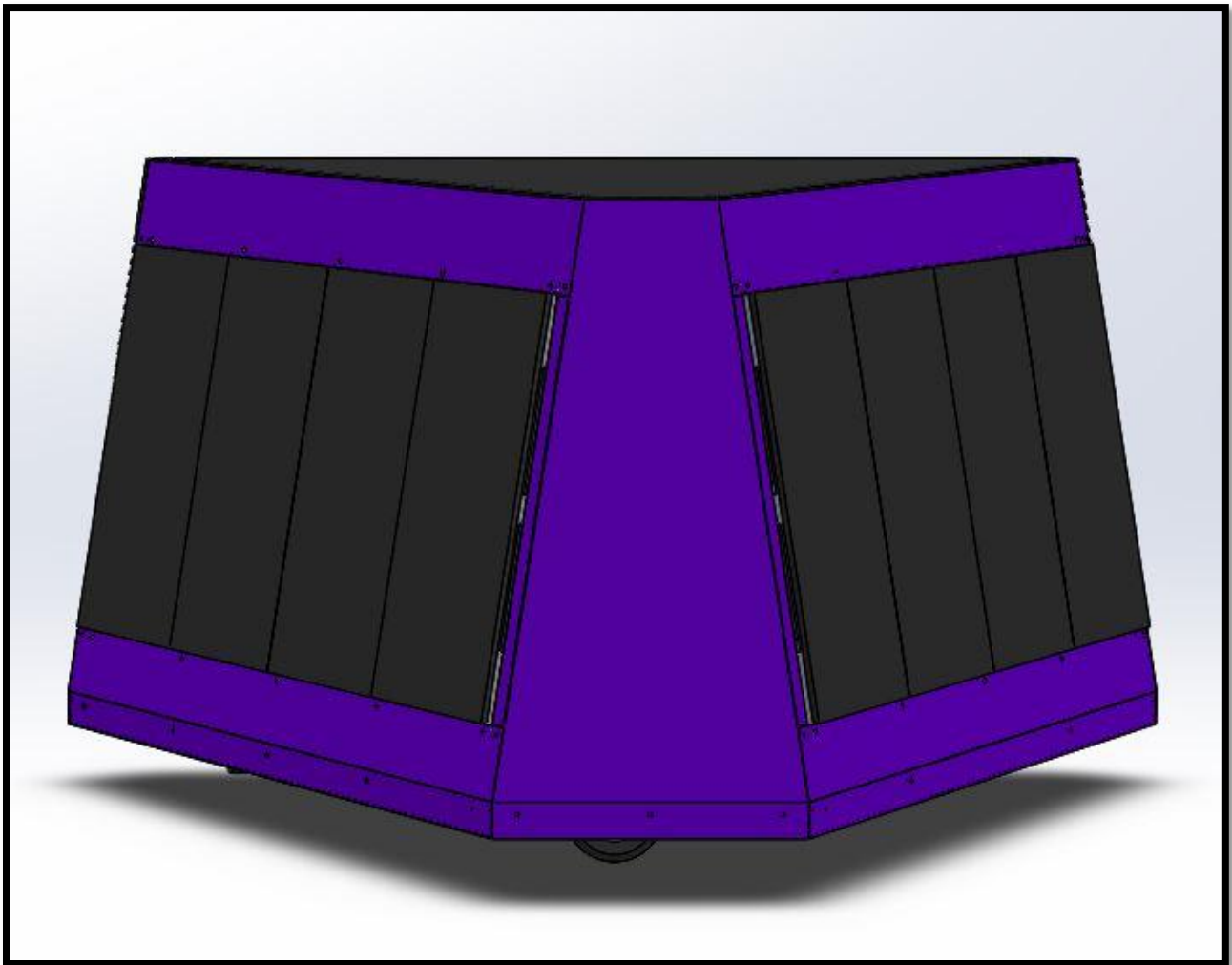


2-Sided Infield Video Display & Frame

Assembly Instructions

P/N FLD_DSPLY_2S



Bill of Materials

FLD_DSPLY_2S 2-Sided Video Display & Frame Bill of Materials

Item	Part Number	Description	Quantity
A	3030-LS-82_7-CL-30DEG_MITERS_TAPPED	2MX1M Display Base Extrusion - TAPPED	2
B	1515-LS-82_7-CL-30DEG_MITERS_TAPPED	2MX1M Display Top Extrusion - TAPPED	2
C	1503-LS-54-CL-CUSTOM_KEYHOLES	2MX1M Display Upright w/Keyholes	8
D	9700-78_39-CL-CROSSMEMBER	2MX1M Display Crossmember	4
E	3030-LS-28_5-CL-30DEG_MITERS	2MX1M Display Bottom Corner Extrusion	1
F	1515-LS-9_74-CL-30DEG_MITERS	2MX1M Display Top Corner Extrusion	1
G	3030-LS-104_27-CL-30DEG_MITERS	2MX1M 2-Sided Display Rear Base Extrusion	1
H	1515-LS-88_98-CL-30DEG_MITERS	2MX1M 2-Sided Display Rear Top Extrusion	1
I	902	2MX1M Display Upright Brace Bottom	2
J	901	2MX1M Display Upright Brace Top	2
K	908	2MX1M Single Display Upright Brace Top	2
L	903	2MX1M Display Corner Bracket Top	2
M	904	2MX1M Display Corner Bracket Bottom	2
N	910	2MX1M 2-Sided Display Rear Brace Top	2
O	911	2MX1M 2-Sided Display Rear Brace Bottom	2
P	909	2MX1M Display Filler Panel End Assembly	2
Q	906	2MX1M Display Filler Panel Top	2
R	905	2MX1M Display Filler Panel Bottom	2
S	907	2MX1M Display Filler Panel Corner	1
T	4295	Slotted Inside Corner Bracket	18
U	13040	Roll-in T-Nut, 5/16-18 w/Ball Spring	25
V	3278	Single Nut Plate	22
W	3279	Double Nut Plate	36
X	3285	Triple Nut Plate	6
Y	3330	Screw, 5/16-18 x .687" FBHSCS	110
Z	3340	Screw, 5/16-18 x .500" FBHSCS	71
AA	91263A575	Screw, 5/16-18 X 1" FHSCS, Zinc Plated Steel	10
BB	9755-PLAIN	Ready Tube End Cap	8
CC	P5.95 LED	LED Video Panel, 500mm X 1000mm	8
DD	MH-LVP	Mounting Hardware, LED Video Panel	16
EE	2S COVER	2-Sided Display Cover, Black Vinyl	1

***Optional* Wheel Assembly**

Bill of Materials

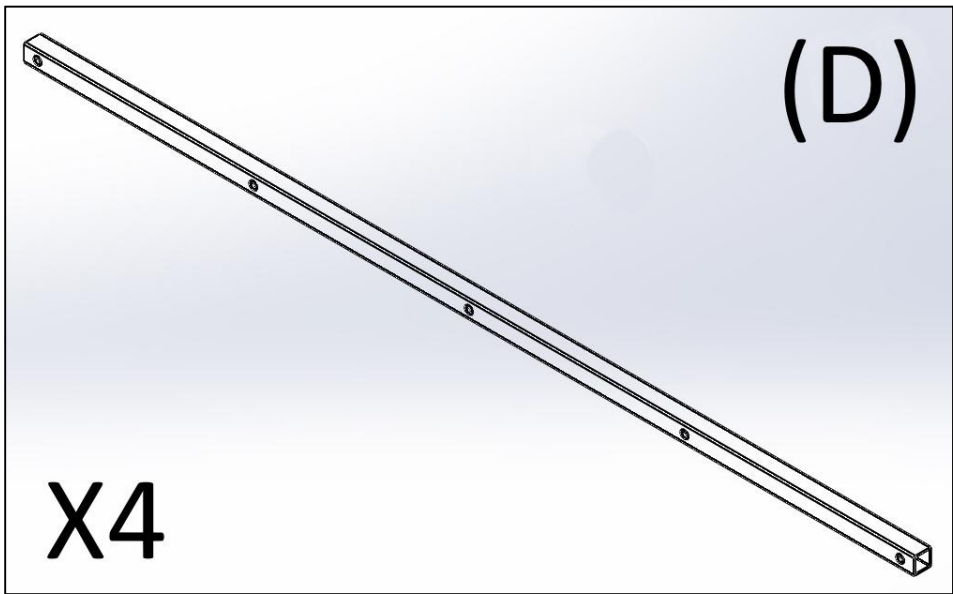
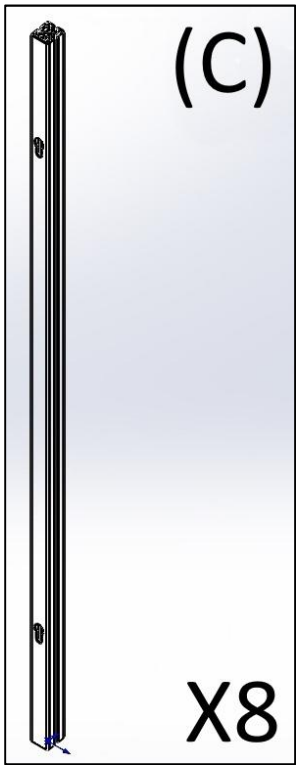
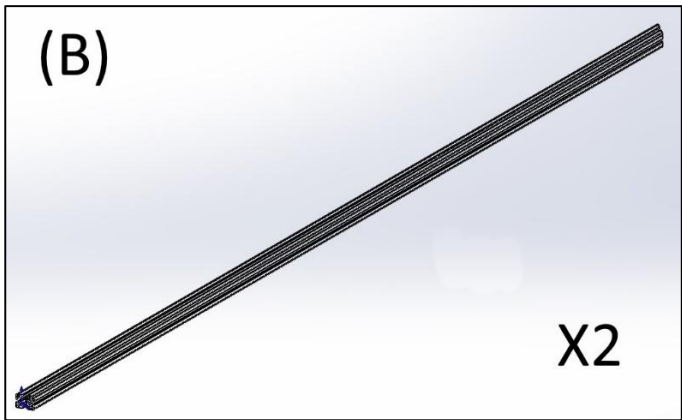
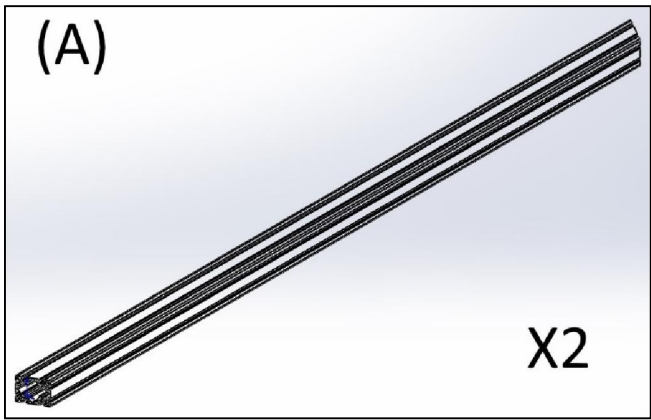
FLD_DSPLY_WA_2S Optional Wheel Assembly for 2-Sided Video Display & Frame Bill of Materials
--

Item	Part Number	Description	Quantity
FF		Front Swivel Wheel Assembly	1
GG		Rear Wheel Assembly - Right Side	1
HH		Rear Wheel Assembly - Left Side	1
V	3278	Single Nut Plate	8
W	3279	Double Nut Plate	4
X	3285	Triple Nut Plate	10
Y	3330	Screw, 5/16-18 x .687" FBHSCS	14
II	3117	Screw, 5/16-18 x .875" BHSCS	32

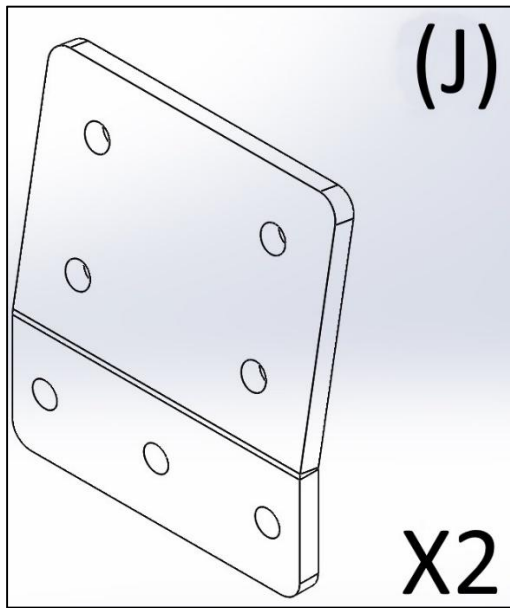
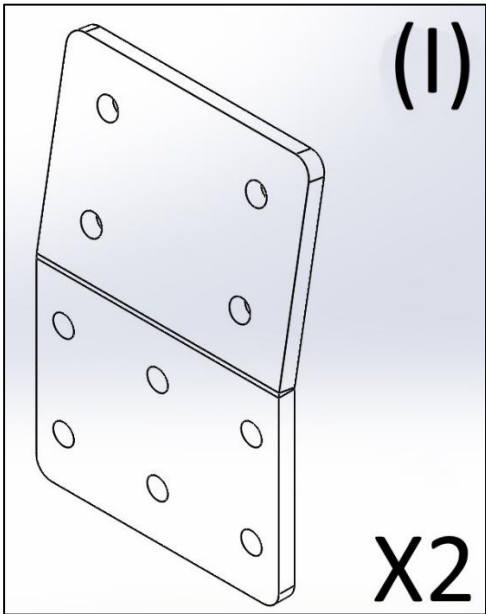
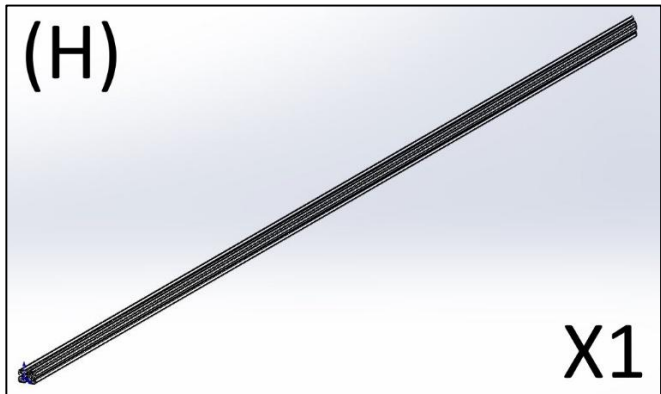
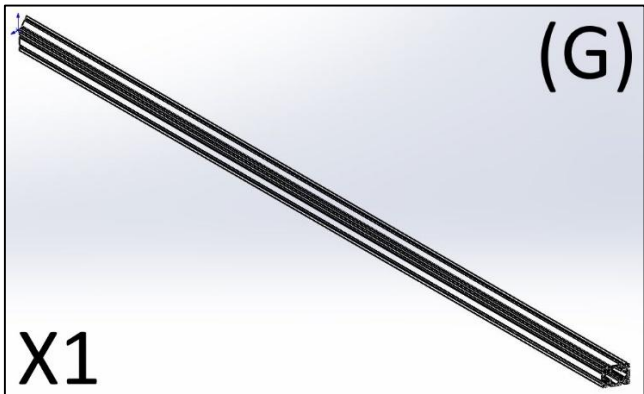
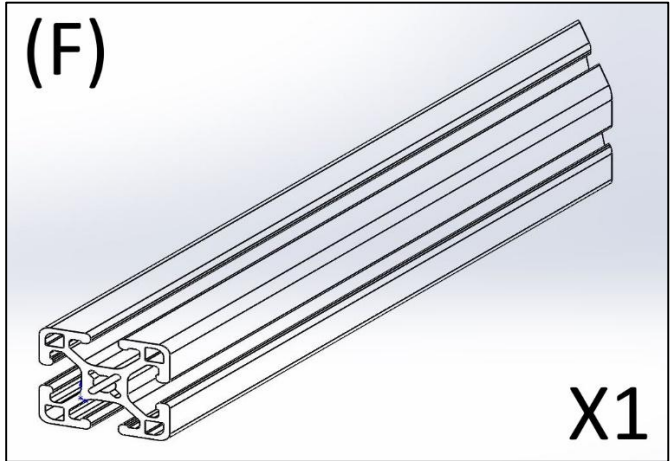
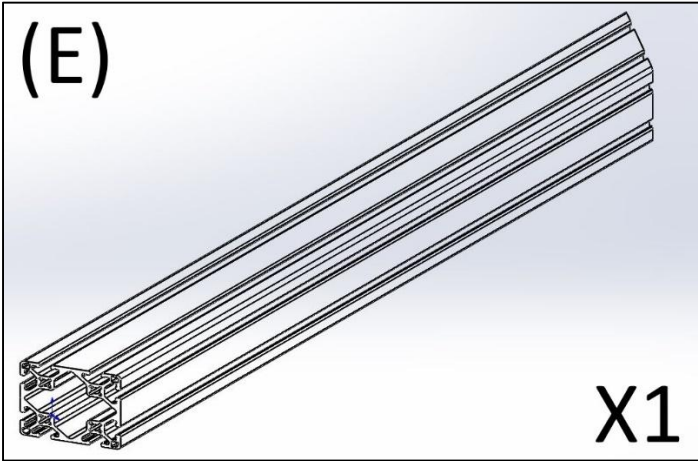
Required Tools (Included)



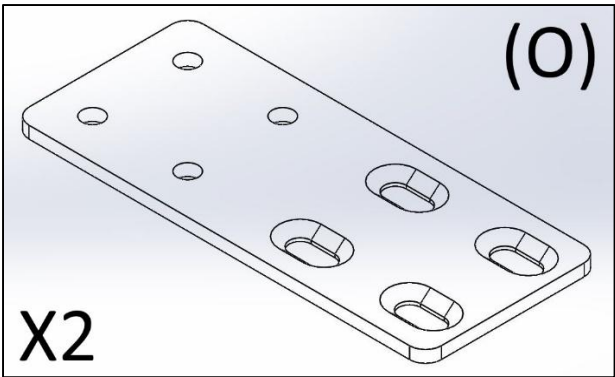
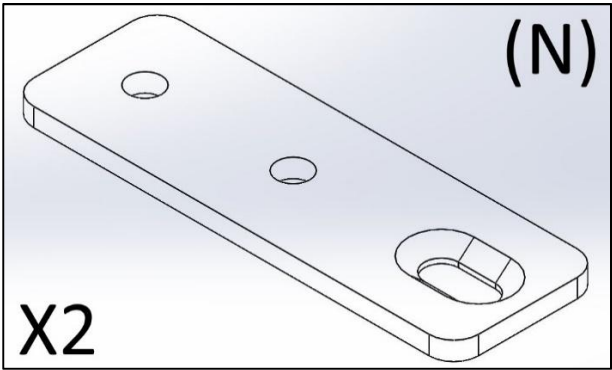
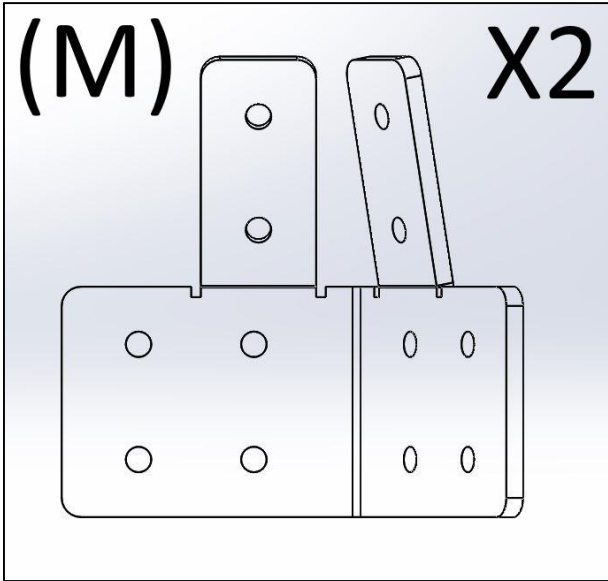
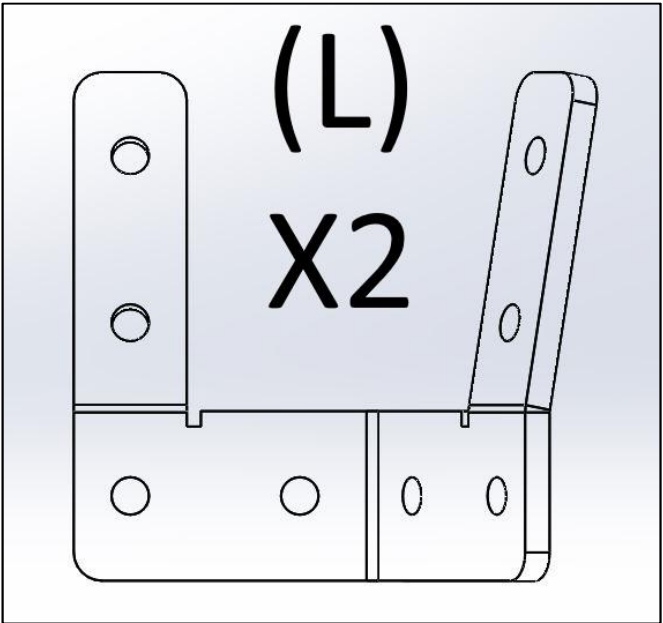
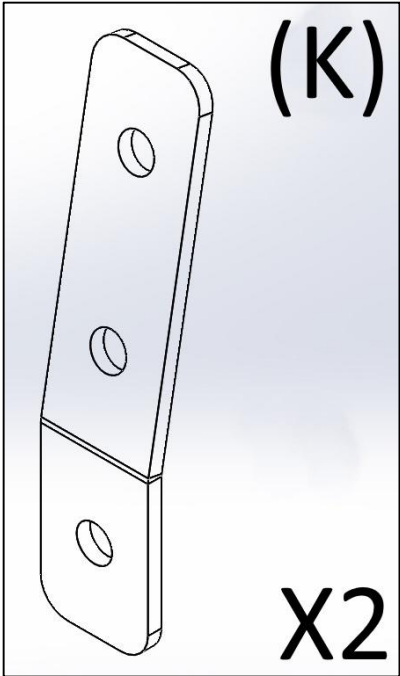
Parts List



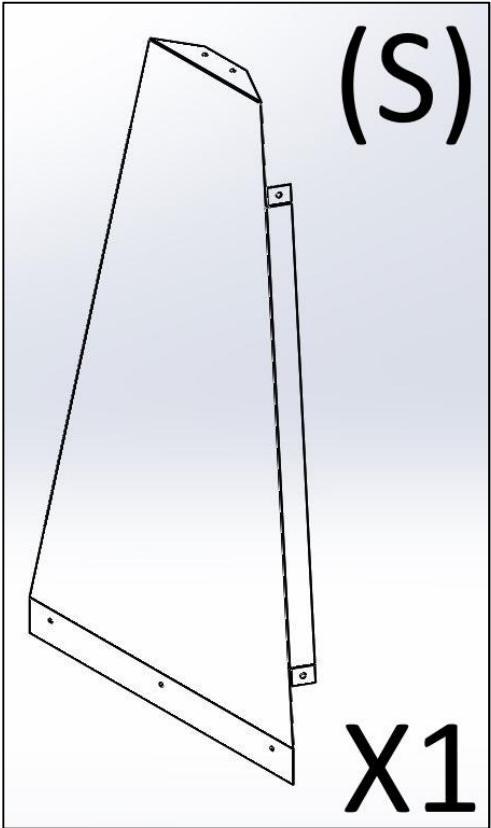
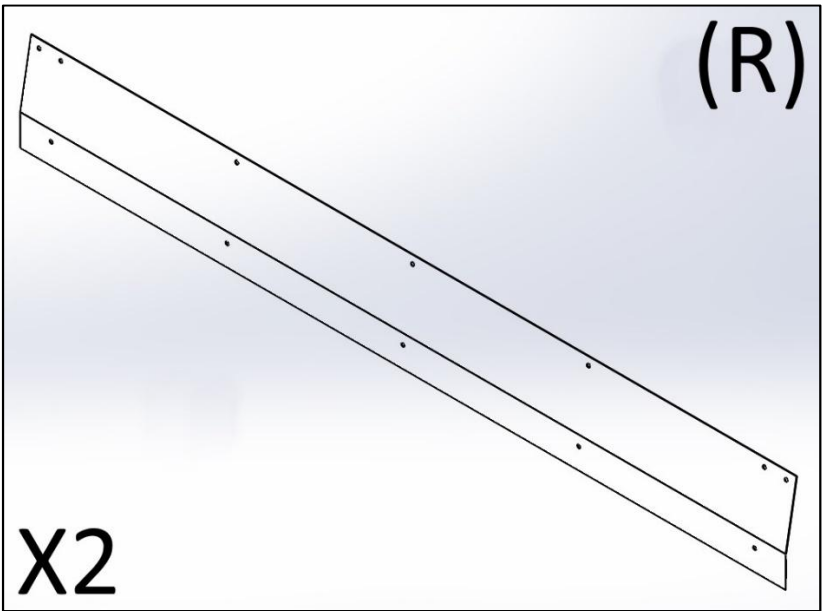
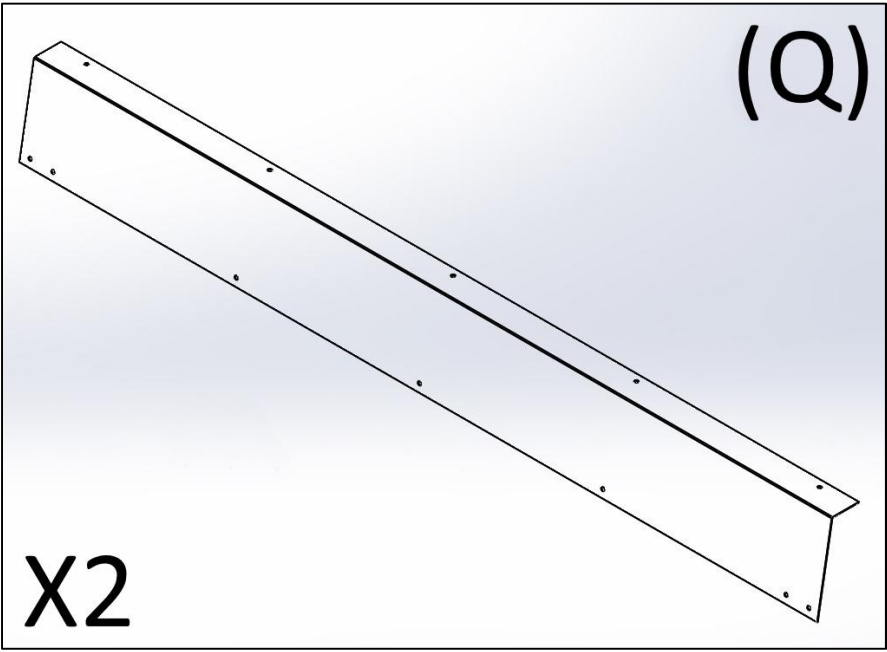
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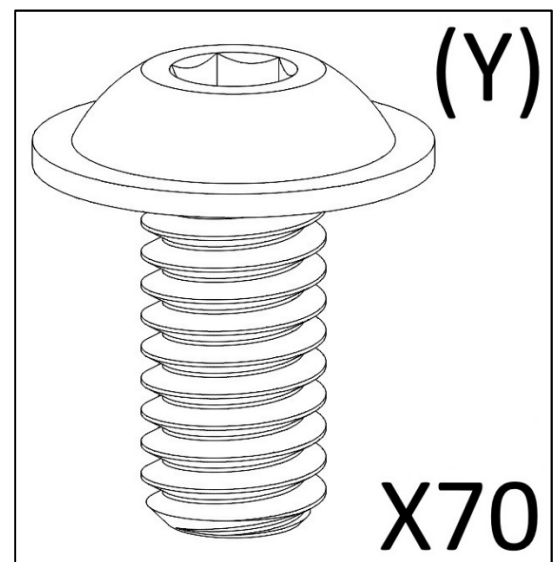
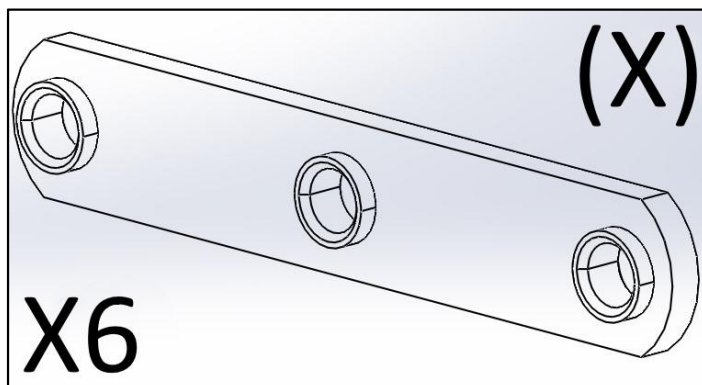
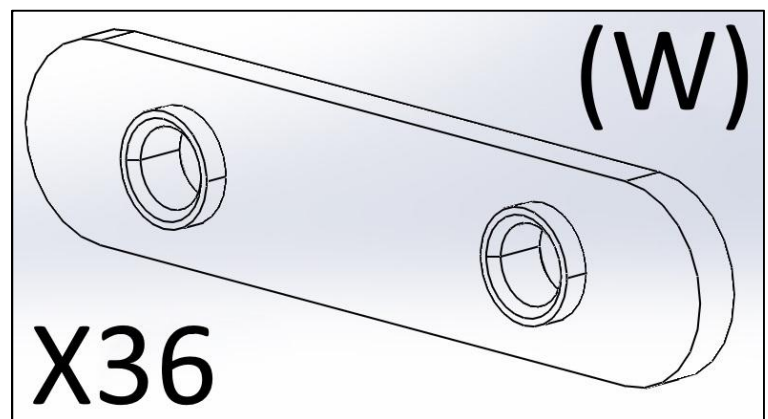
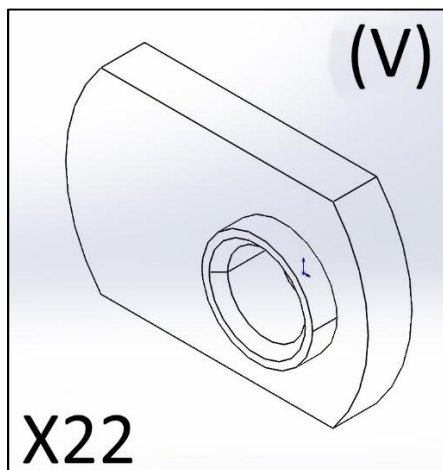
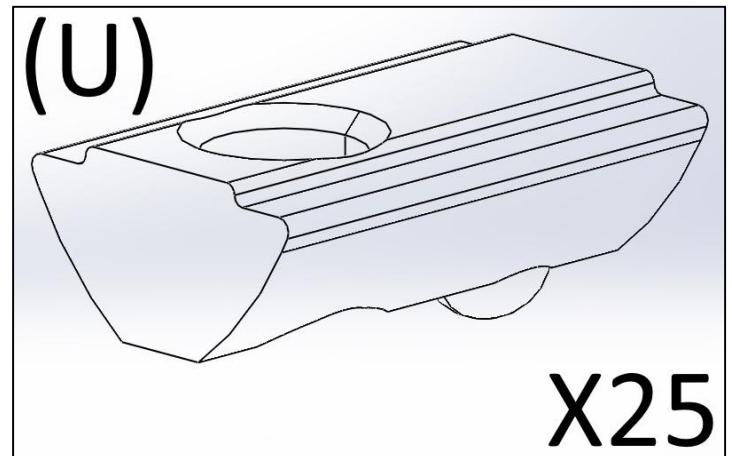
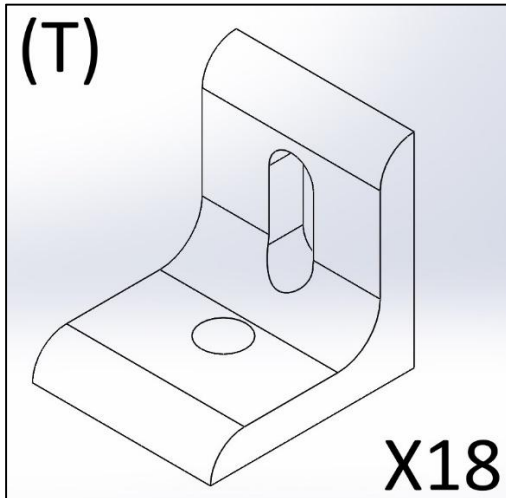
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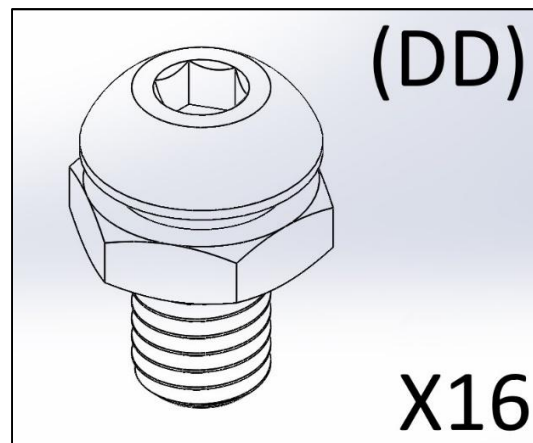
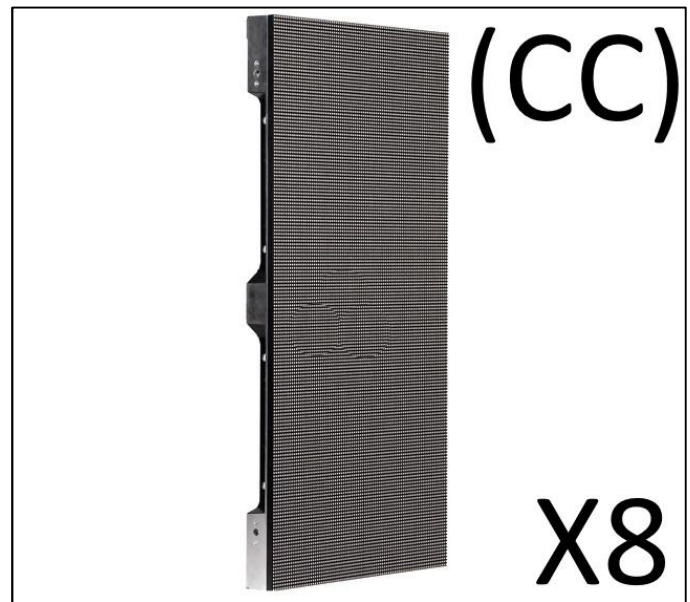
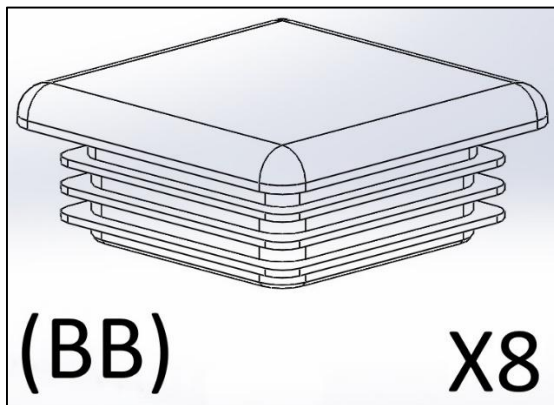
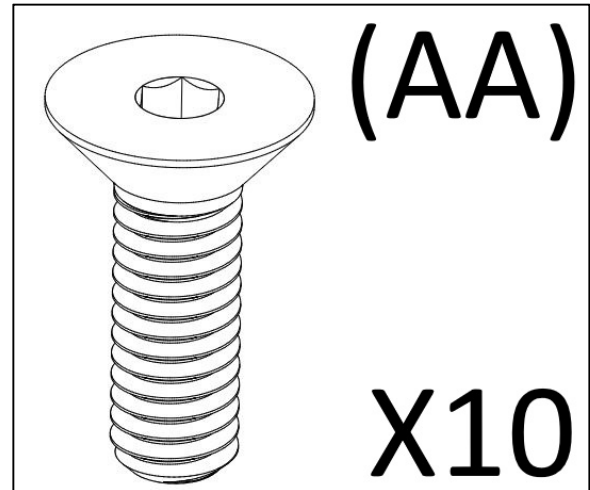
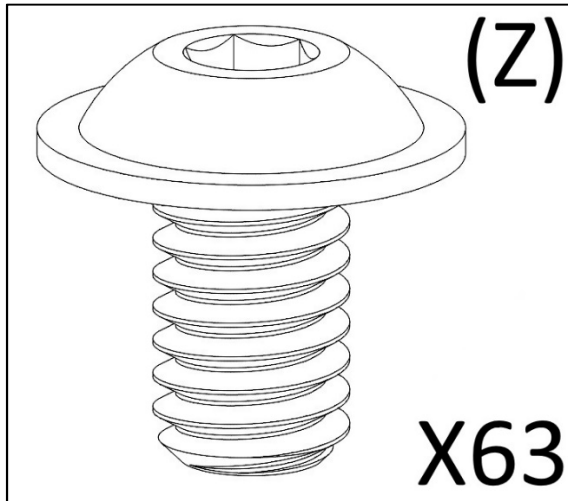
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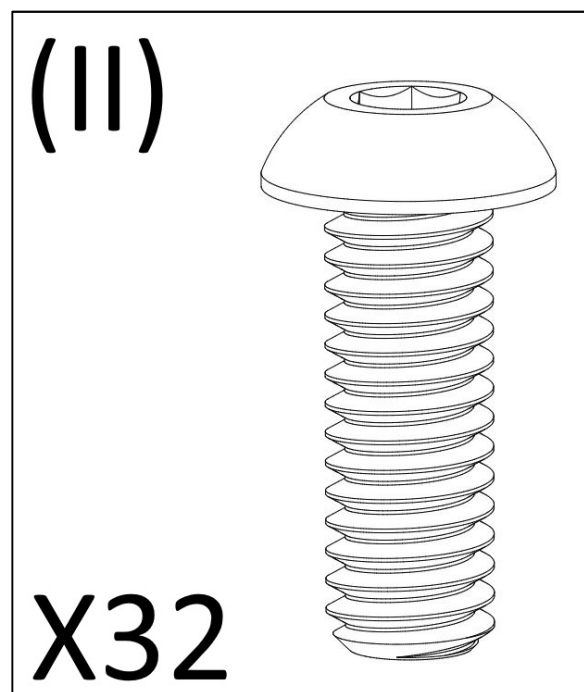
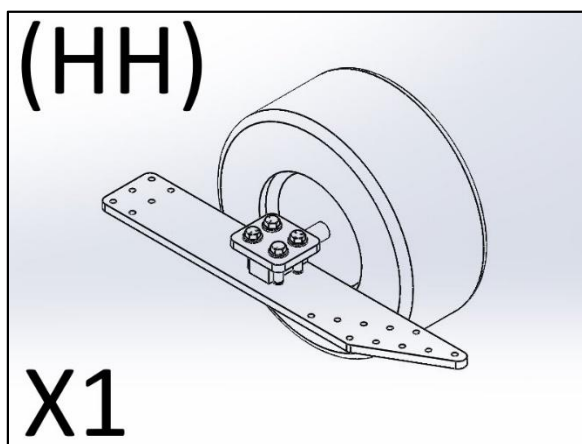
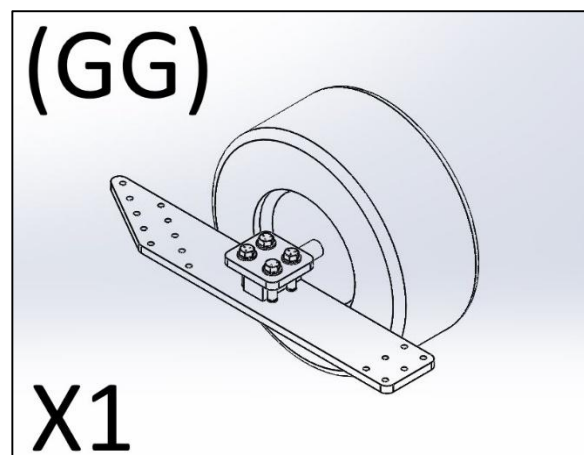
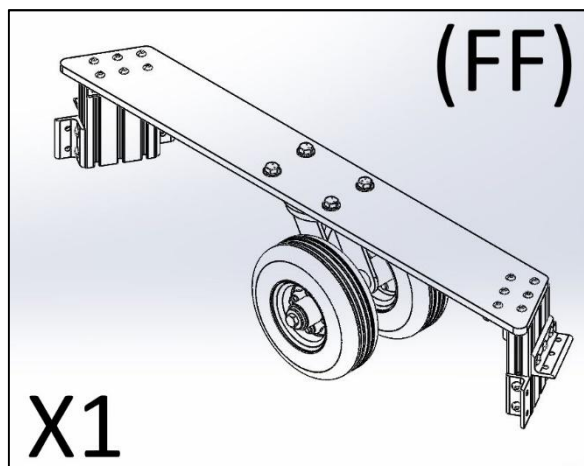
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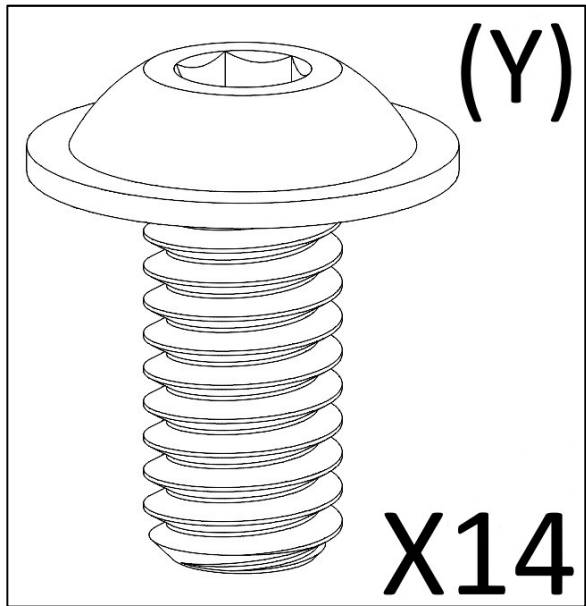
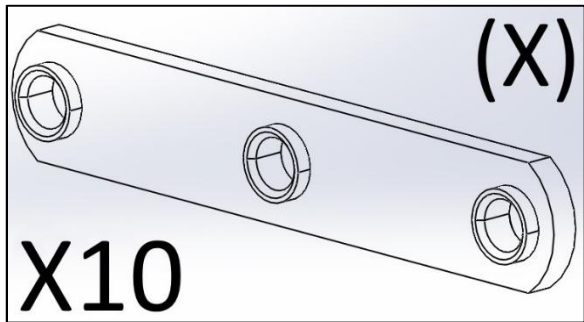
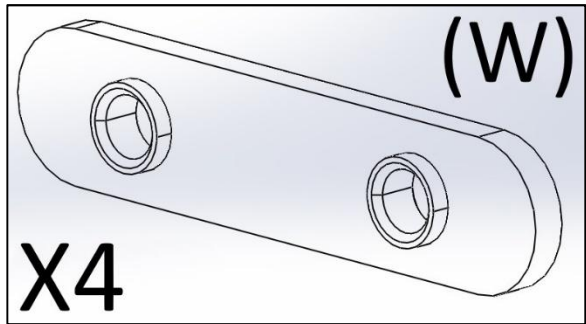
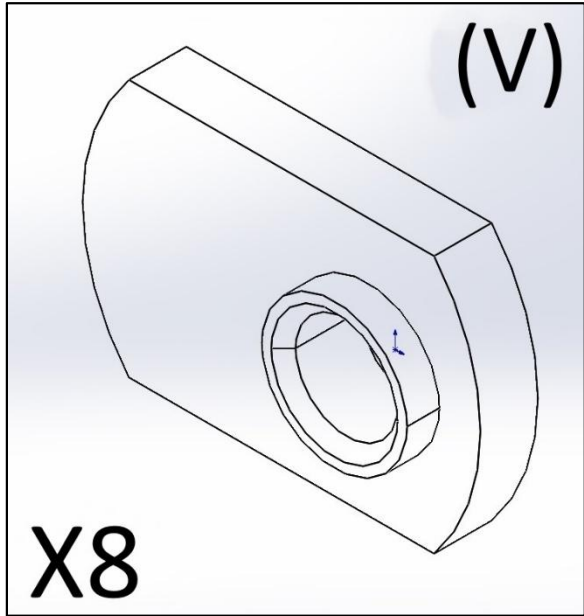
Parts List (Continued)



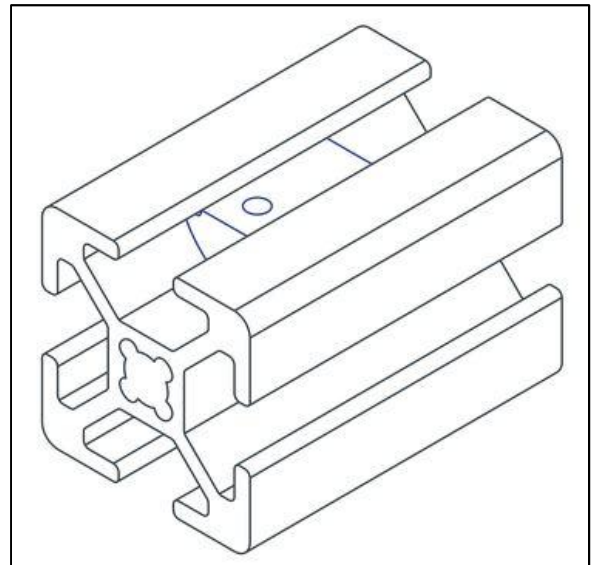
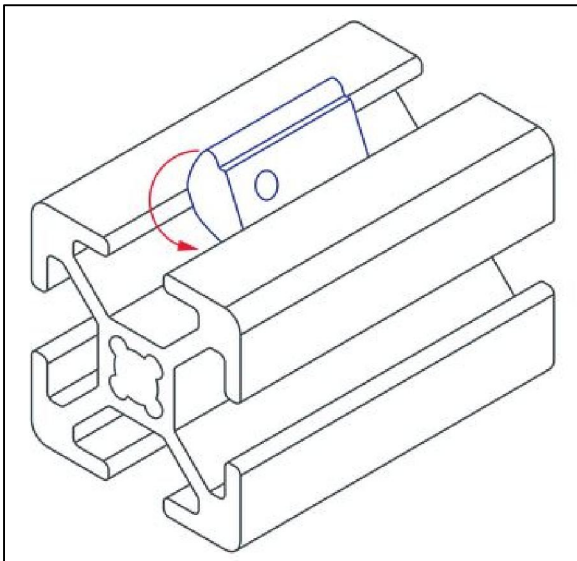
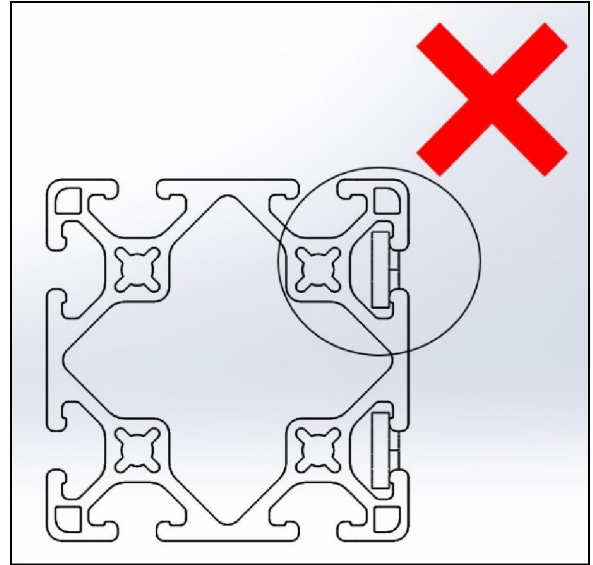
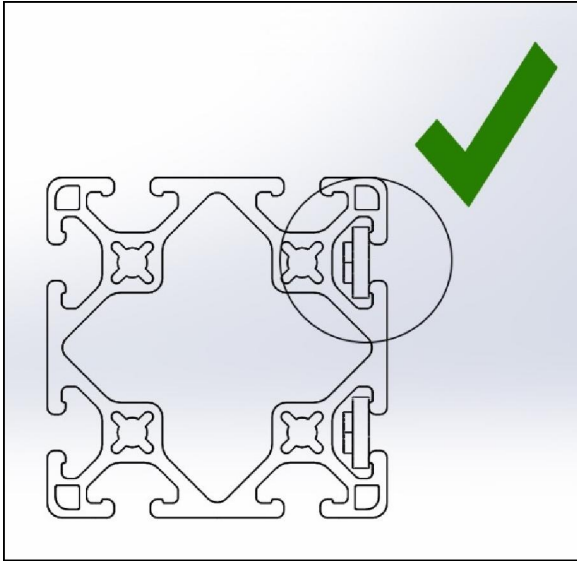
Optional Wheel Assembly Parts List



Optional Wheel Assembly Parts List (Continued)



