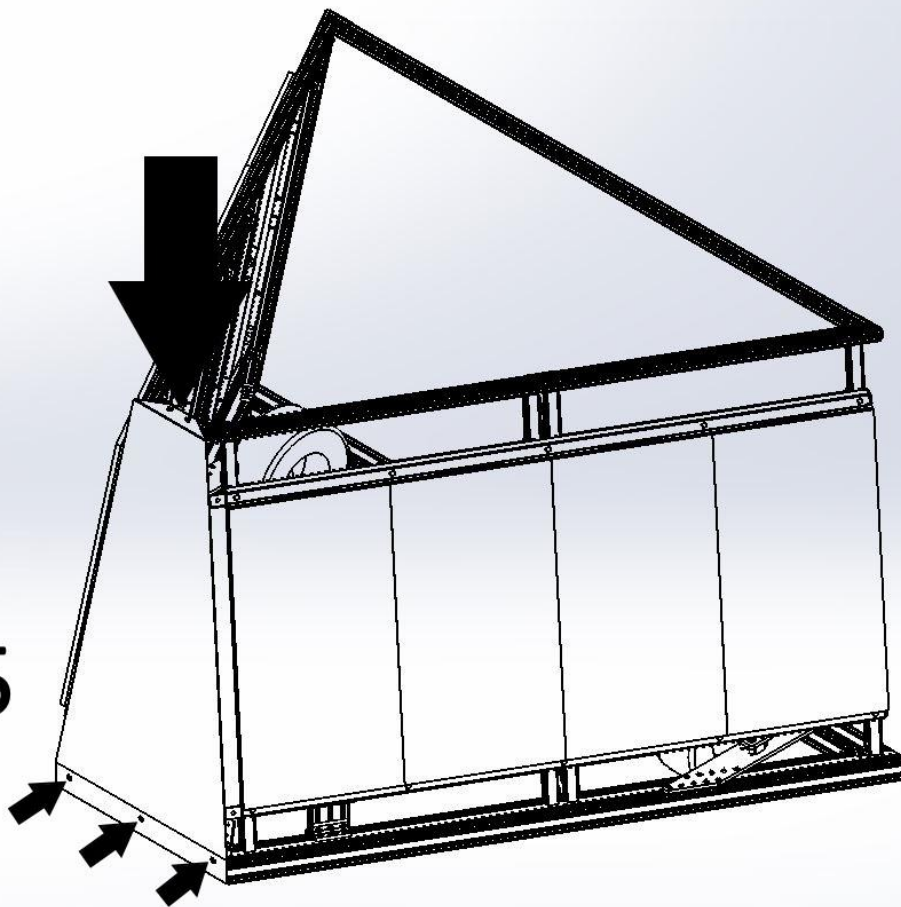
37

(M) X 1



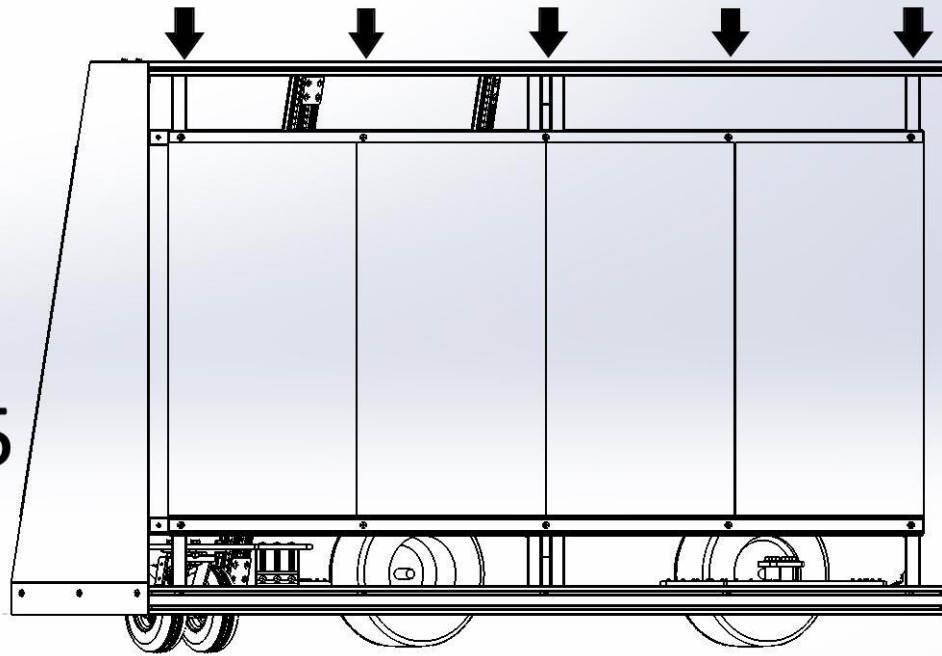
38