Notes



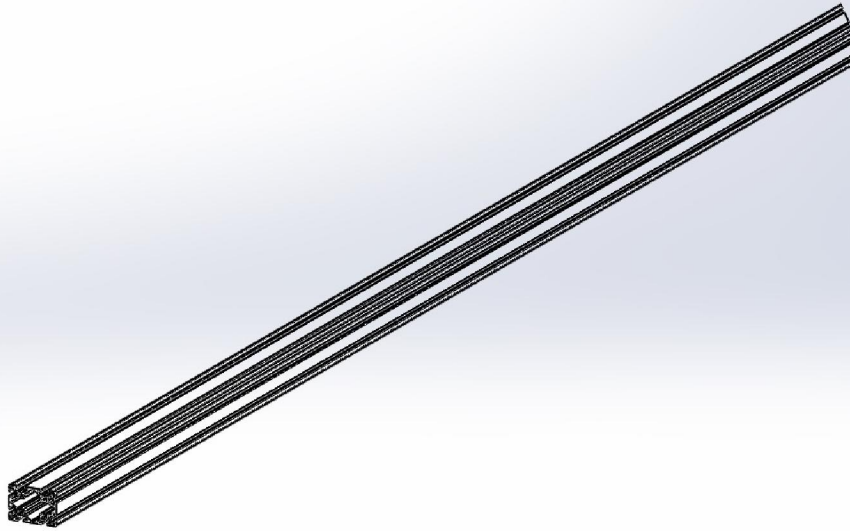
Reference Materials

- Appendix A – Solecolor P5.95 catalogue – LED Panel Overview

Section 1

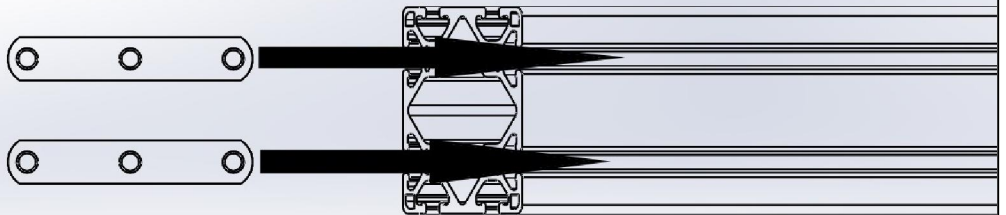
Base Assembly Instructions

1



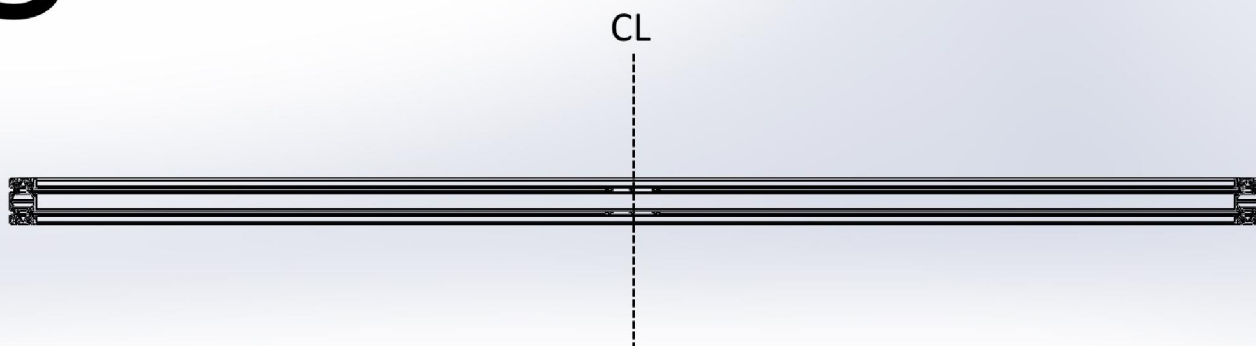
(A) X 1

2

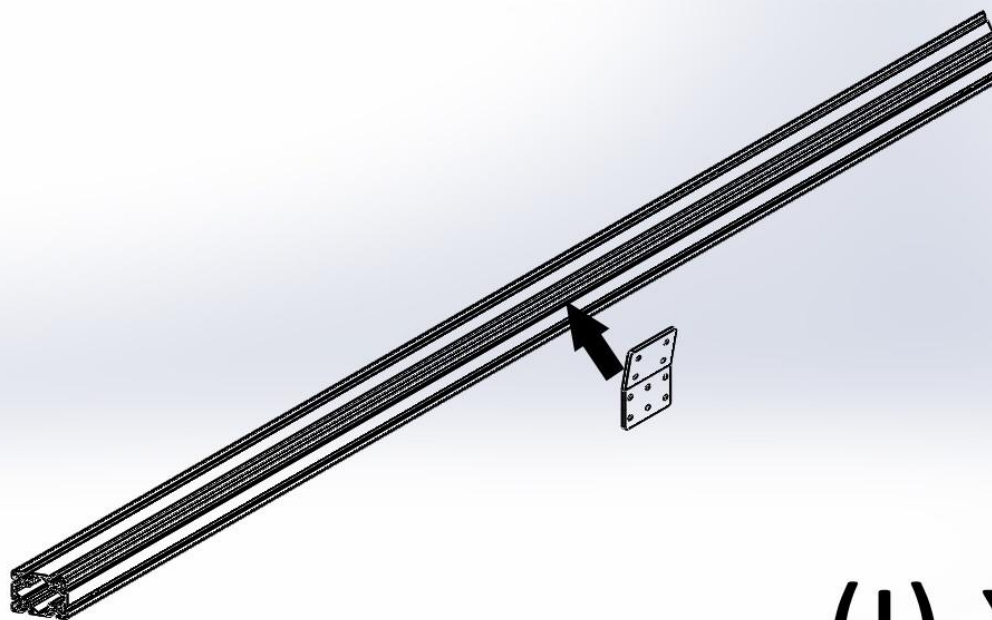


(X) X 2

3

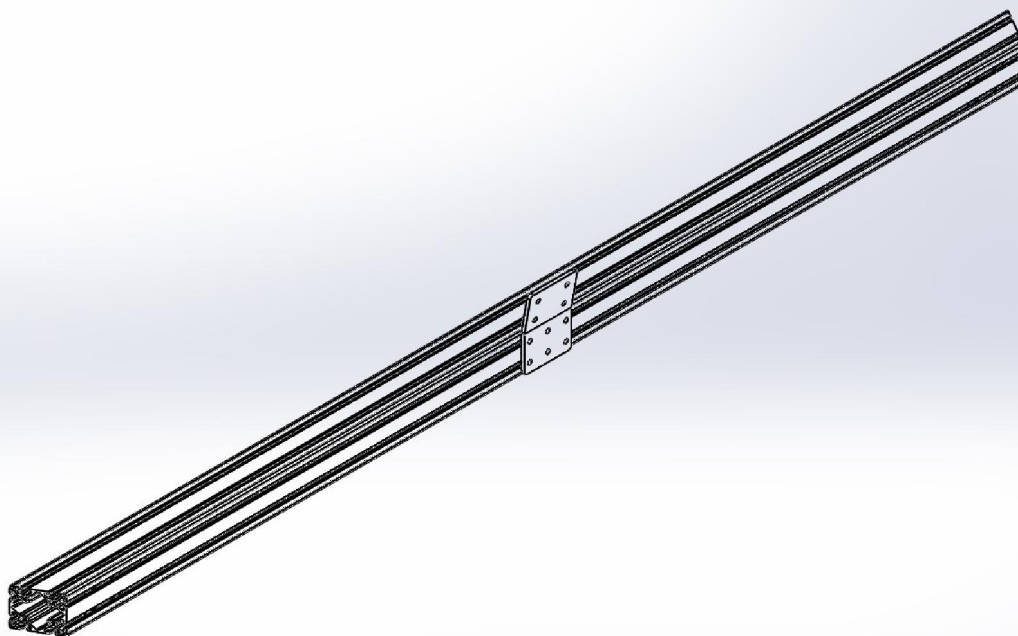


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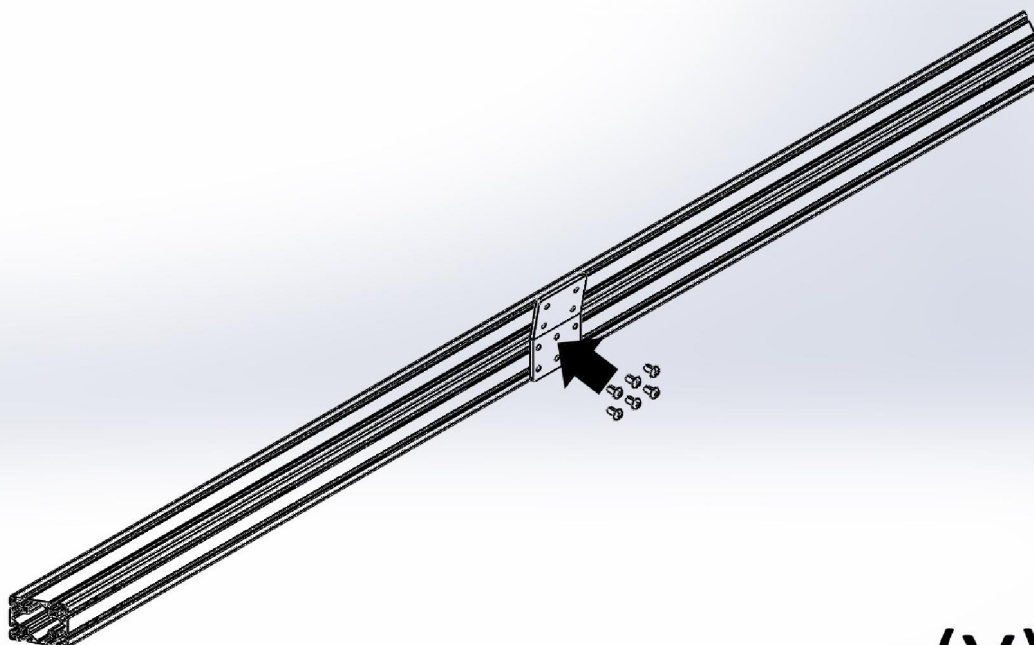


(1) X 1

5

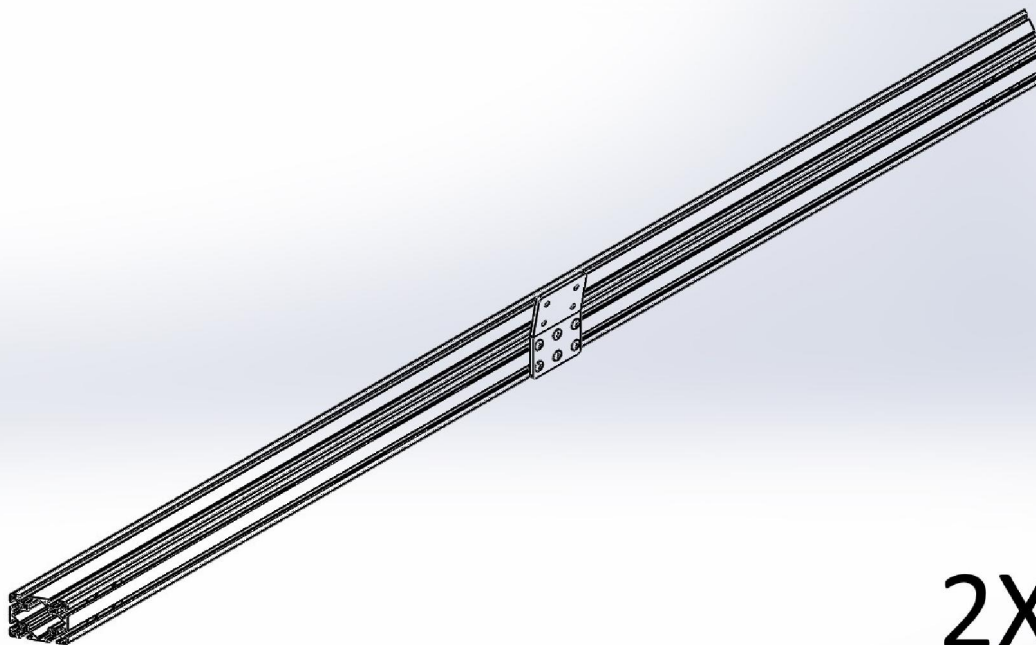


6



(Y) X 6

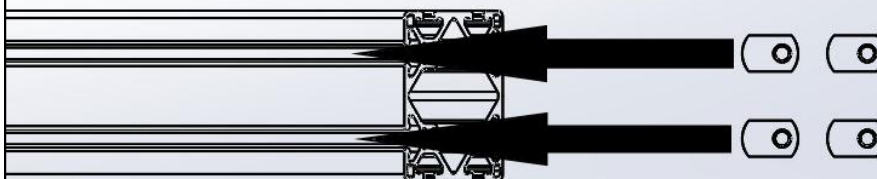
7



2X

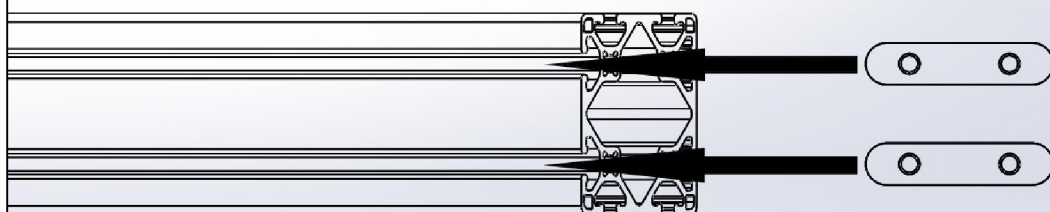
(Repeat steps 1 thru 6)

8



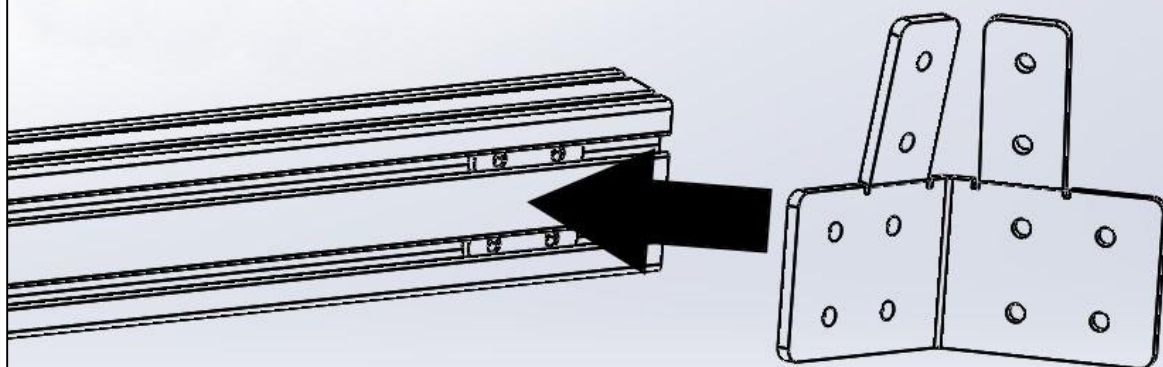
(V) X 4

9



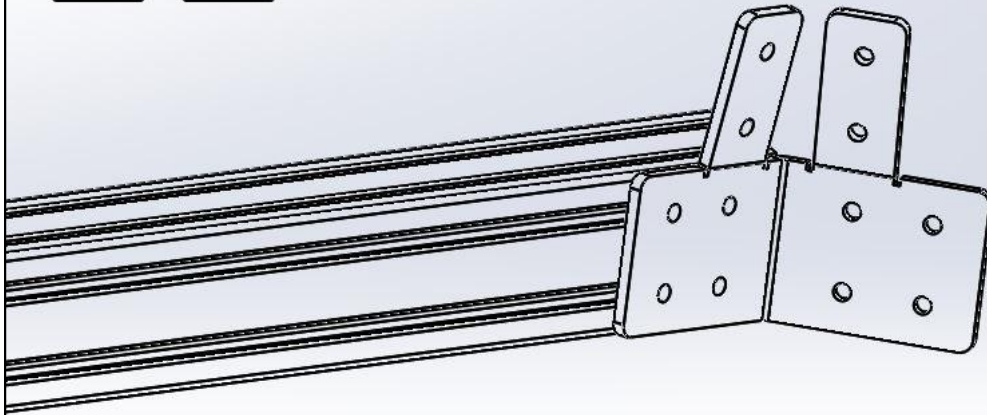
(W) X 2

10

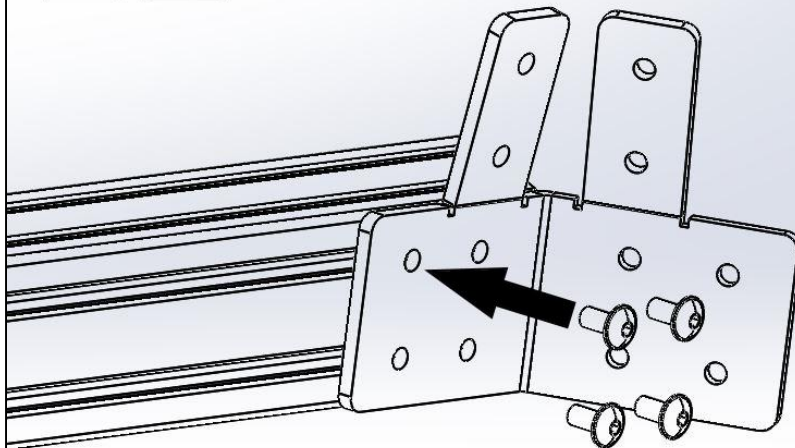


(M) X 1

11

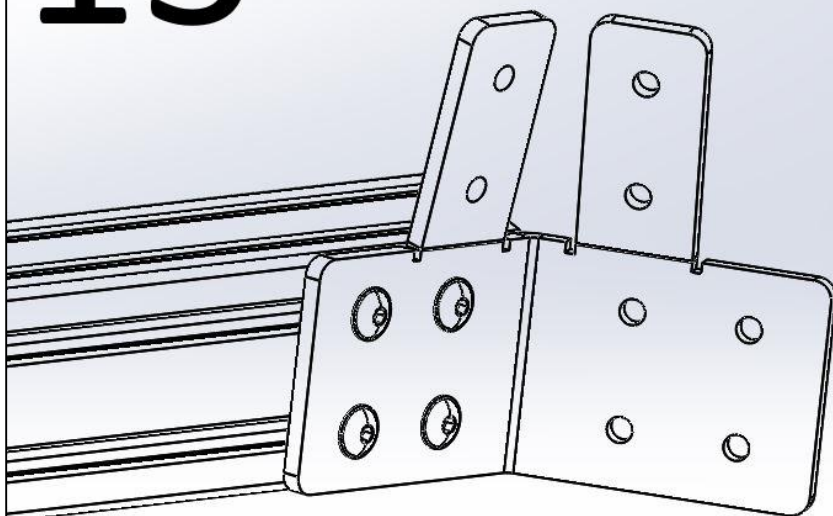


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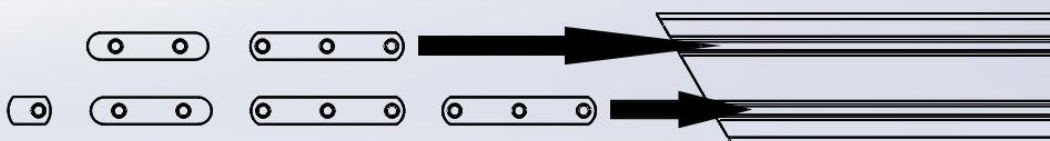


(Y) X 4

13



14



(V) X 1

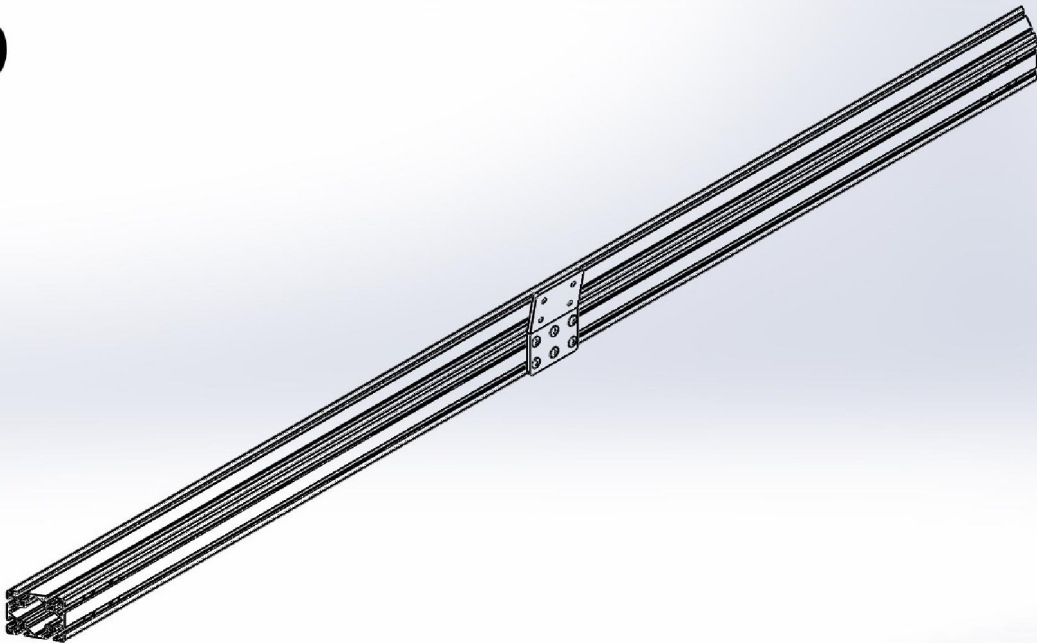
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(X) X 3

15

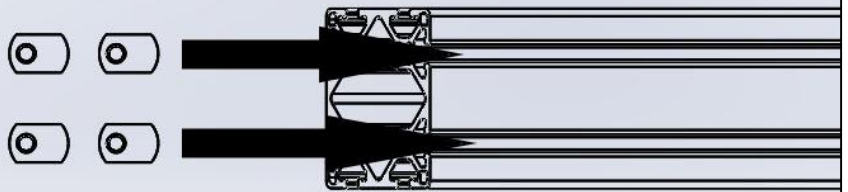


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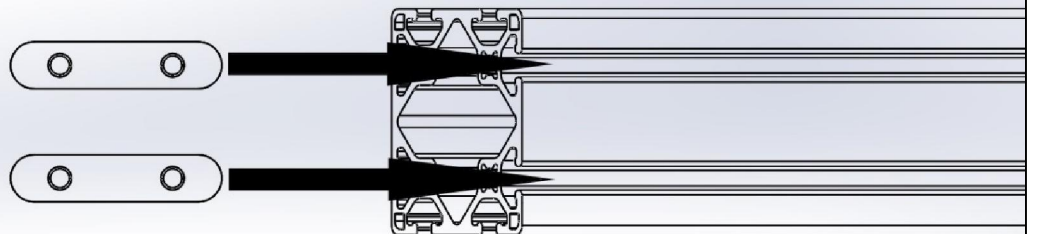
(2nd Piece from Step 7)

17



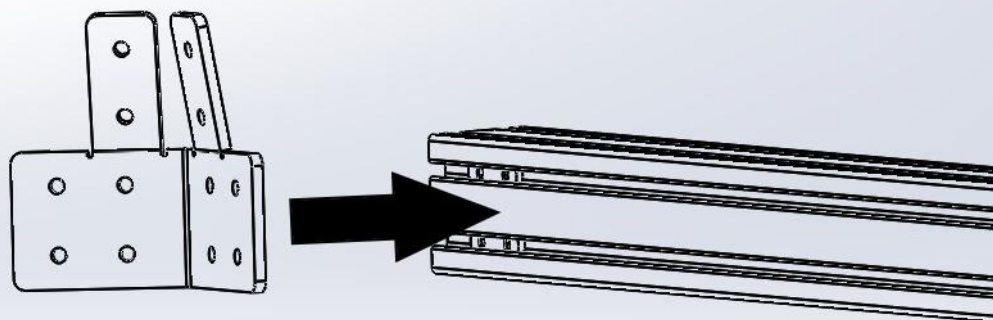
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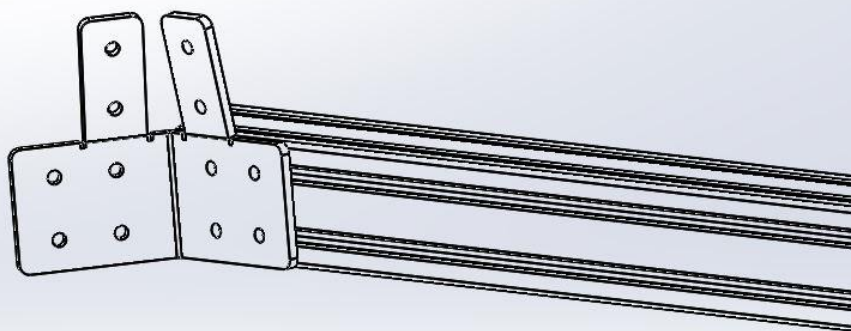
(W) X 2

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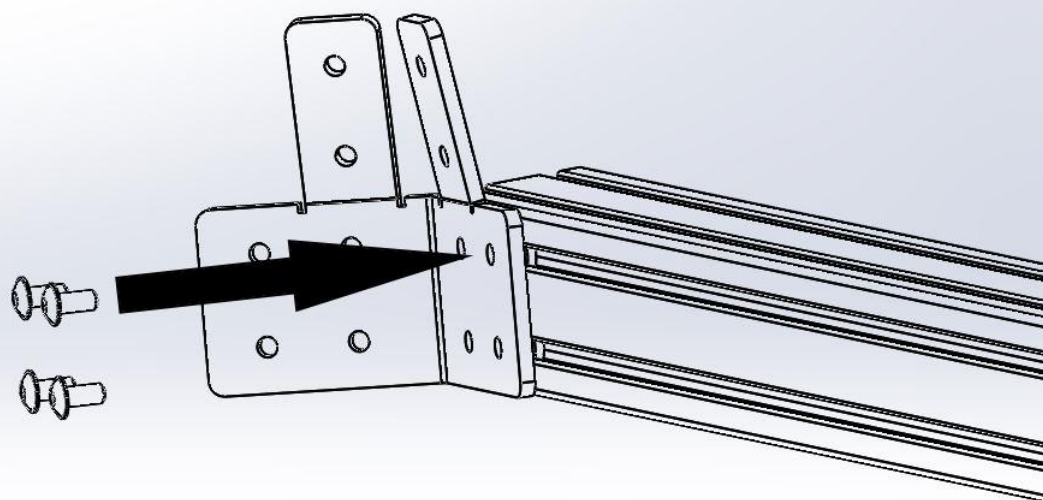


(M) X 1

20

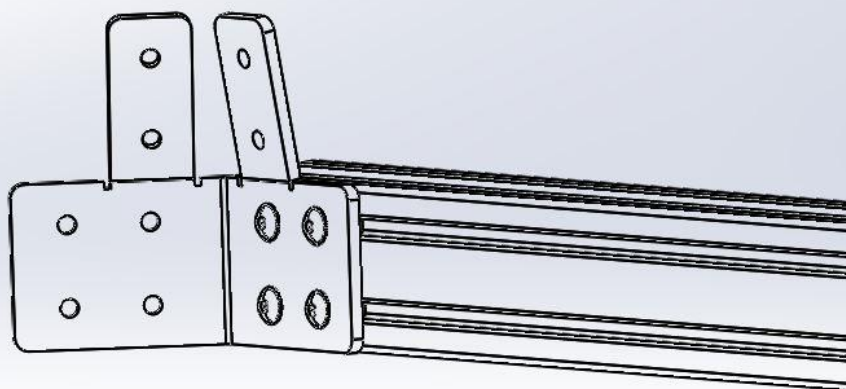


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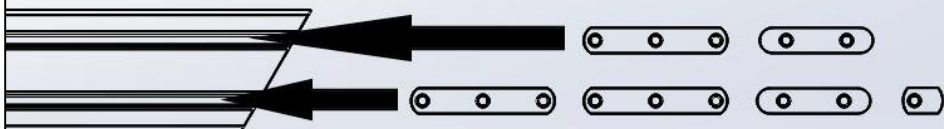


(Y) X 4

22



23



(V) X 1

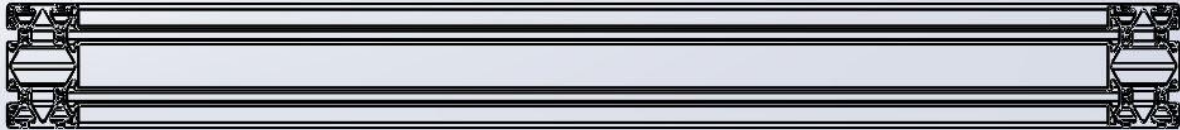
(W) X 2

(X) X 3

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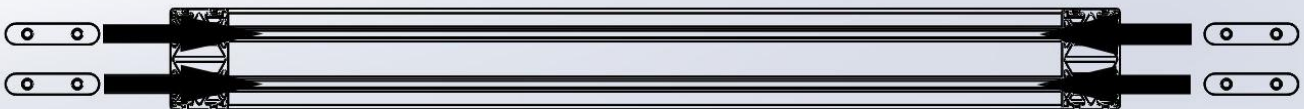


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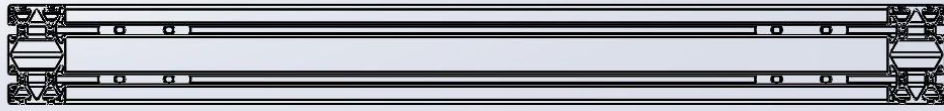
(E) X 1

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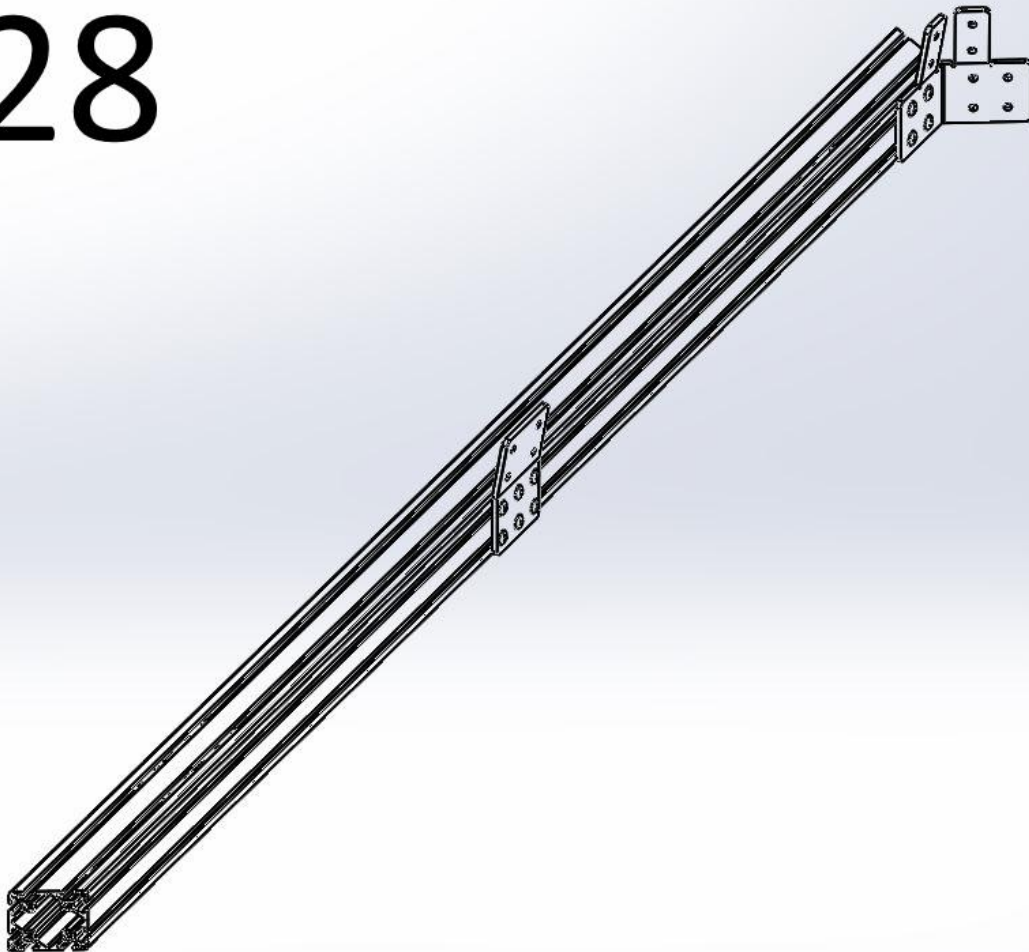


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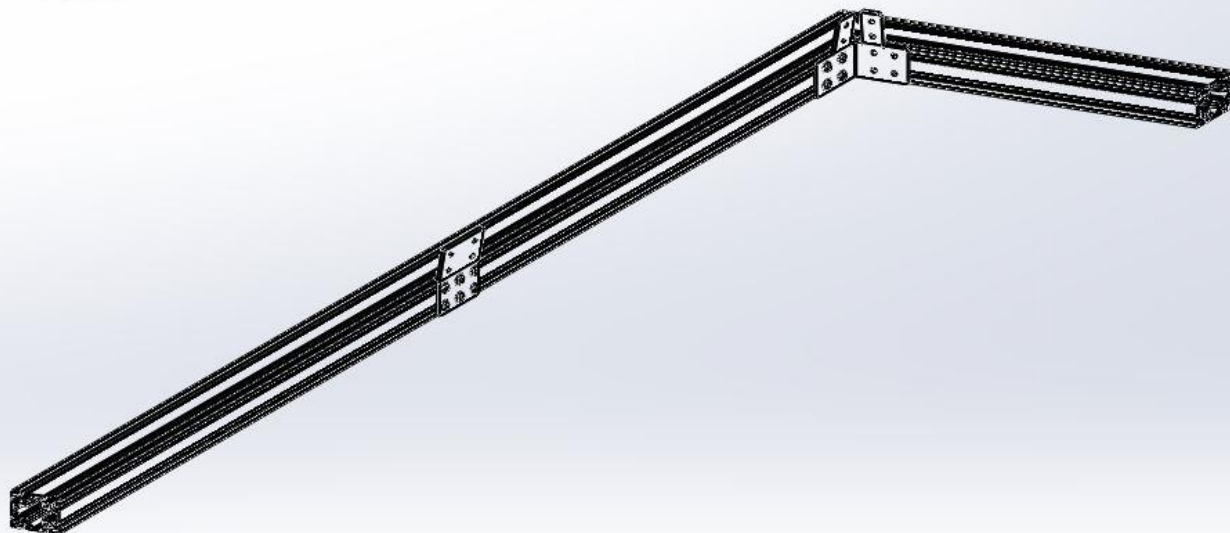
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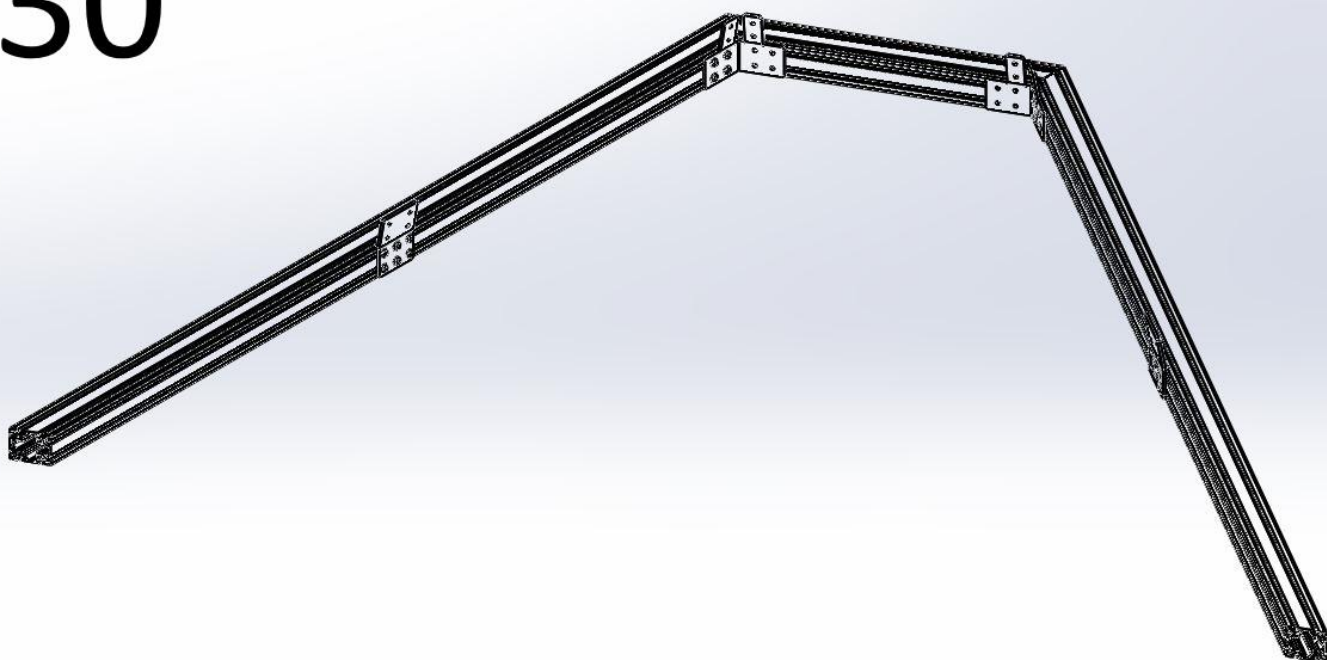
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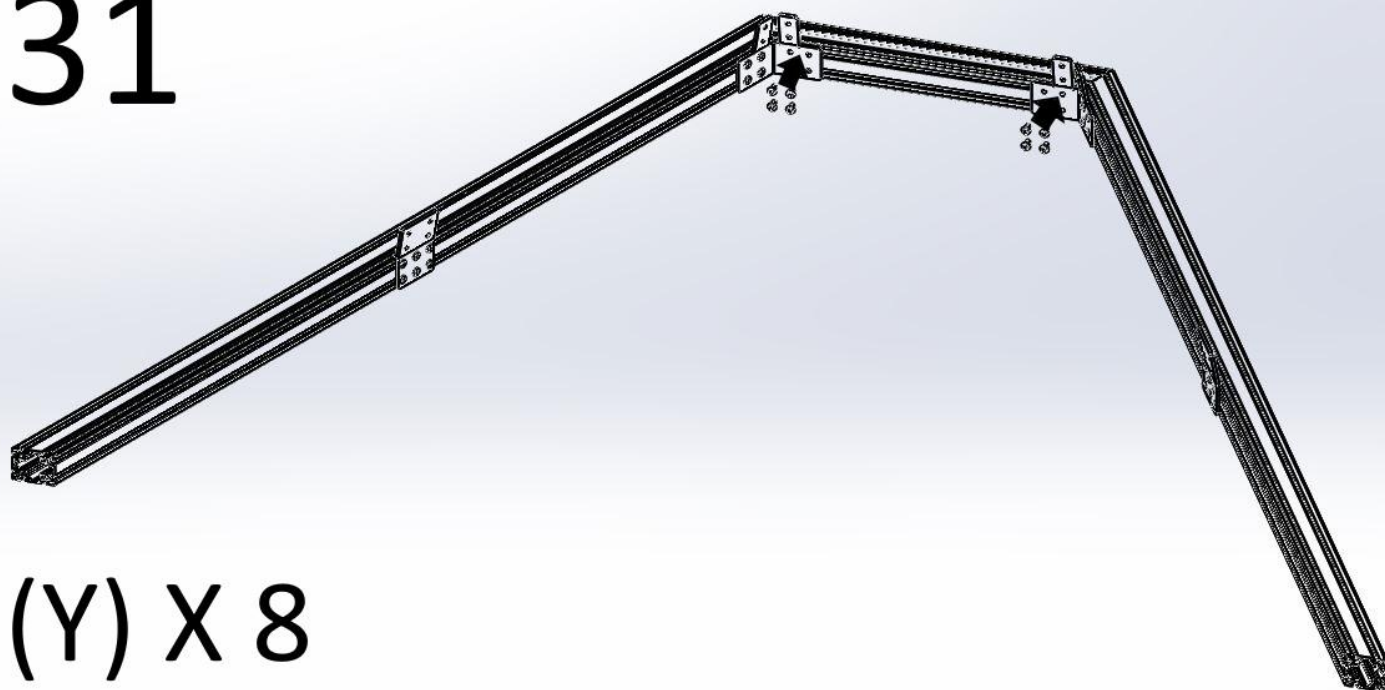


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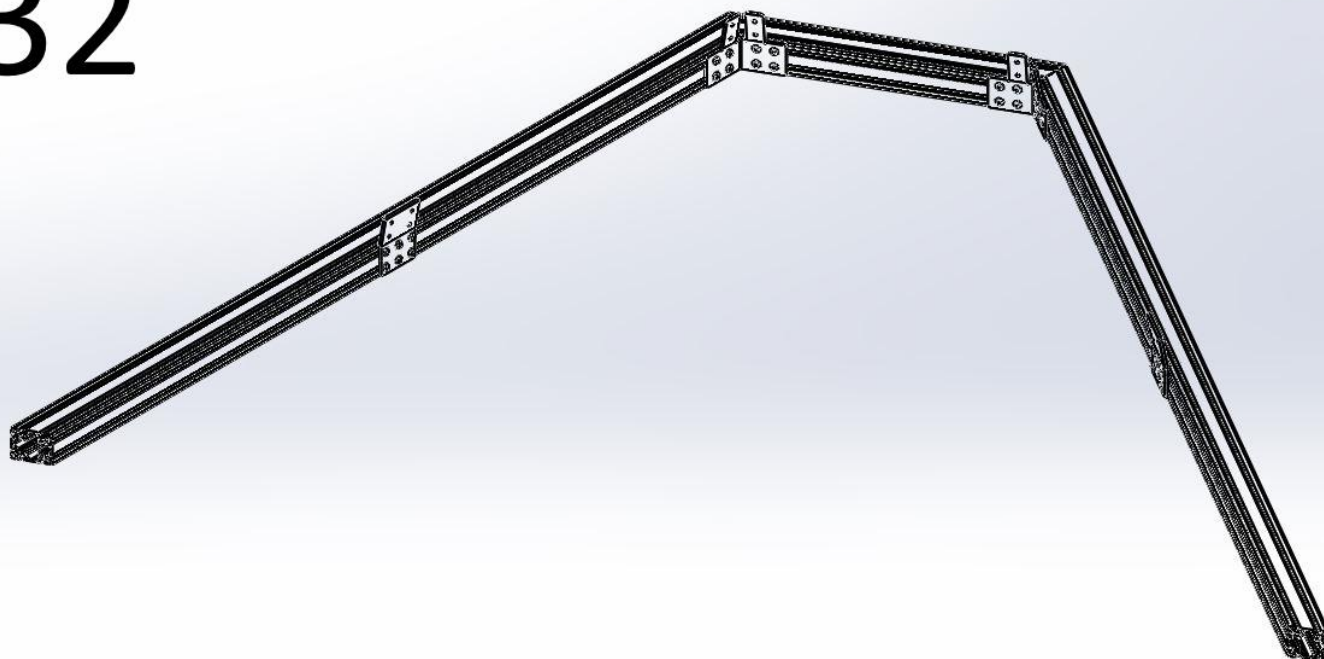


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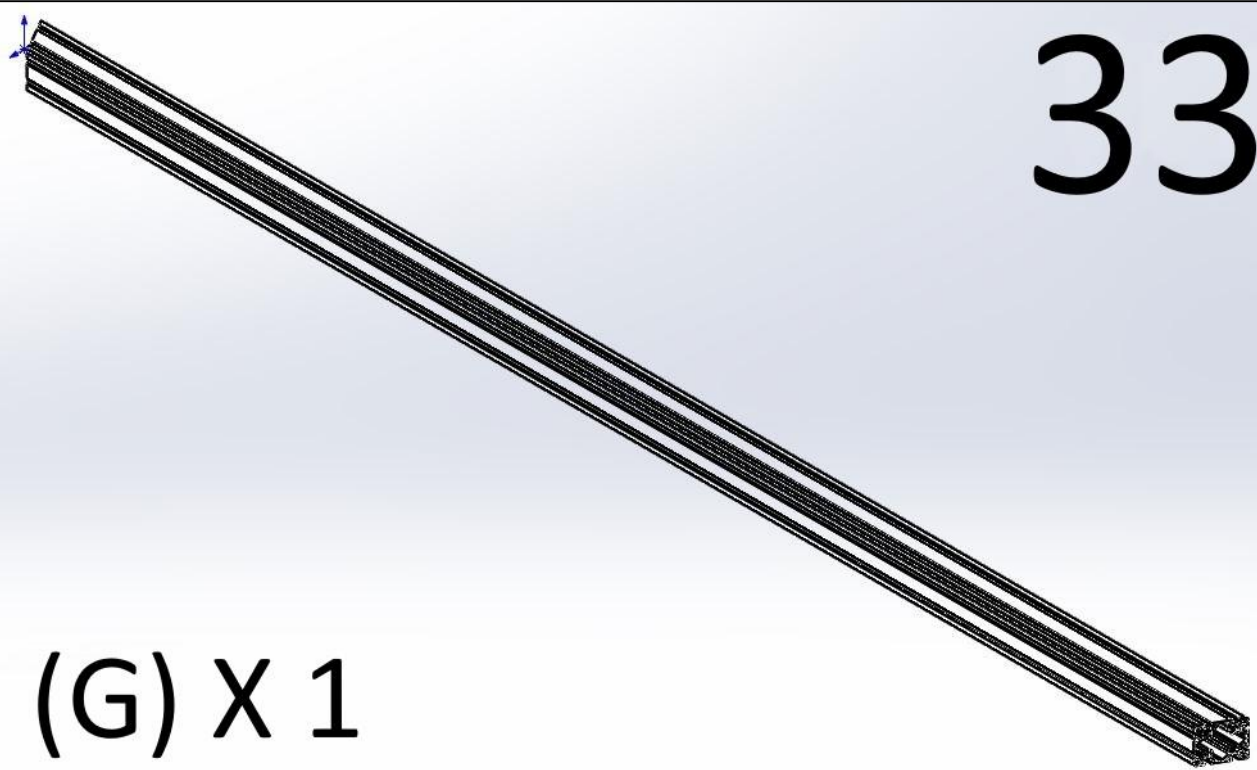
(Y) X 8



32



33



(G) X 1

34



(X) X 2

35



(X) X 2

36



37

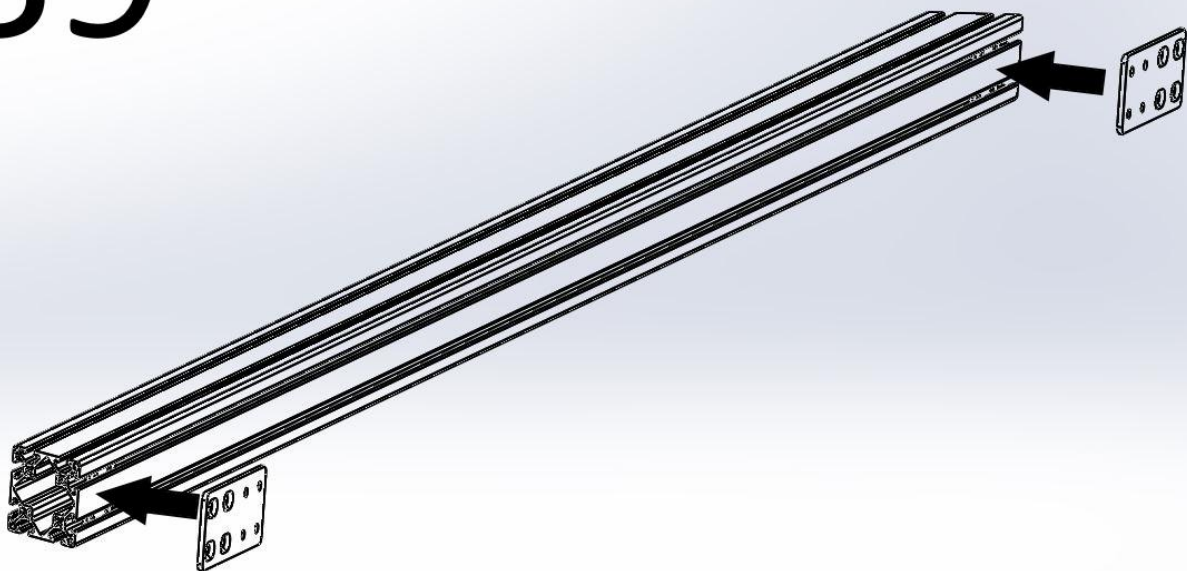


(W) X 4

38

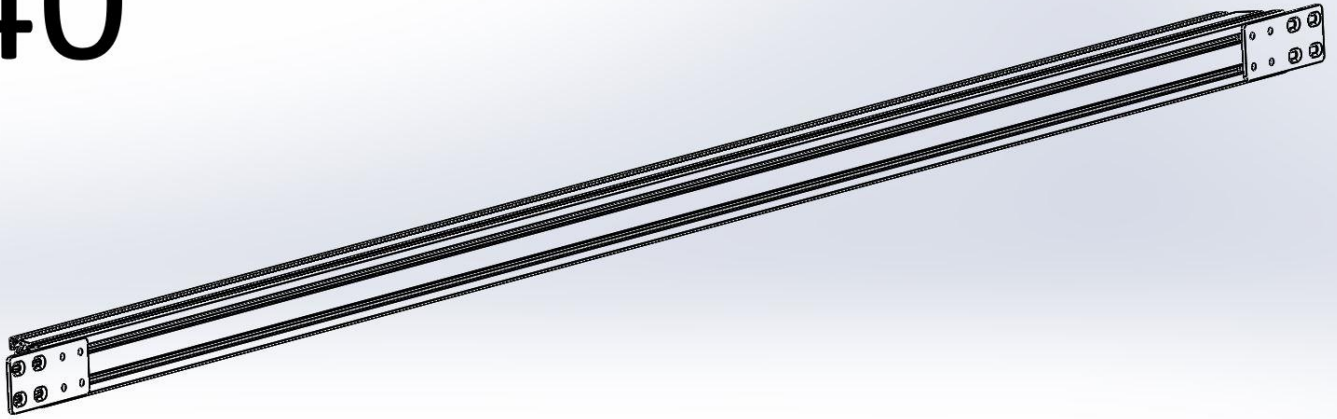


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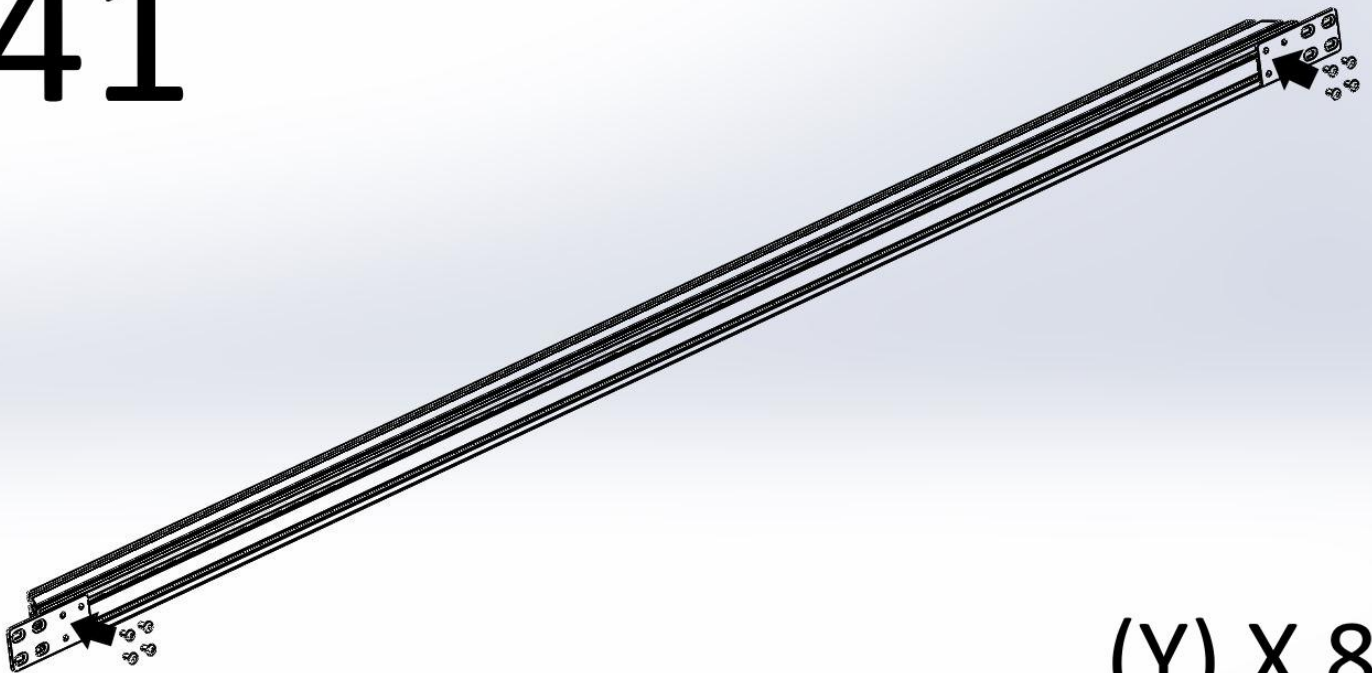


(O) X 2

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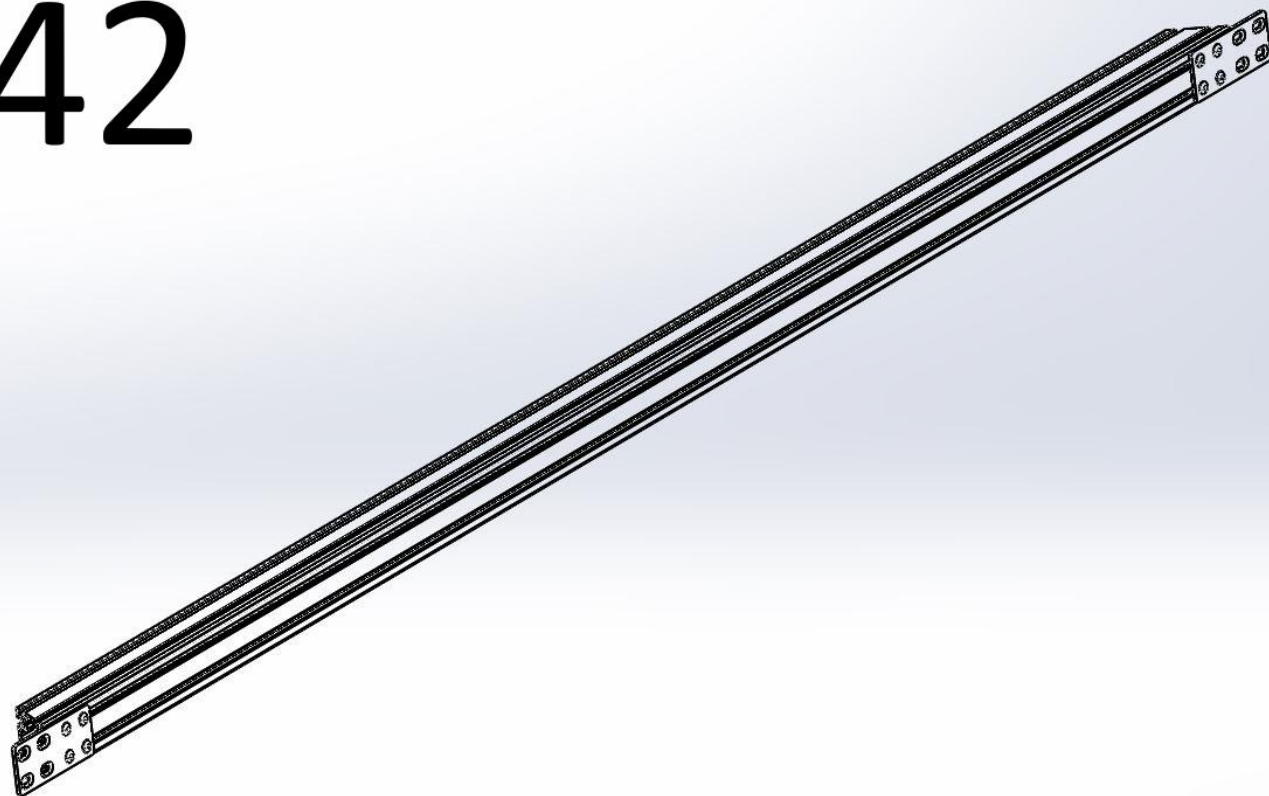


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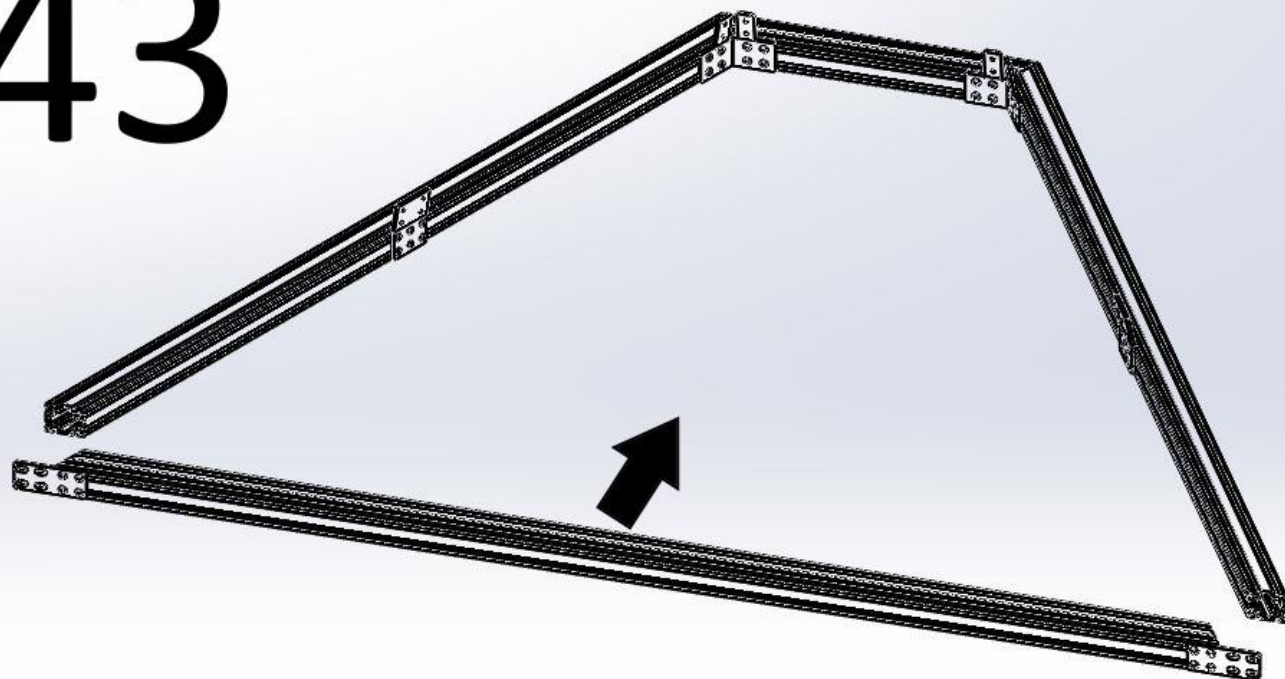


(Y) X 8

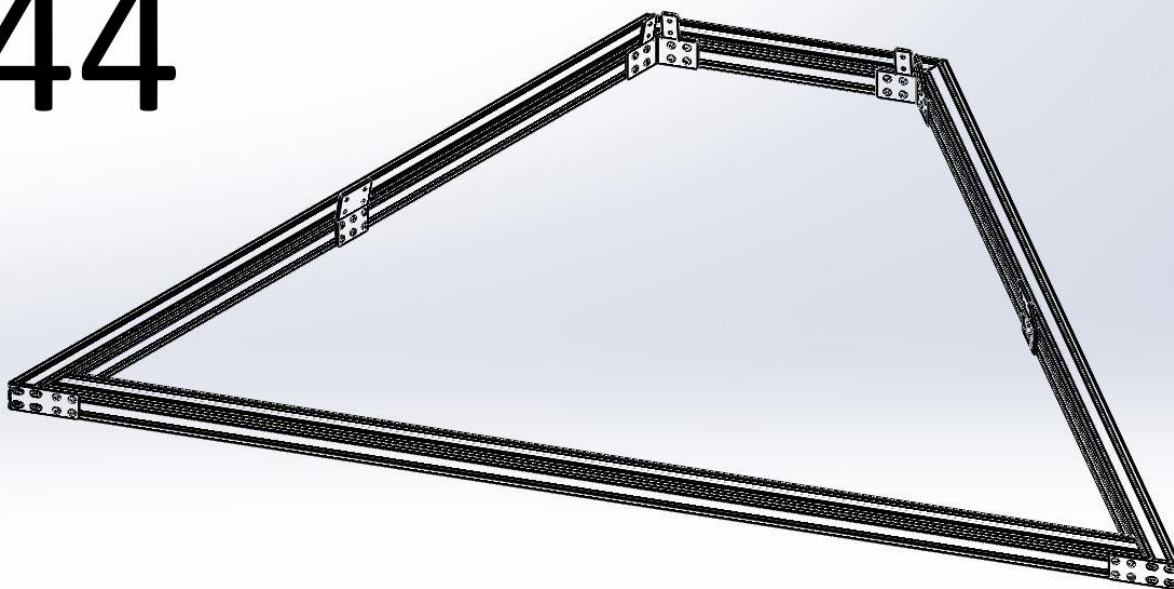
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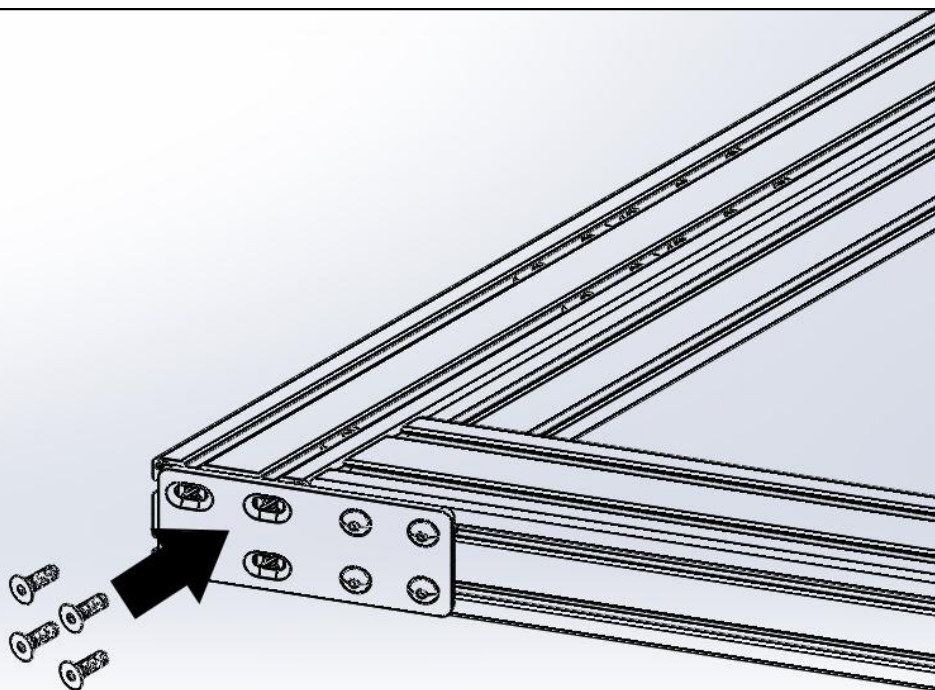
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44

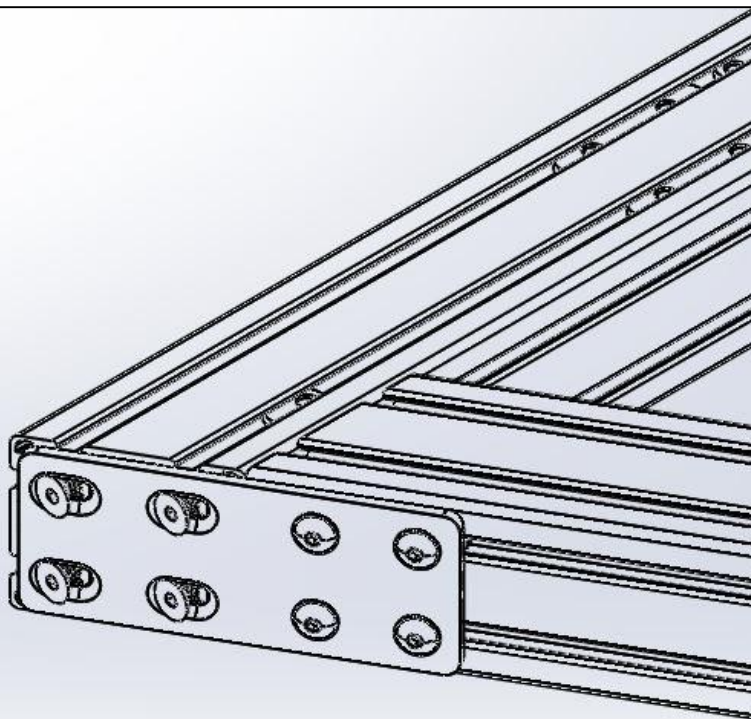


45

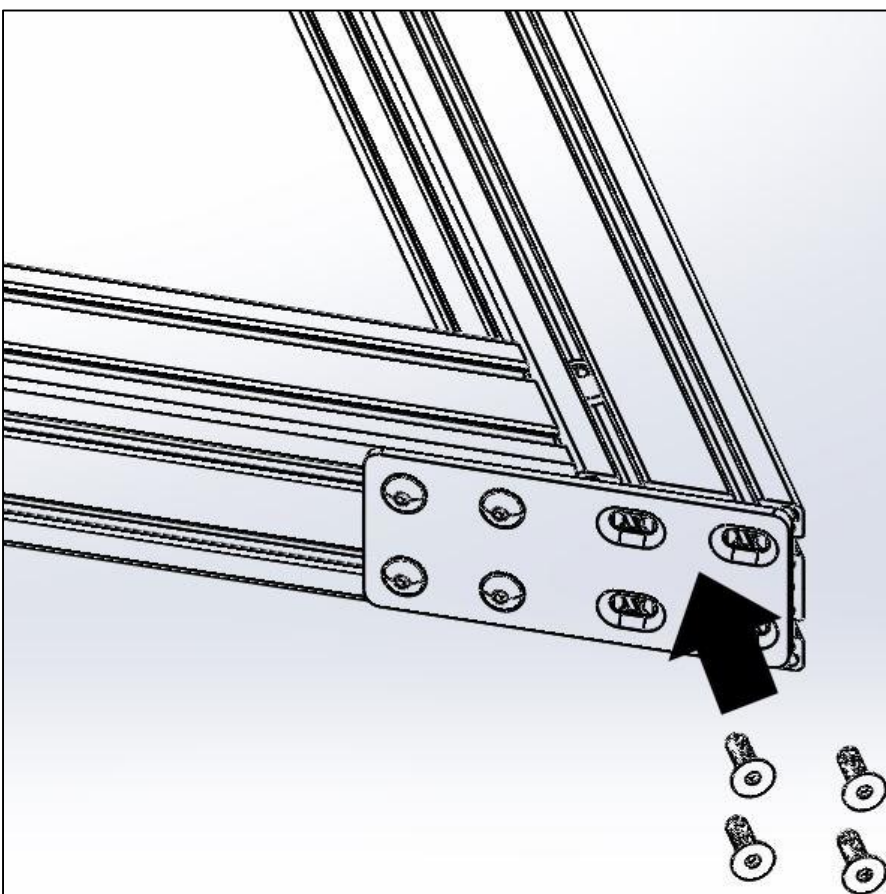


(AA) X 4

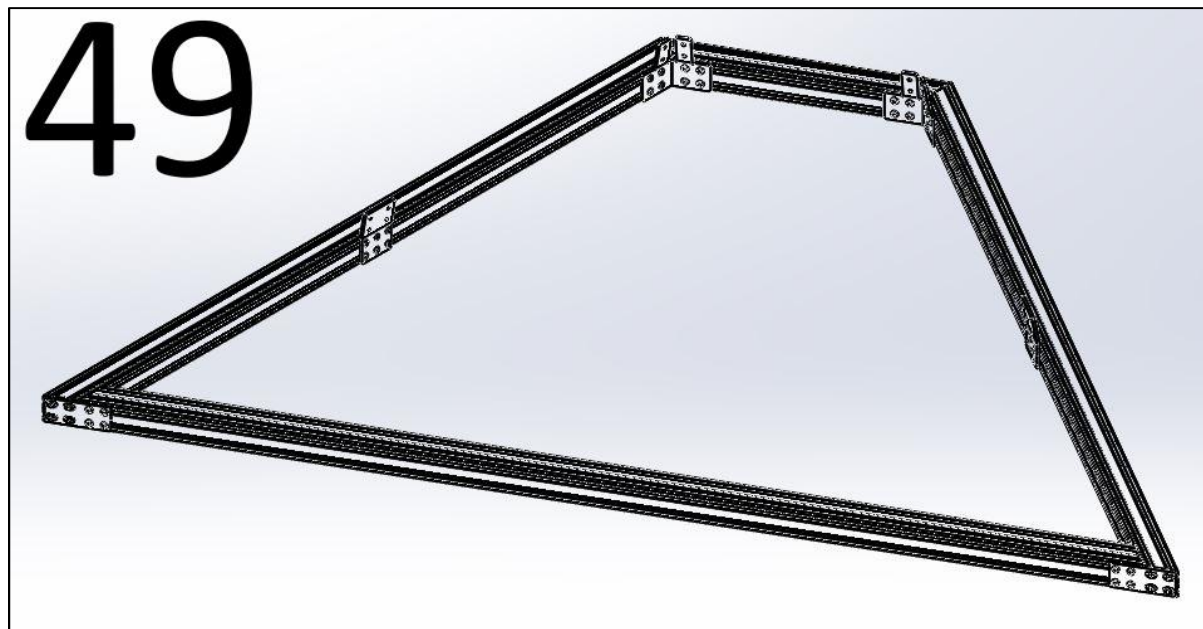
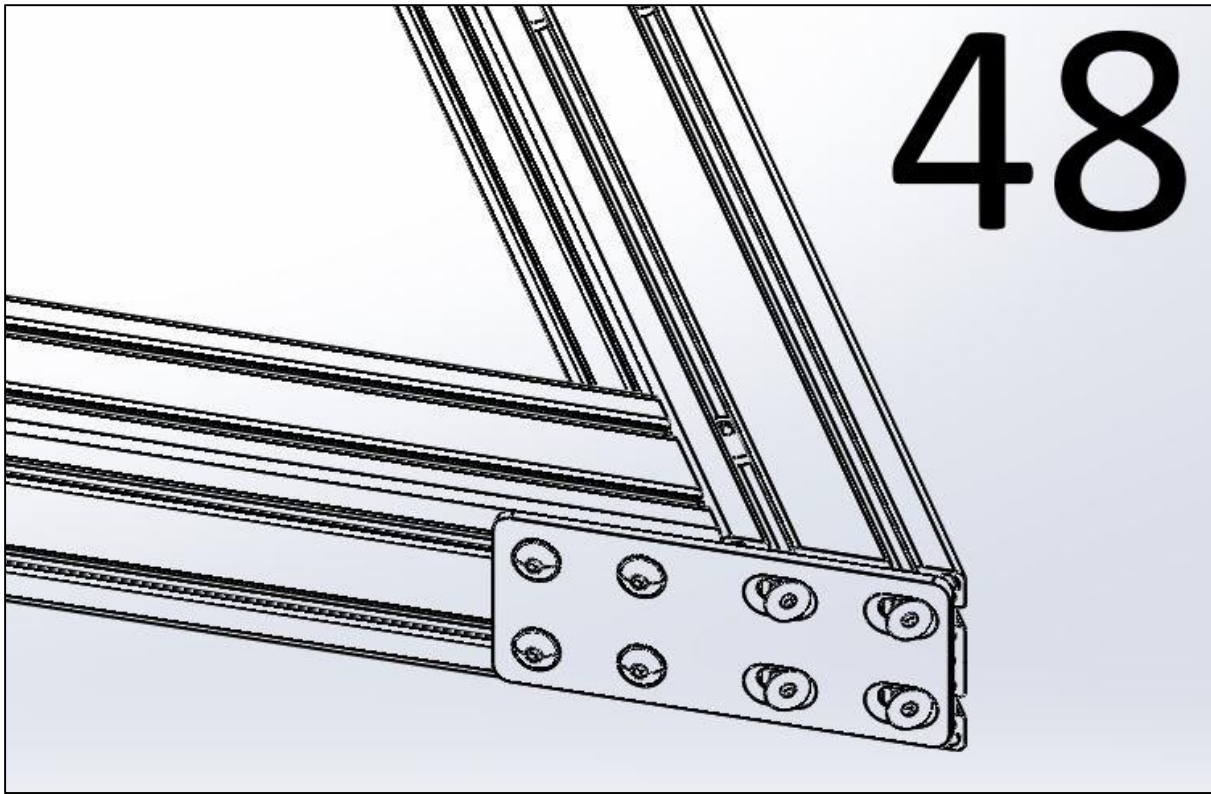
46



47



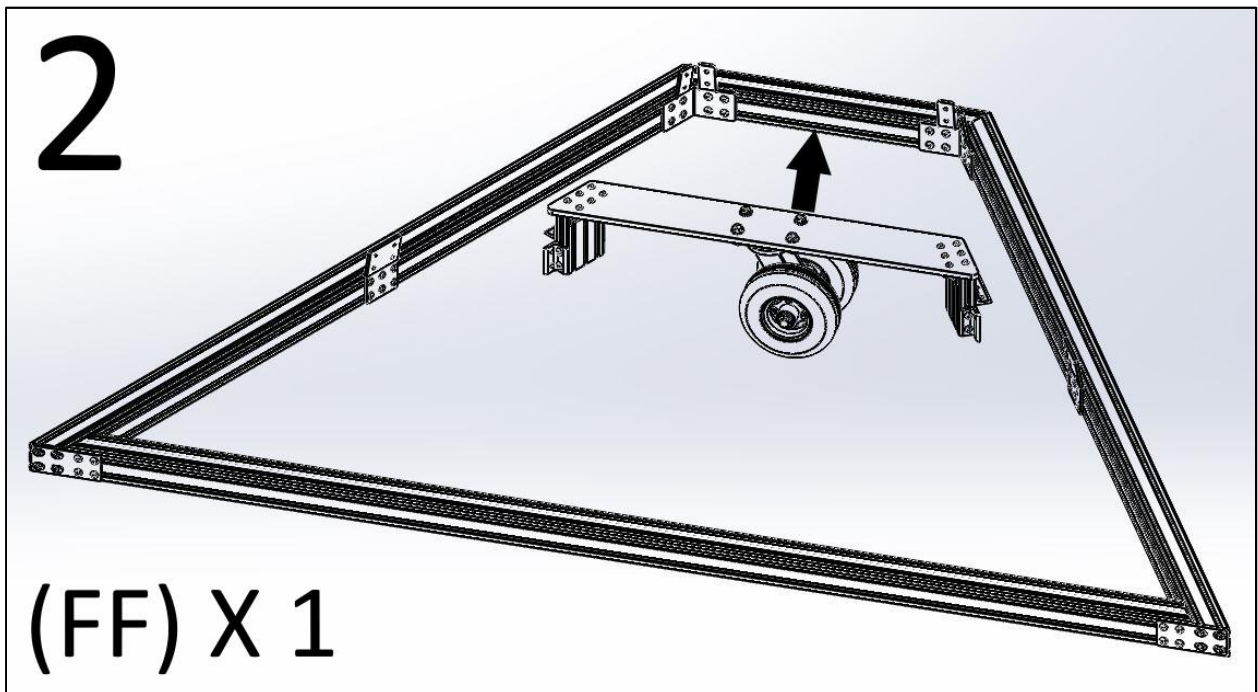
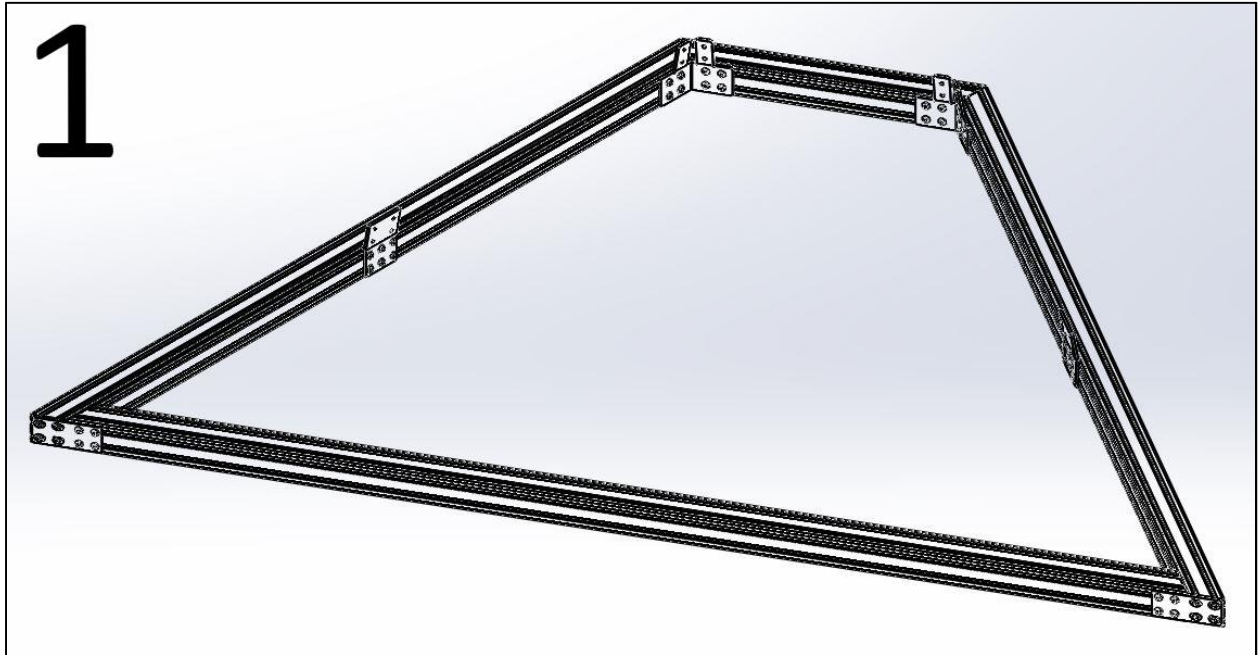
(AA) X 4



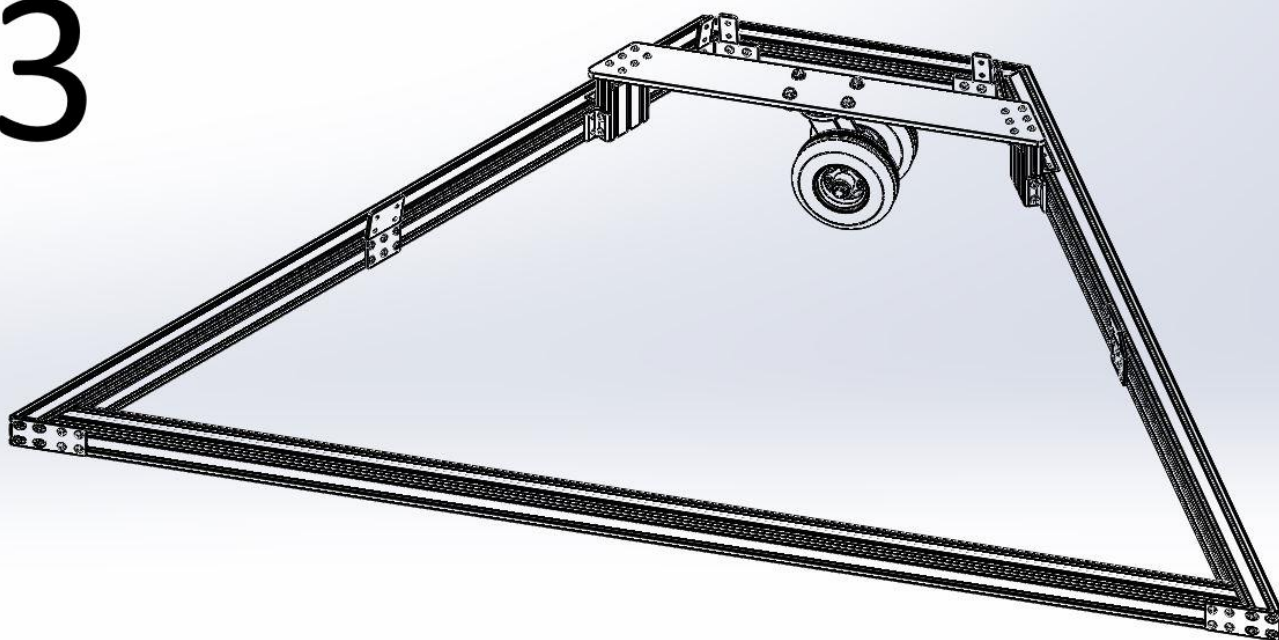
Base Assembly Complete

Section 2

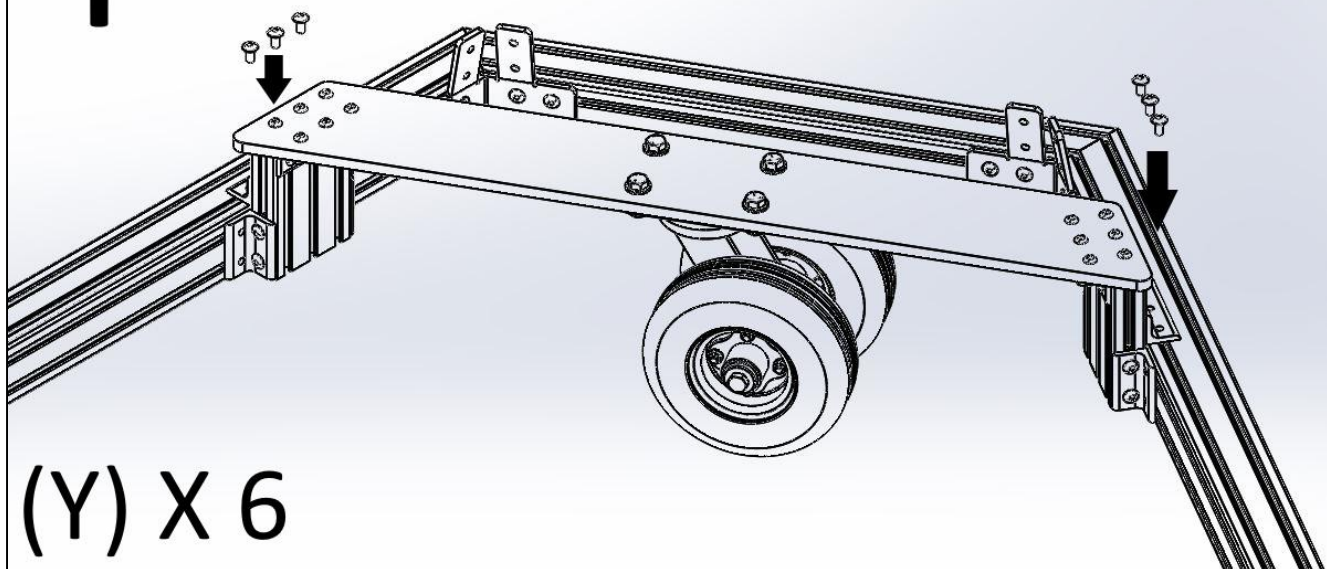
Optional Wheel Assembly Installation



3

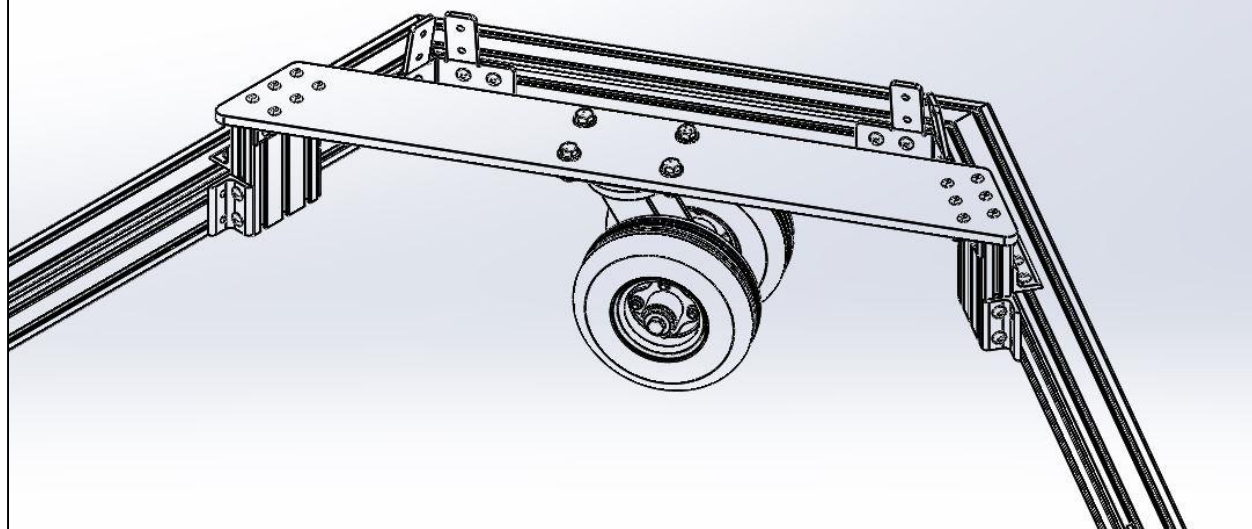


4

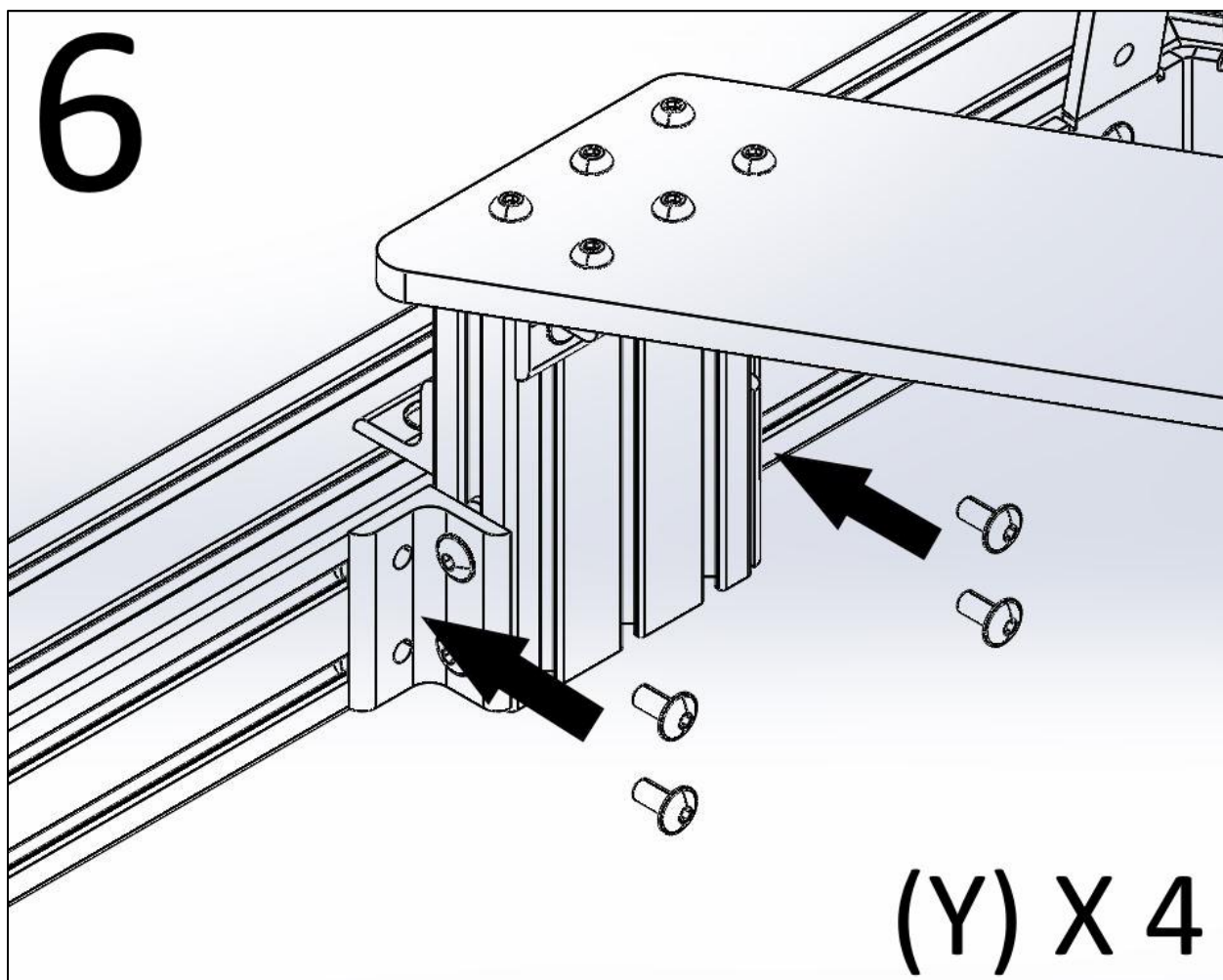


(Y) X 6

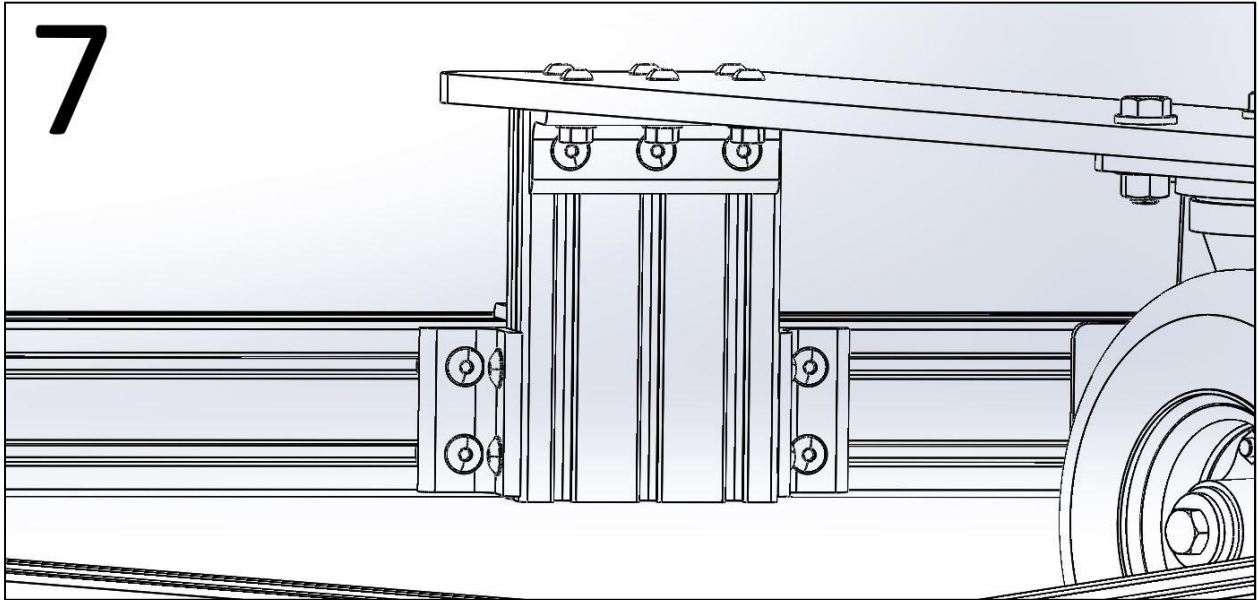
5



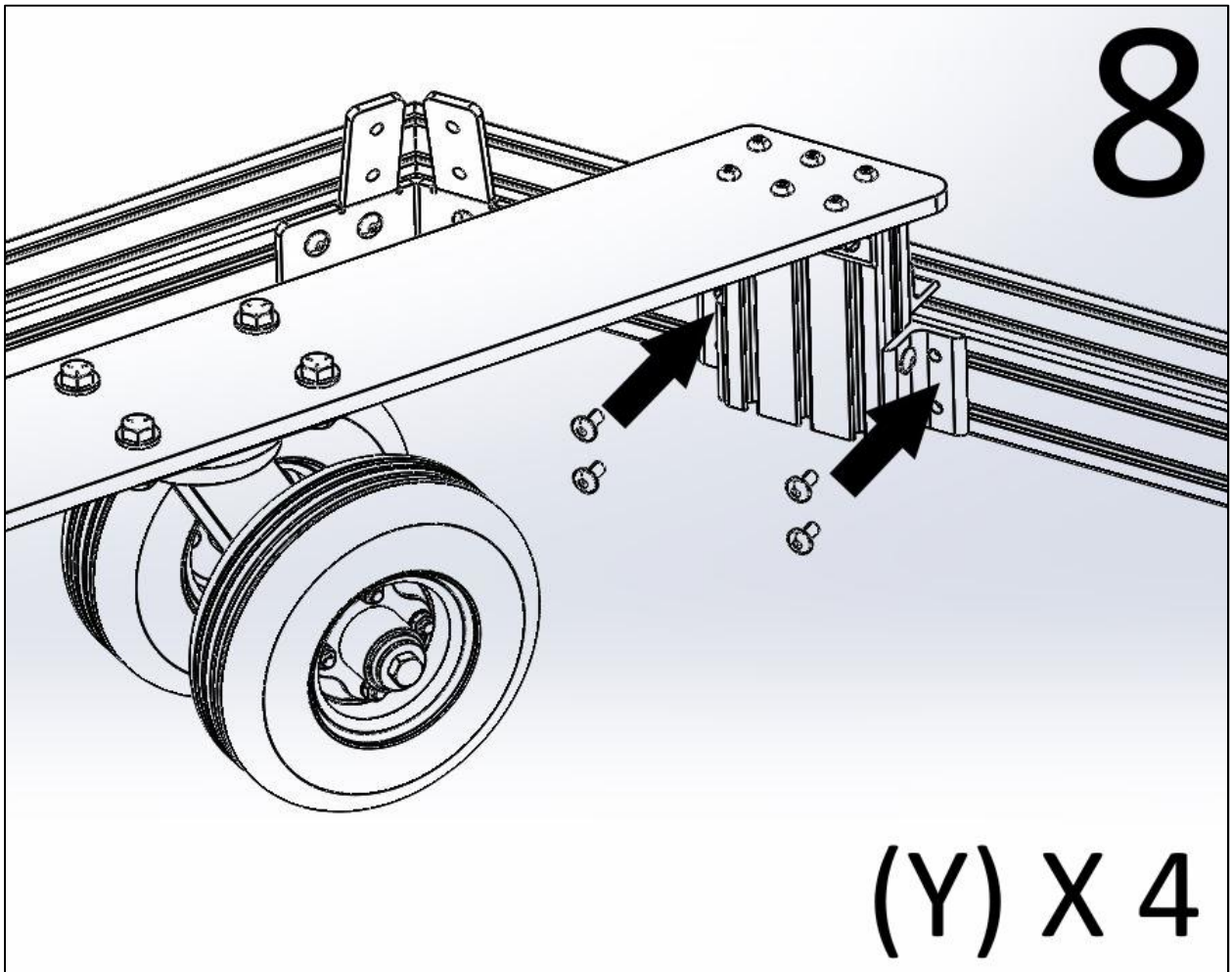
6



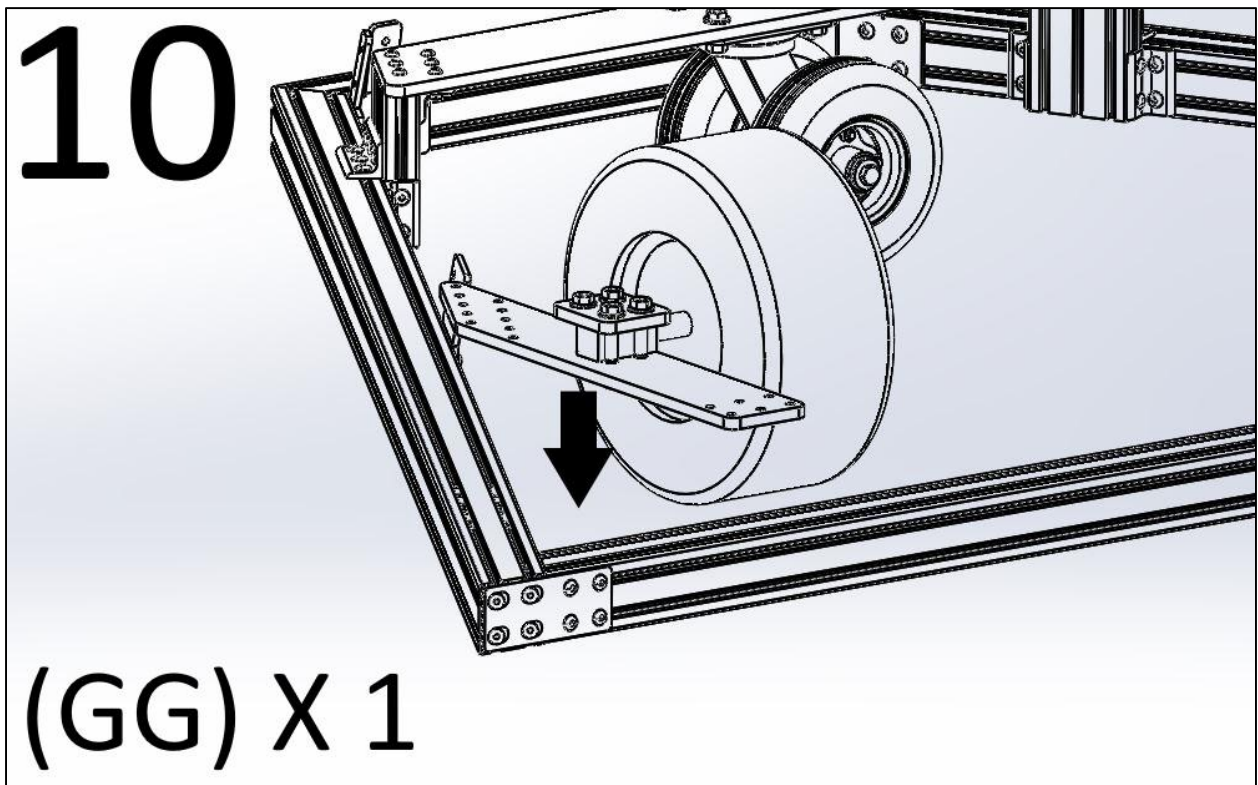
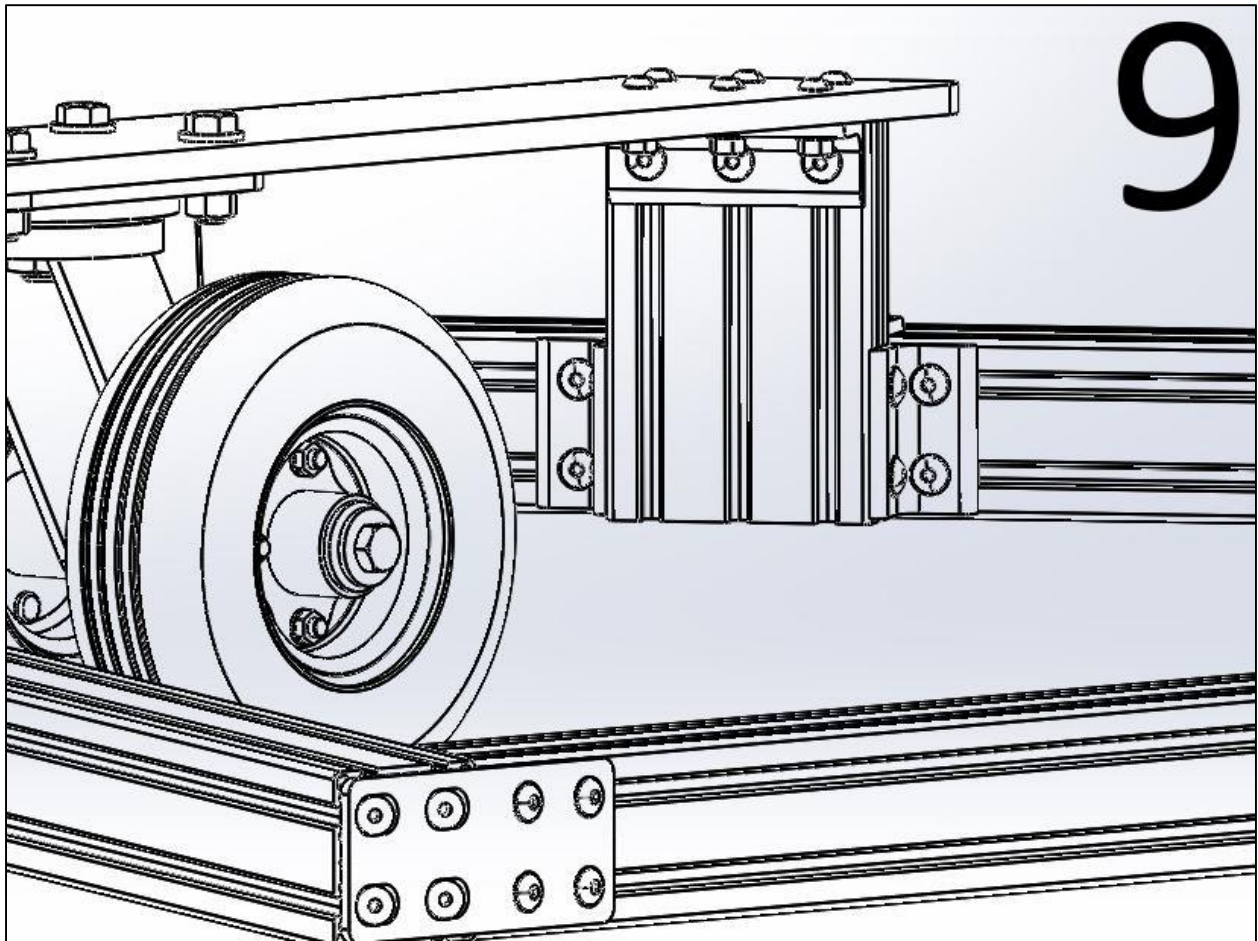
7