(U) X 5



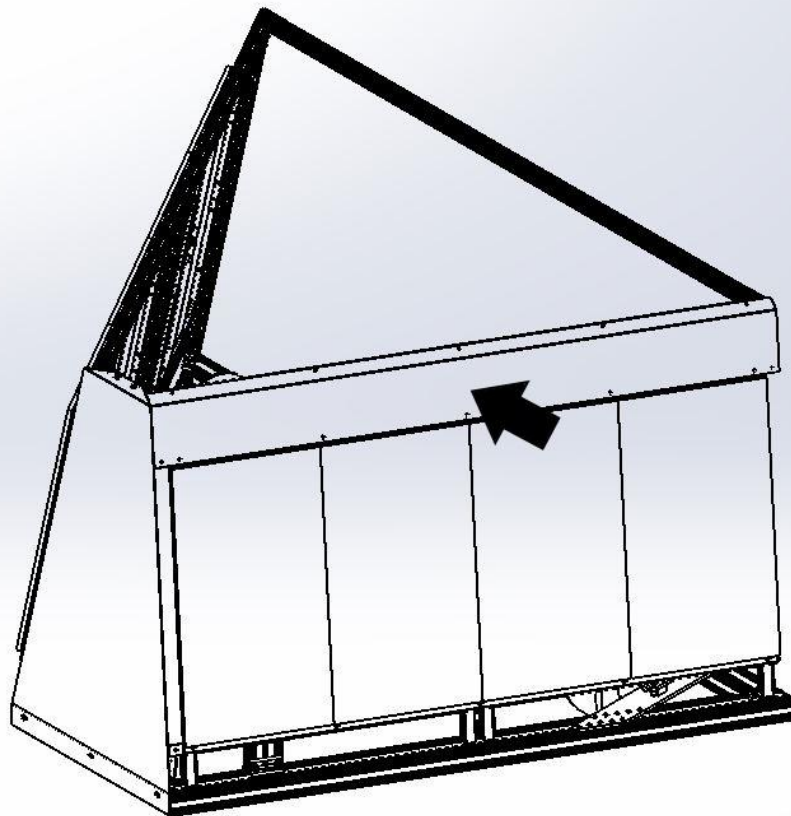
39

(O) X 5

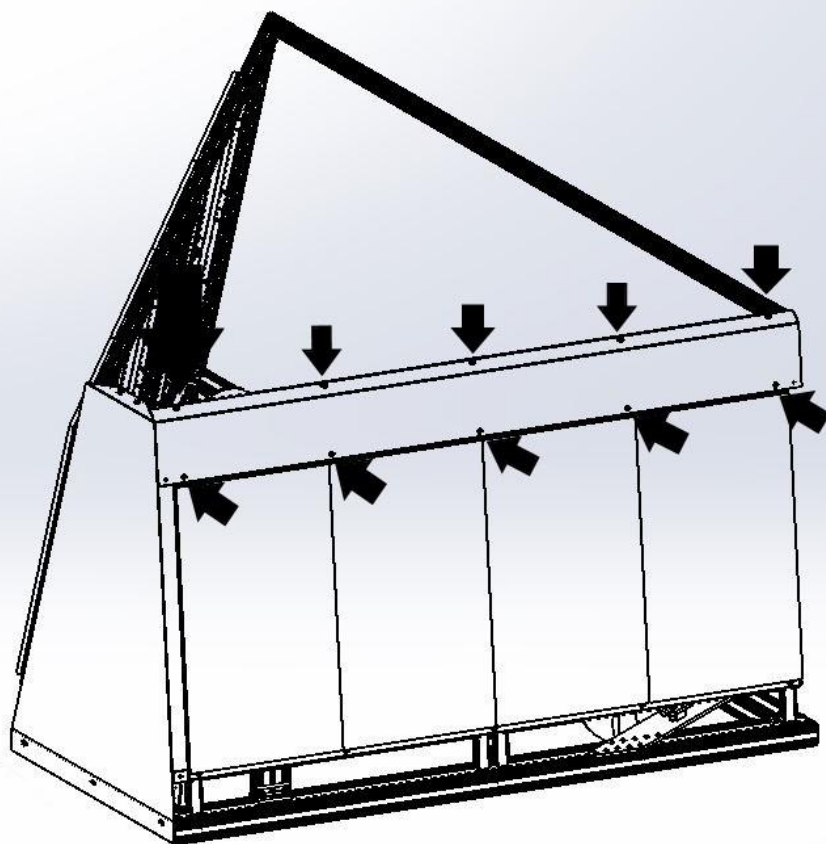