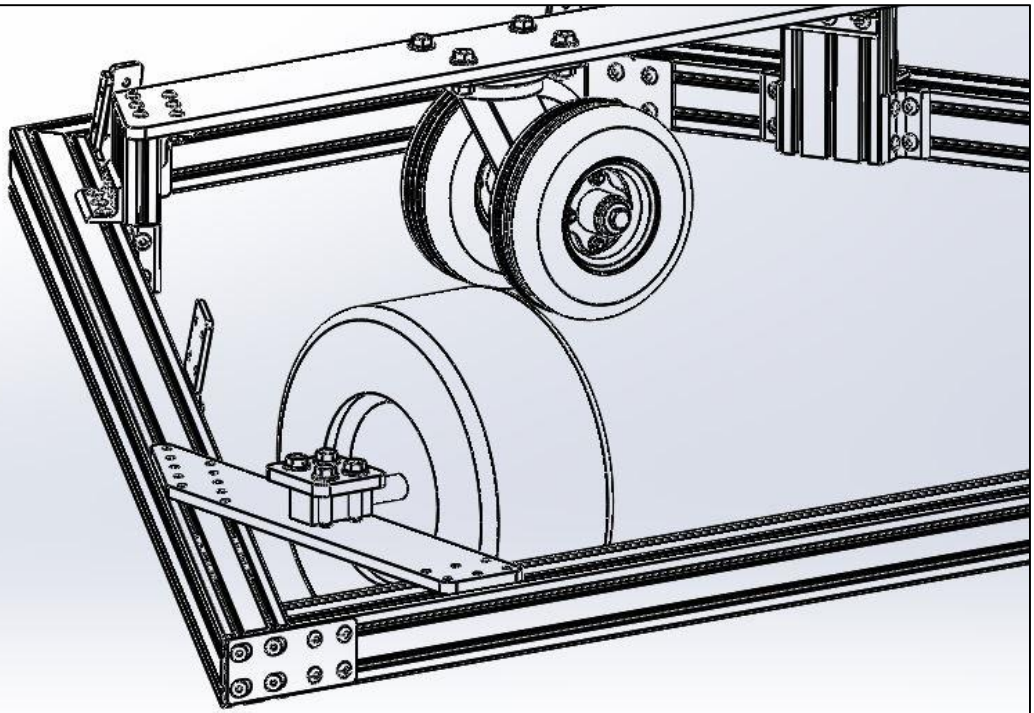
8



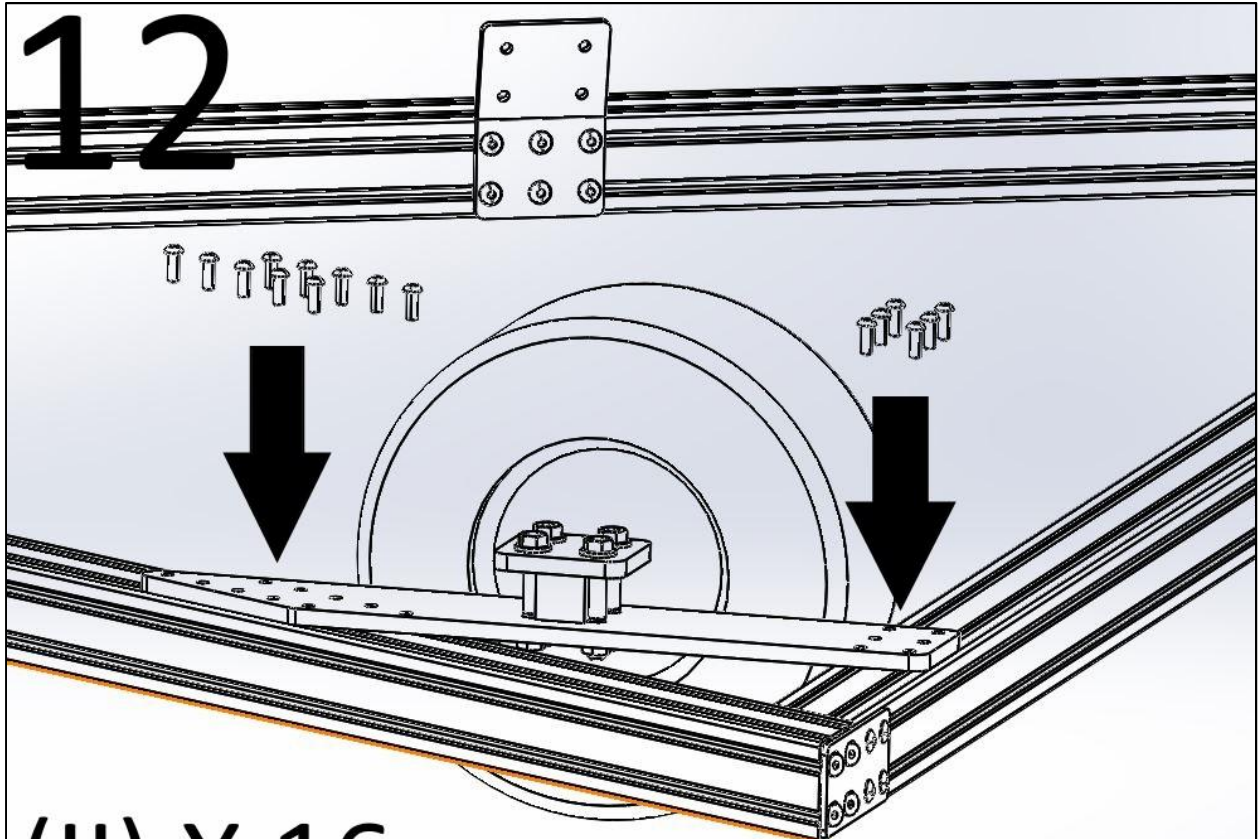
(Y) X 4



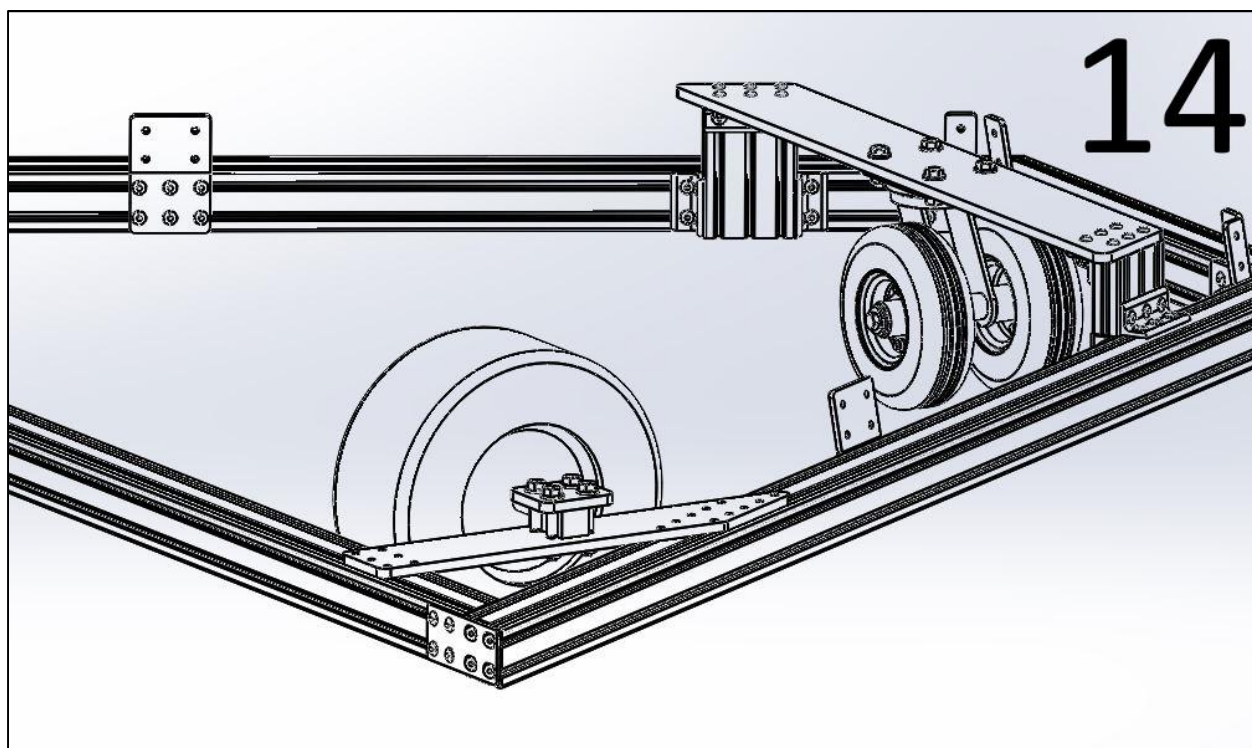
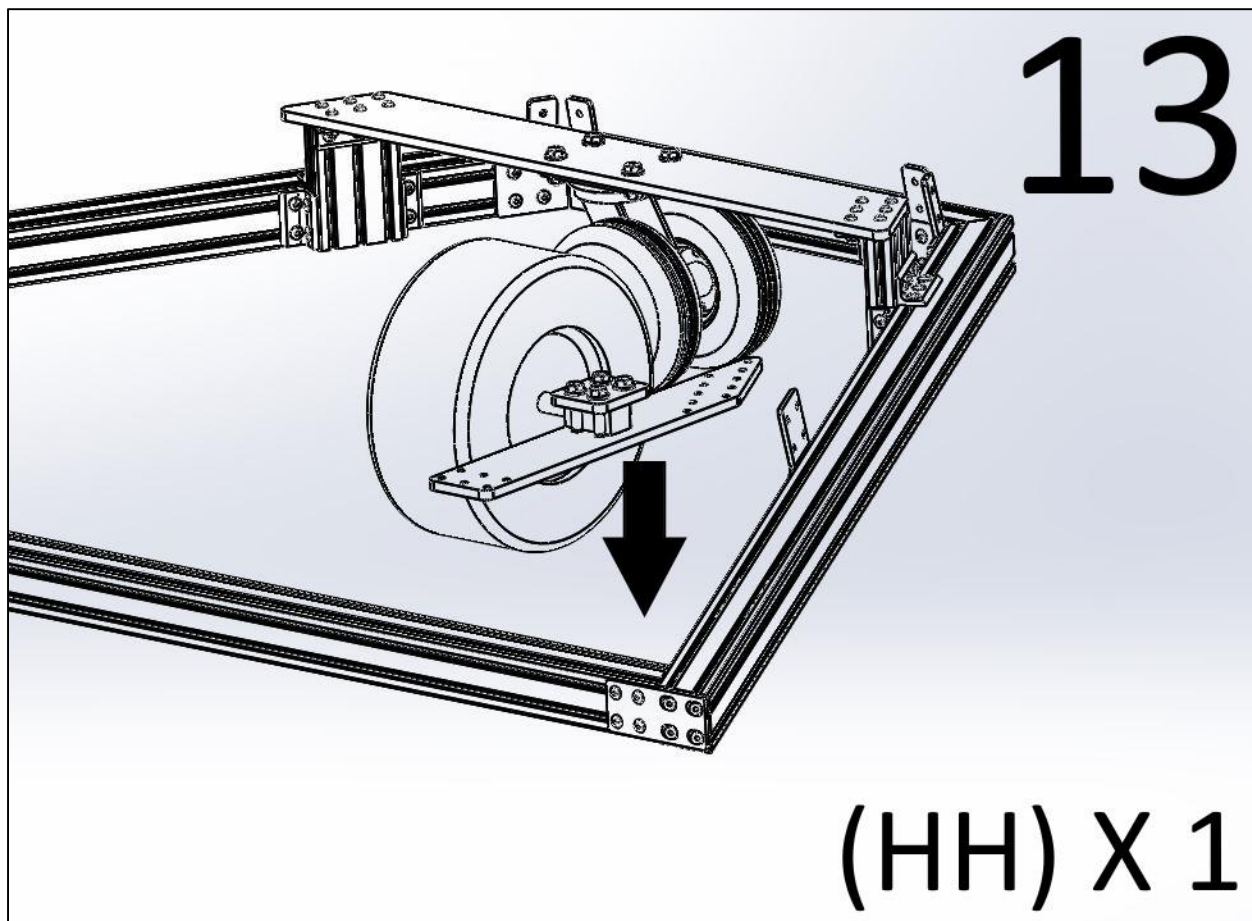
11

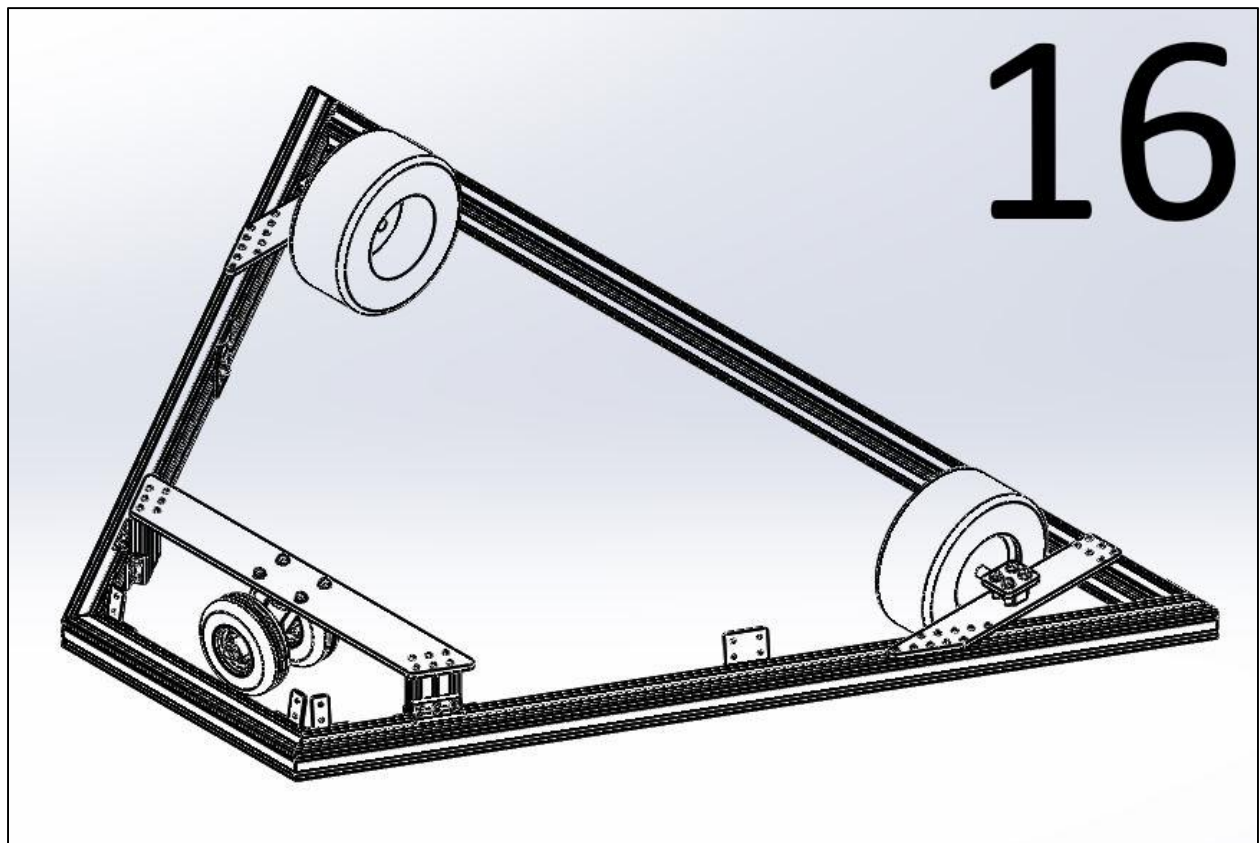
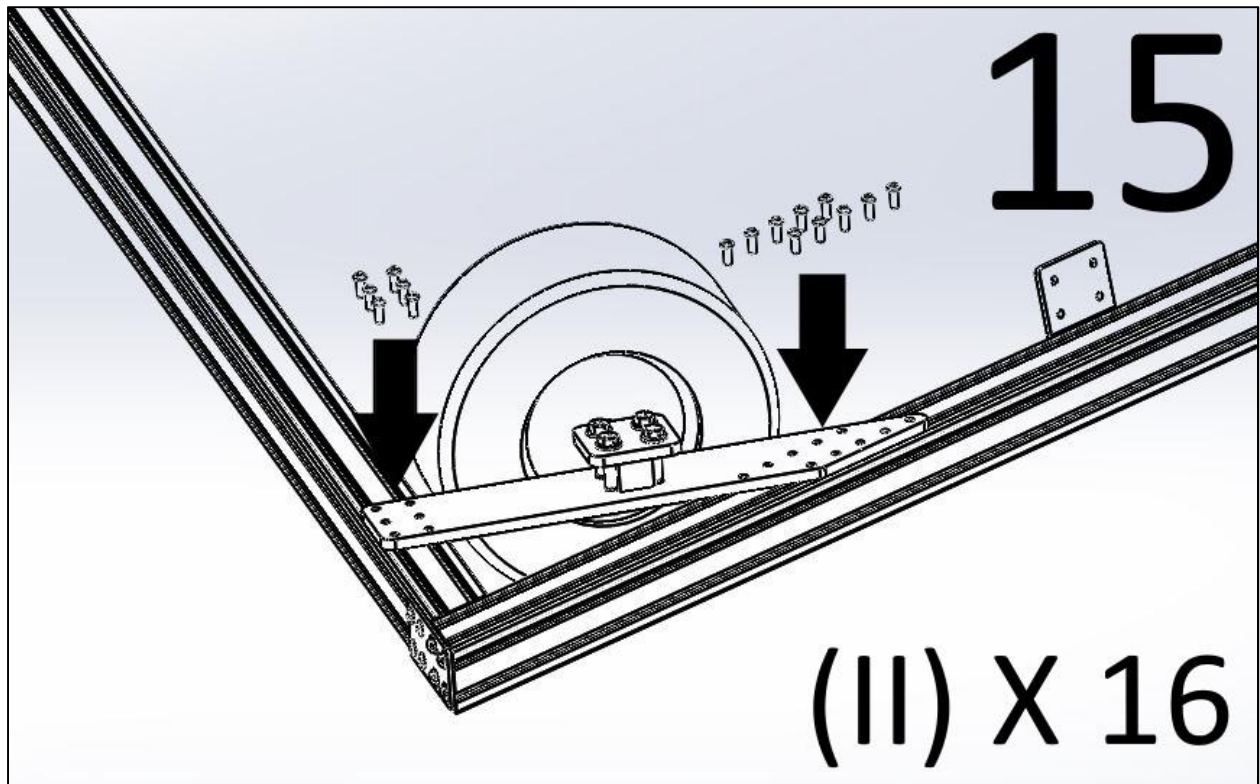


12



(III) X 16



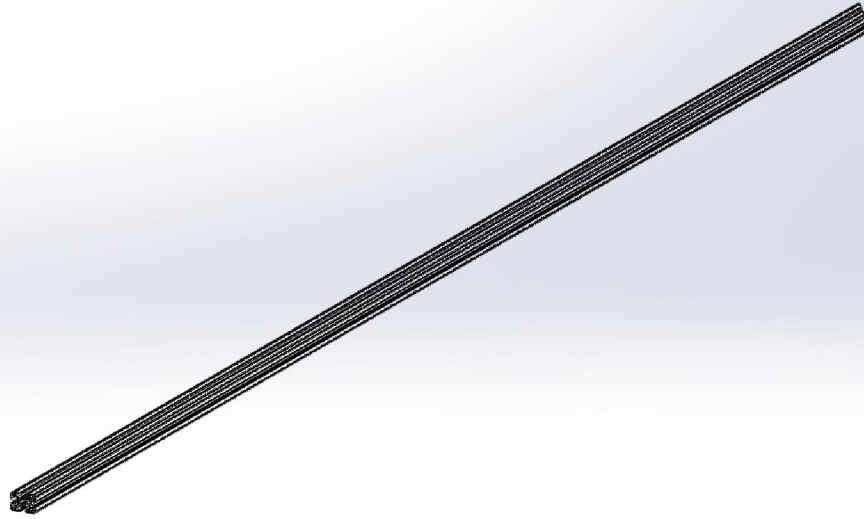


Wheel Assembly Installation Complete

Section 3

Right Wall Assembly Instructions

1



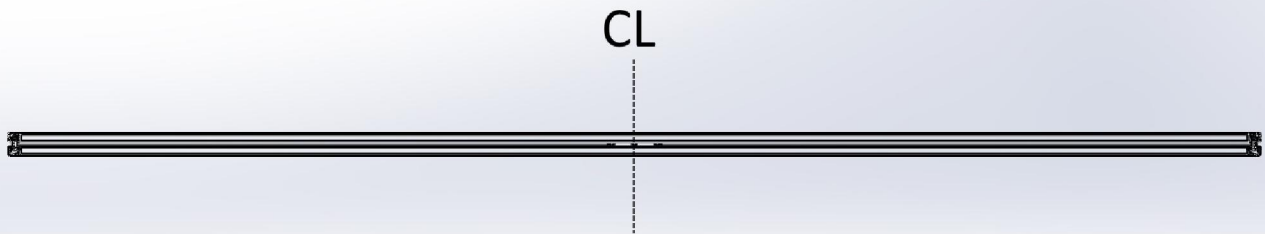
(B) X 1

2



(X) X 1

3

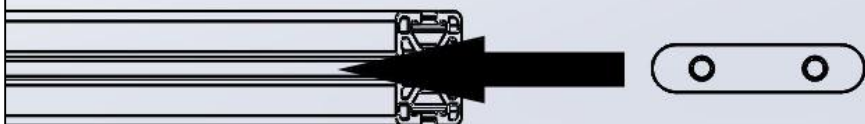


4



(V) X 1

5

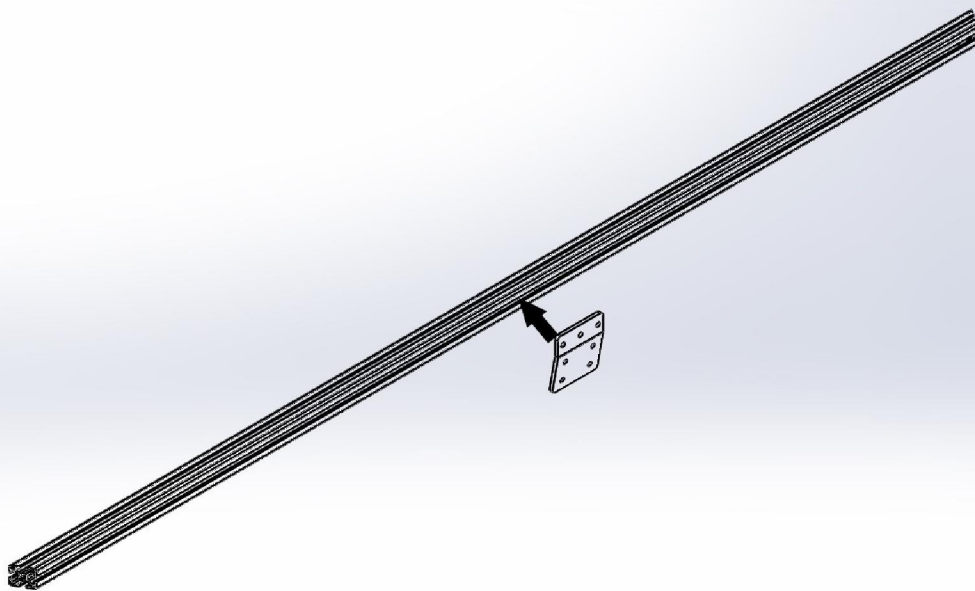


(W) X 1

6

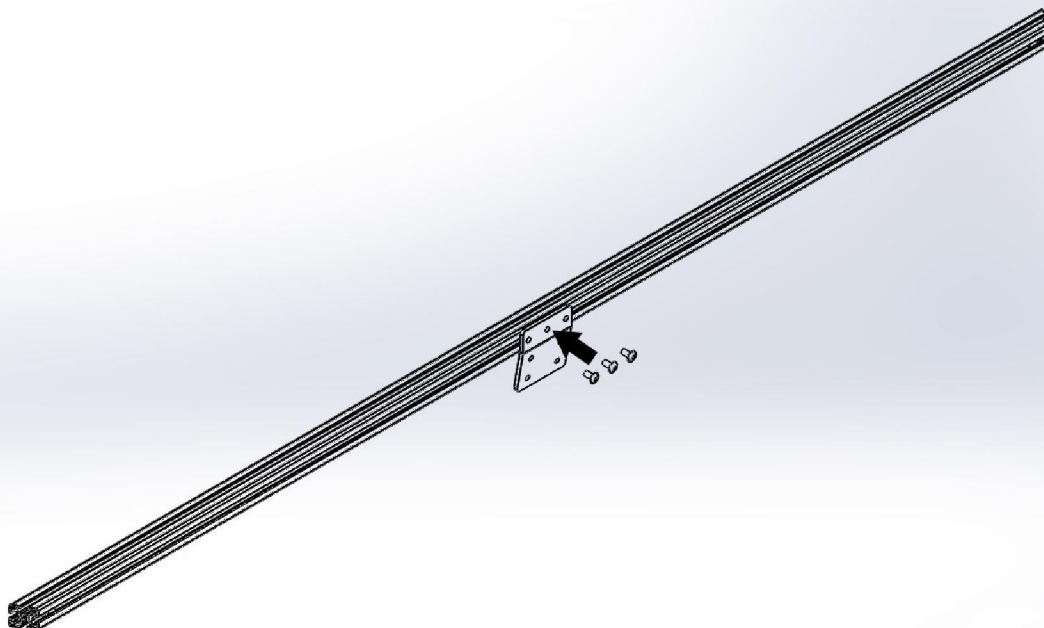


7



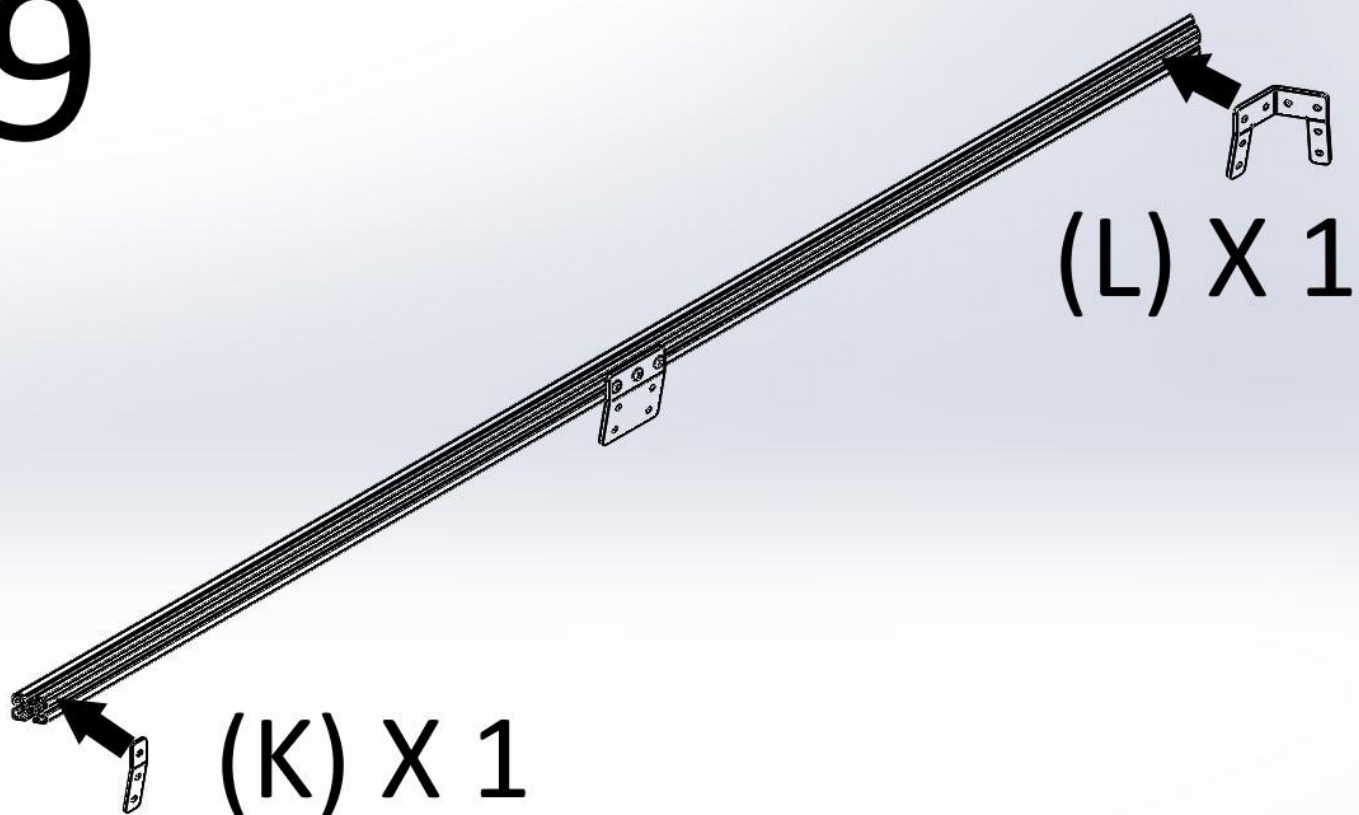
(J) X 1

8

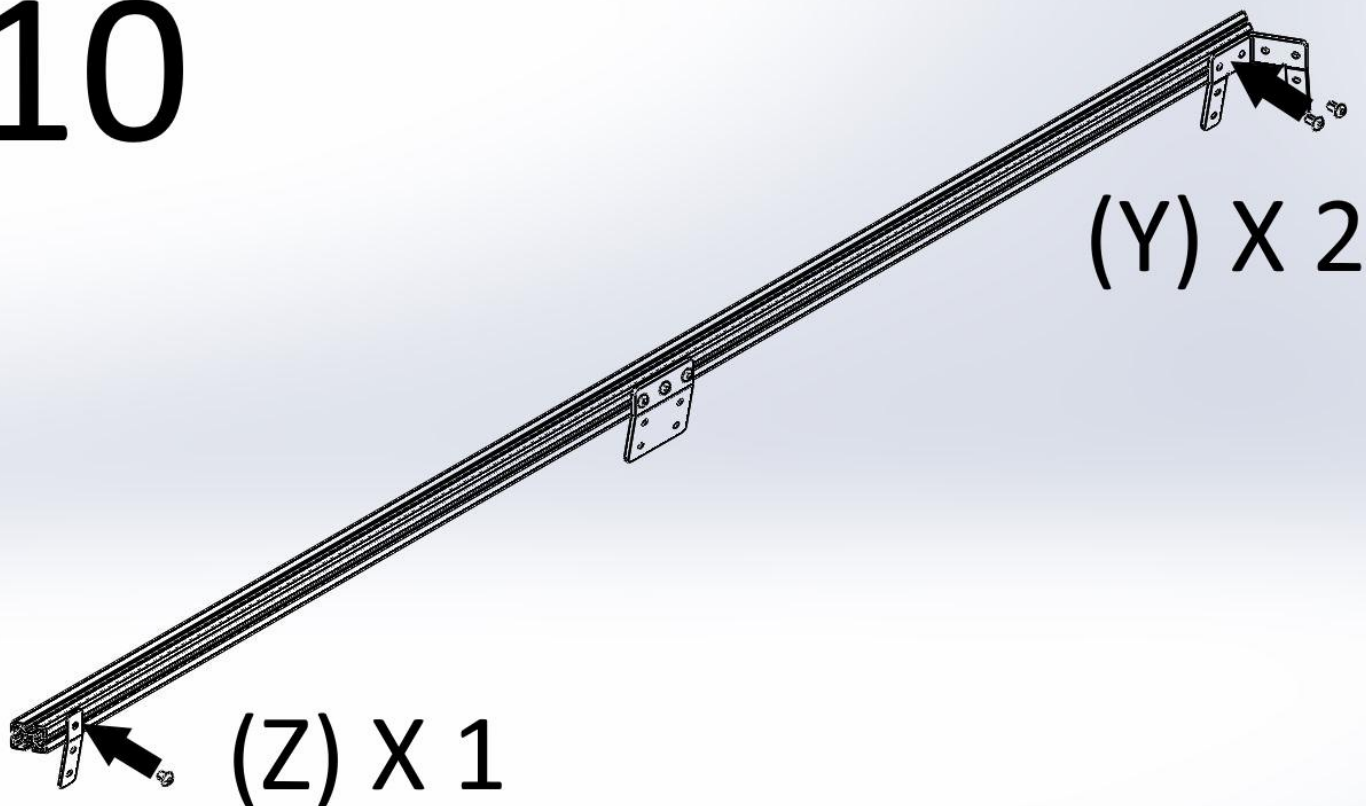


(Y) X 3

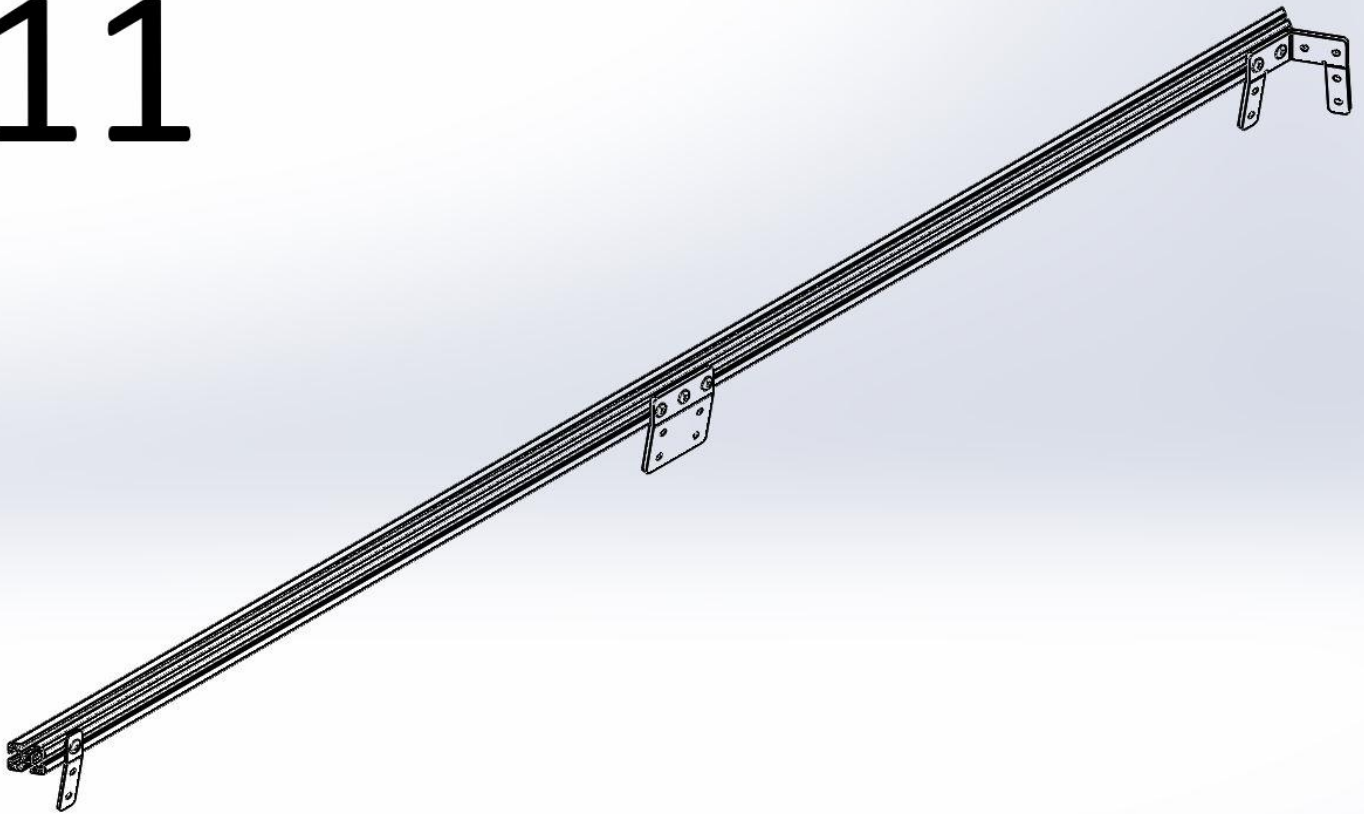
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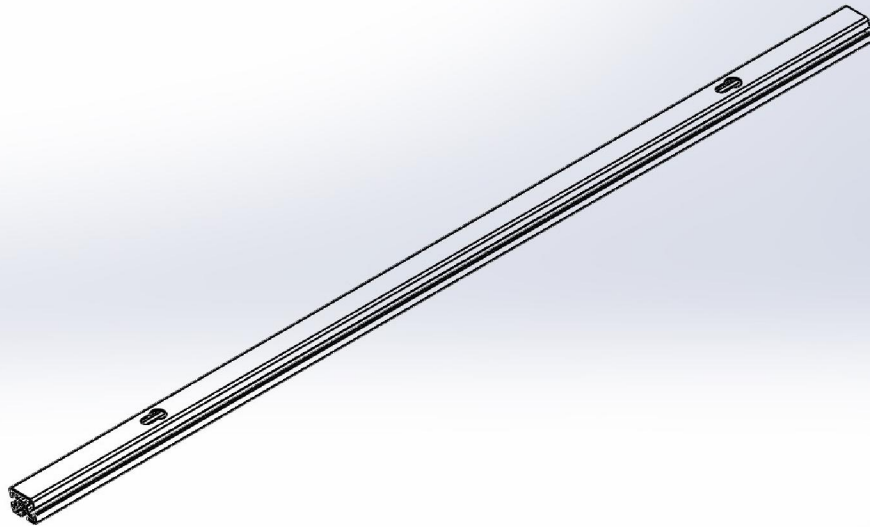
10



11

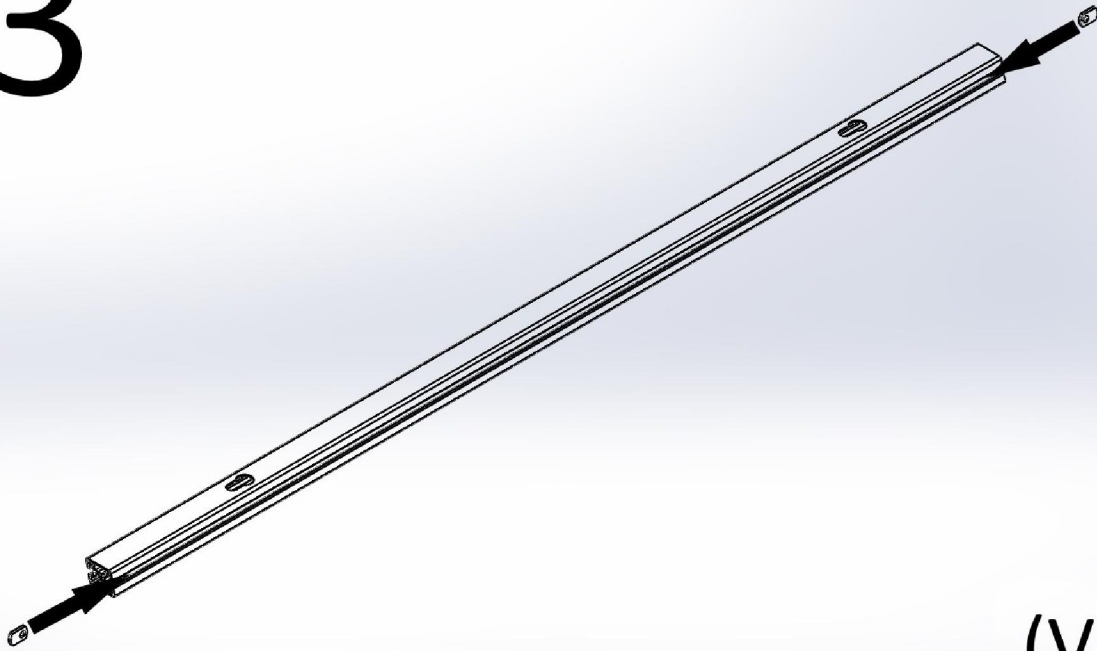


12



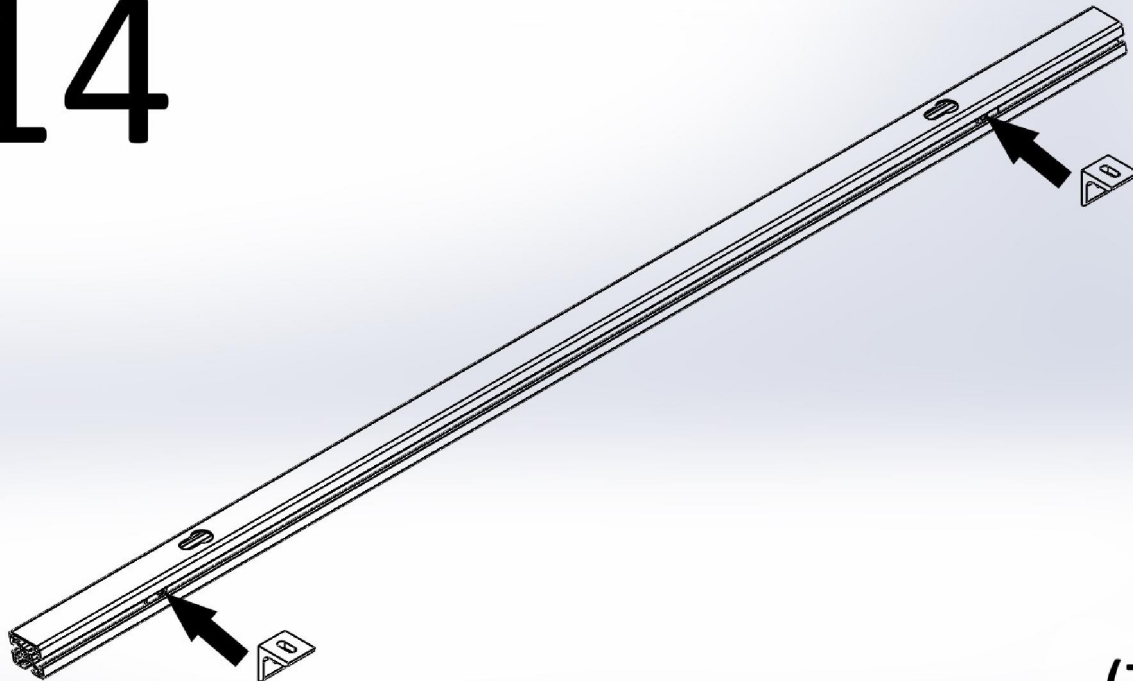
(C) X 1

13



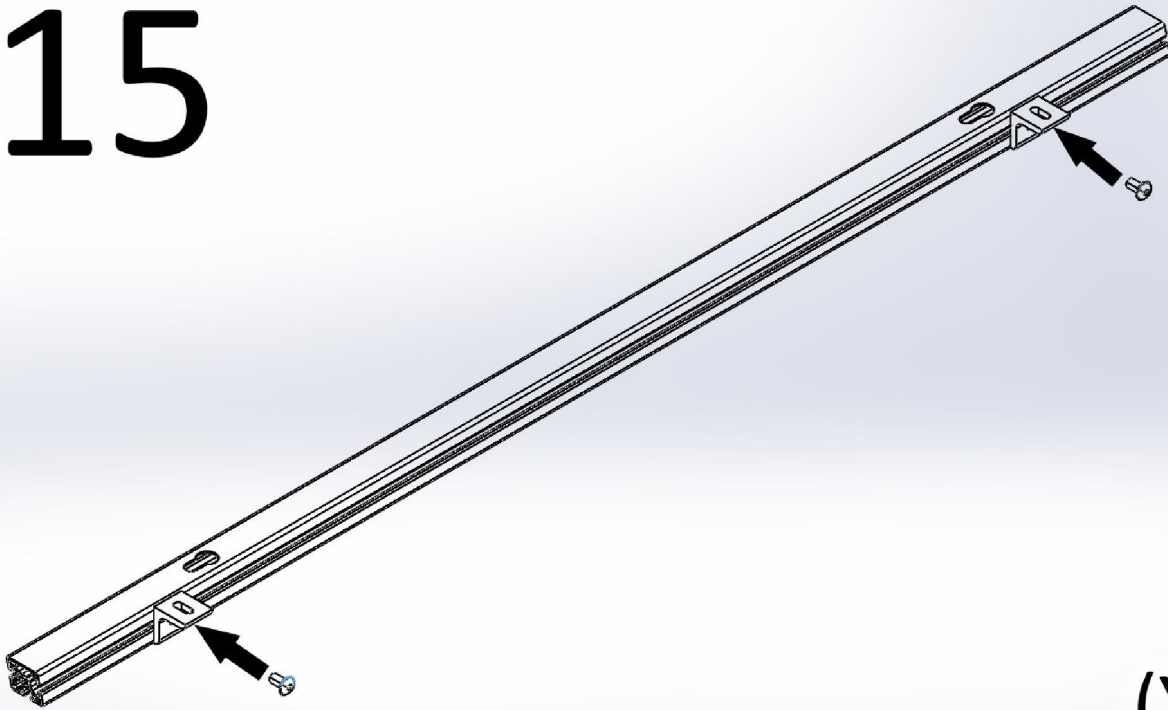
(V) X 2

14



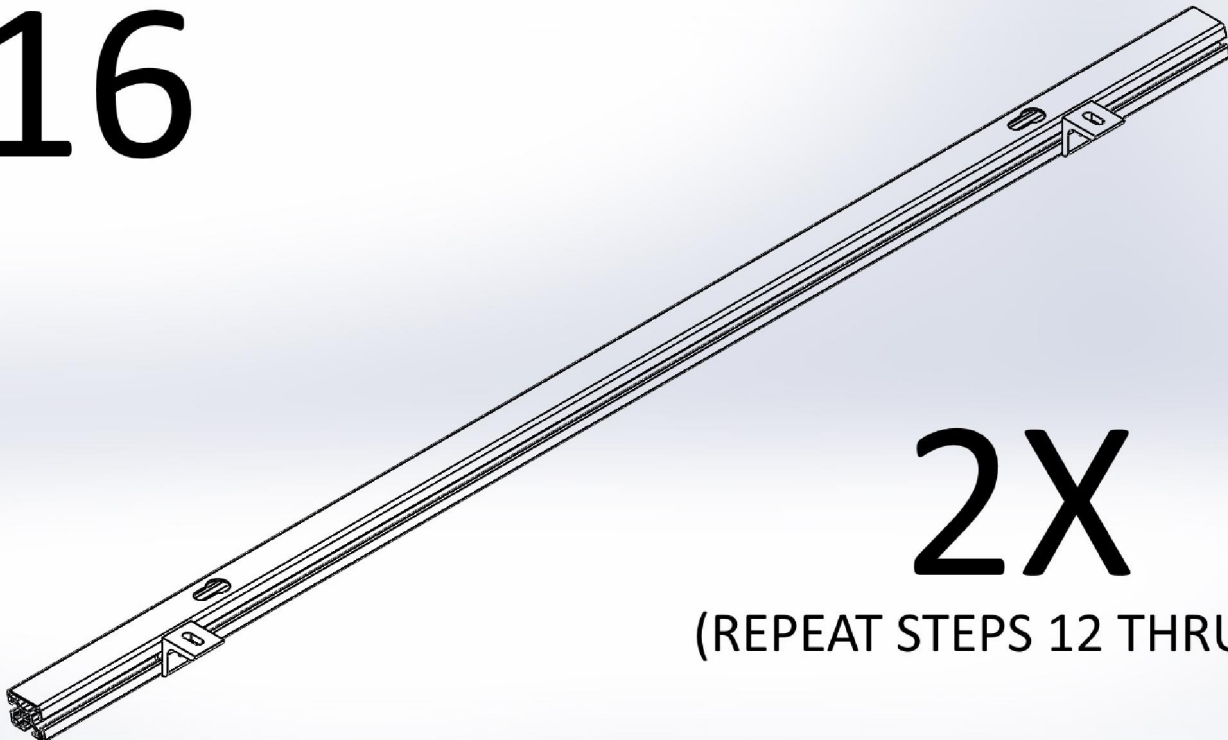
(T) X 2

15



(Y) X 2

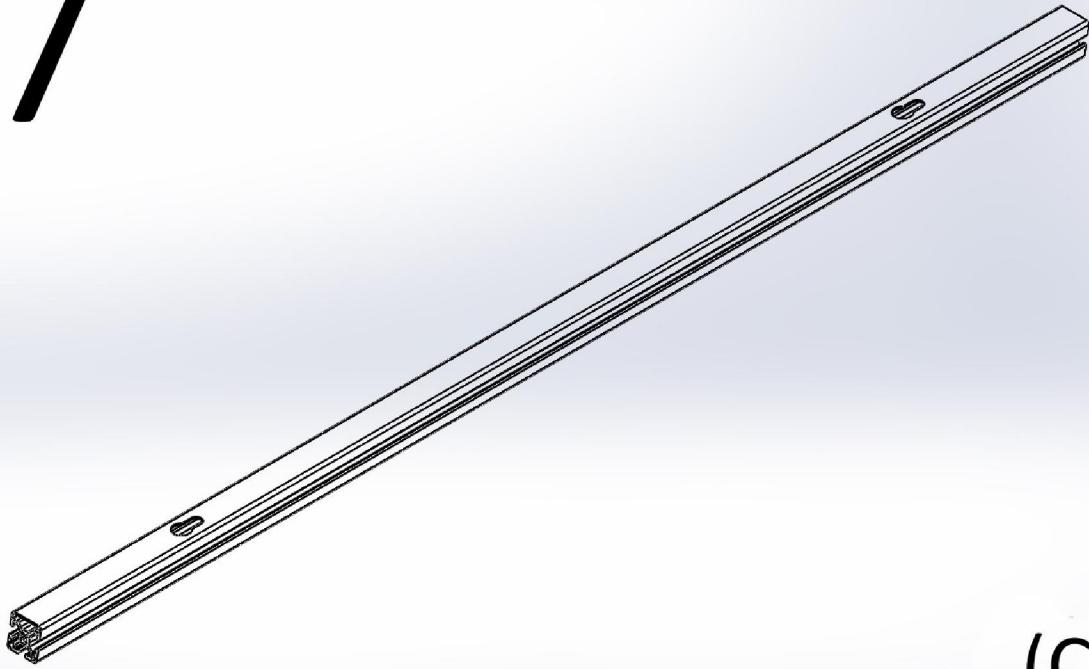
16



2X

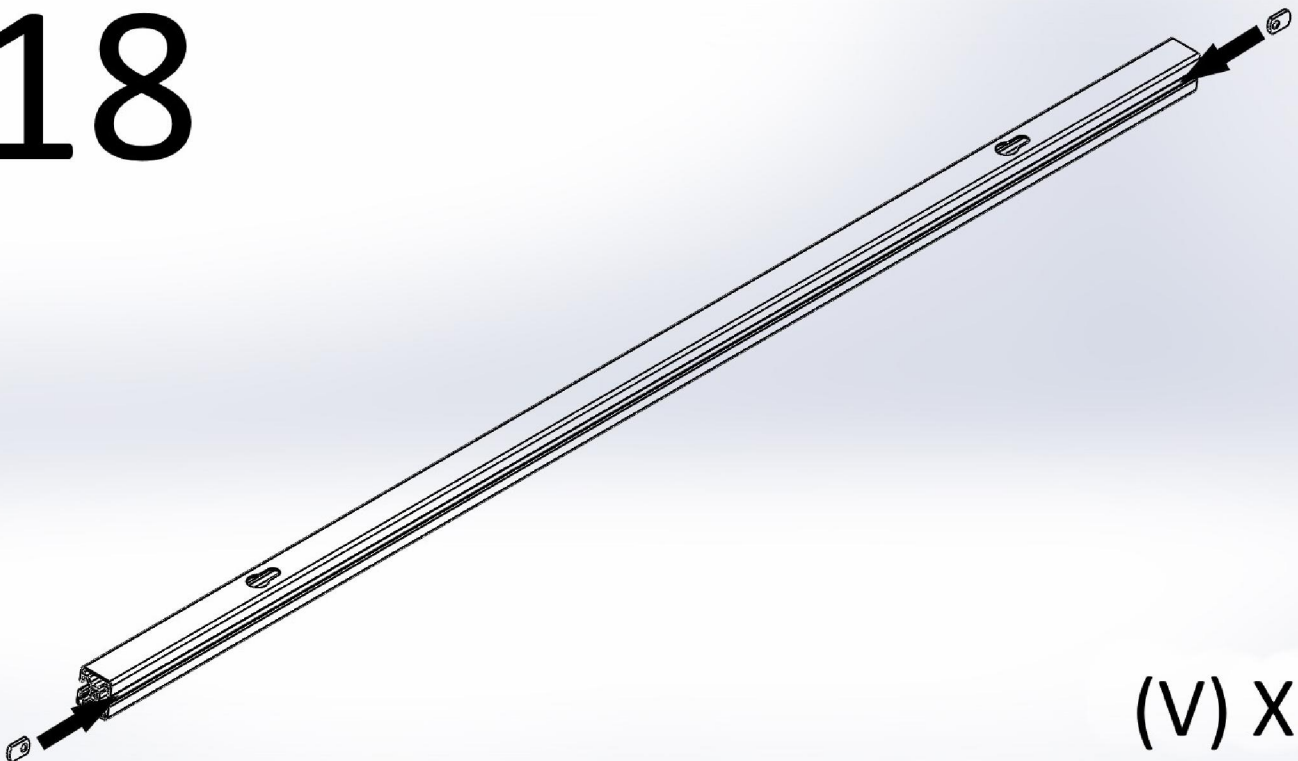
(REPEAT STEPS 12 THRU 15)

17



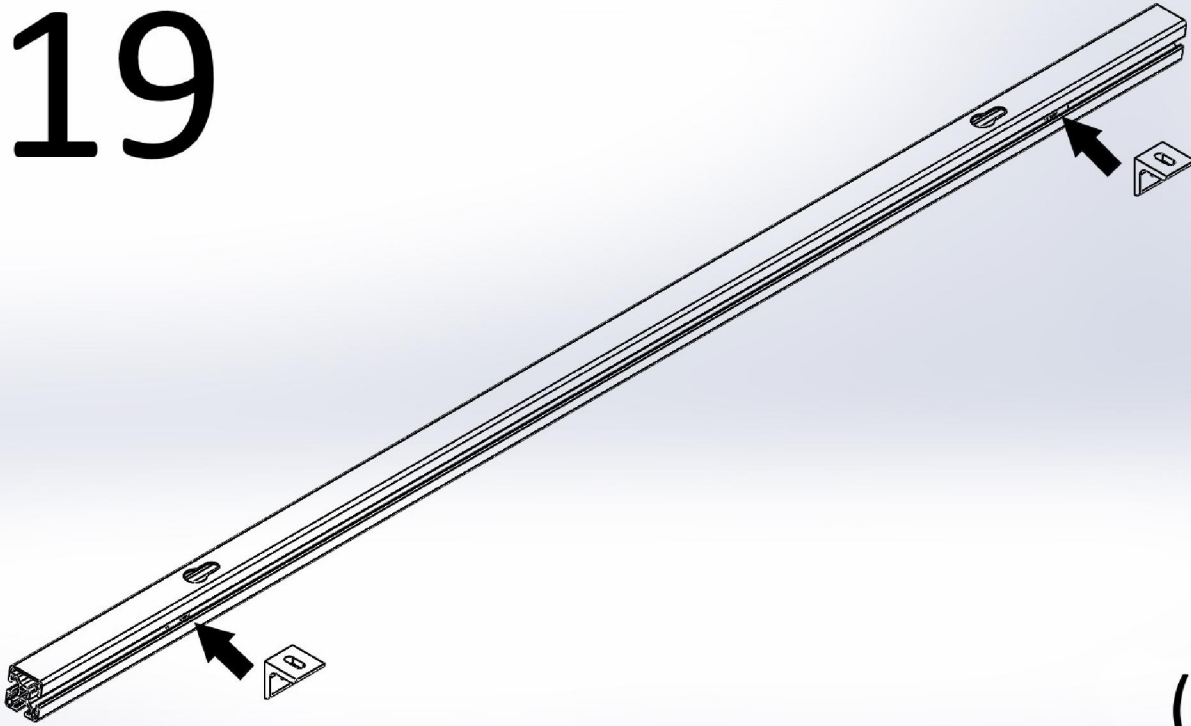
(C) X 1

18



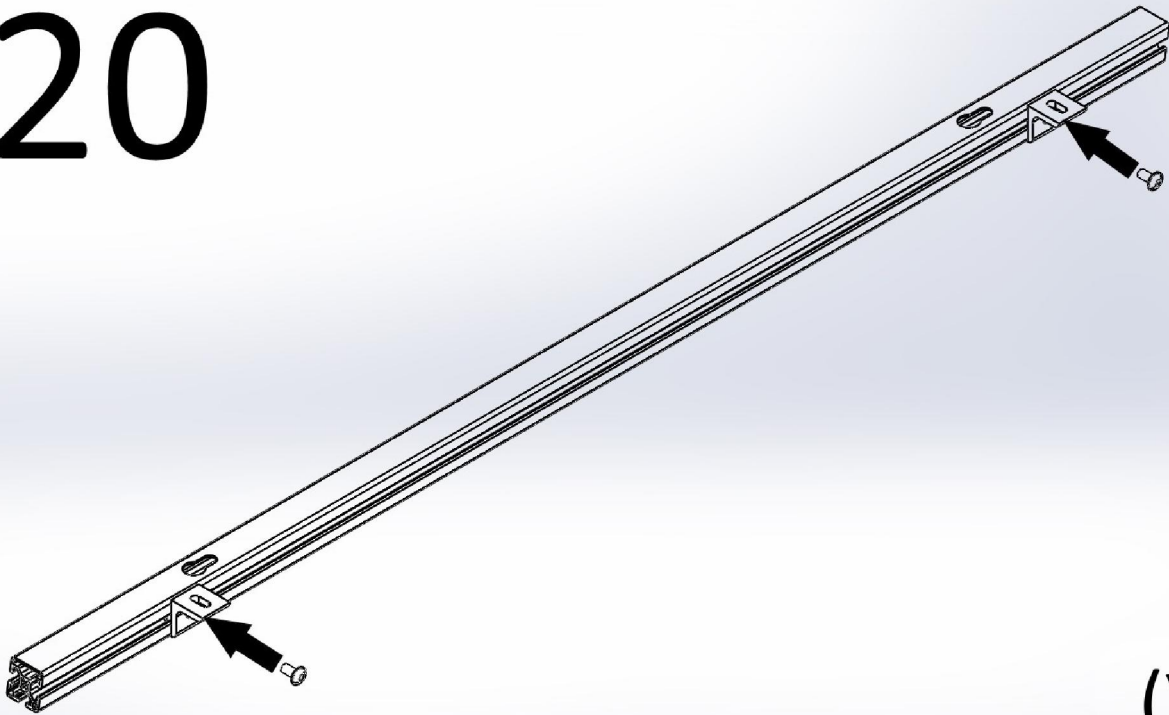
(V) X 2

19



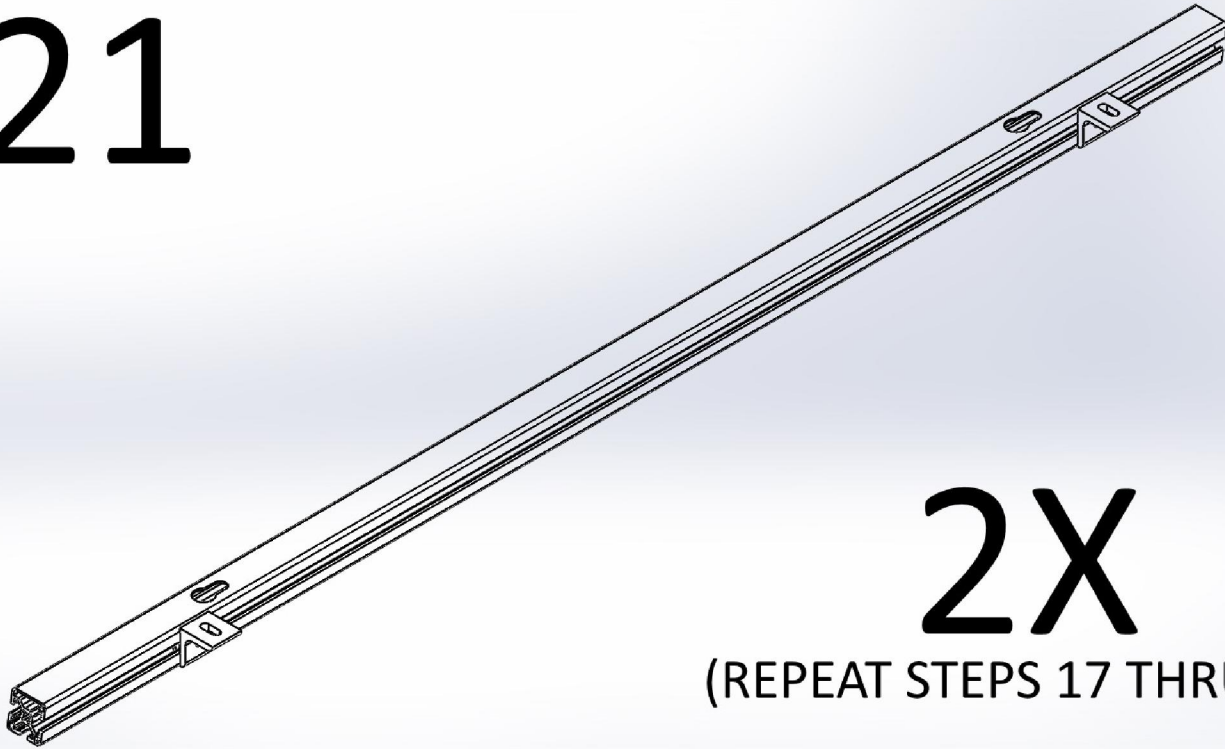
(T) X 2

20



(Y) X 2

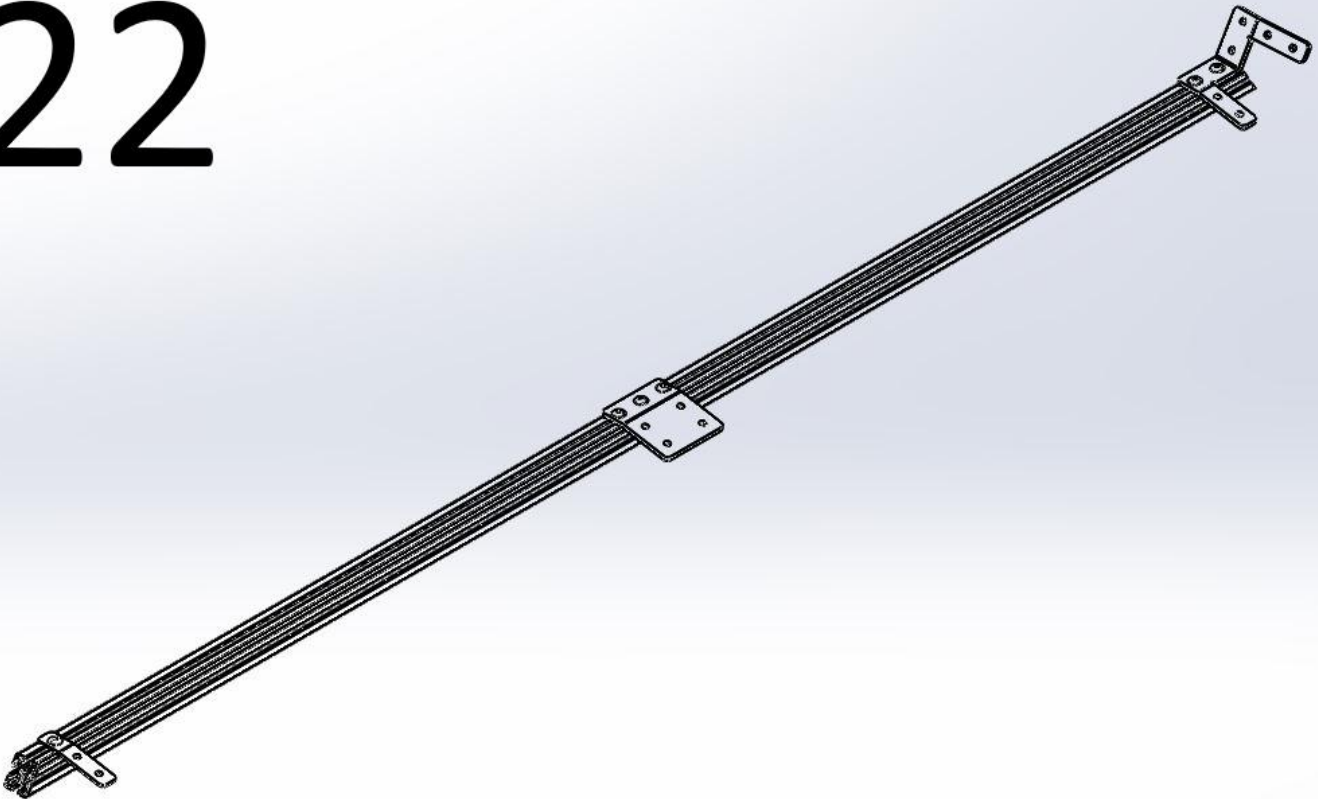
21



2X

(REPEAT STEPS 17 THRU 20)

22



23



24

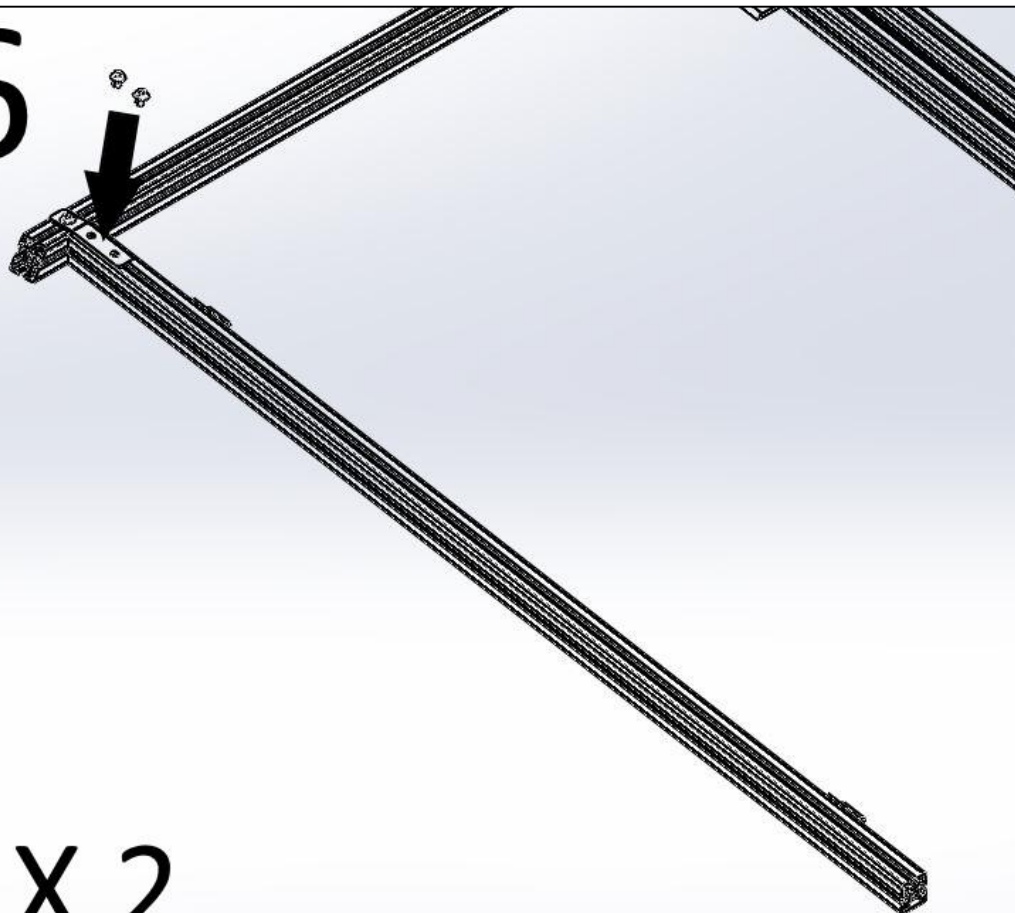


(W) X 4

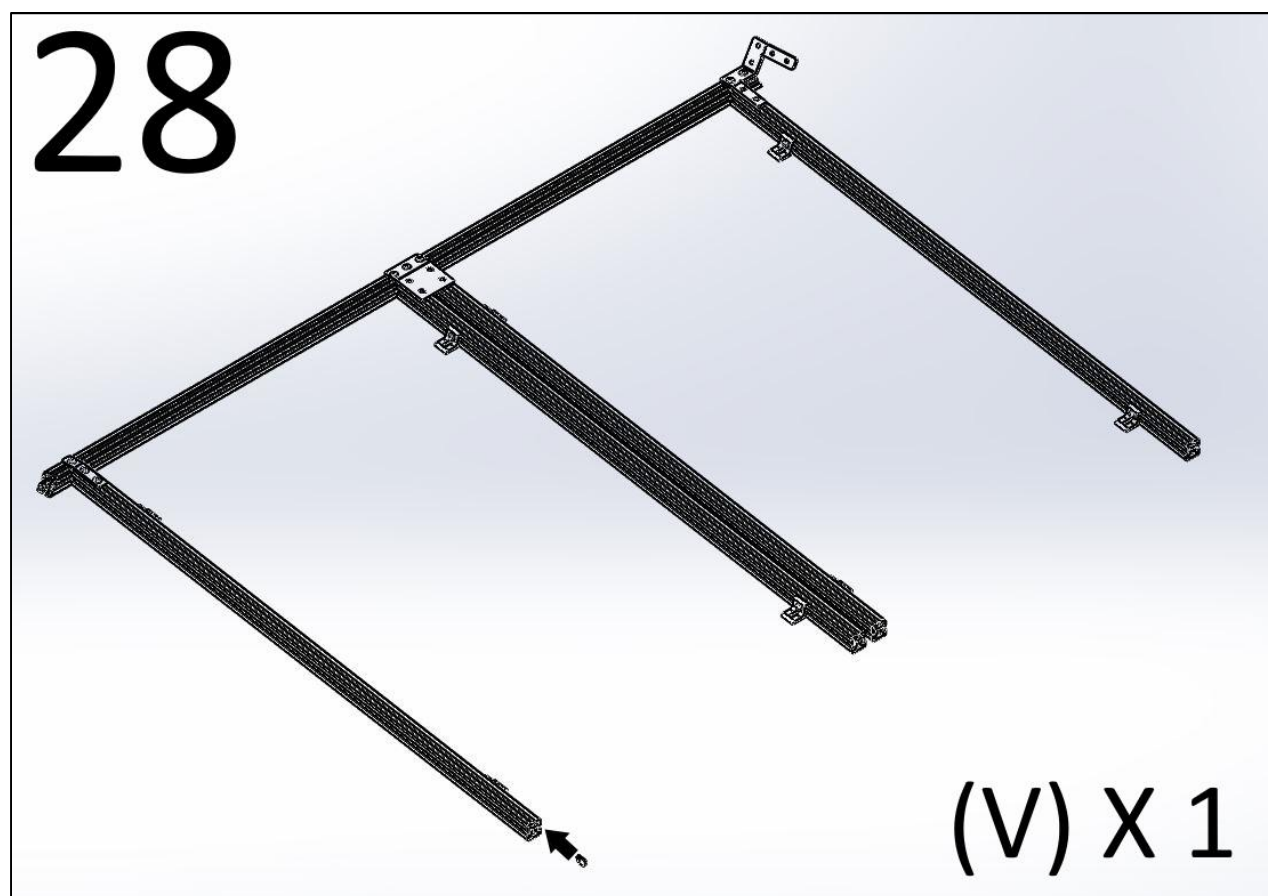
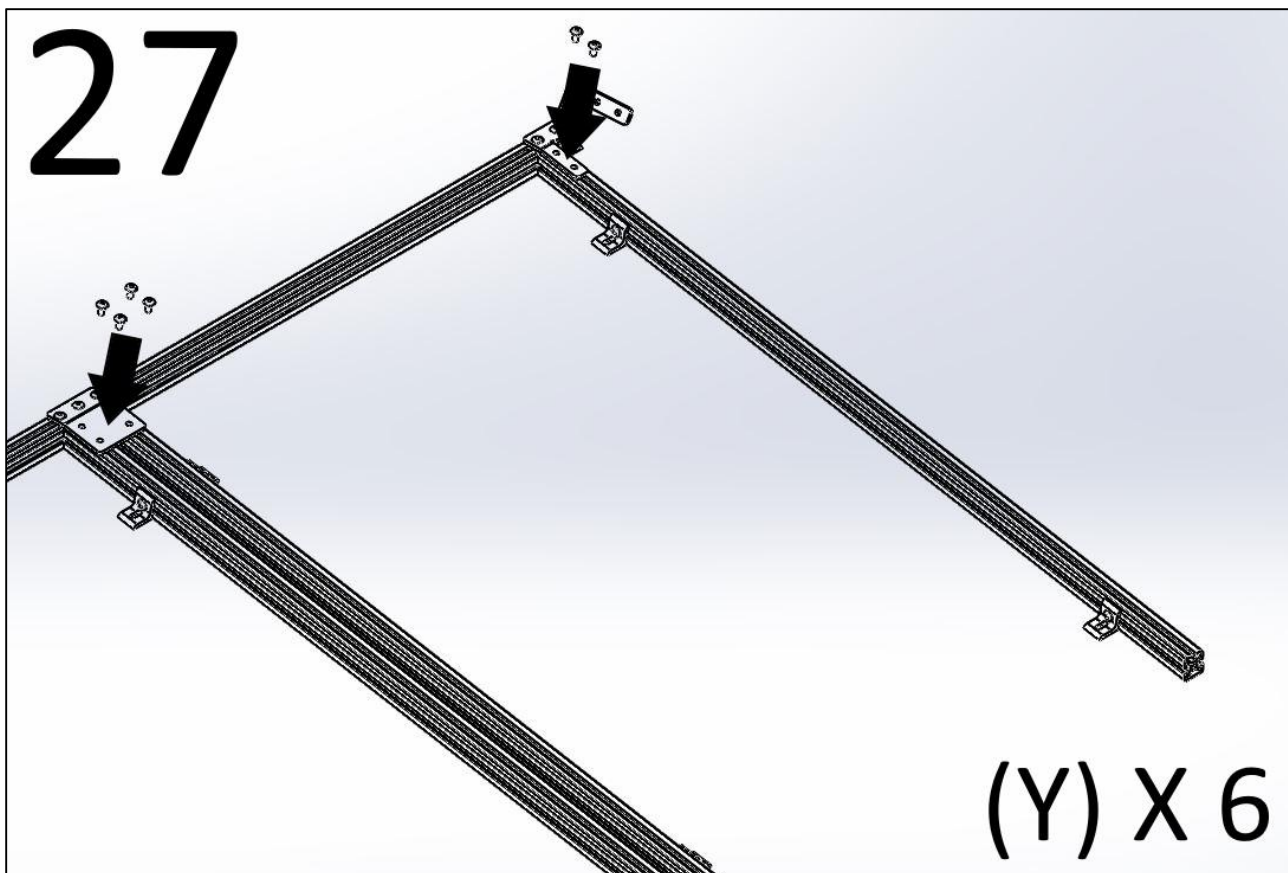
25