40

(K) X 1

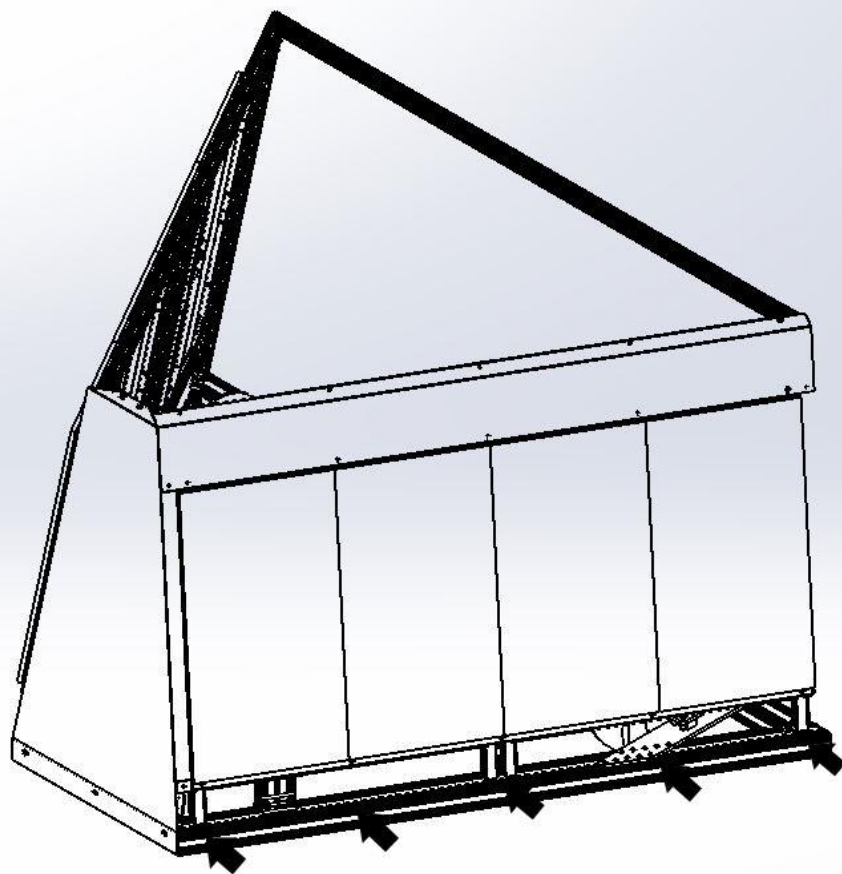


41



(U) X 10

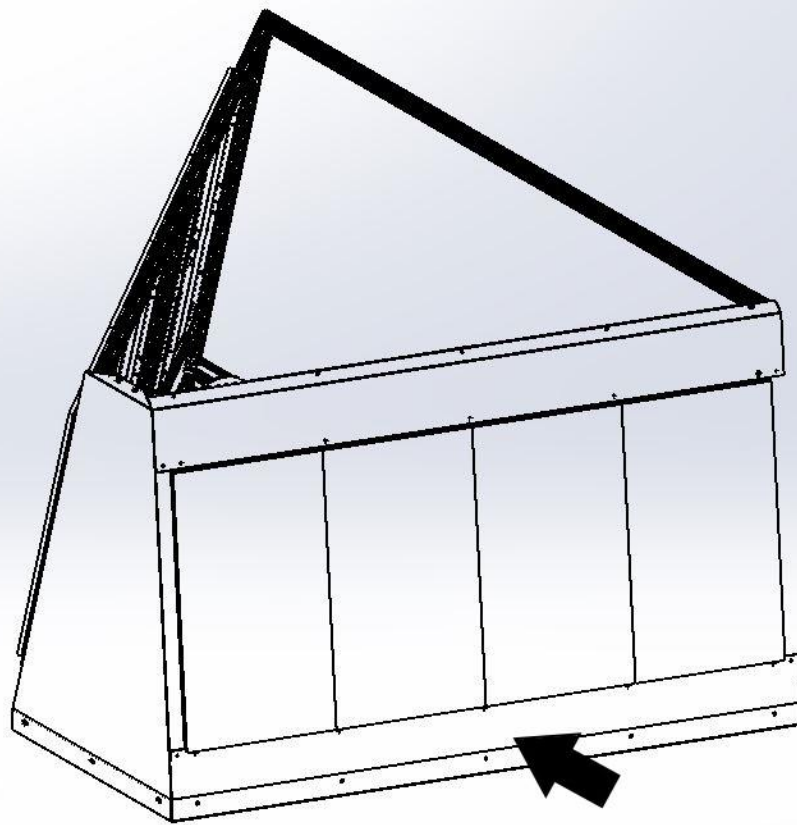