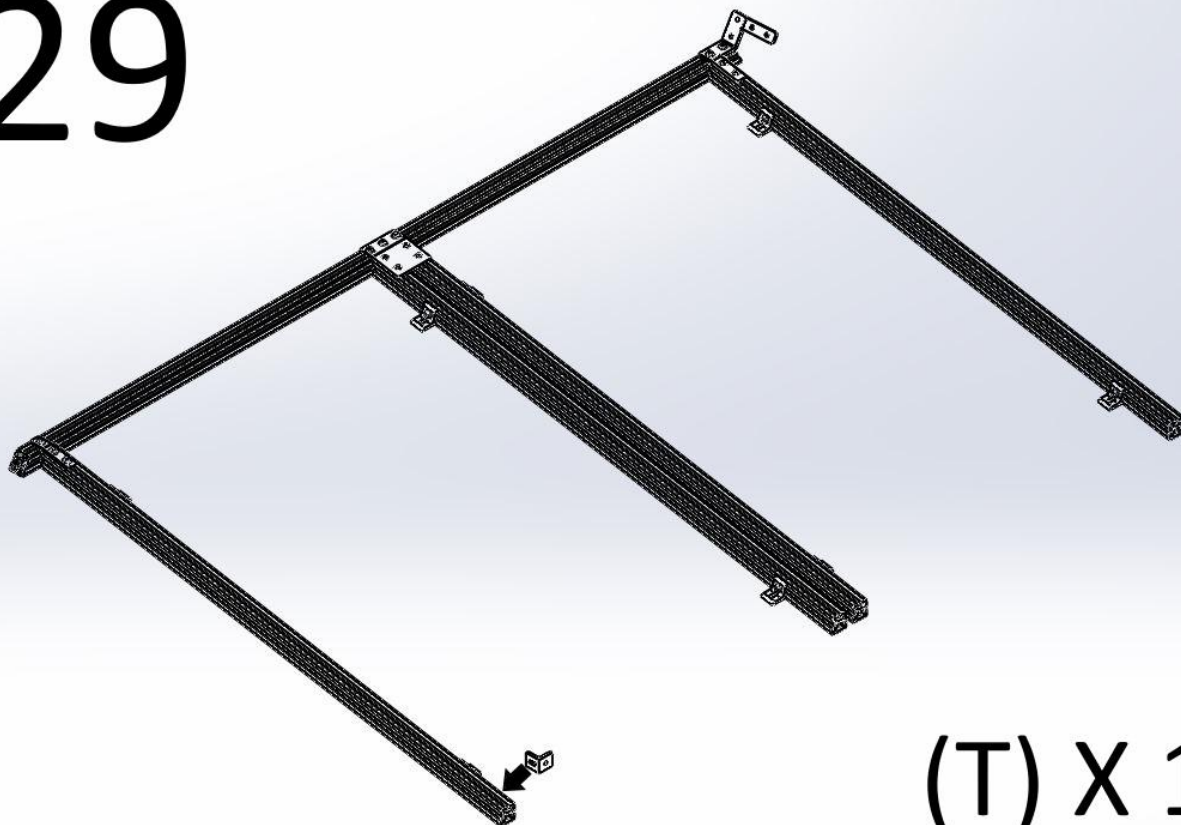
26



(Z) X 2

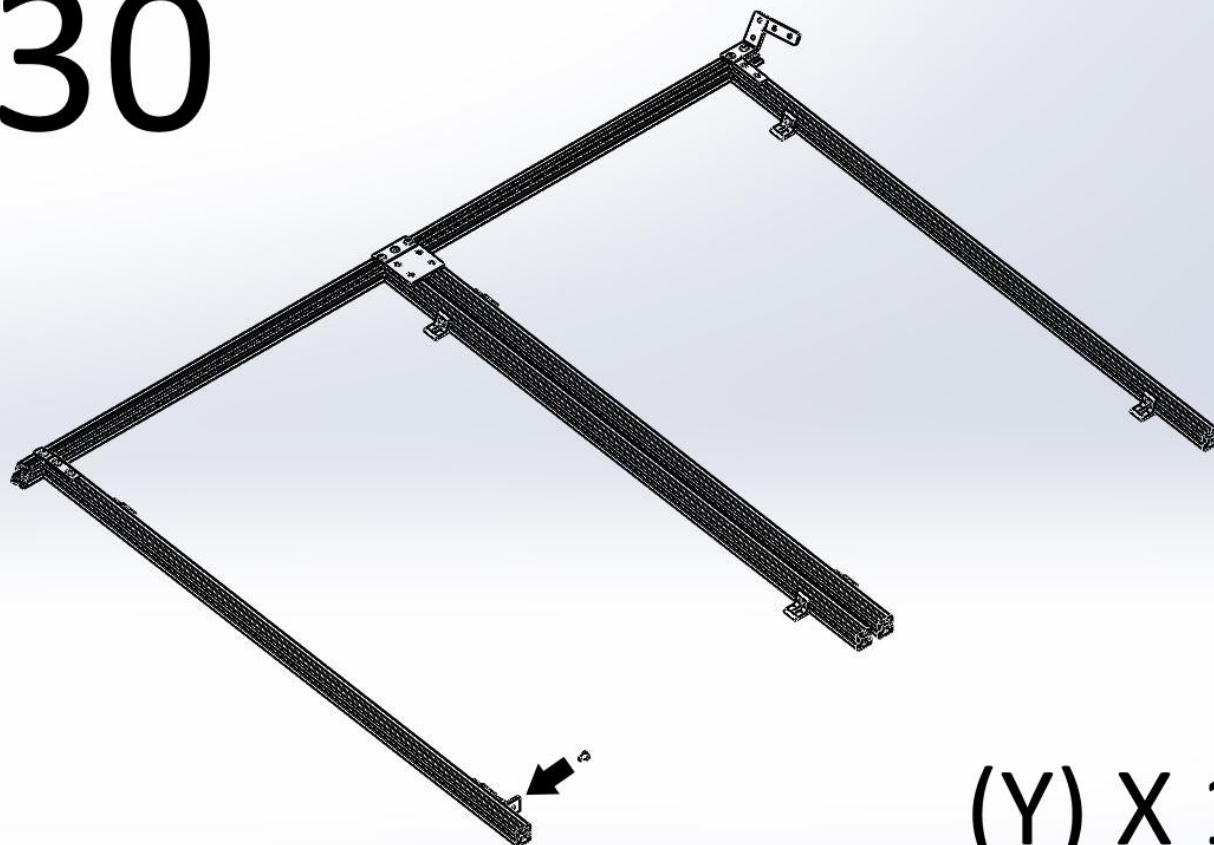


29



(T) X 1

30



(Y) X 1

31

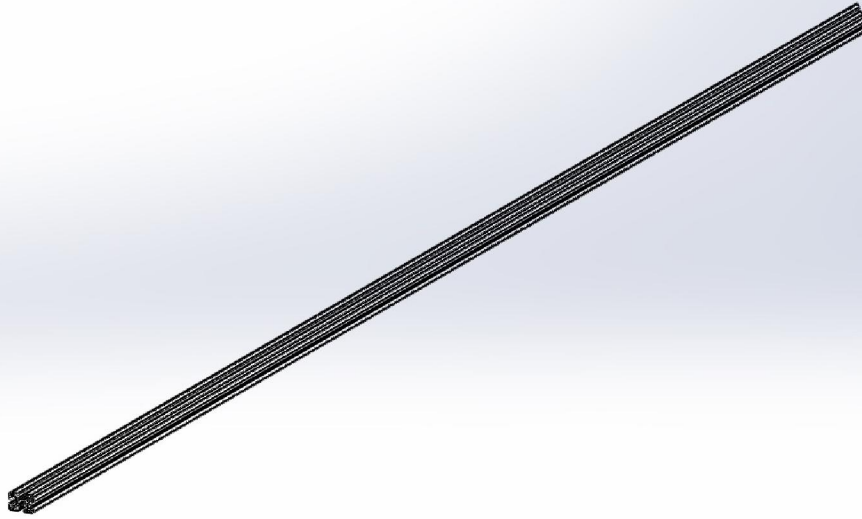


Right Wall Assembly Complete

Section 4

Left Wall Assembly Instructions

1



(B) X 1

2



(X) X 1

3

CL



4



(W) X 1

5

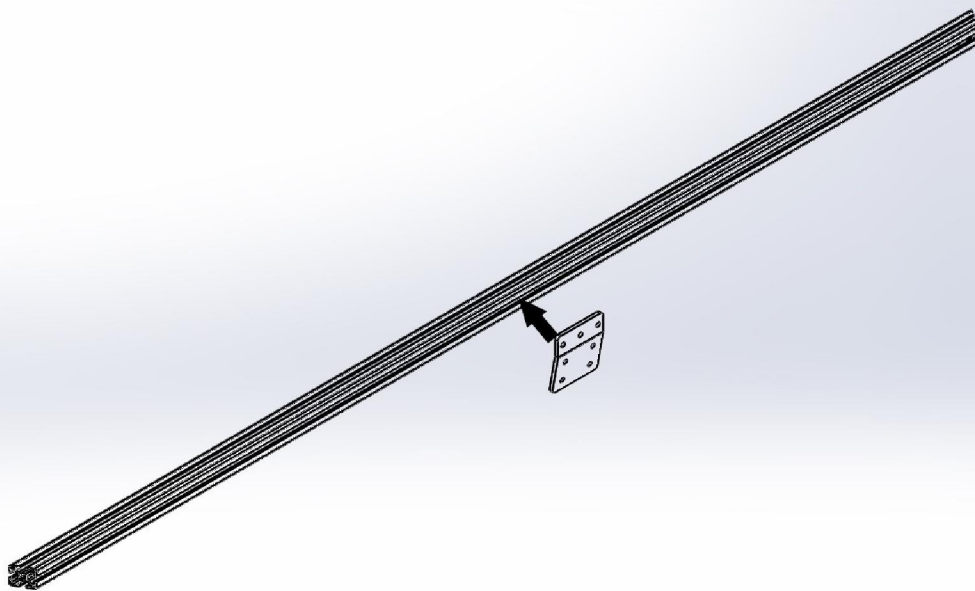


(V) X 1

6

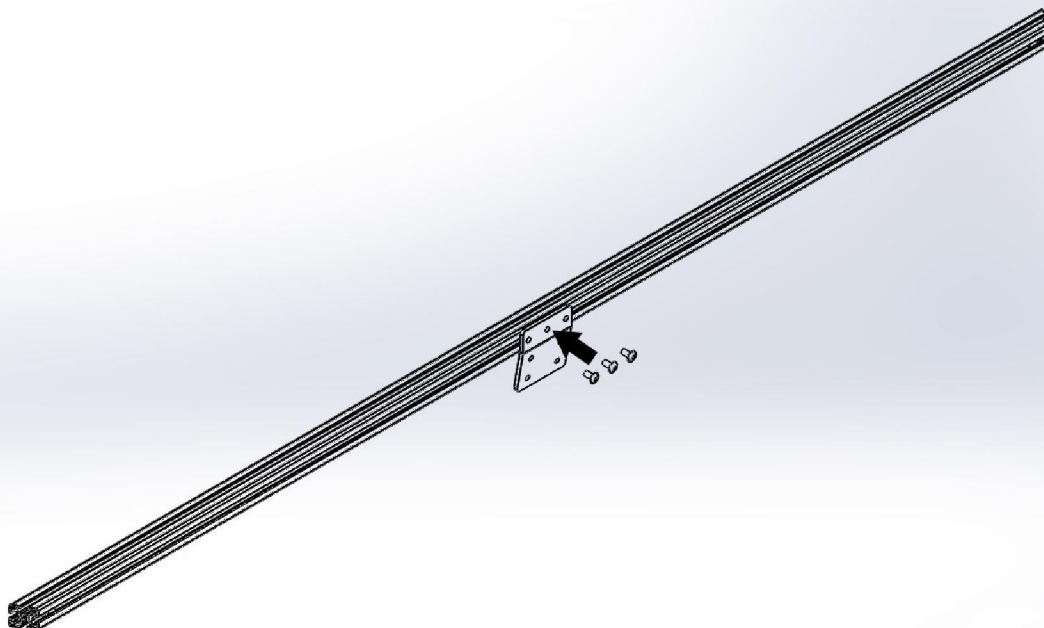


7



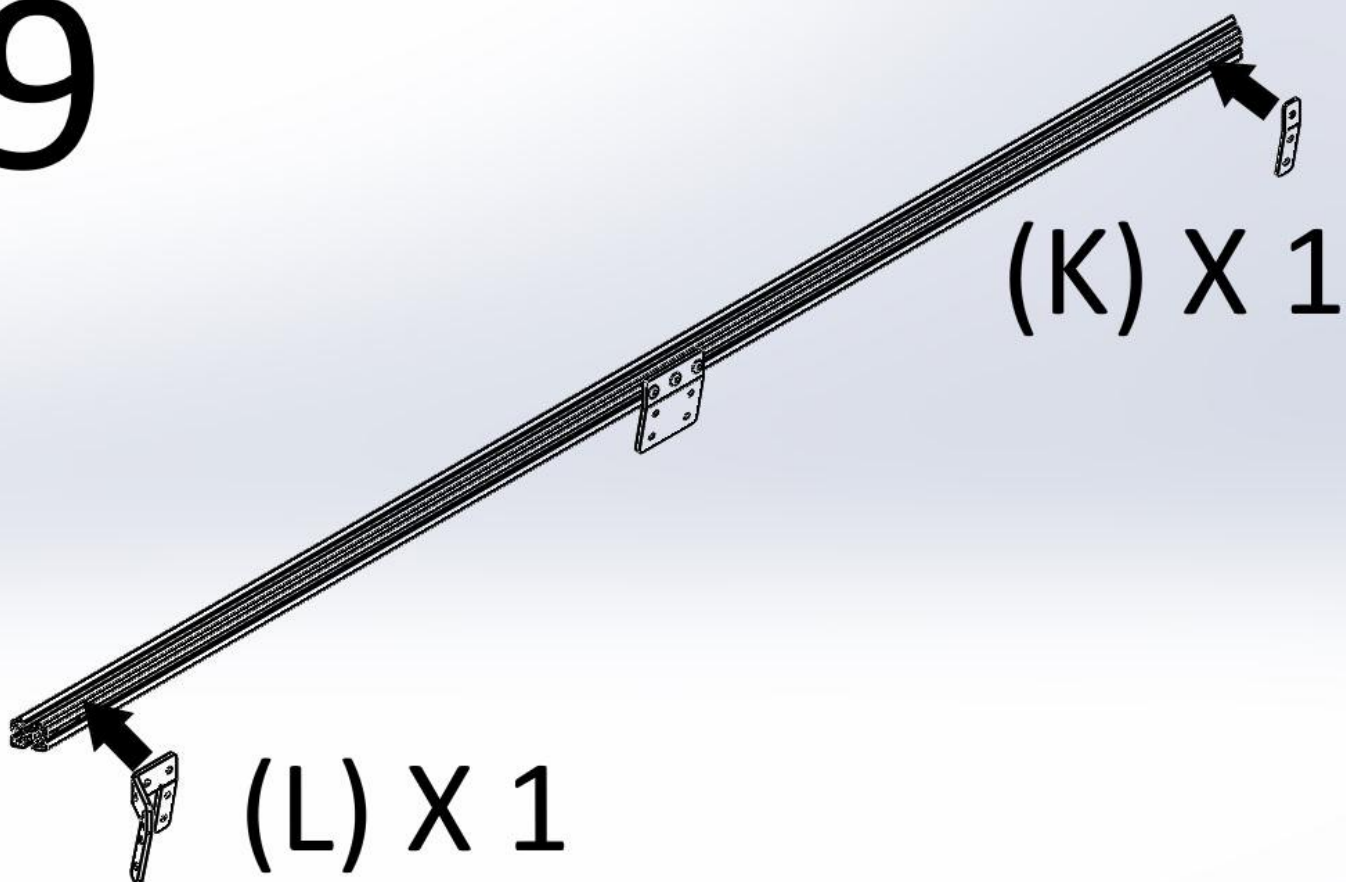
(J) X 1

8

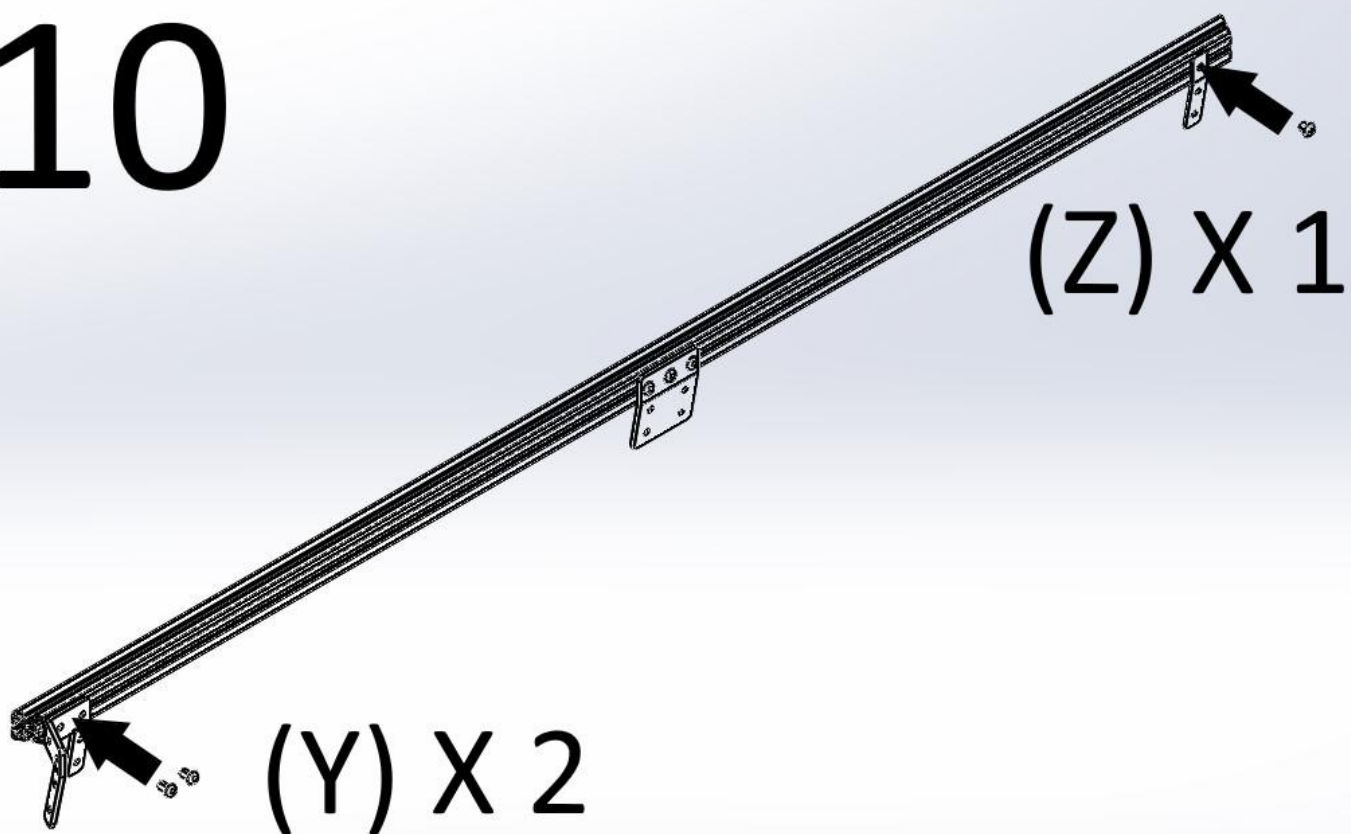


(Y) X 3

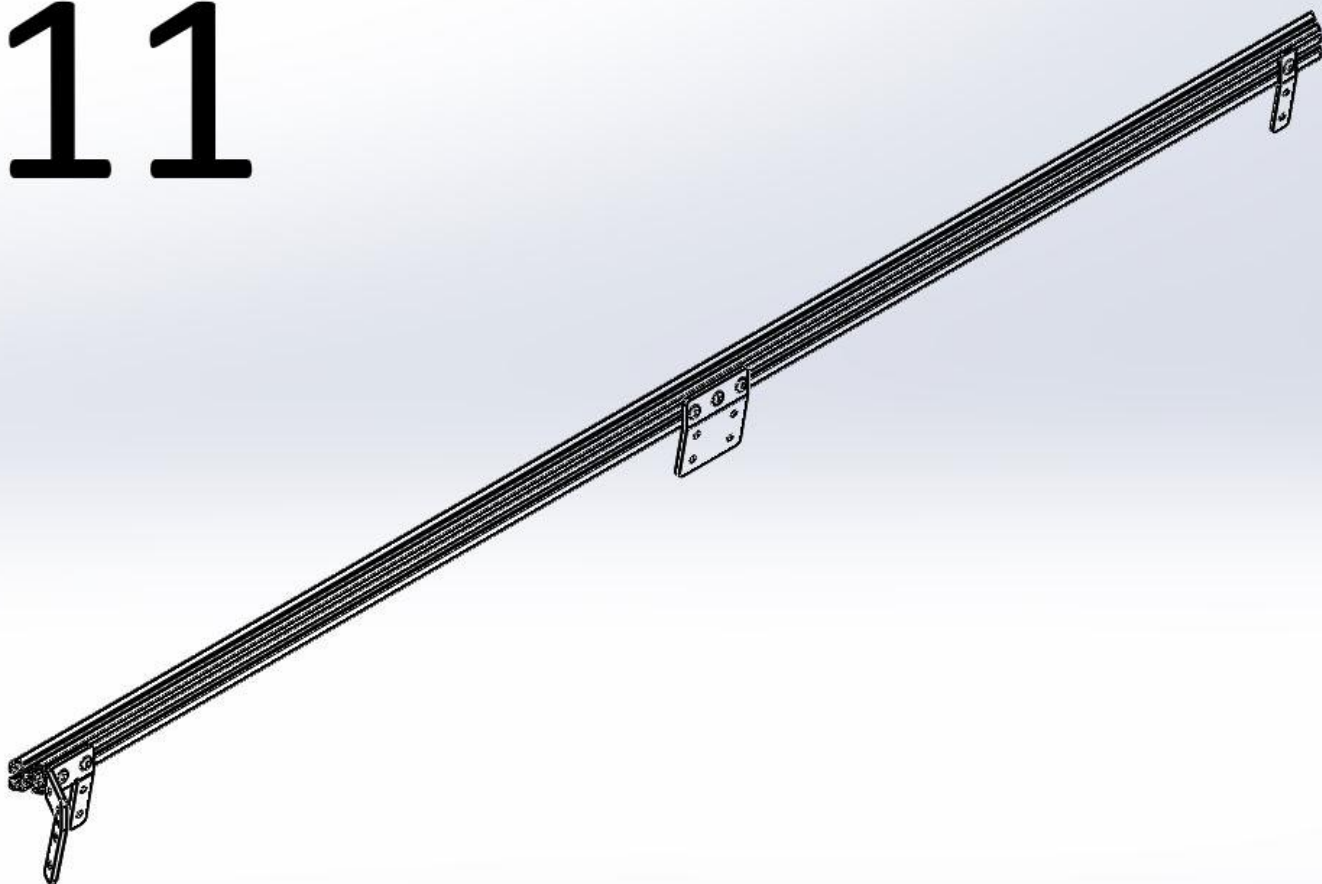
9



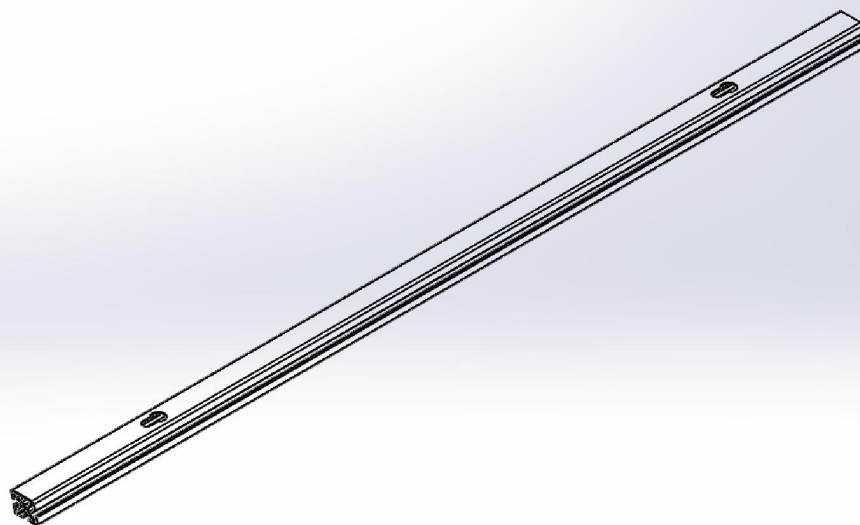
10



11

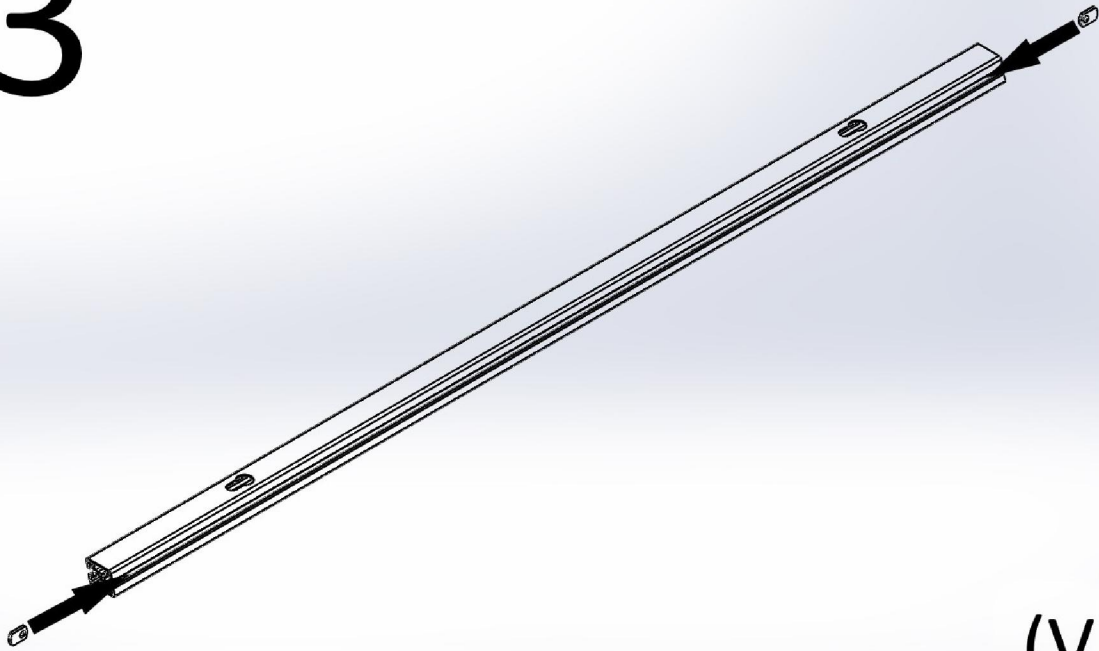


12



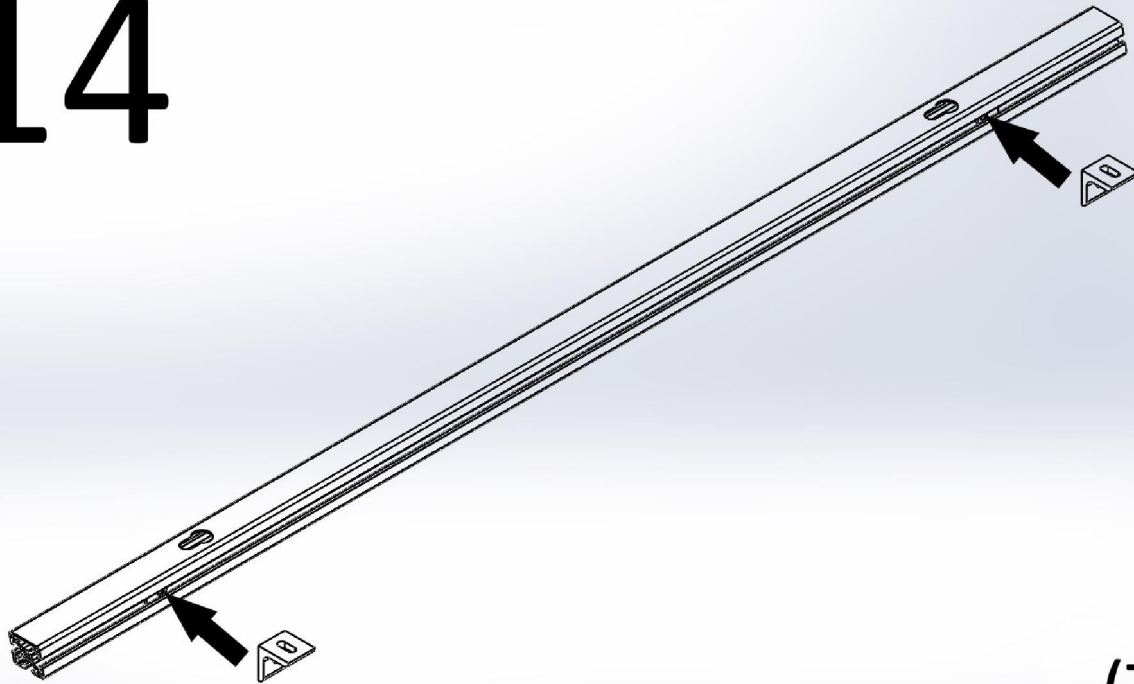
(C) X 1

13



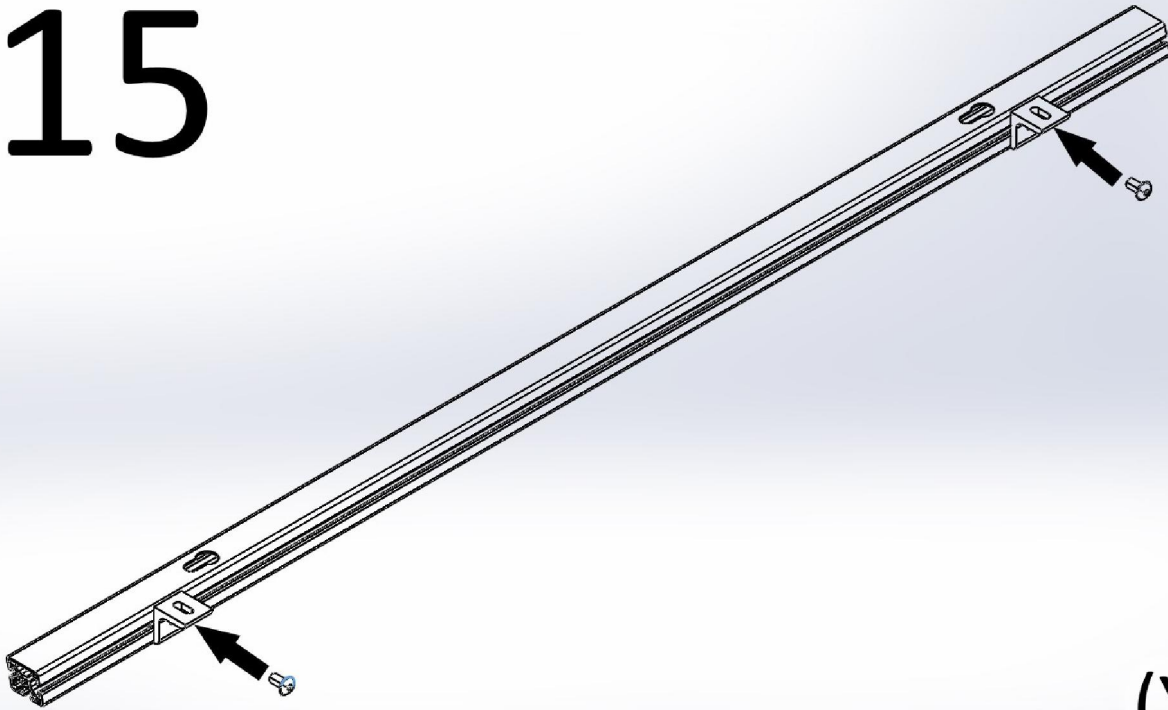
(V) X 2

14



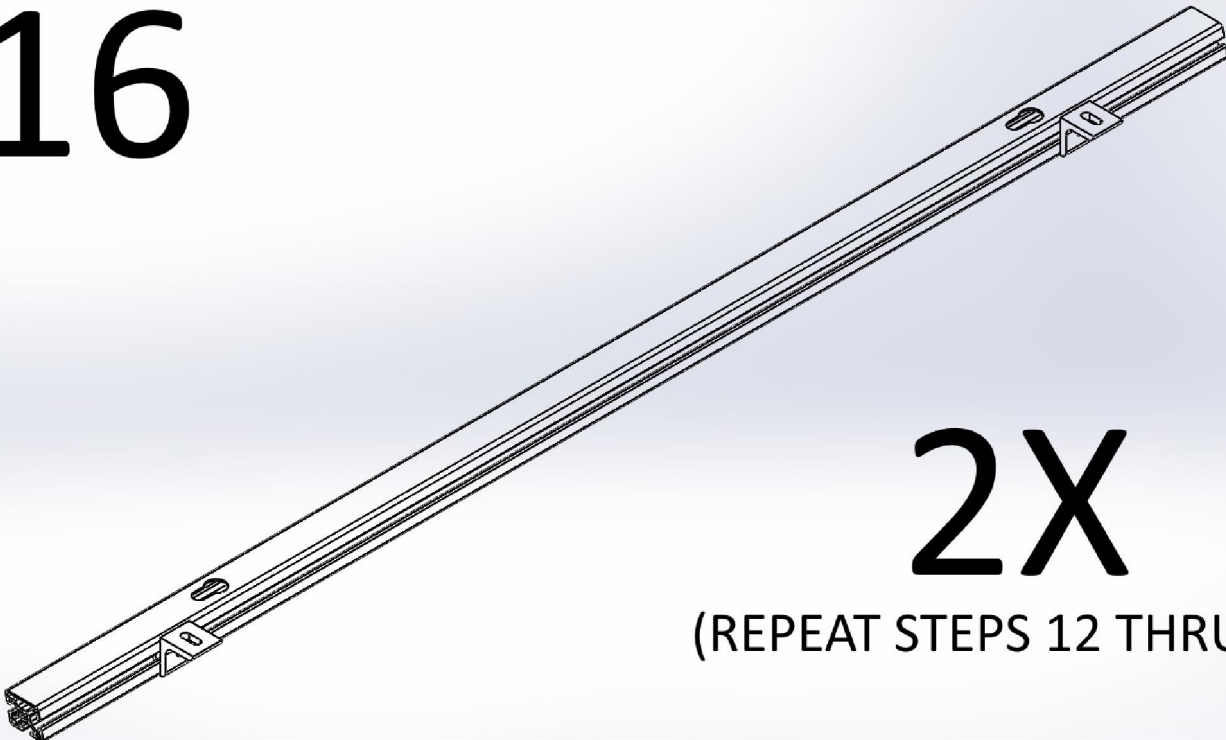
(T) X 2

15



(Y) X 2

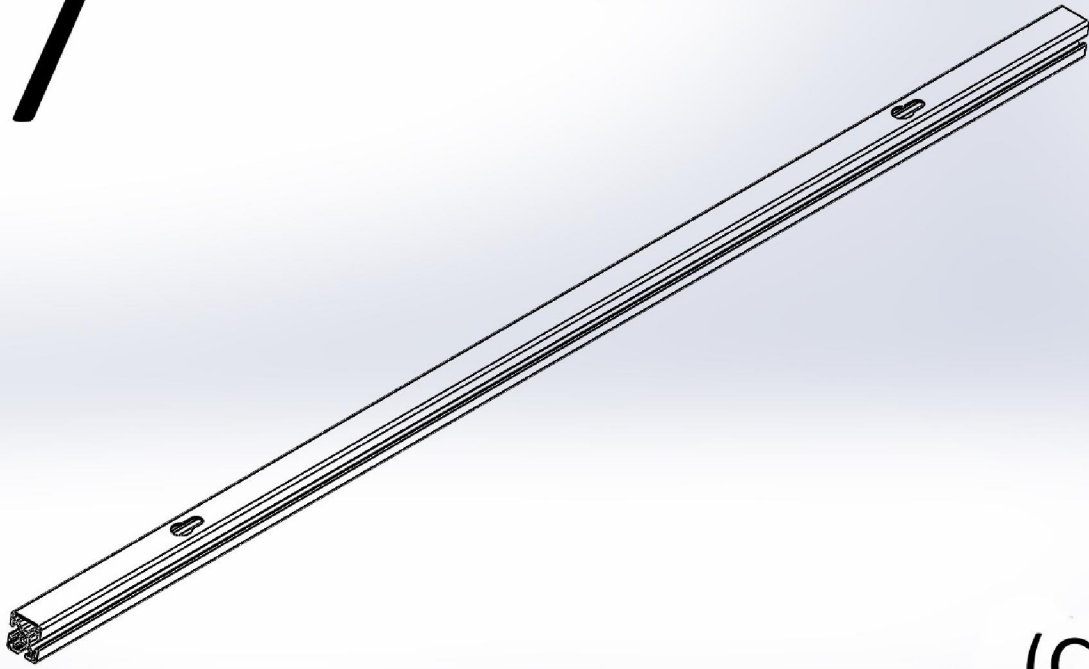
16



2X

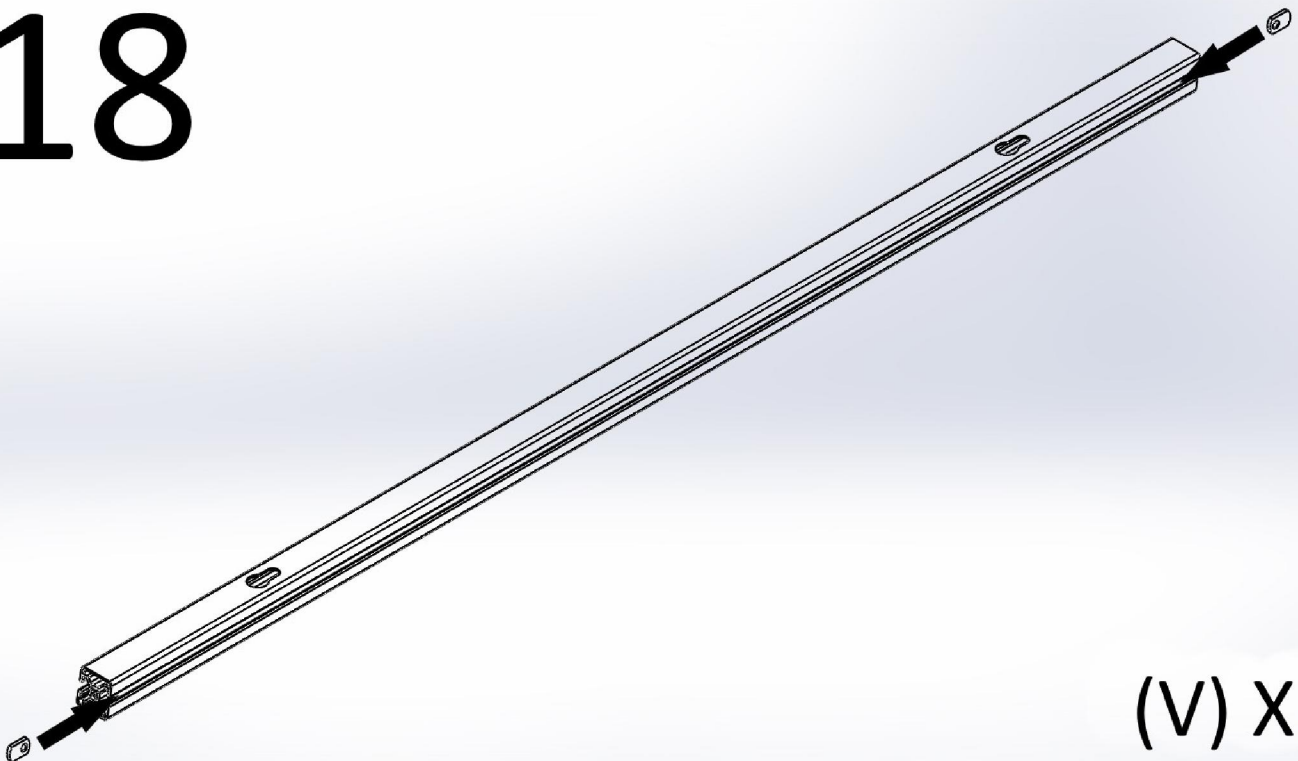
(REPEAT STEPS 12 THRU 15)

17



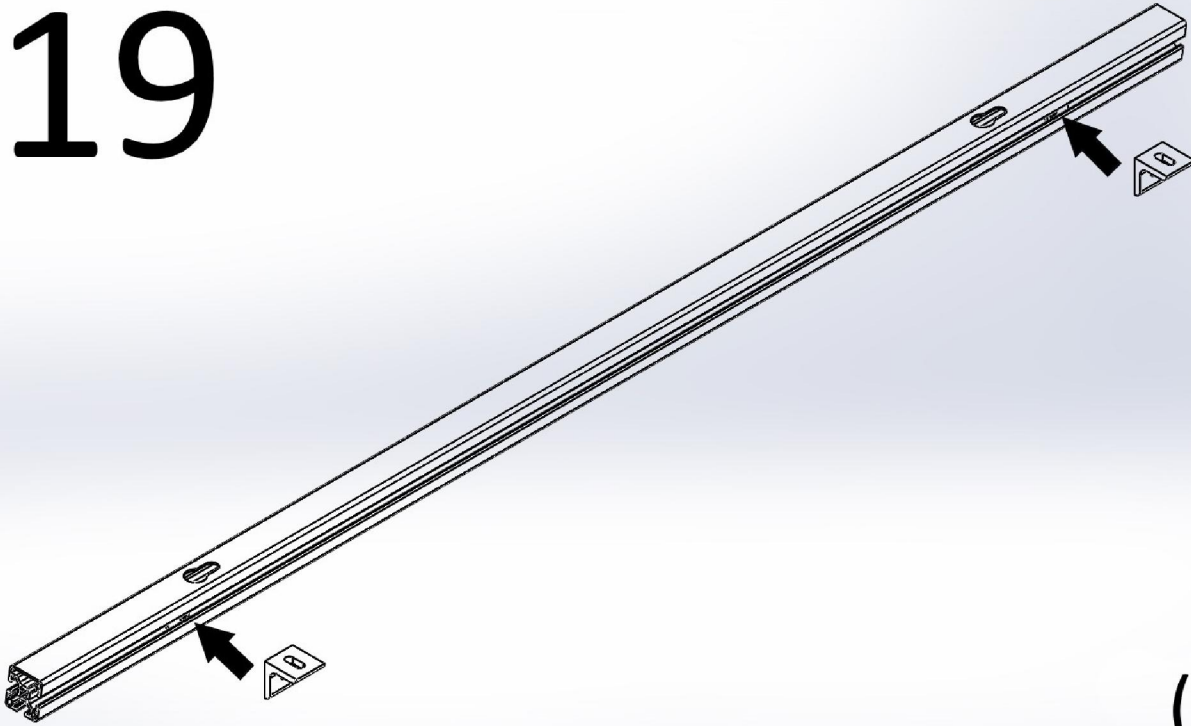
(C) X 1

18



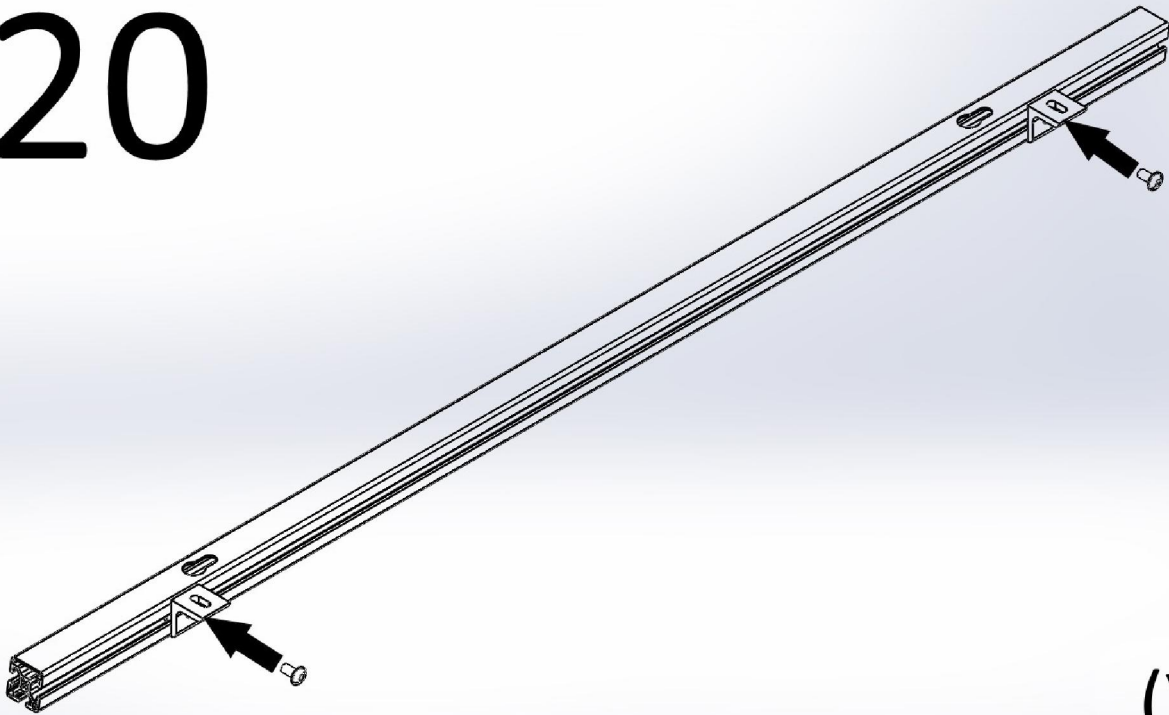
(V) X 2

19



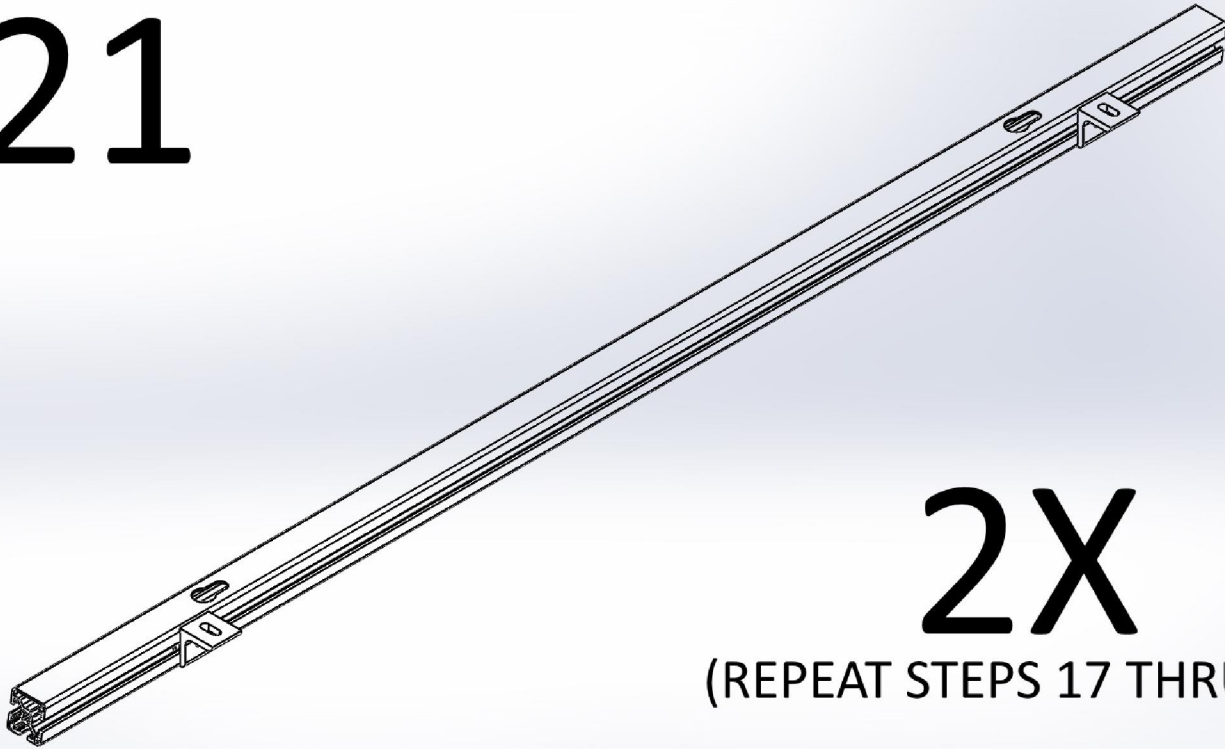
(T) X 2

20



(Y) X 2

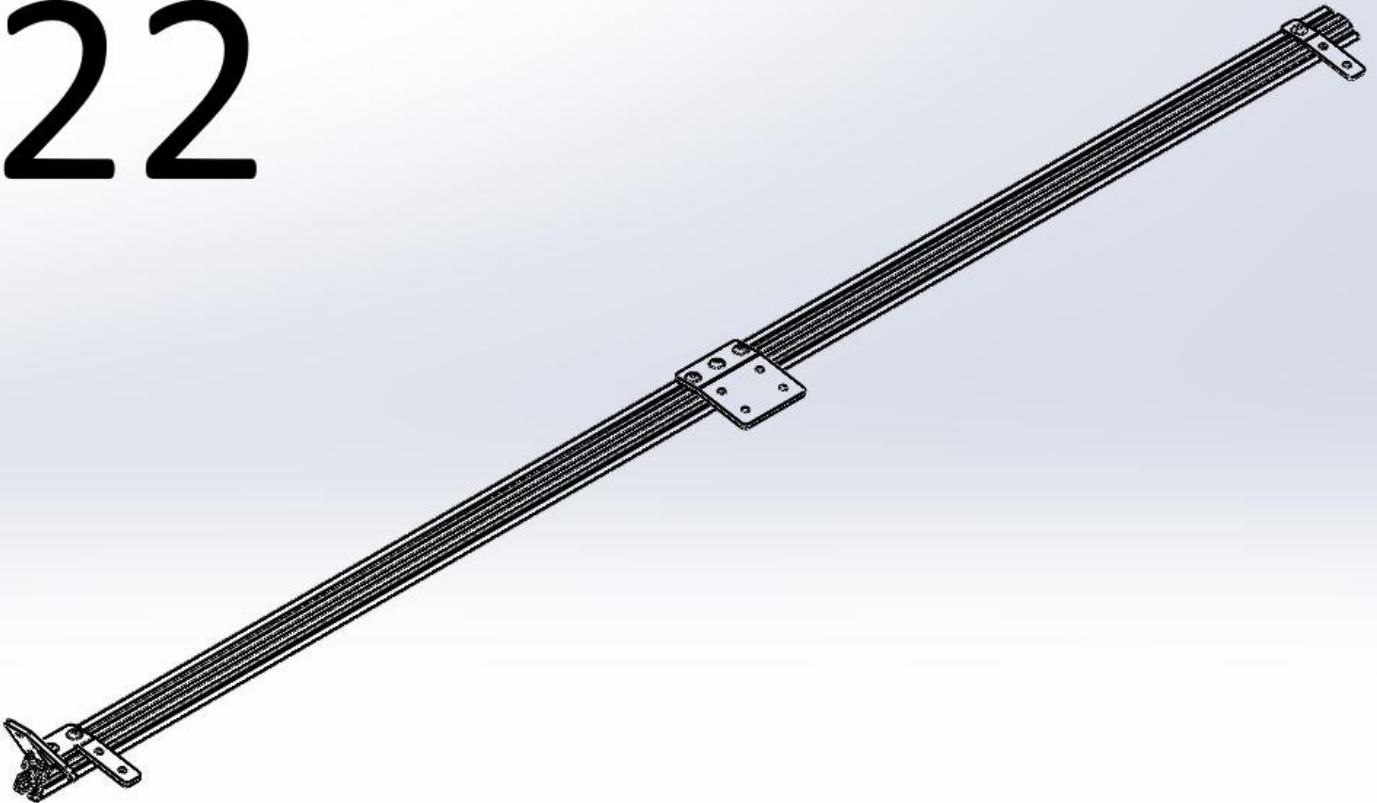
21



2X

(REPEAT STEPS 17 THRU 20)

22



23



24

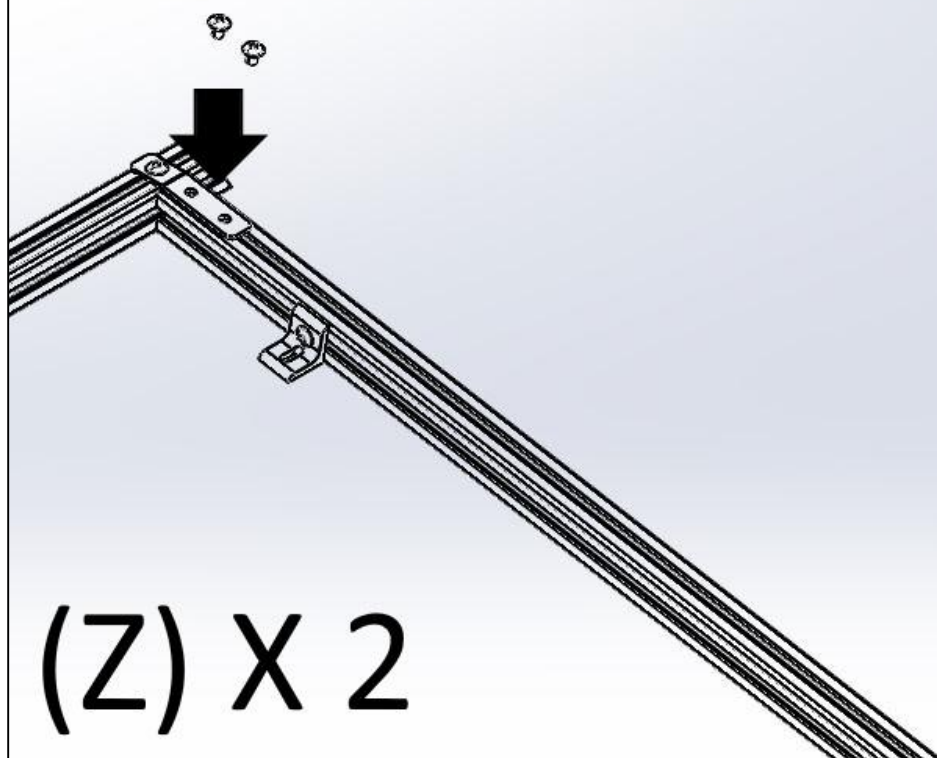


(W) X 4

25

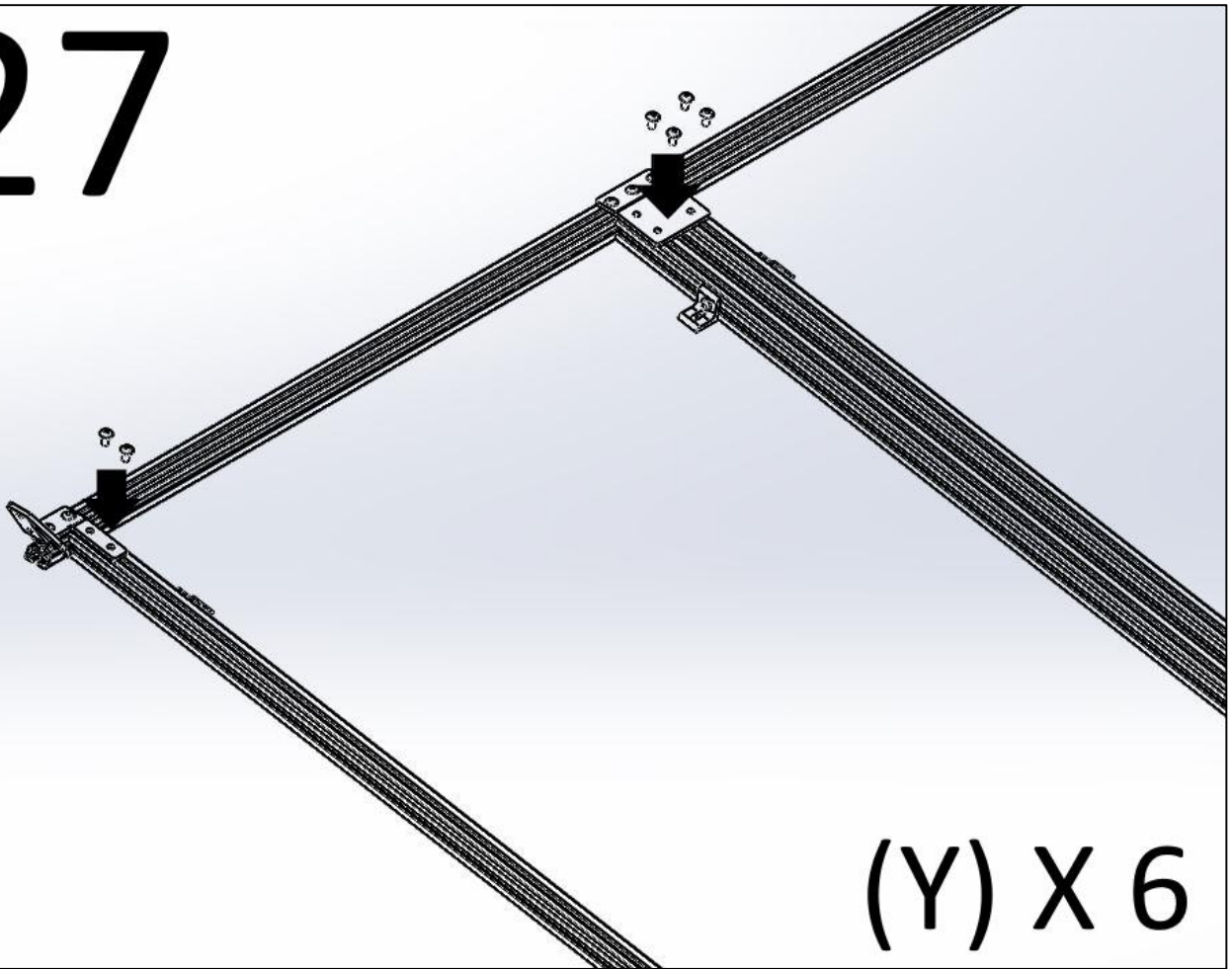


26



(Z) X 2

27



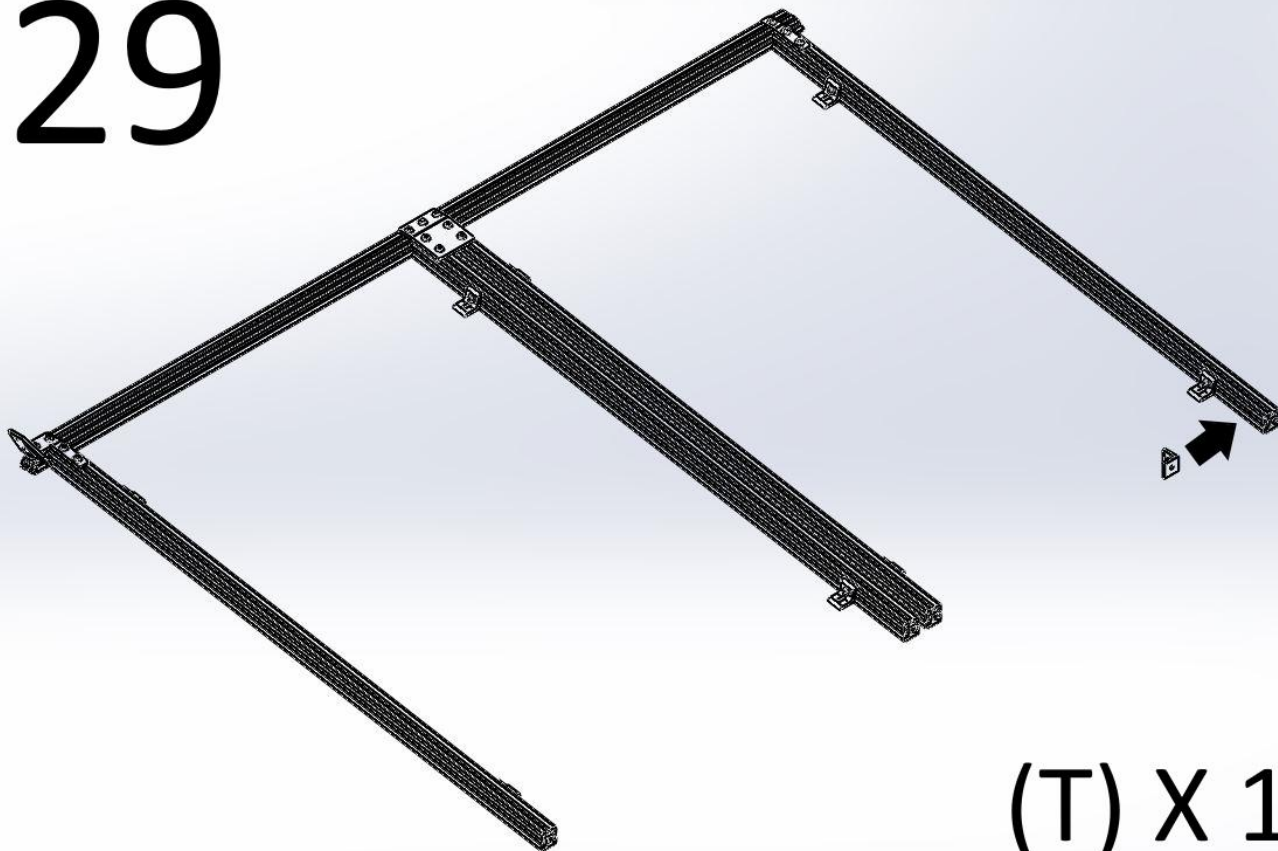
(Y) X 6

28



(V) X 1

29



(T) X 1

30



(Y) X 1

31

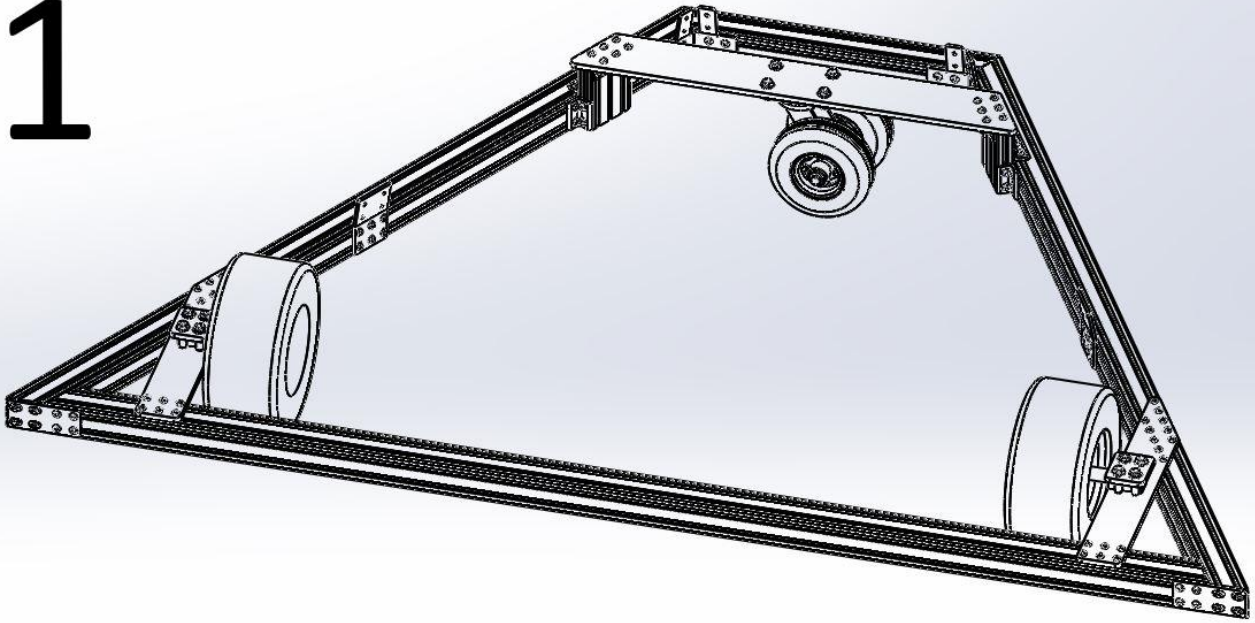


Left Wall Assembly Complete

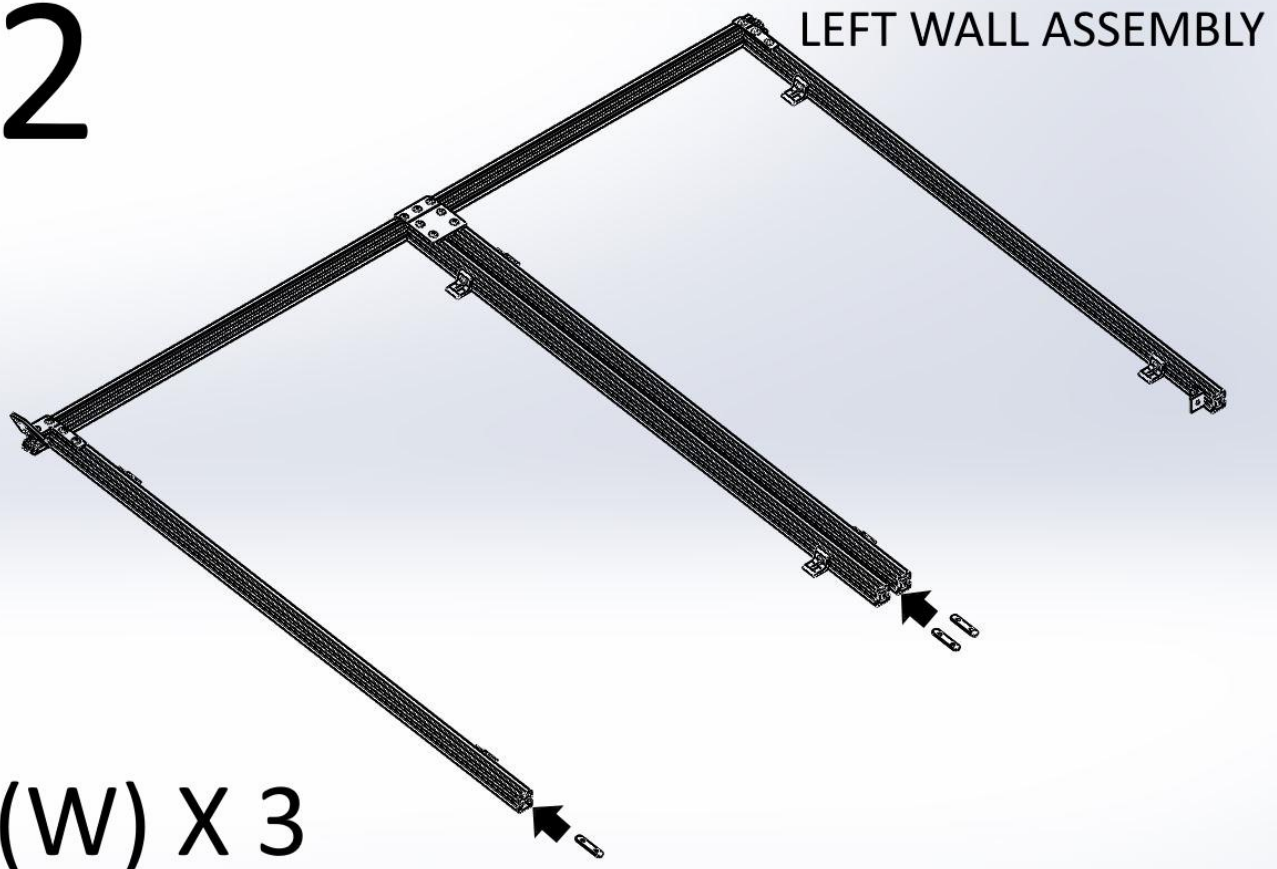
Section 3

Final Assembly Instructions

1

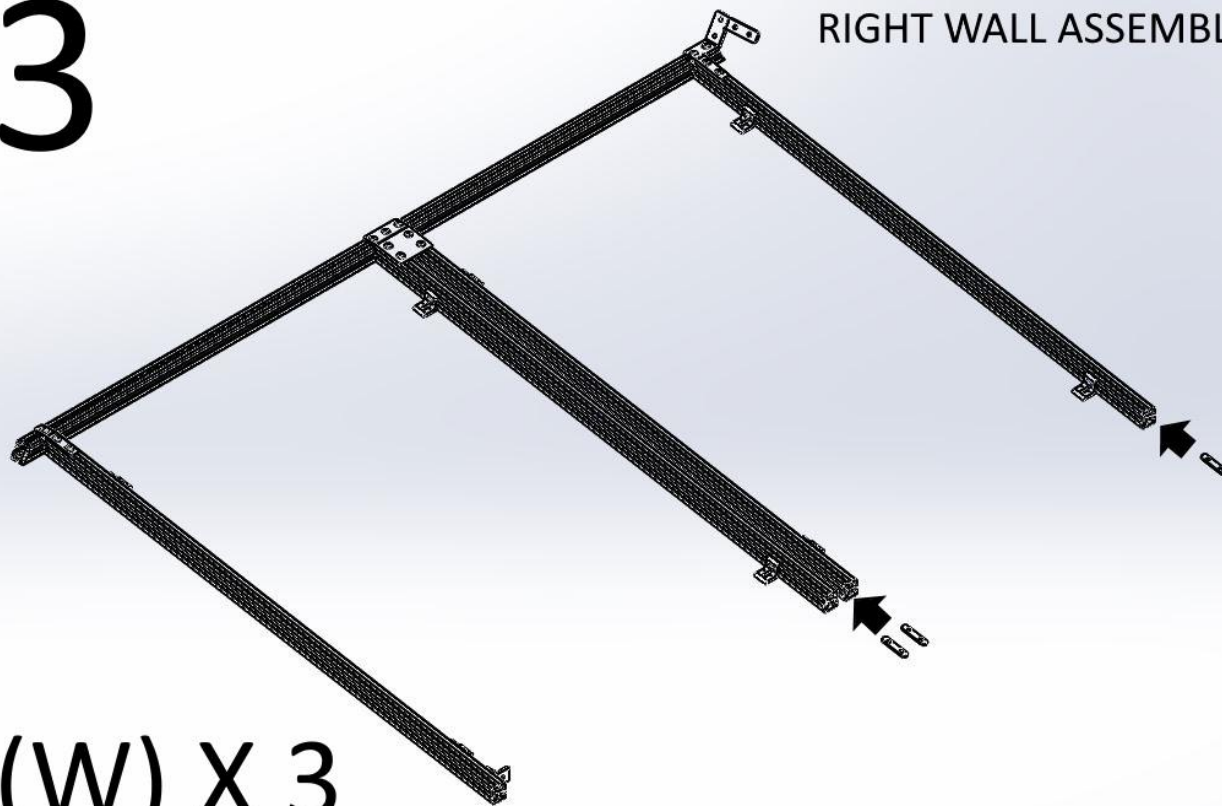


2

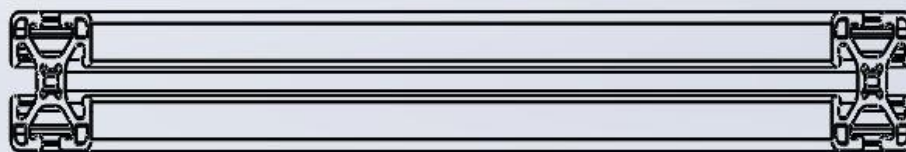


3

RIGHT WALL ASSEMBLY



4



(F) X 1

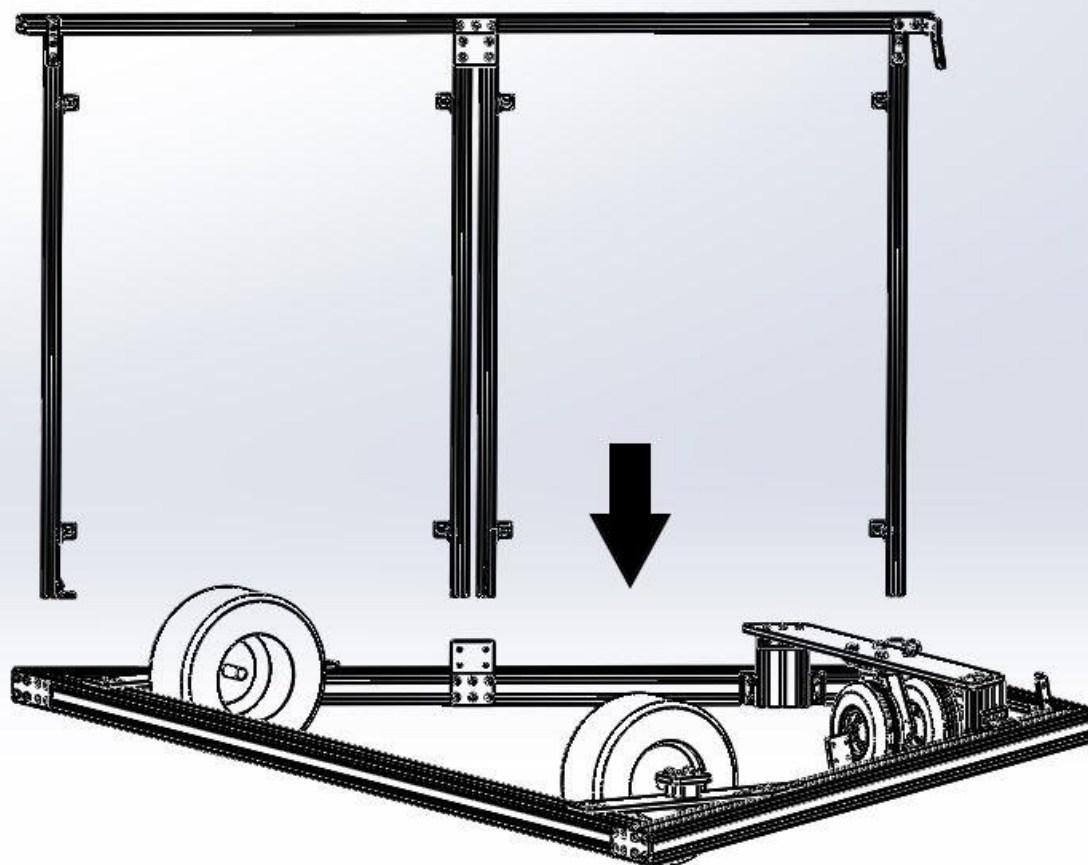
5



(W) X 2

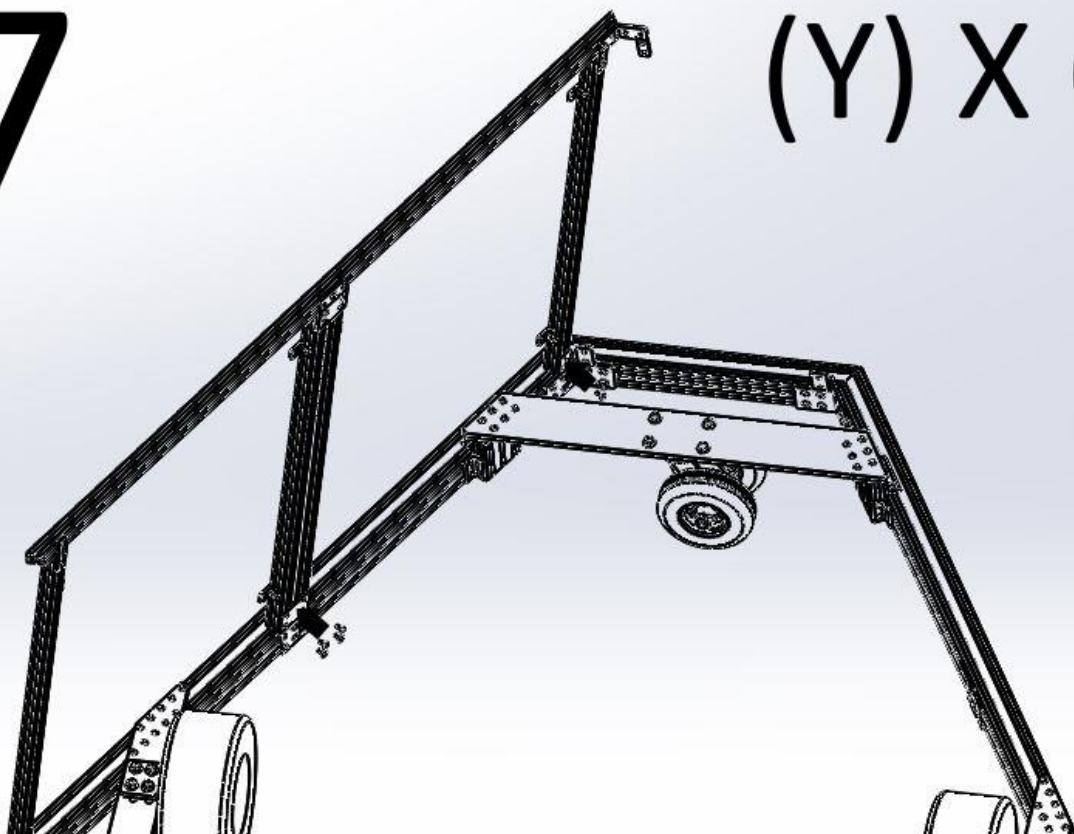
6

RIGHT WALL ASSEMBLY



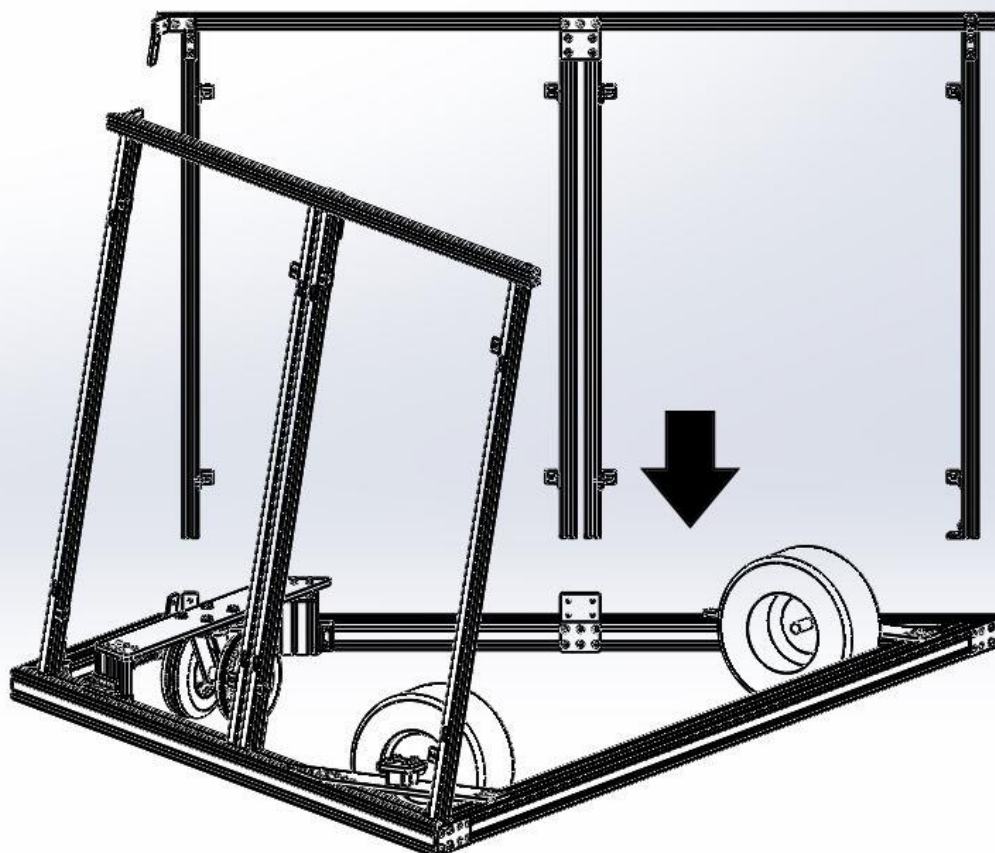
7

(Y) X 6

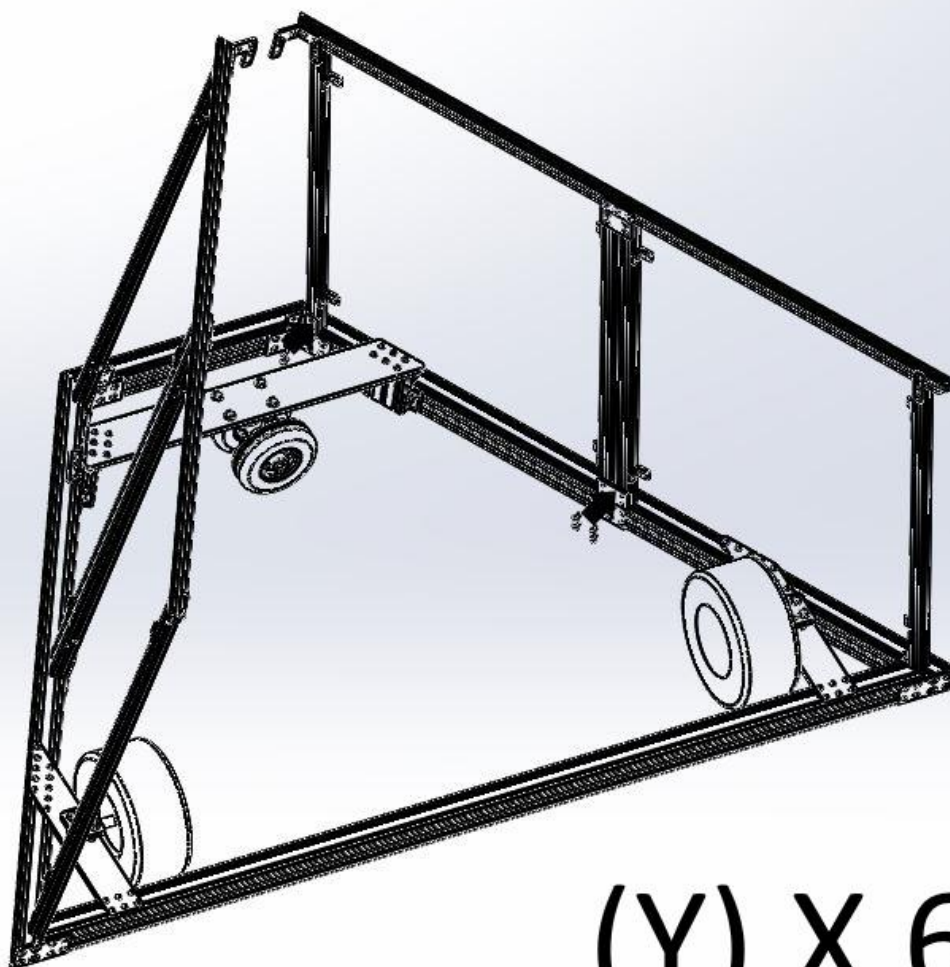


8

LEFT WALL ASSEMBLY



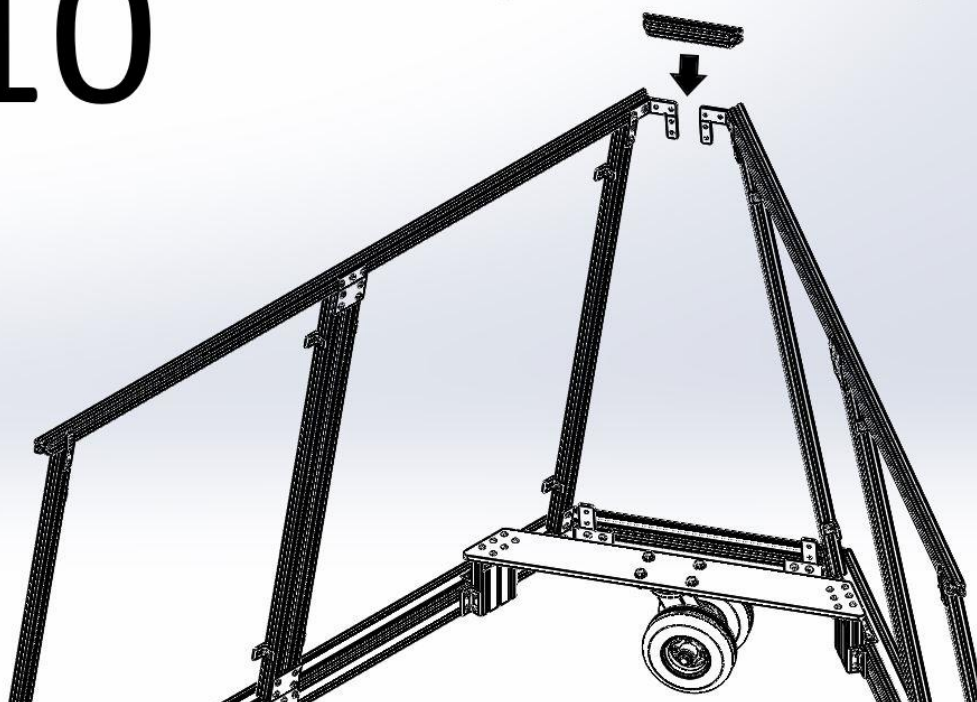
9



(Y) X 6

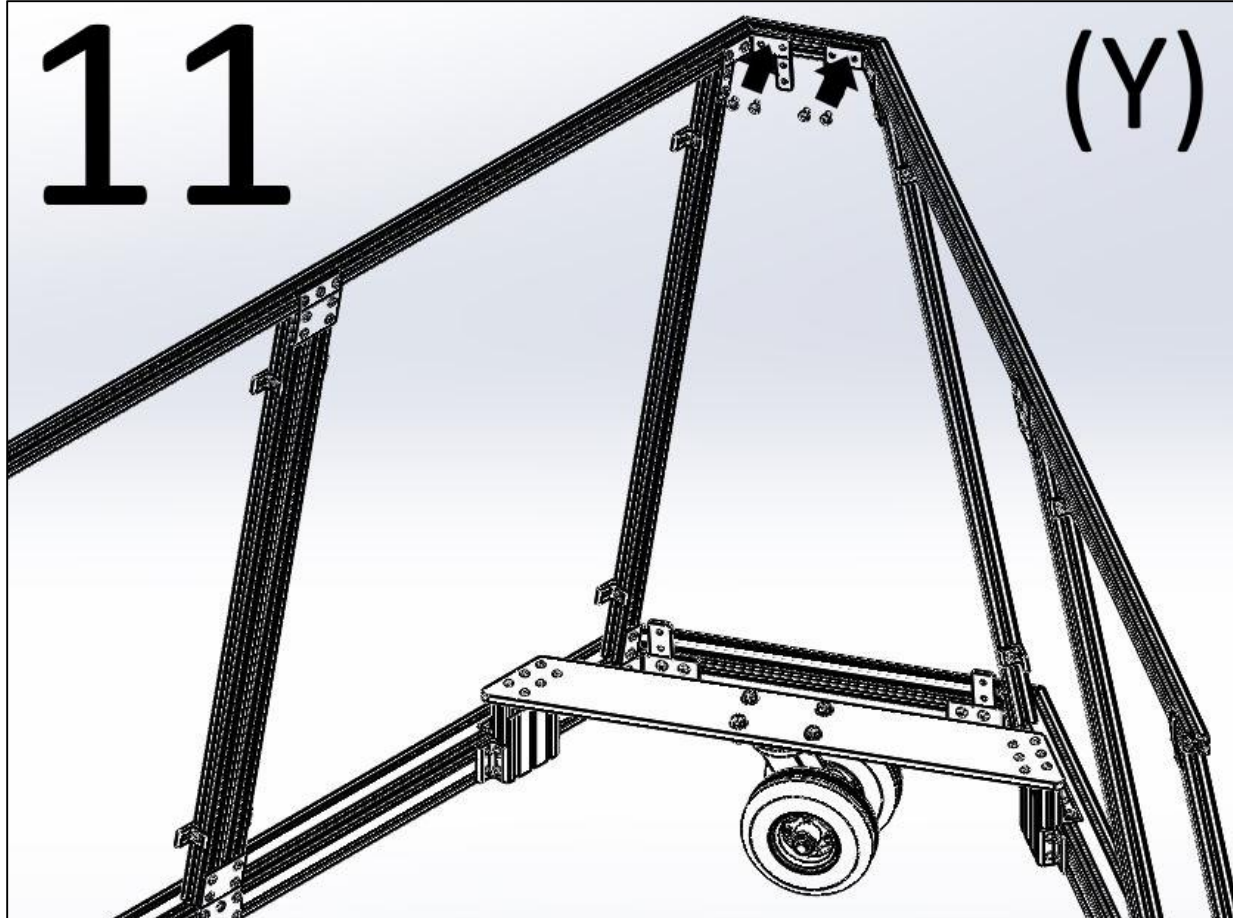
10

(ASSEMBLY FROM STEP 5)



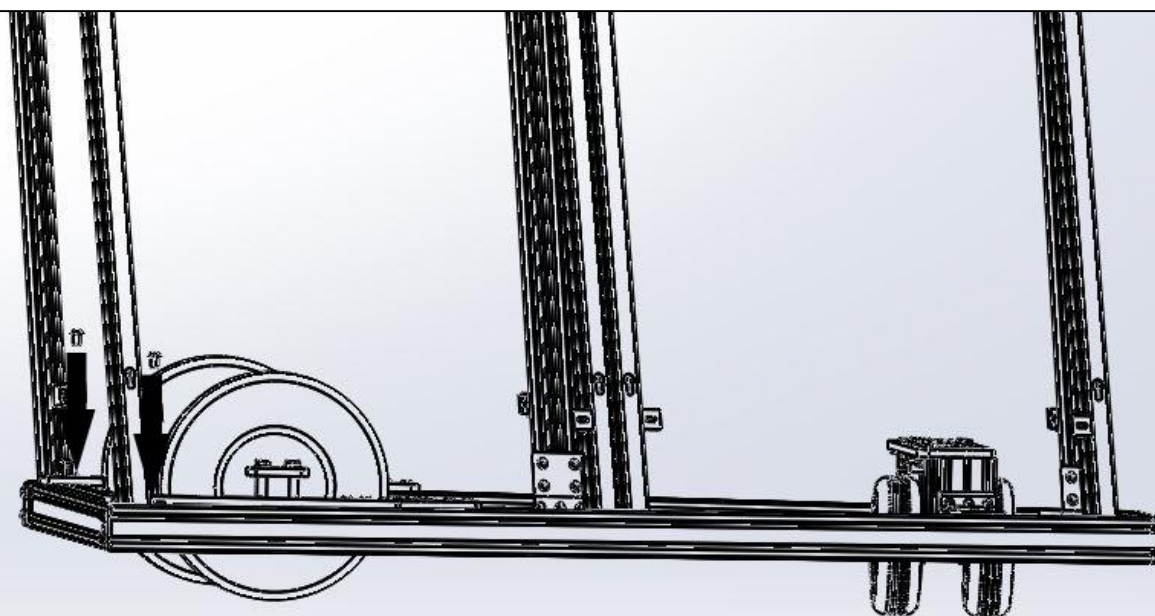
11

(Y) X 4



12

(Y) X 2



13



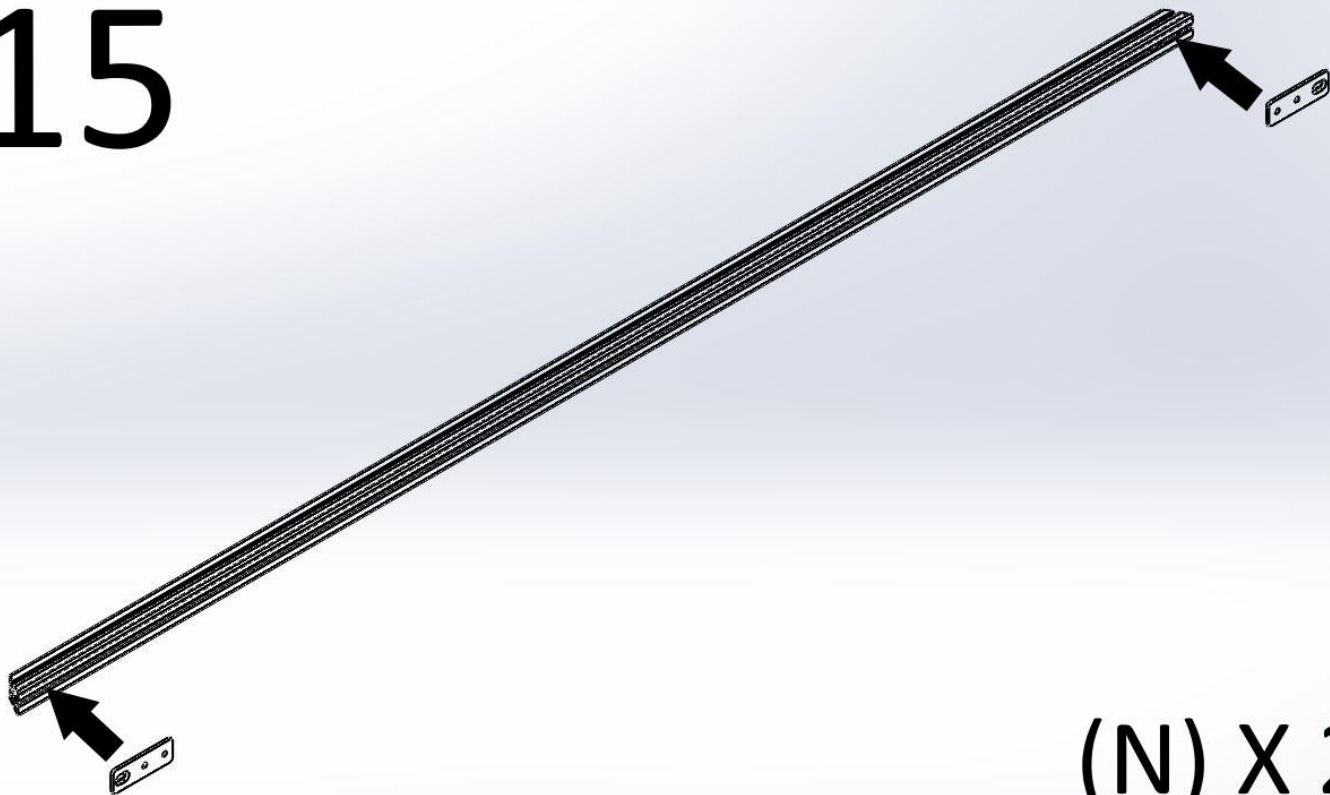
(H) X 1

14



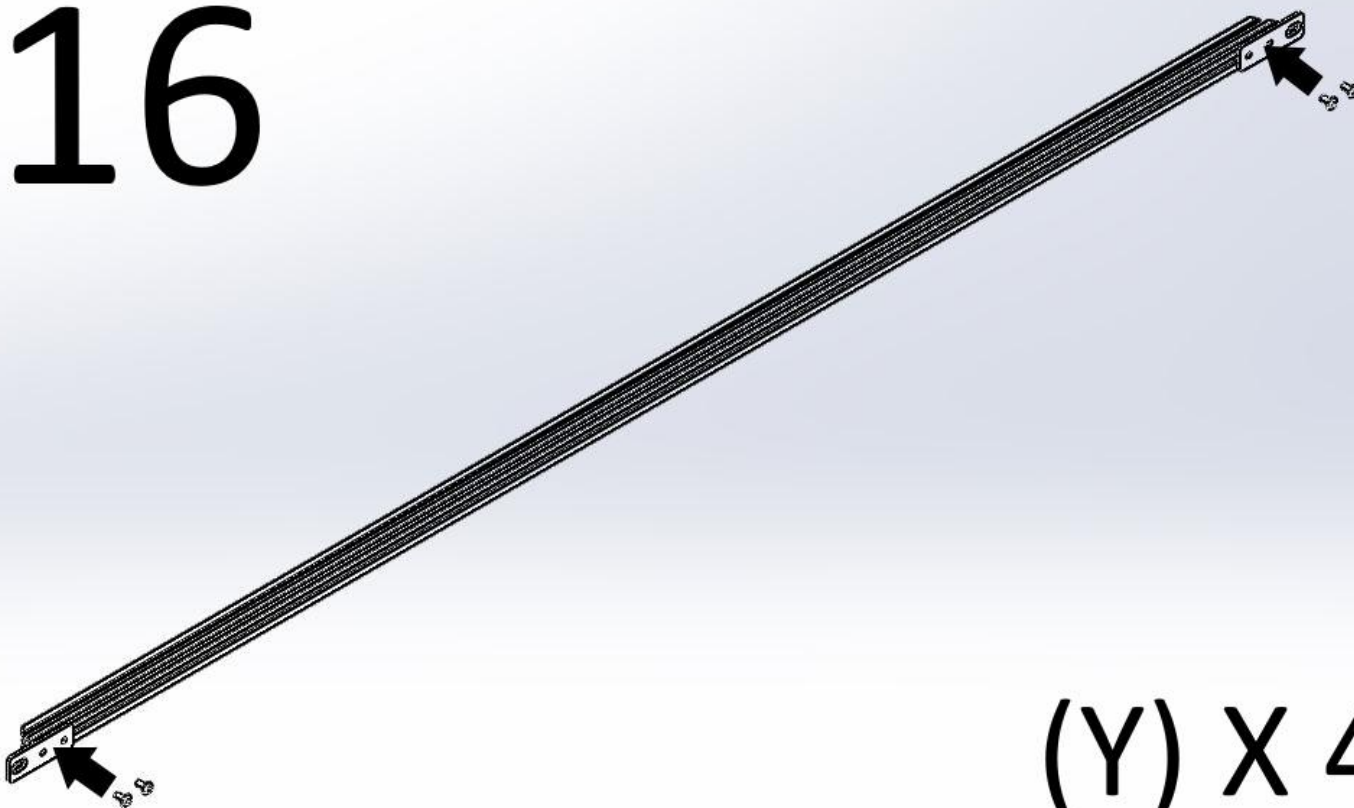
(W) X 2

15



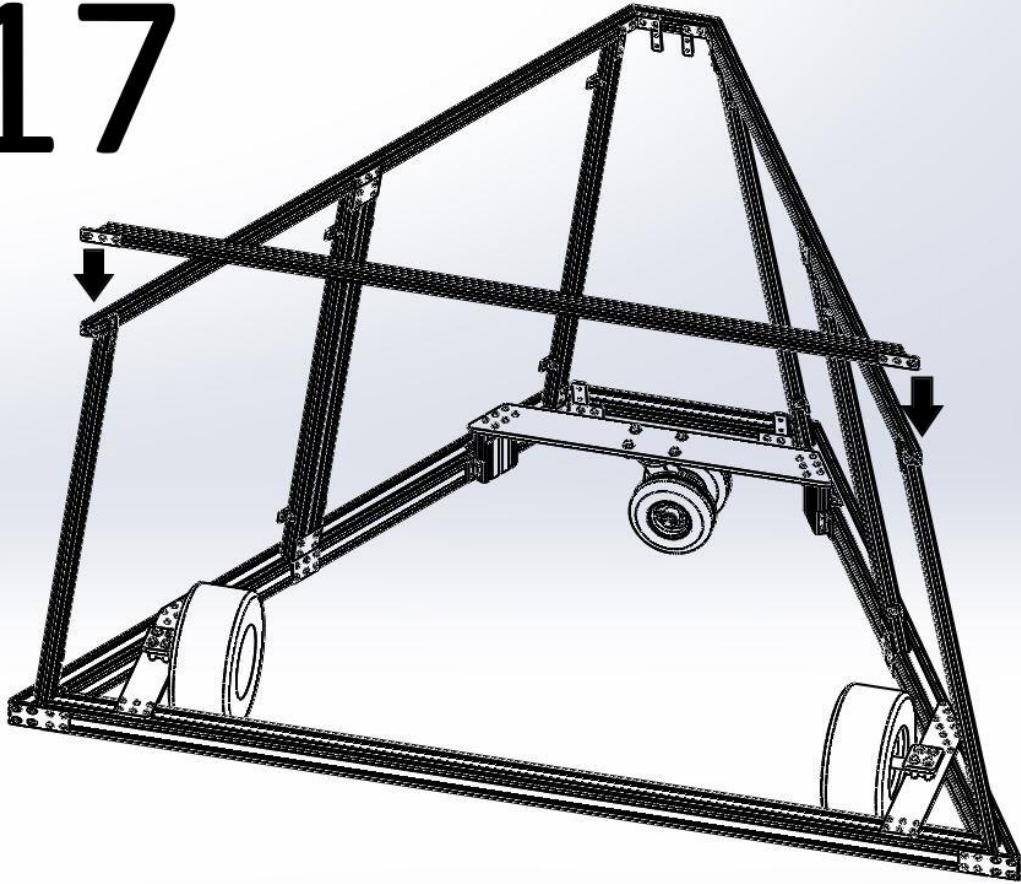
(N) X 2

16

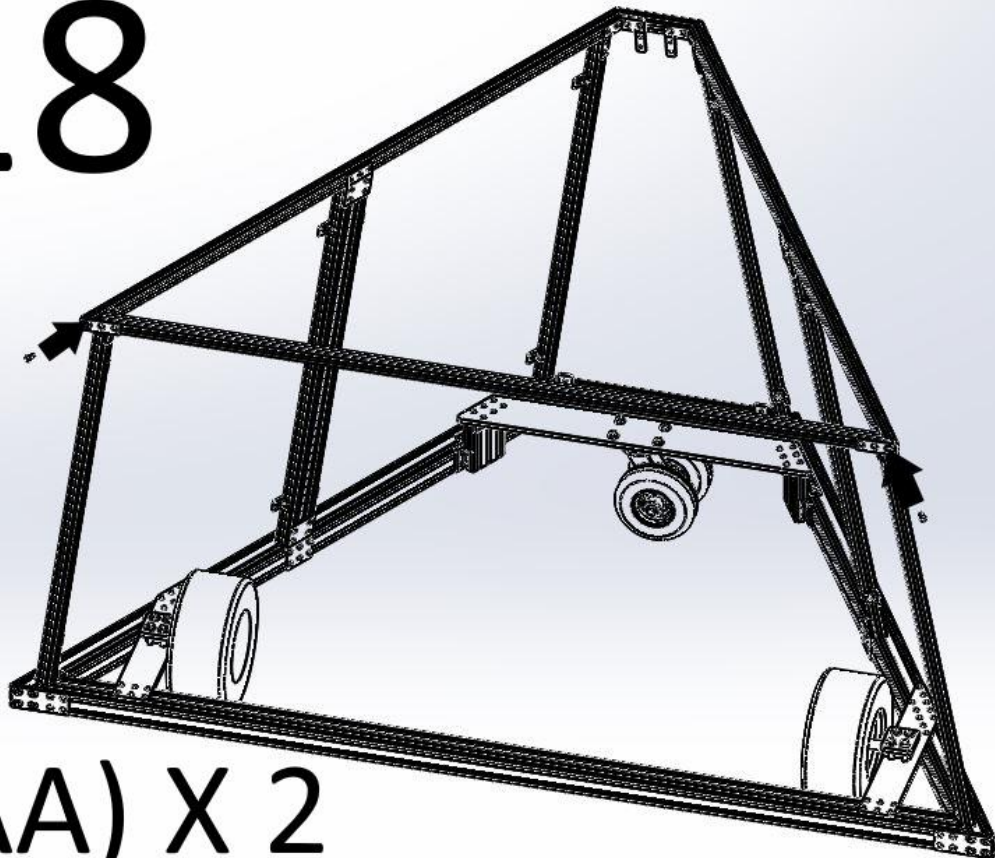


(Y) X 4

17

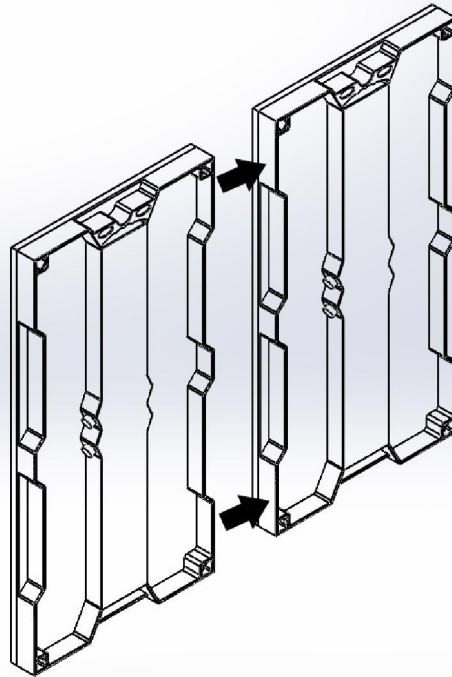


18



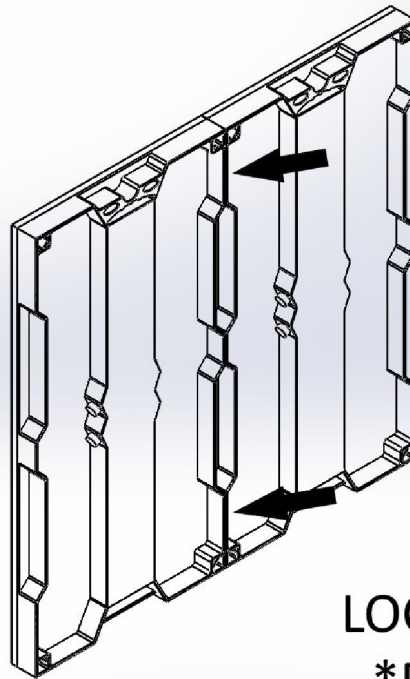
(AA) X 2

19



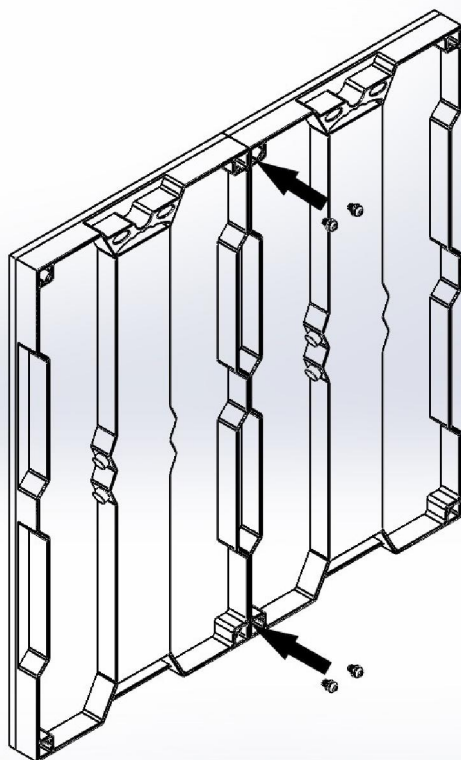
(CC) X 2

20



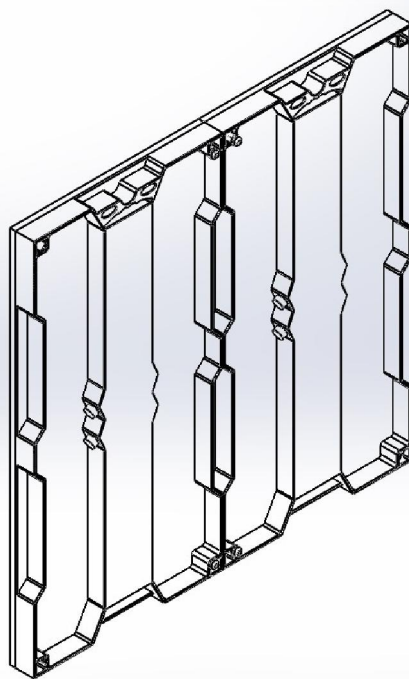
LOCK PANELS TOGETHER
Refer to Appendix A

21

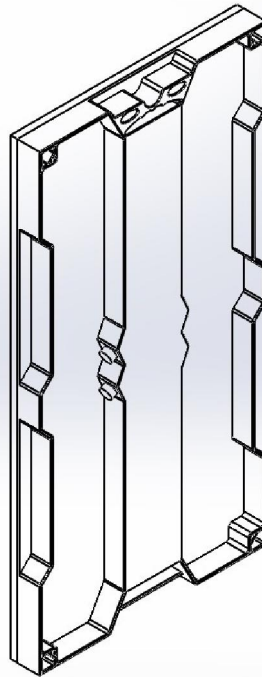


(DD) X 4

22

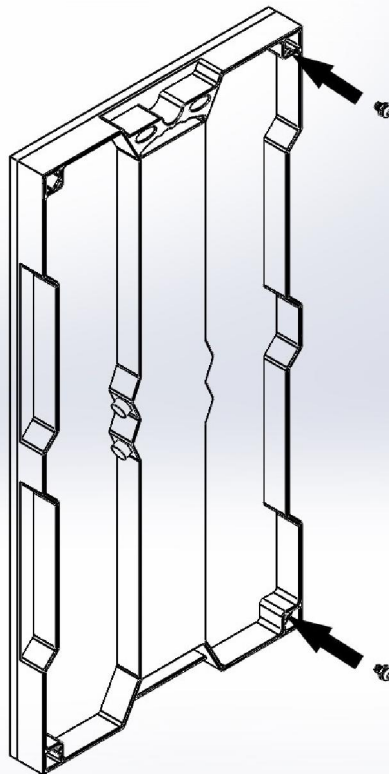


23



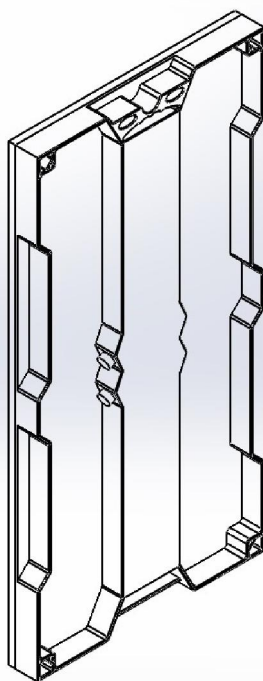
(CC) X 1

24



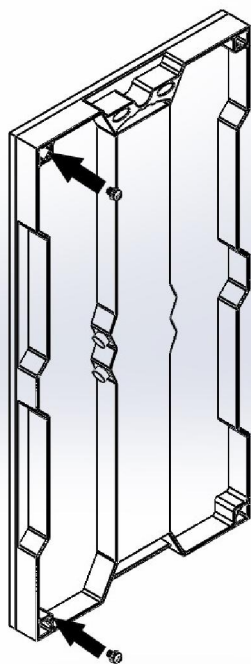
(DD) X 2

25



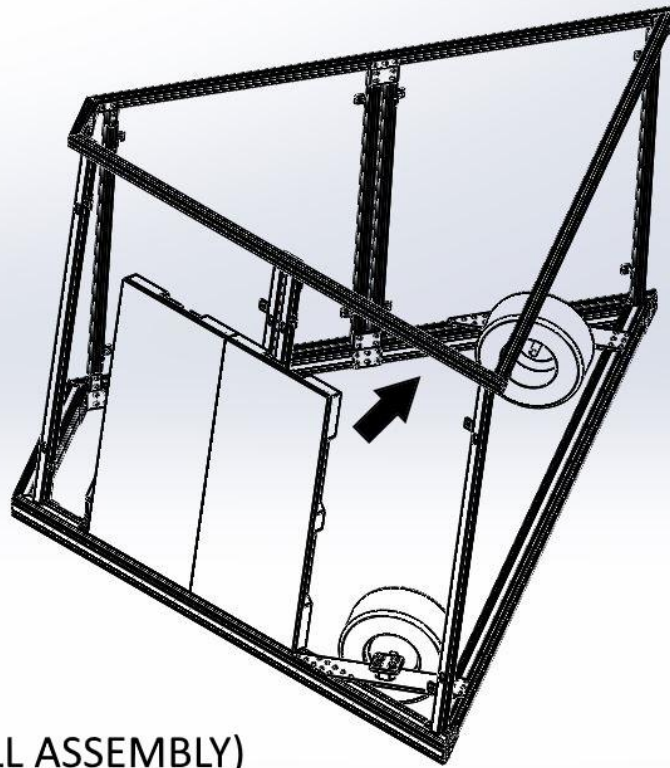
(CC) X 1

26



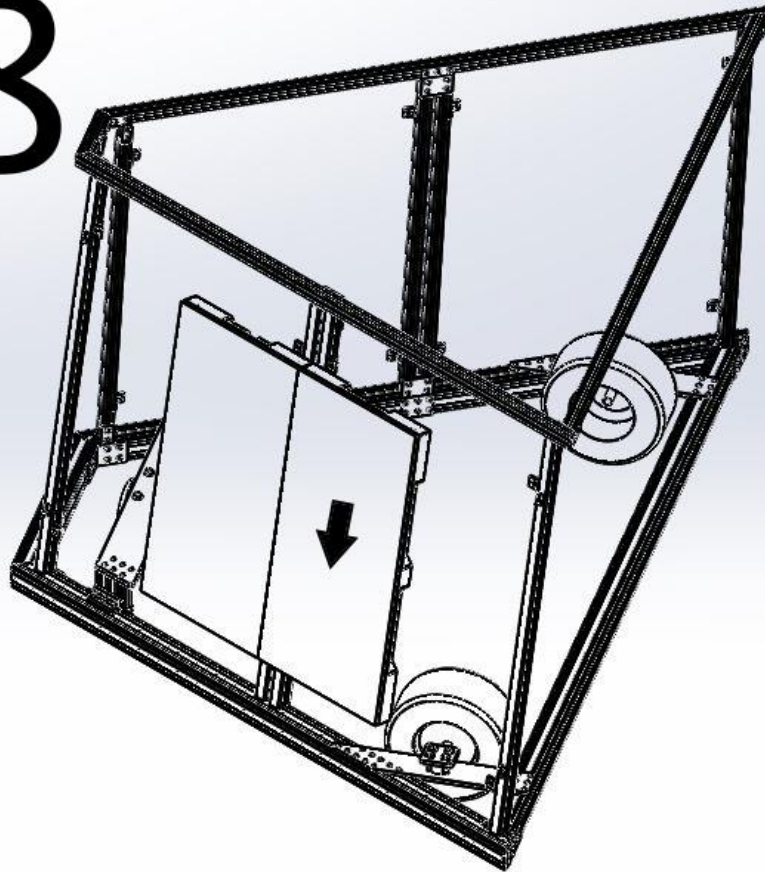
(DD) X 2

27

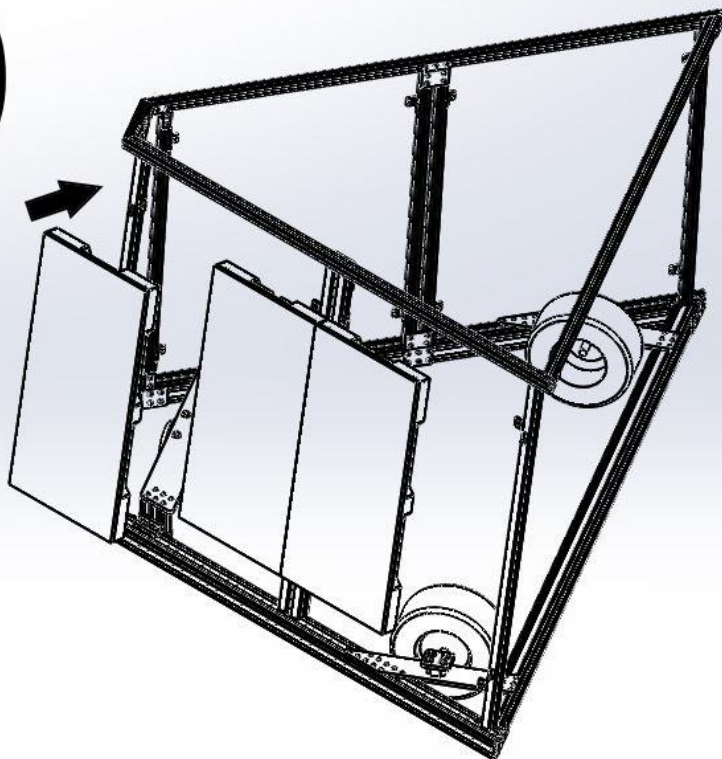


(RIGHT WALL ASSEMBLY)