42



(O) X 5

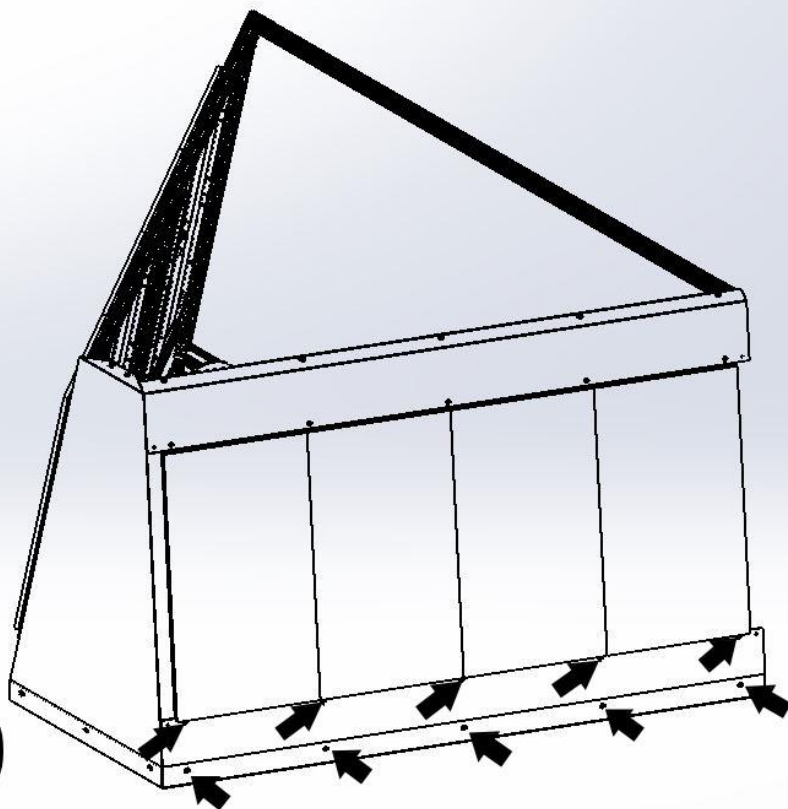
43

(L) X 1



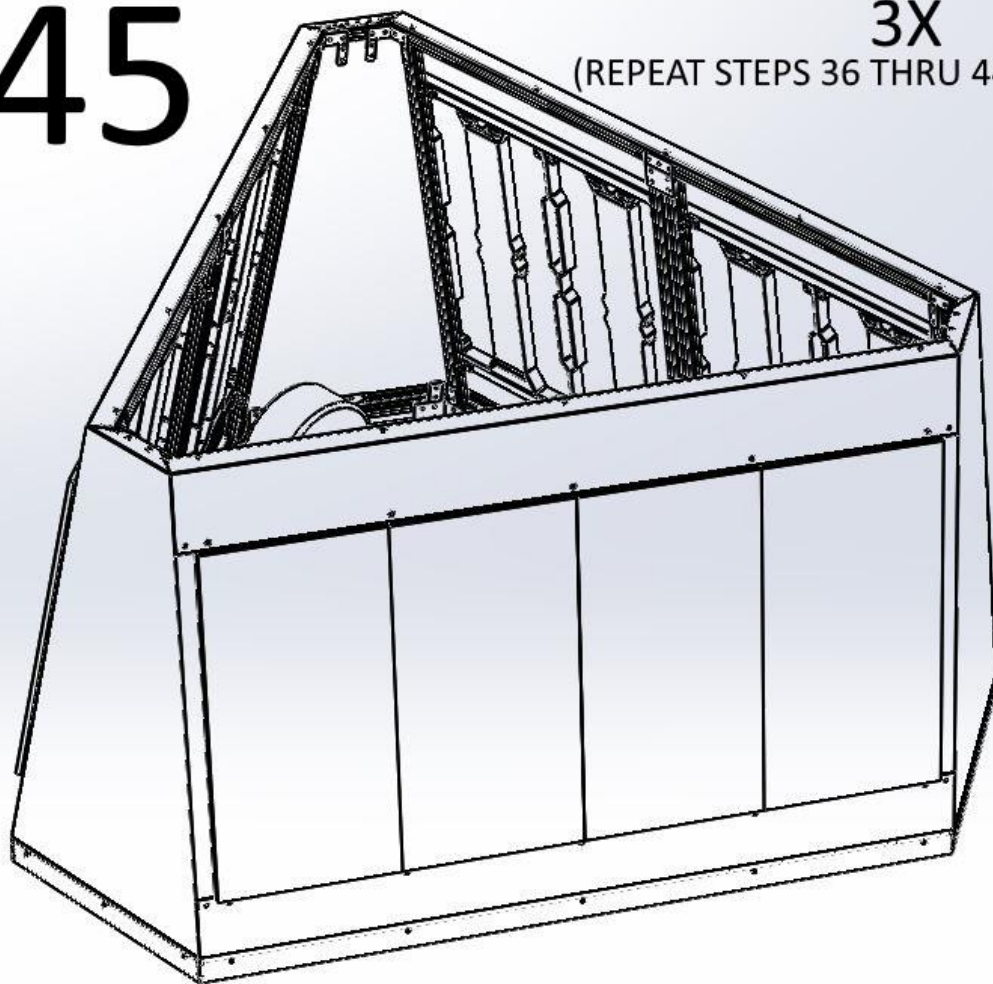