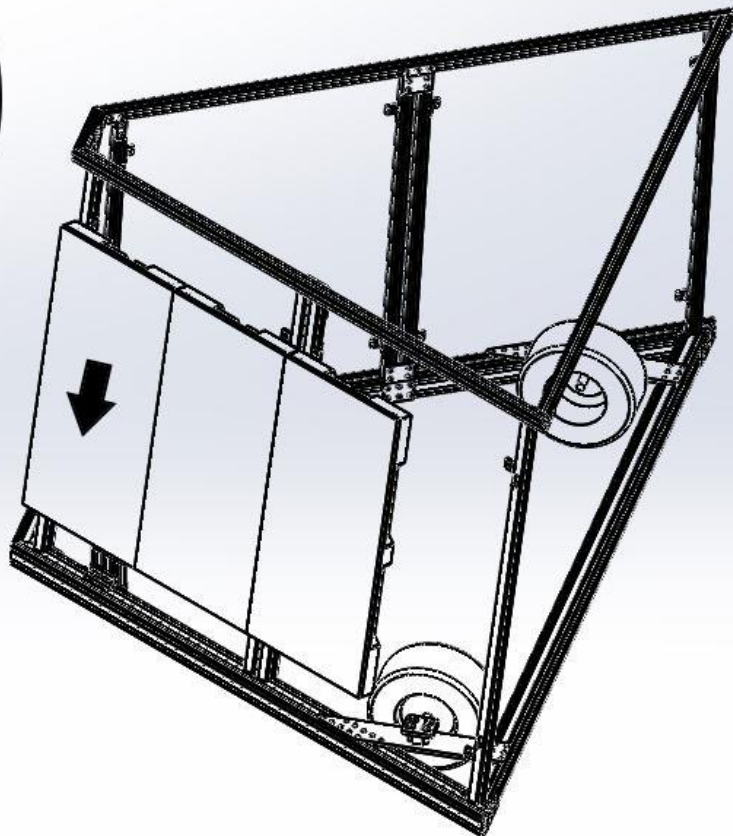
28



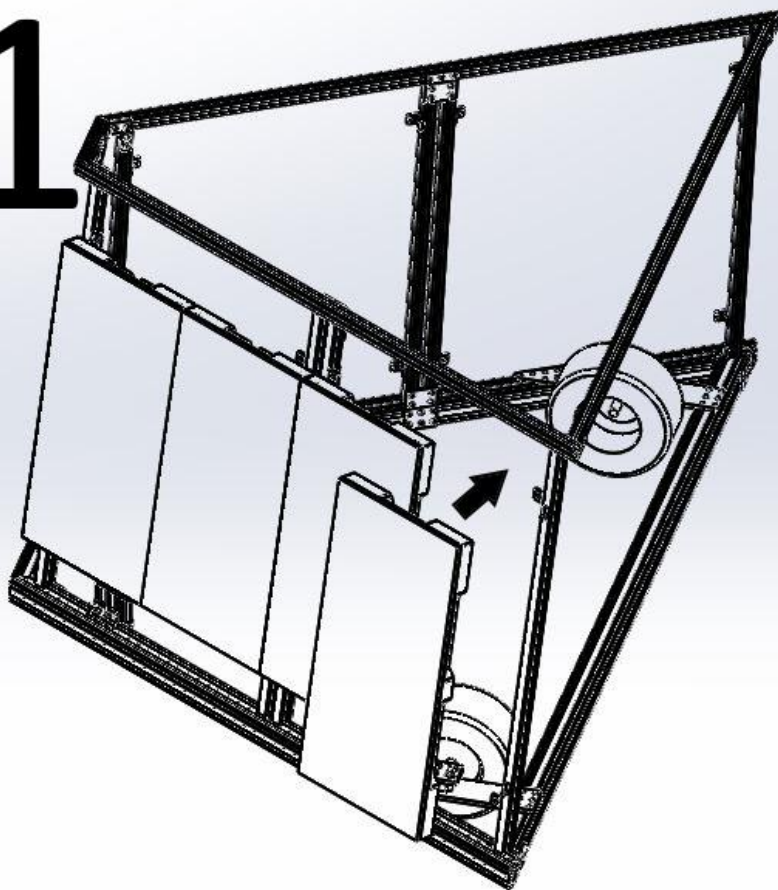
29



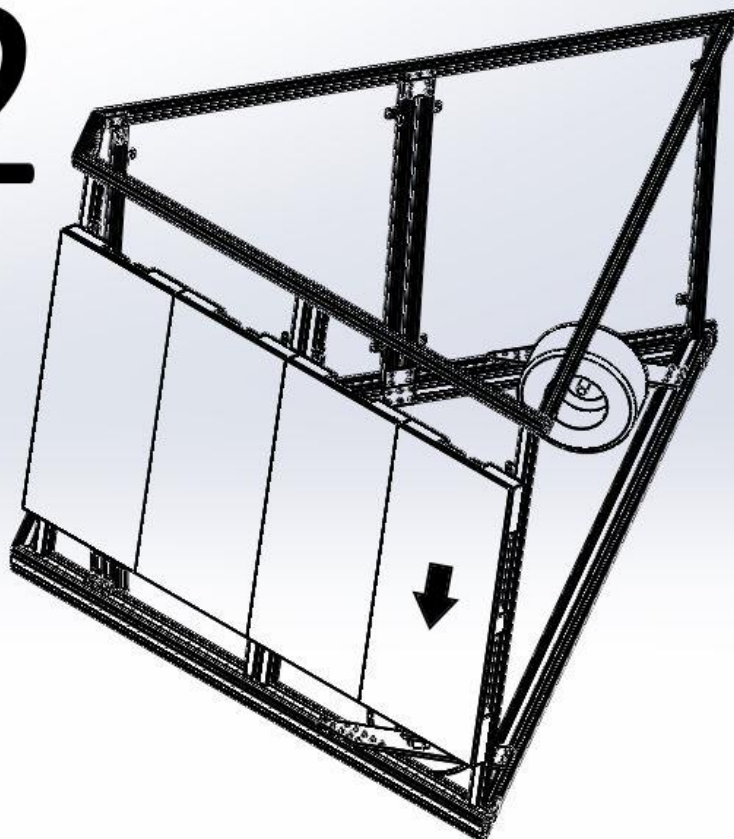
30



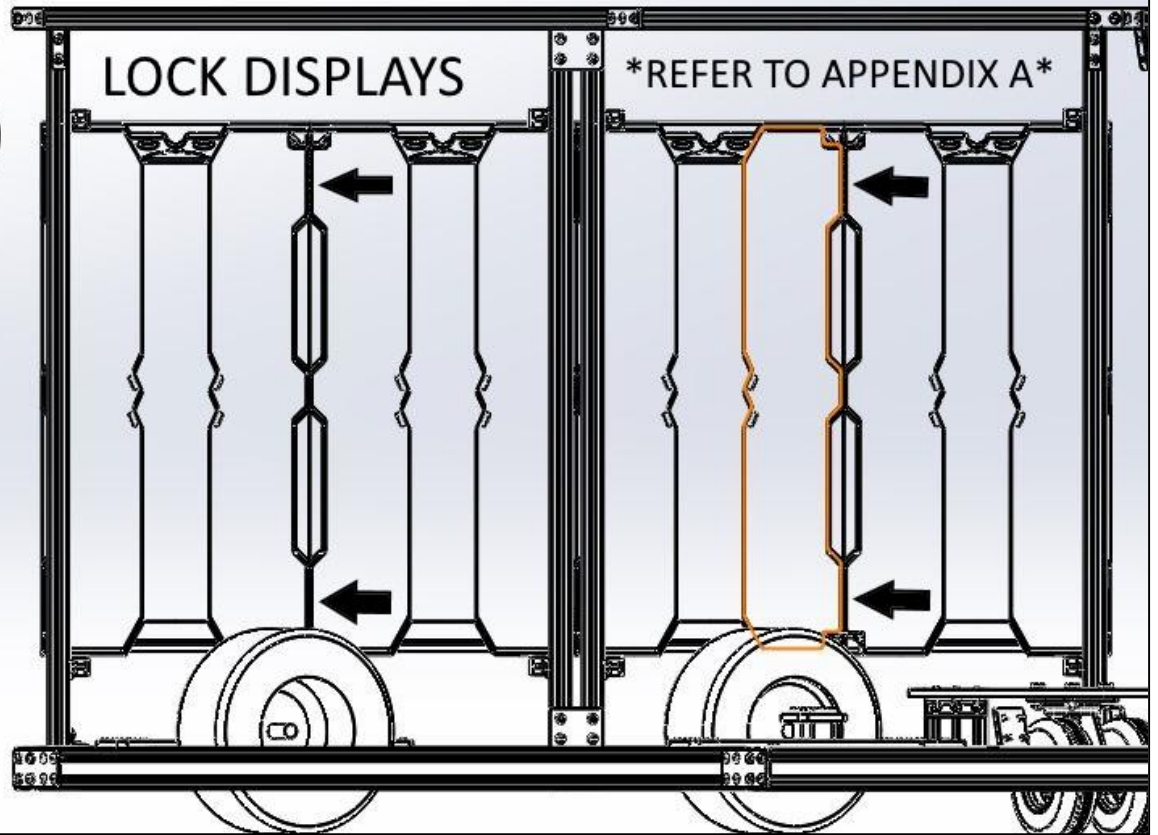
31



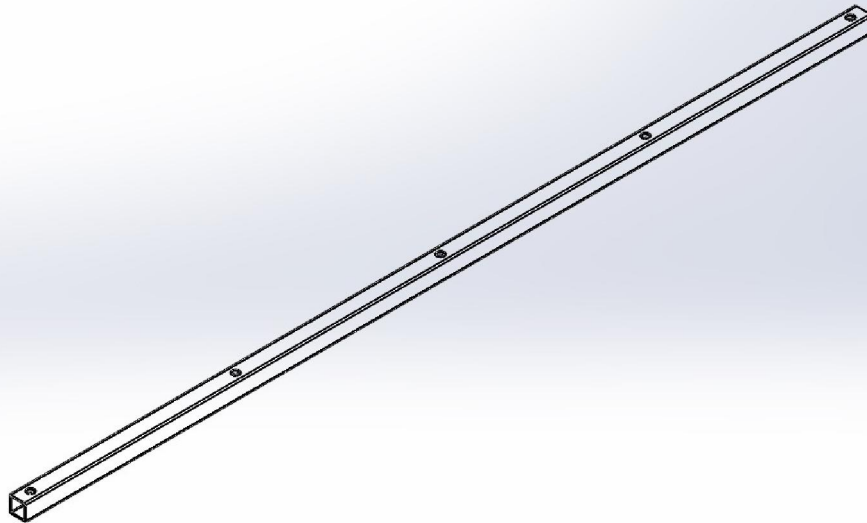
32



33

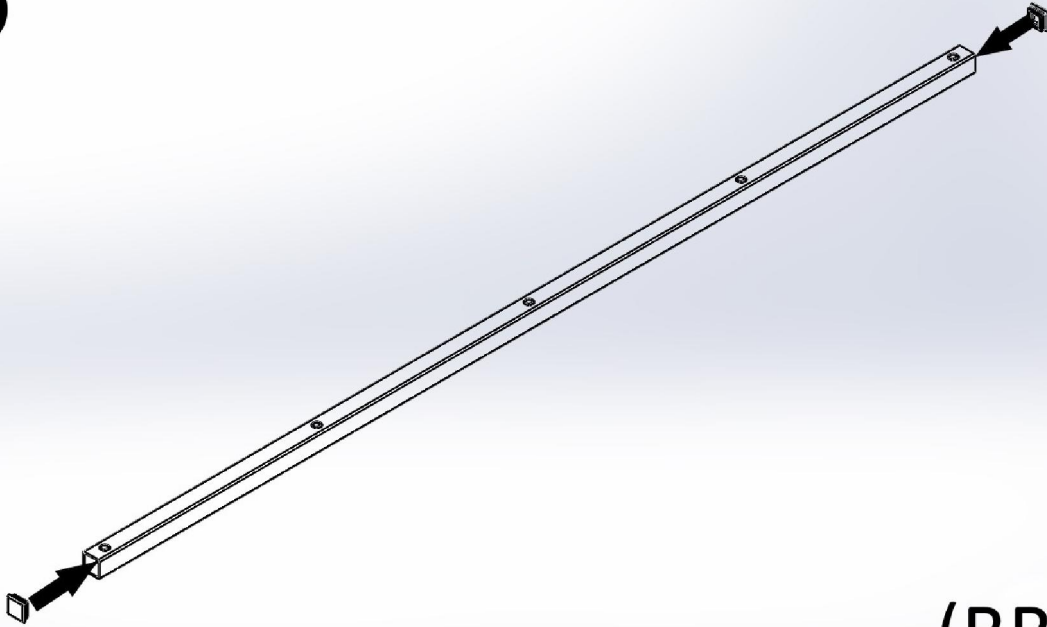


34



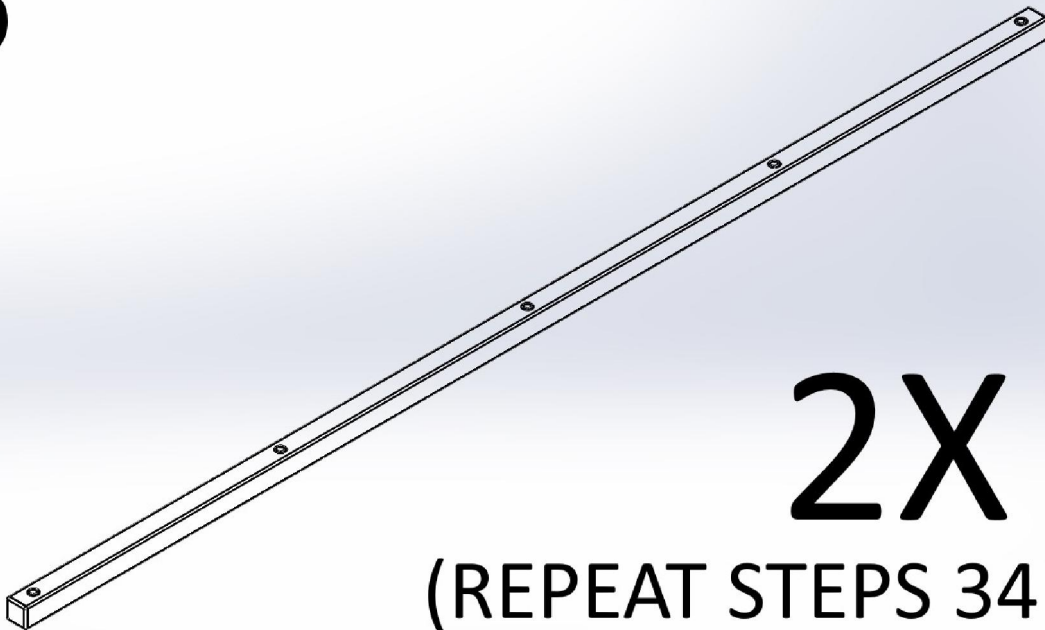
(D) X 1

35



(BB) X 2

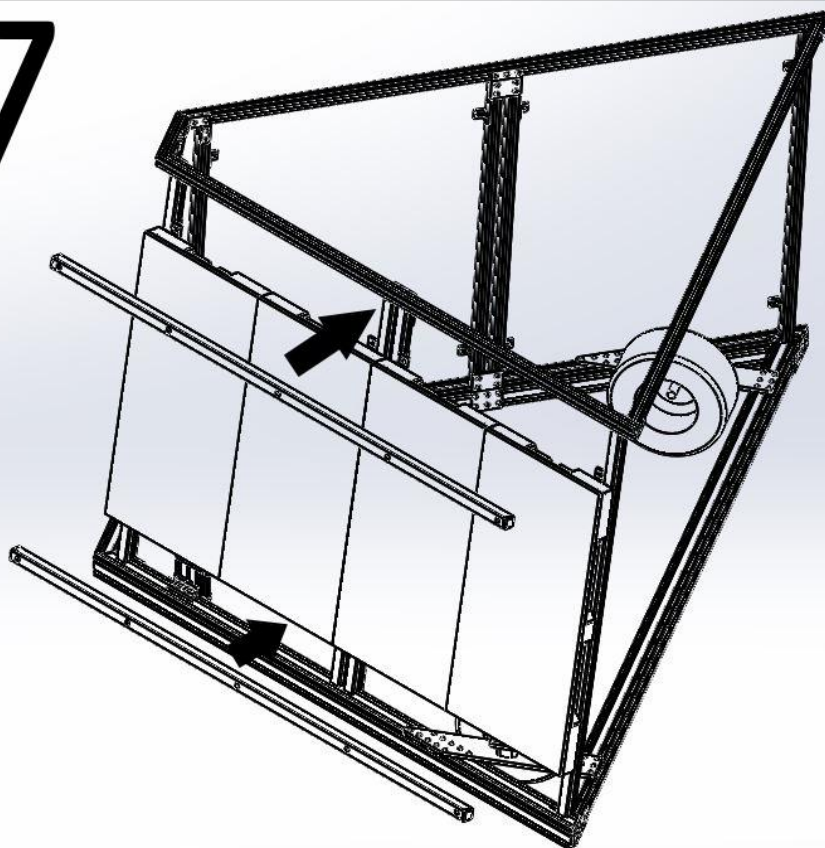
36



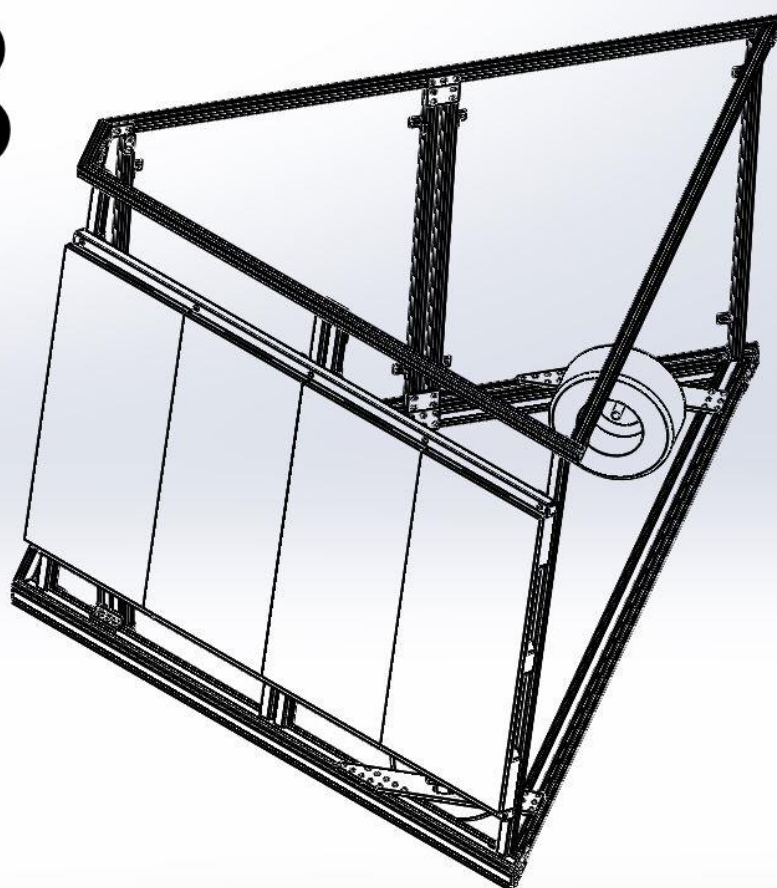
2X

(REPEAT STEPS 34 & 35)

37

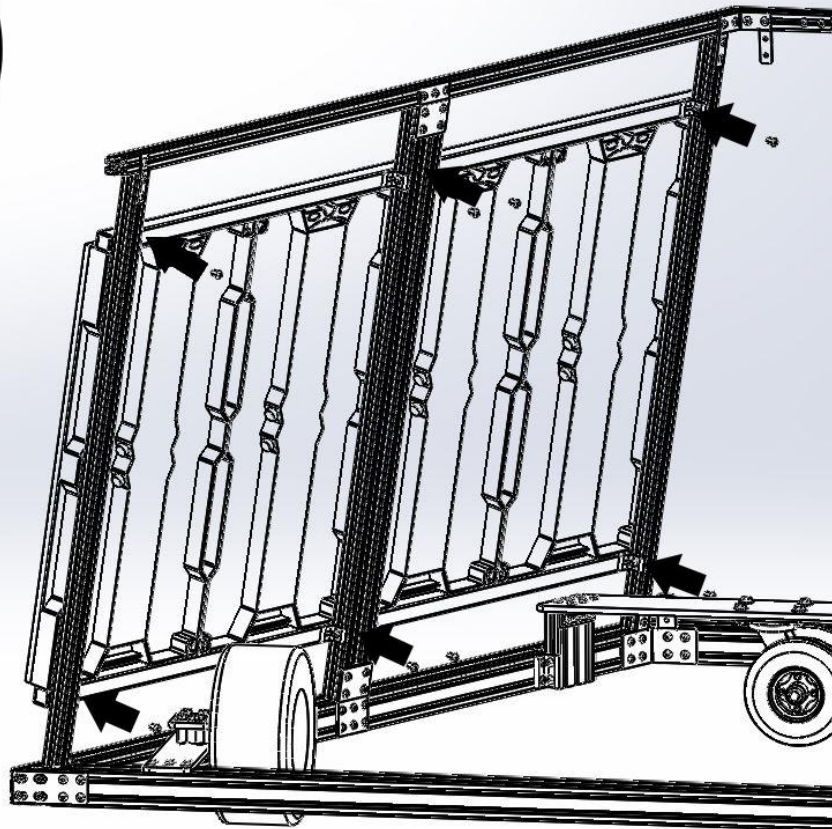


38

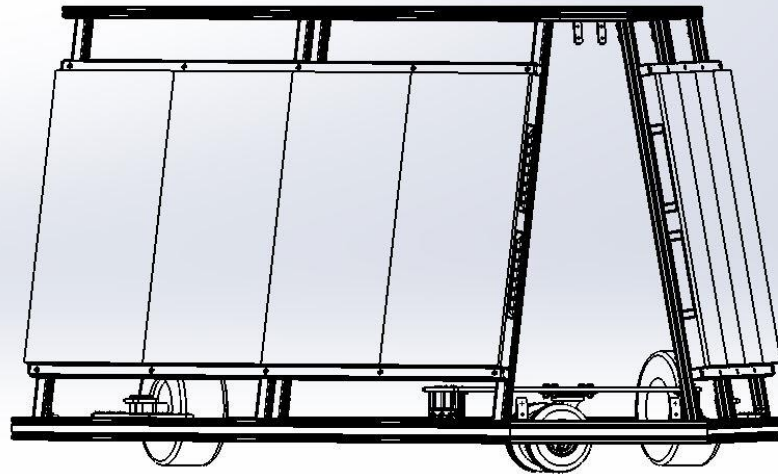


39

(Y) X 8

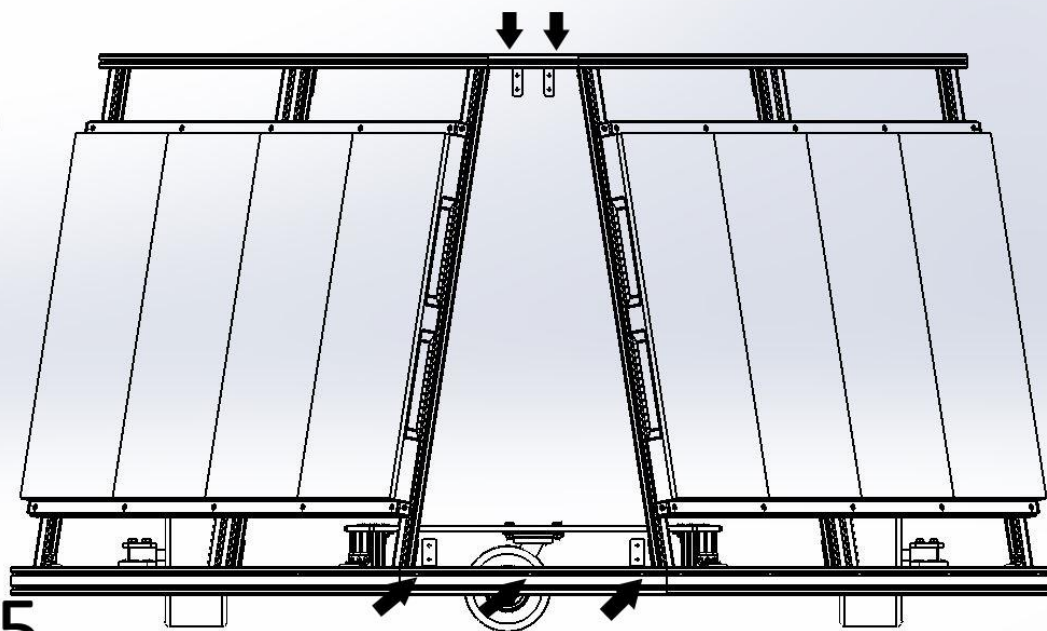


40



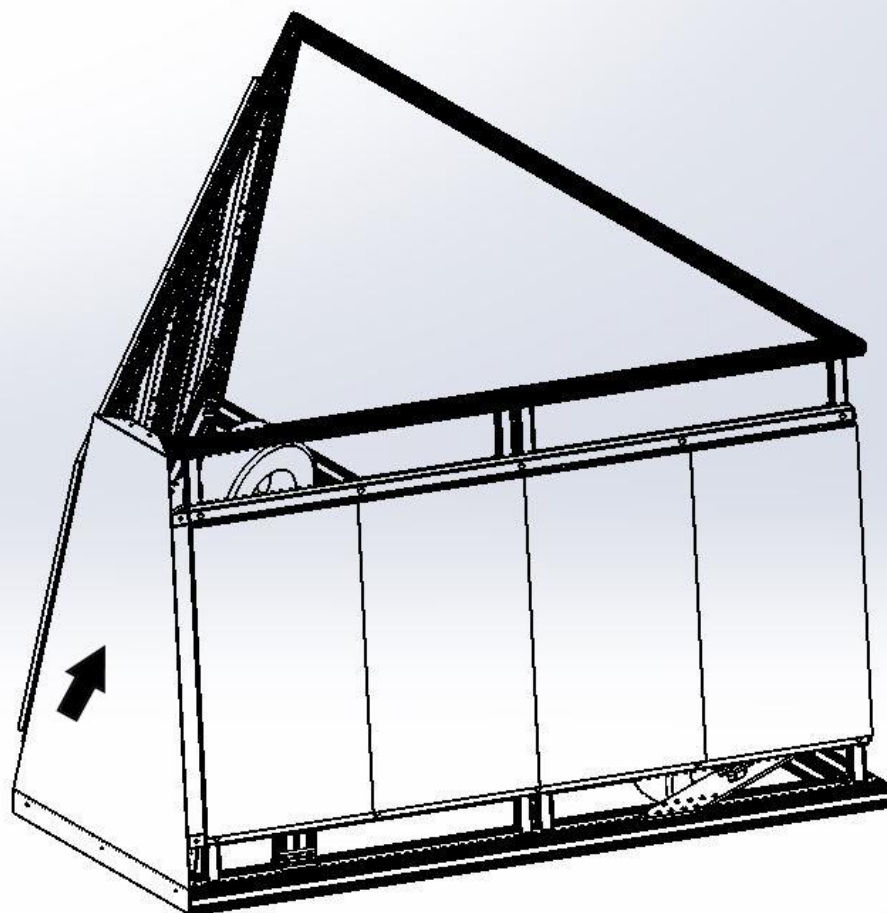
*REPEAT STEPS 19 THRU 39
FOR LEFT WALL ASSEMBLY*

41



(U) X 5

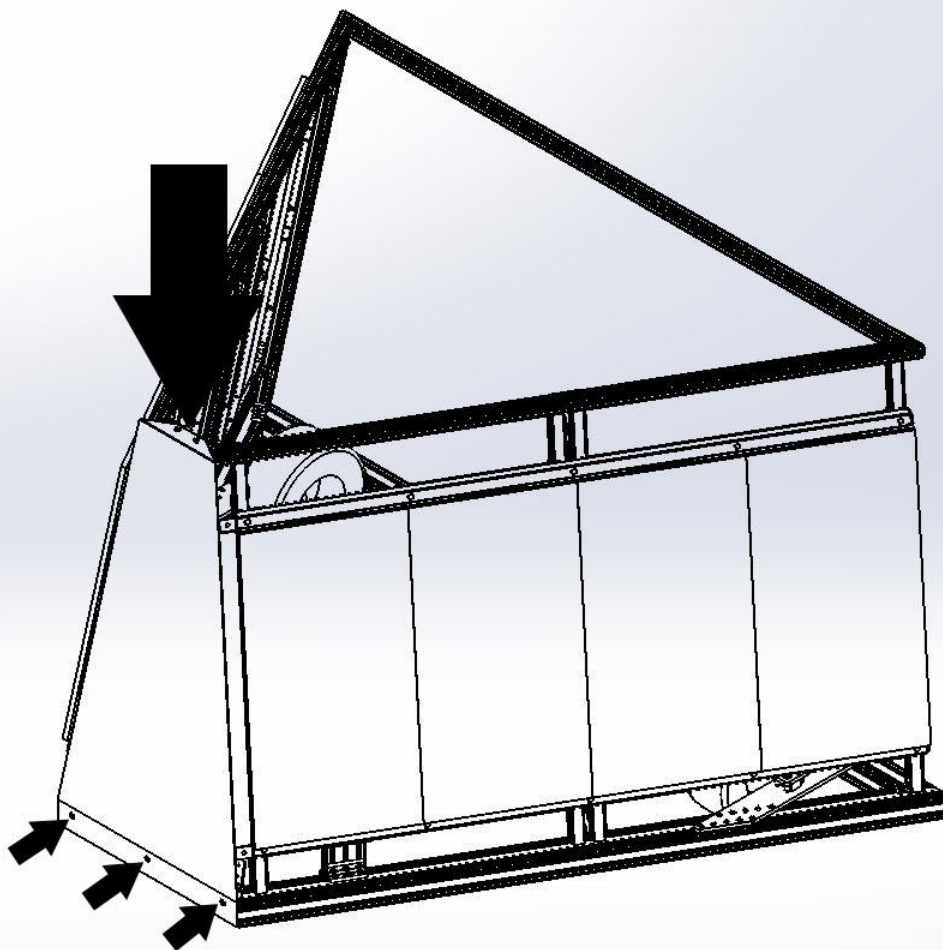
42



(S) X 1

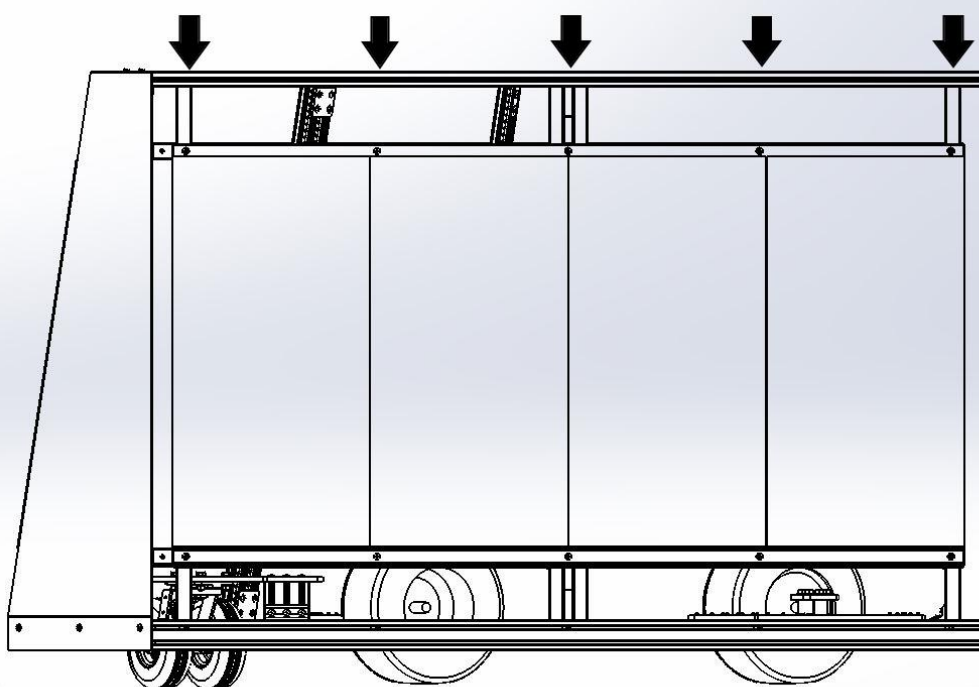
43

(Z) X 5

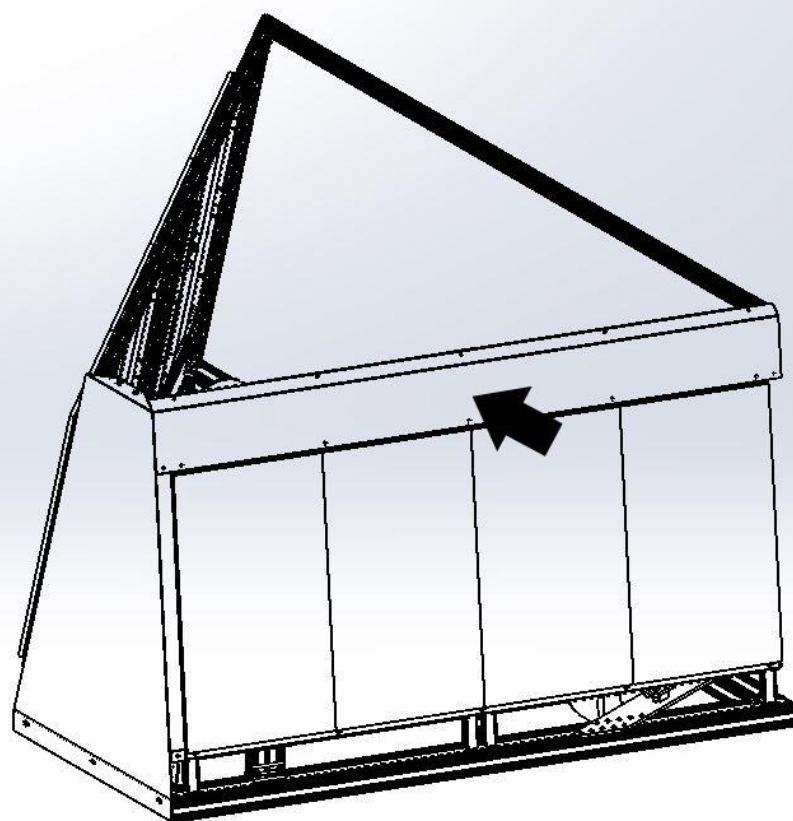


44

(U) X 5

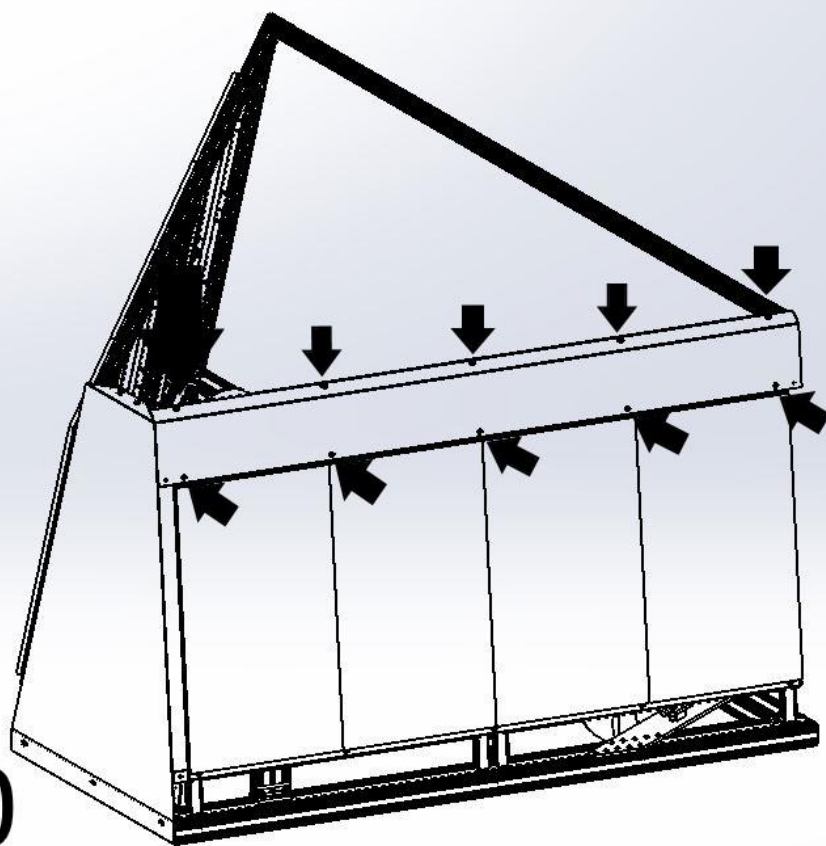


45



(Q) X 1

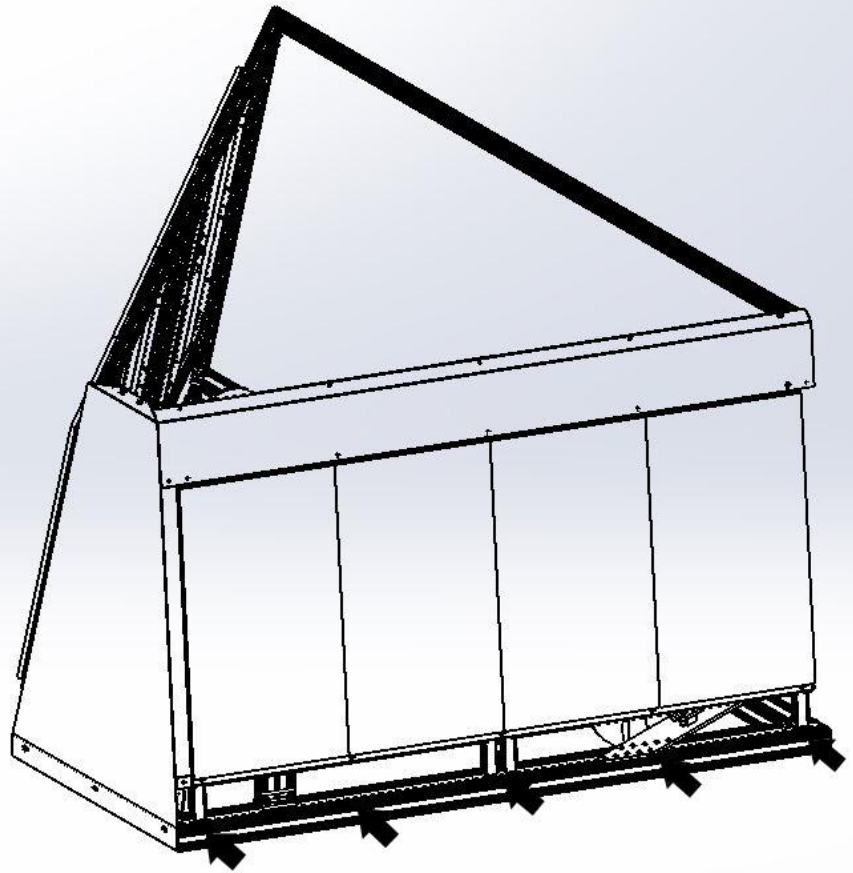
46



(Z) X 10

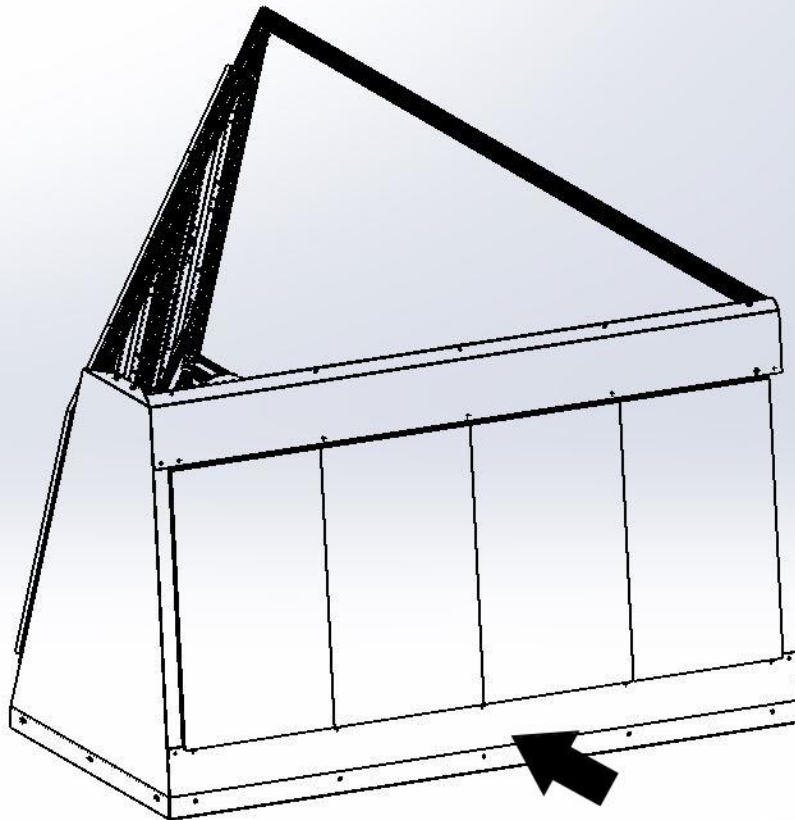
47

(U) X 5



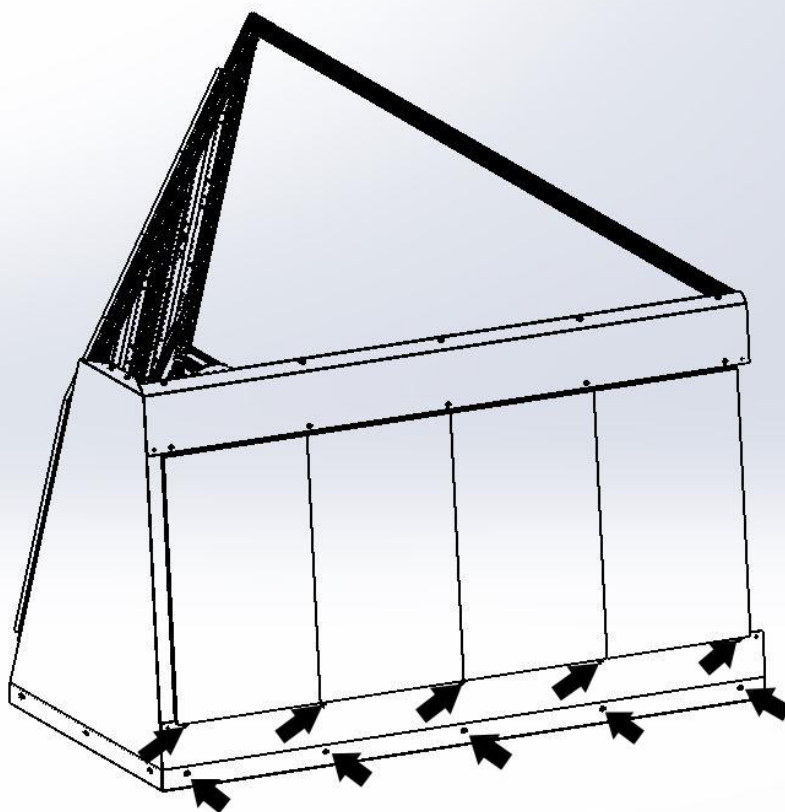
48

(R) X 1



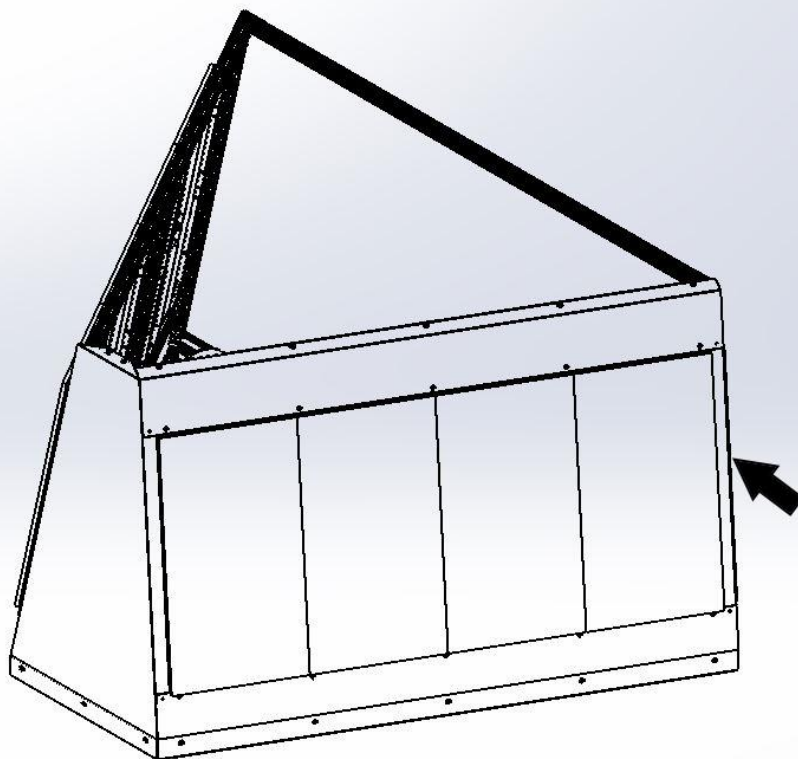
49

(Z) X 10

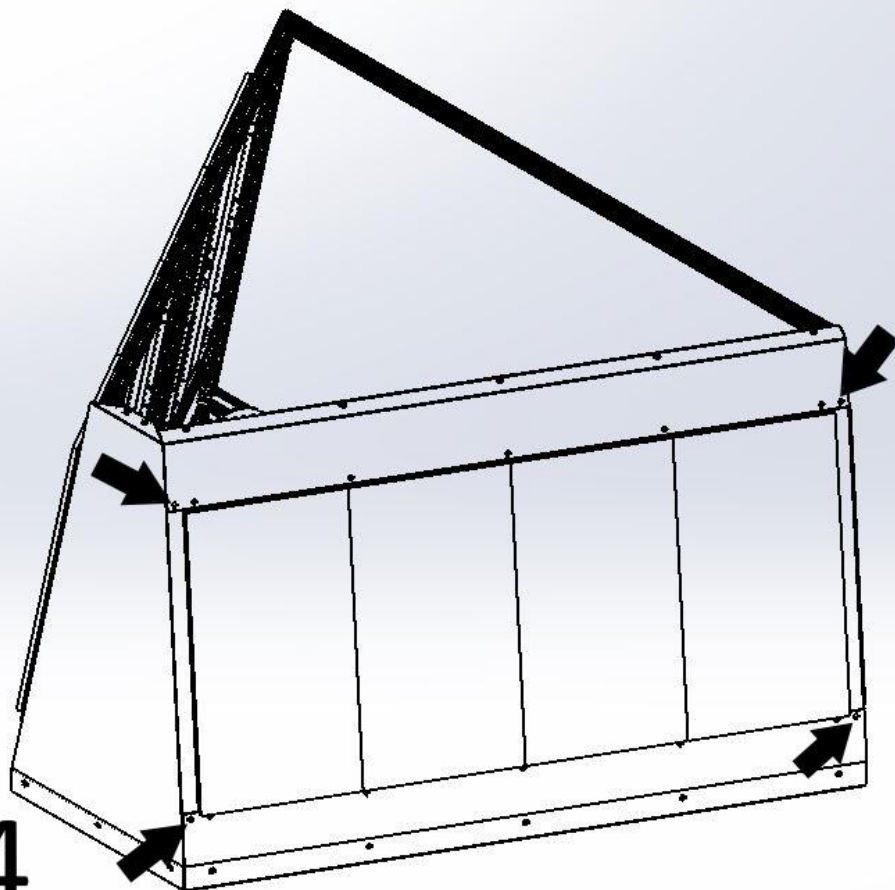


50

(P) X 1

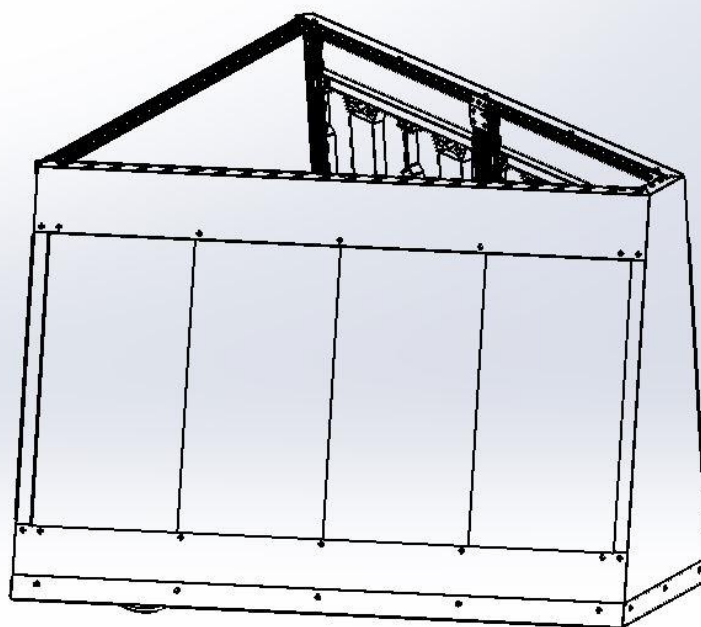


51



(Z) X 4

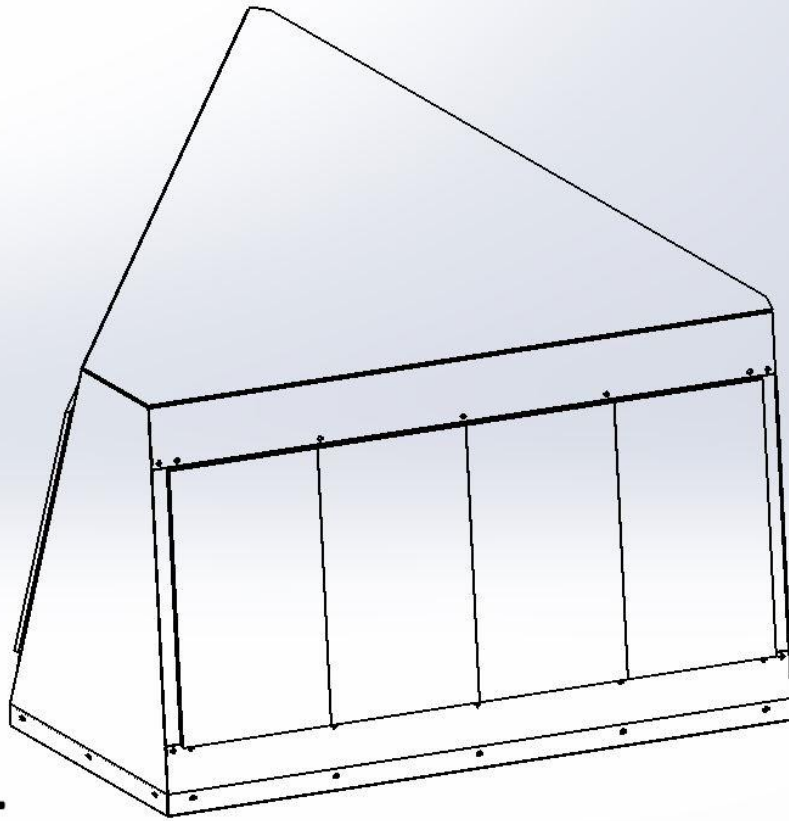
52



*REPEAT STEPS
44 THRU 51 FOR
LEFT WALL ASSEMBLY*

53

(EE) X 1



Assembly Complete