44

(U) X 10



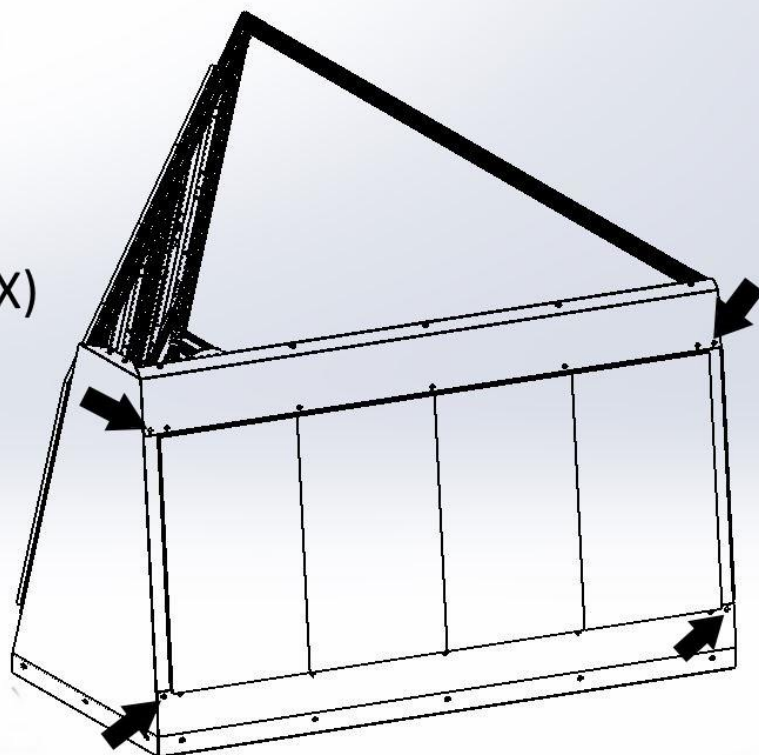
45

3X
(REPEAT STEPS 36 THRU 44)



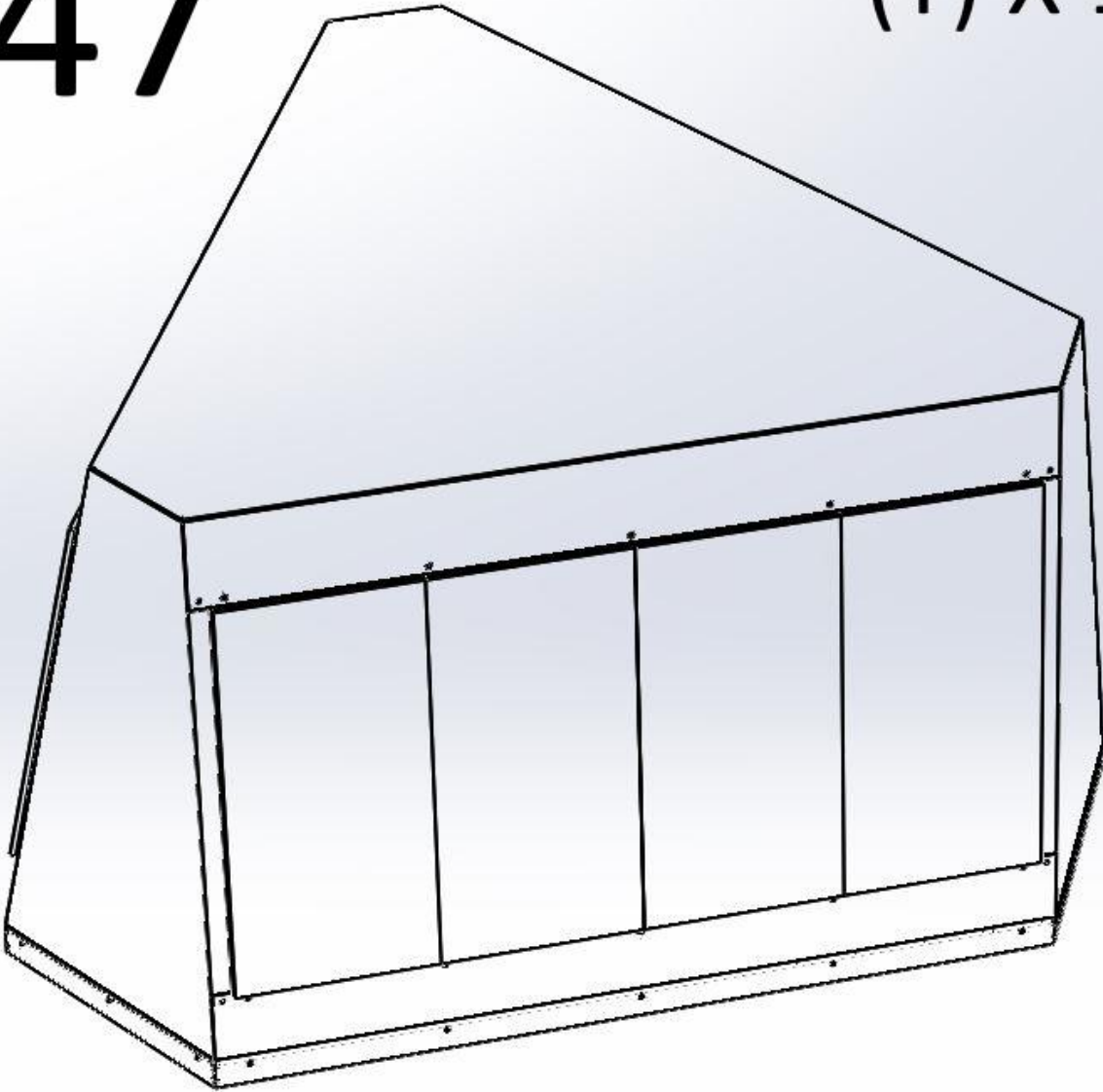
46

(U) X 4
(REPEAT 3X)



47

(Y) X 1



Assembly Complete